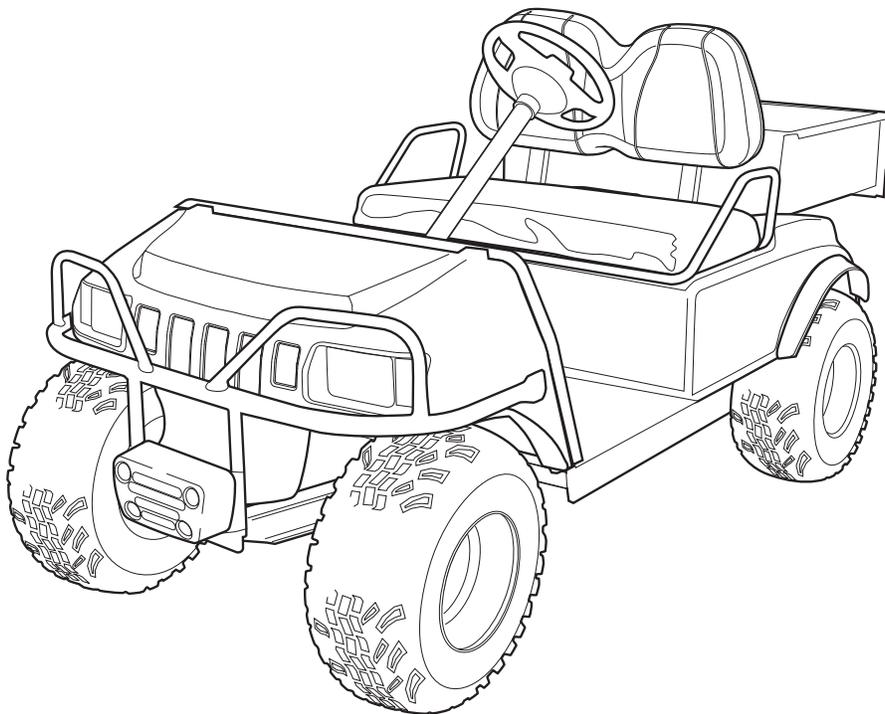




**2009  
XRT 850  
Illustrated Parts List**



**Gasoline and Electric Vehicles**

Manual Number 103472635  
Edition Code A



# USING THE ILLUSTRATED PARTS LIST

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## **⚠ WARNING**

- **This manual is to be used only for identification and ordering of service parts. Be sure to read and use the maintenance and service manual before attempting any vehicle repairs.**

This manual covers all XRT850 vehicles built during the 2009 model year.

The manual is divided into sections. Note that there are two or three flags on the outside edge of each page. The first flag contains the section number of which that page is a part. The other flag (or flags) contains the letter G or E, signifying that the page pertains to the electric or gasoline vehicles only.

Use the Table of Contents to find the sections and pages that contain the parts and assemblies you seek. The Table of Contents lists section numbers, and under them, the individual page titles and numbers to be found in that section. The index can be used to find specific parts and assemblies. The index is divided into numerical and alphabetical listings with the page numbers in italic text.

There is a two-page spread for each individual page title in the Table of Contents. On the left-hand page is an illustration showing the parts in their relative positions; the parts are each tagged with an item number in a balloon. The right-hand page is the parts list page, and gives the page title at the top, then the item numbers (corresponding to the numbers on the illustration), part descriptions, and quantity of parts used.

Note that a part description may be indented. This indention corresponds to a parts assembly level indicated by the numbers 1, 2, 3, and 4 at the top left corner of the parts description area of the parts list page. A part that is indented to *level 2* is a component of the *level 1* part (assembly) that it is listed under. A *level 3* part is a component of the *level 2* part that it is listed under, and a *level 4* part is a component of the *level 3* part preceding it. In each case, the part quantity given for a level 2, 3, or 4 part is the quantity used per next higher level assembly of which it is a component. A part that is not indented is a *level 1* part. This means that the quantity given is the quantity used per the portion of the vehicle illustrated on that particular spread.



P. O. Box 204658  
Augusta, Georgia 30917-4658 USA  
Telephone 706-863-3000  
Service Parts Fax 706-855-7413  
[www.clubcar.com](http://www.clubcar.com)

## HOW TO ORDER PARTS

Replacement parts and accessories can be obtained from our network of authorized dealers and distributors. You can obtain the name and phone number of your closest authorized Club Car dealer or distributor by visiting our web site at [www.clubcardealer.com](http://www.clubcardealer.com), by calling our toll-free Service Parts and Technical Assistance hotline at (800) 872-2246 or (706) 863-3000, extension 3887, or by scanning this Quick Response (QR) code to be taken to the Club Car dealer locator. **Refer to Figure 1.** Download a QR code reader such as RedLaser or Barcode Scanner to your cell phone or tablet.



Figure 1 Dealer Locator QR Code

## CUSTOMER SATISFACTION SURVEY

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Our top priority is to provide timely, accurate, and user friendly manuals.

The online satisfaction survey can be found at: <http://bit.ly/1w9uFMh>



Figure 2 Survey QR Code

**NOTE:** *This illustrated parts list represents the most current information at the time of publication. Club Car, Inc. is continually working to further improve its vehicles and other products. These improvements may affect the parts used to service the vehicle. Any modification and/or significant change in specifications will be forwarded to all Club Car and Carryall distributors/dealers and will, when applicable, appear in future editions of this illustrated parts list.*

*Club Car, Inc. reserves the right to change specifications and designs at any time without notice and without the obligation of making changes to units previously sold.*

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This manual effective July 15, 2008.

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# BODY AND TRIM

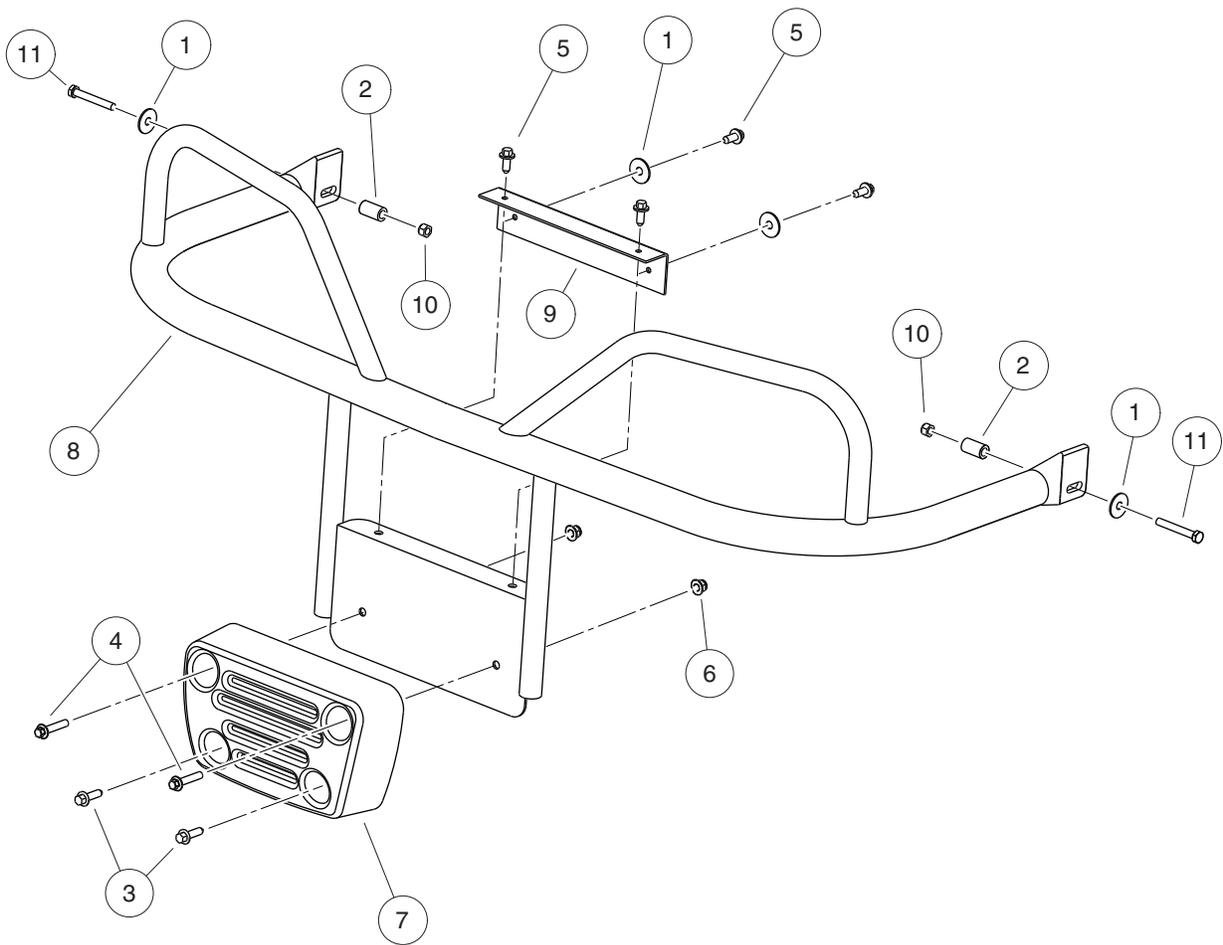
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000838-002

# BRUSHGUARD AND BUMPER

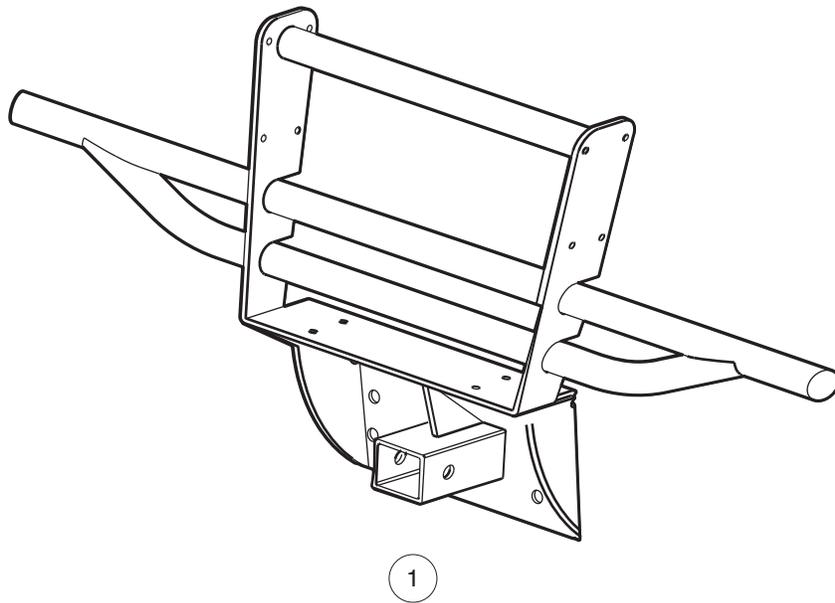
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011578</u>	Washer, 5/16 Type B Flat .....	4
2	<u>1015608</u>	Tube Spacer, Hydraulic Cylinder .....	2
3	<u>102289002</u>	Screw, M8 X 1.25 X 30 Tri, Blk .....	2
4	<u>102298240</u>	Bolt, Flange Head, M8-1.25 X 40 .....	2
5	<u>102298720</u>	Screw, M8-1.25x20, Taptite .....	4
6	<u>102618601</u>	Lock Nut, Flange, M8 X 1.25 Nylon .....	2
7	<u>102830501</u>	Bumper, Cast .....	1
8	<u>103411501</u>	Guard, Brush, Front, W Weight .....	1
9	<u>103413101</u>	Angle, Cowl Retention .....	1
10	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
11	<u>8935</u>	Screw, 5/16-18 X 2.25 Hex-Head Cap .....	2

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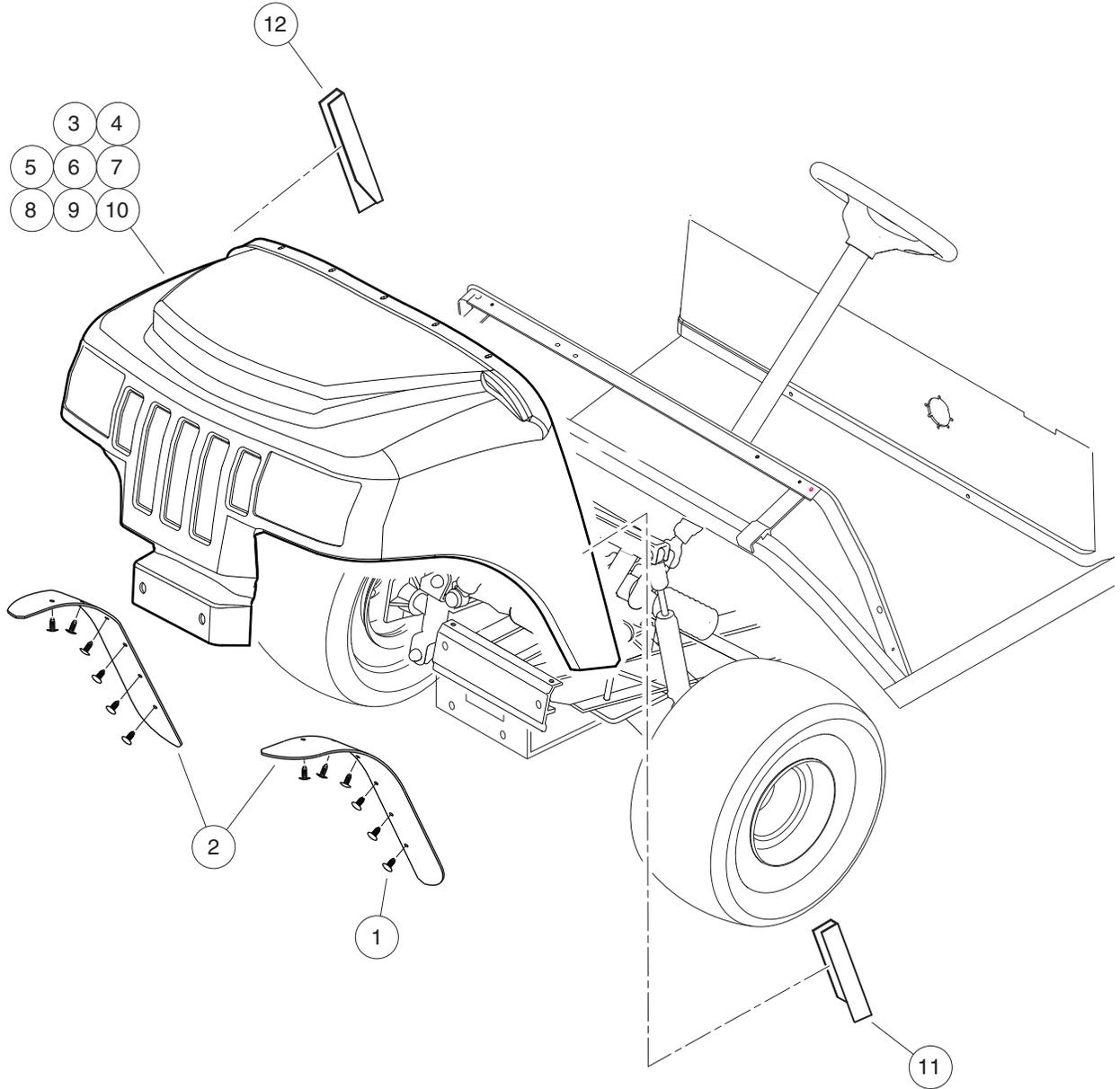
001311-001

# HEAVY-DUTY FRONT BUMPER WITH RECEIVER

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>AM1225001</u>	1 2 3 4 Kit, Hd Frt Bmpr W/2" Rec, 800 .....	1

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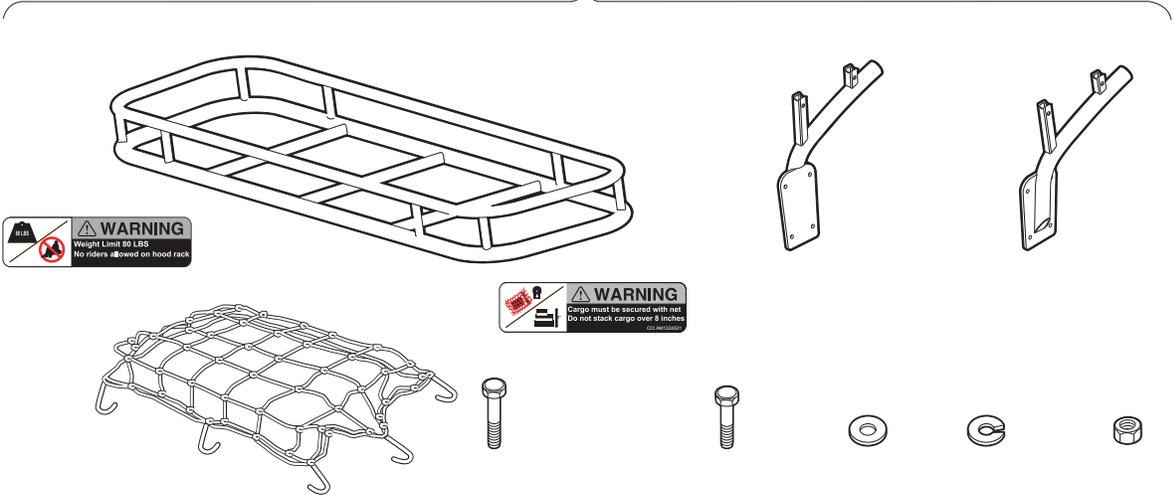
# FRONT BODY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010434</u>	Barrel - Plastic .....	12
2	<u>102004401</u>	Fender Extrusion .....	2
3	<u>102778501</u>	Cowl, Red .....	1
4	<u>102778502</u>	Cowl, Green .....	1
5	<u>102778503</u>	Cowl, Camouflage (Husqvarna) .....	1
6	<u>102778504</u>	Cowl, Classic Blue .....	1
7	<u>102778505</u>	Cowl, XRT- Black .....	1
8	<u>102778507</u>	Cowl, XRT- Camo Hard Wood HD (Standard camo for XRT850) .....	1
9	N/A	Cowl, XRT- Camo Max4 HD .....	1
10	<u>102778509</u>	Cowl, XRT- Silver .....	1
11	<u>103405401</u>	Cowl Cover, Driver, Short .....	1
12	<u>103405402</u>	Cowl Cover, Pass, Short .....	1

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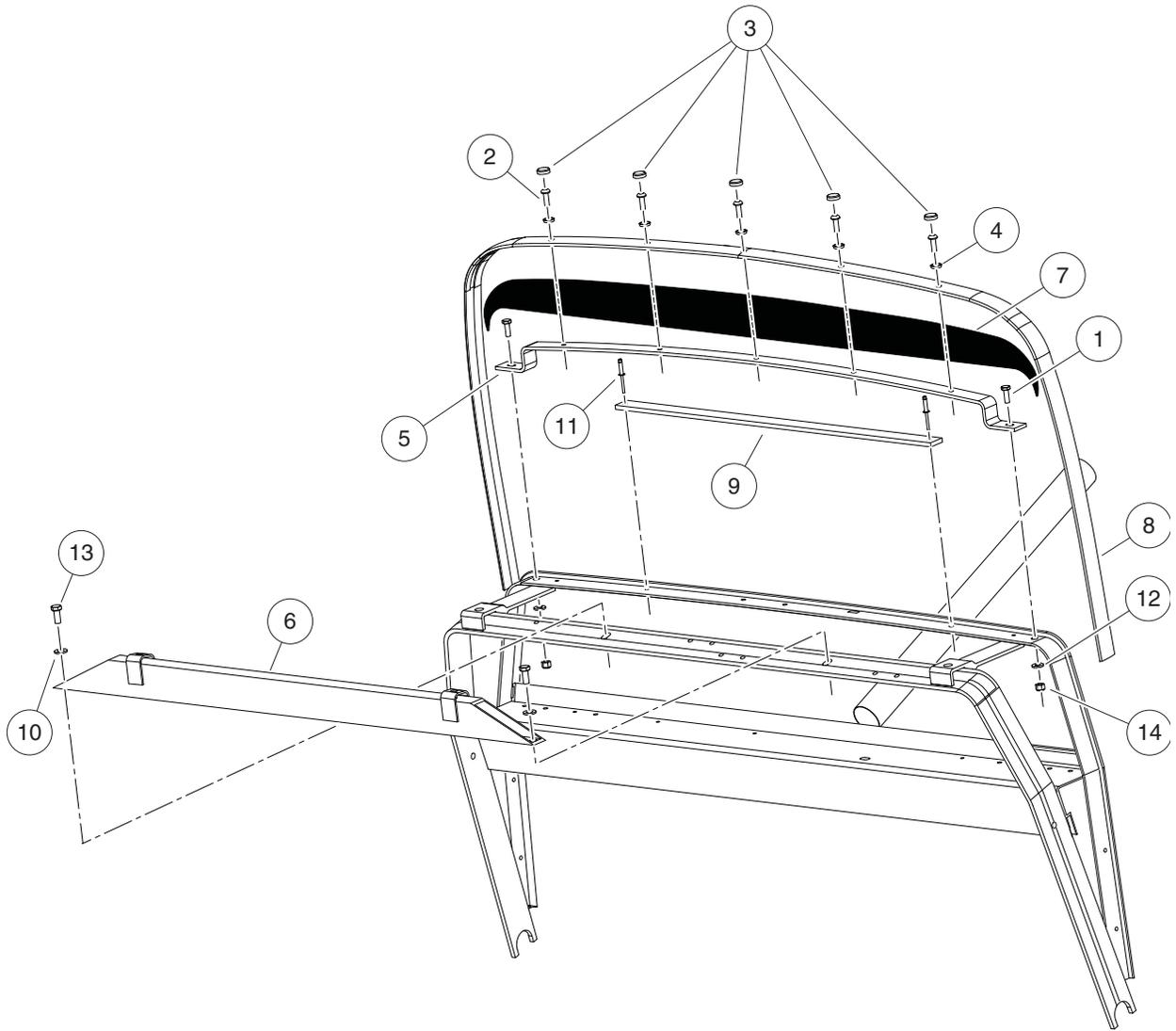
001312-001

# CARGO RACK AND BUNGEE NET KIT

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>AM1213901</u>	1 2 3 4 Kit, Cargo Rack, 800 .....	1

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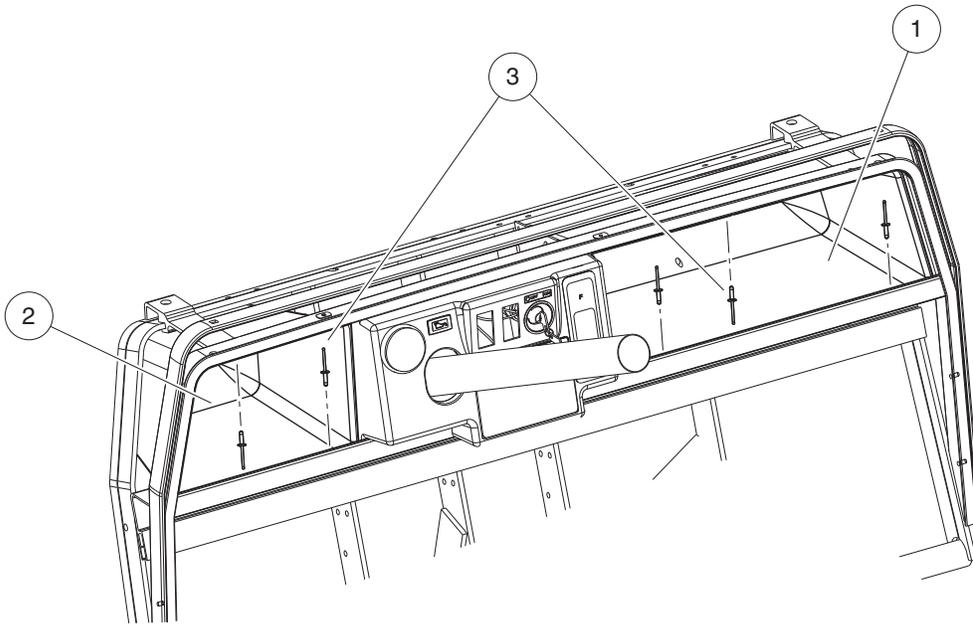
000823-004

# DASH TRIM

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101954301</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	2
2	<u>102025801</u>	Screw, 1/4-20 X .75 Torx Pn Hd .....	5
3	<u>102045001</u>	Cap, 1/4" Plastic Screw Head .....	5
4	<u>102048401</u>	Washer, 1/4 Id Scalloped Plast .....	5
5	<u>102778601</u>	Support, Upper Cowl .....	1
6	<u>103313301</u>	Asm, Brace, Canopy, Tube, Xrt .....	1
7	<u>103364101</u>	Panel, Closeout, Dash .....	1
8	<u>103364201</u>	Strip, Trim, Dash, Black .....	1
9	<u>103395101</u>	Plate, Retention, Closeout .....	1
10	<u>1241</u>	Washer, 5/16 Type A Flat .....	2
11	<u>1606</u>	Rivet, 3/16 X .500 Alum Pop .....	2
12	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	2
13	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	2
14	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2

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001434-001

# DASH POCKETS

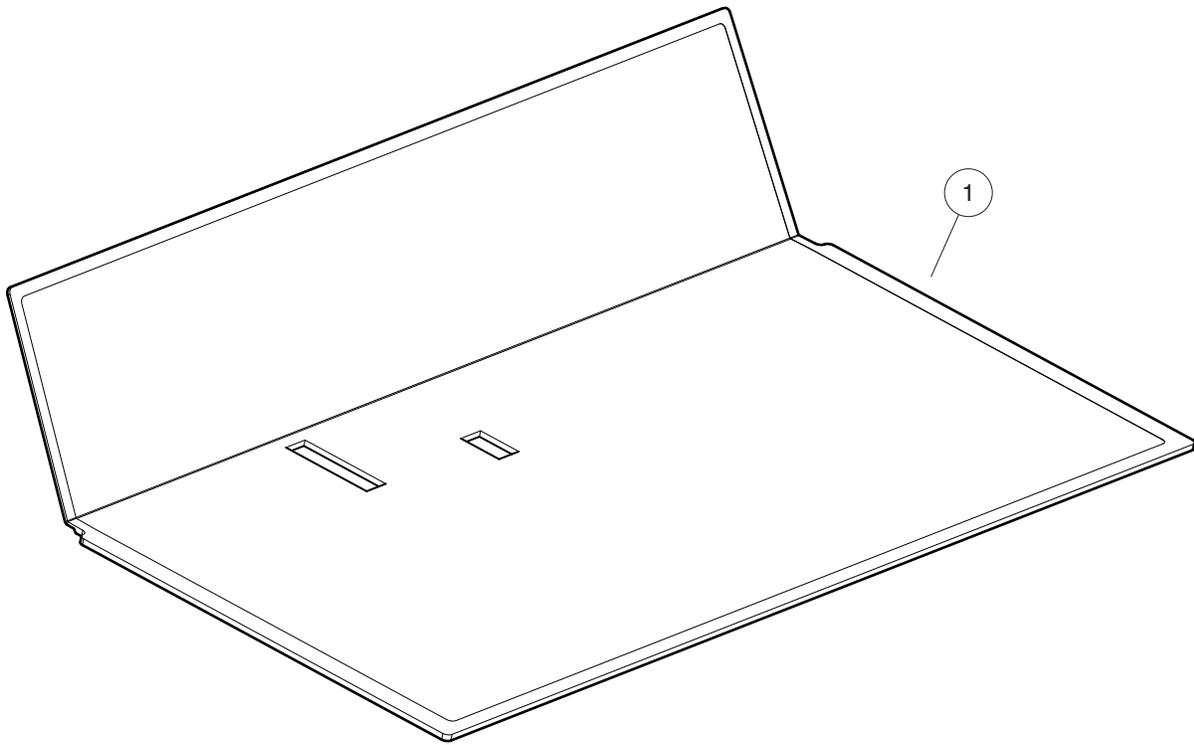
ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1013343</u>	1 2 3 4 Dash Component, Passenger-Side, Black .....	1
2	1013344	Dash Component, Driver-Side .....	1
3	<u>7973</u>	Rivet, 3/16 X .400 Blind .....	5

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000825-002

# FLOORMAT

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>101503202</u>	1 2 3 4 Floormat .....	1

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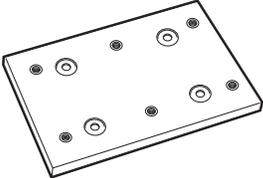
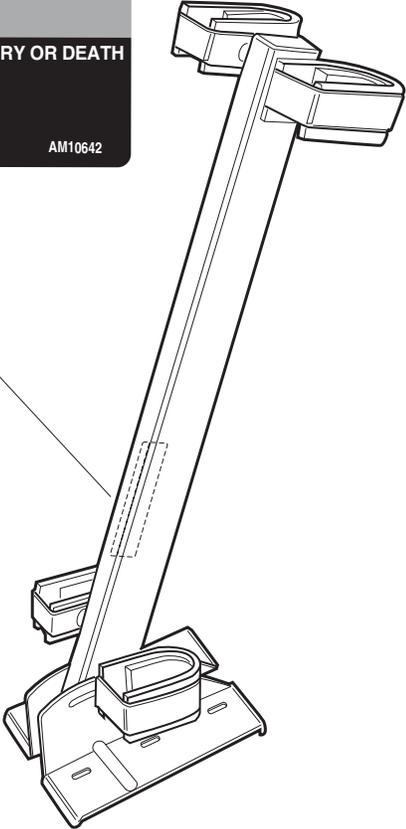
**⚠ WARNING**

**FAILURE TO HEED THE FOLLOWING INSTRUCTIONS CAN CAUSE SEVERE INJURY OR DEATH**

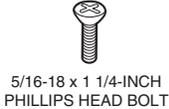
- Obey all Hunting Laws and Regulations.
- Never carry a closed action or loaded firearm in a vehicle.
- Always control the muzzle direction of the firearm.
- Treat each firearm as if it were loaded.
- Always point a firearm in a safe direction when loading.
- Put the safety on, double check it.

AM10642

WARNING DECAL



MOUNTING PLATE



FLOOR-MOUNT GUN RACK

001313-001

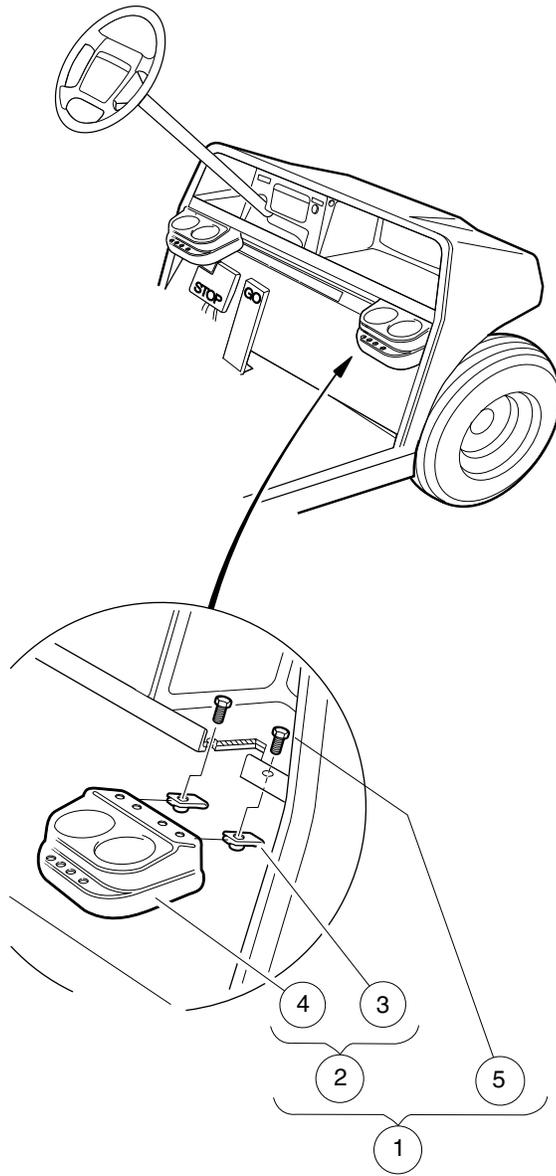
# GUN RACK, FLOOR-MOUNT

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>AM10639</u>	<div style="display: flex; justify-content: space-between; margin-bottom: 5px;"> <span>1</span> <span>2</span> <span>3</span> <span>4</span> </div> Floor Mount Gun Rack Kit .....	1

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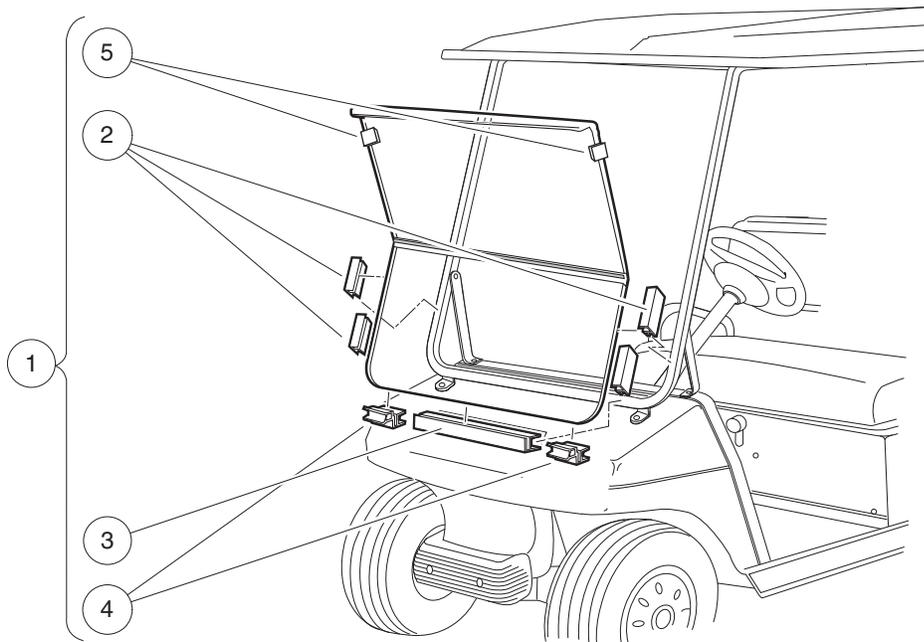


000253-002

# BEVERAGE HOLDER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101708301</u>	Drink Holder Kit (includes items 2 through 5) .....	1
2	<u>1016811</u>	Holder, Dual Cup (includes items 3 and 4) .....	1
3	1016952	U-Nut, 1/4-20 .....	2
4	N/A	Cup Holder, Dual .....	1
5	<u>7847</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	2

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# WINDSHIELD, HINGED

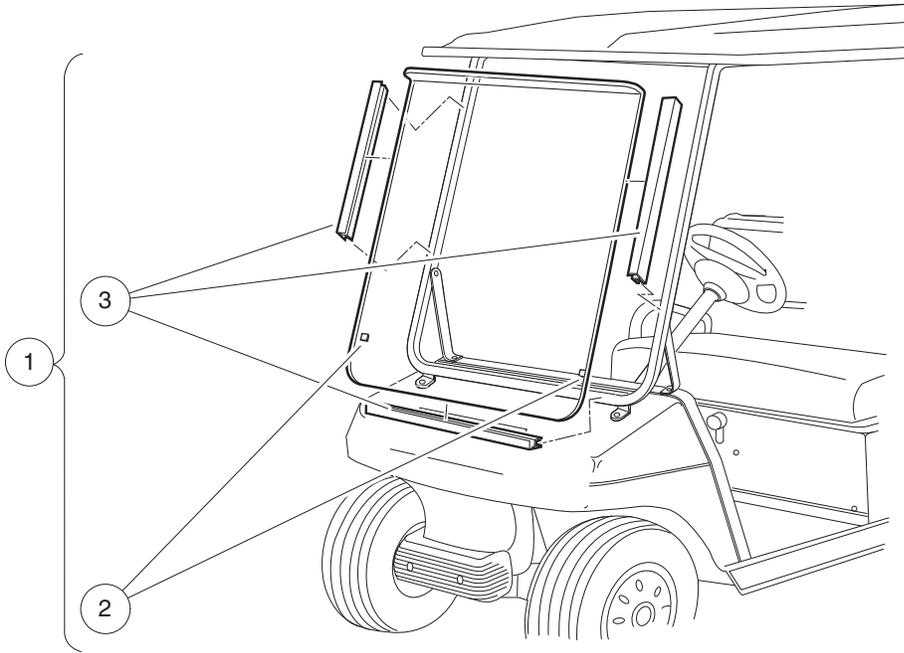
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101728602</u>	Hinged Windshield Kit (includes items 2 through 5) .....	1
2	<u>102005701</u>	5" Plastic Extrusion .....	4
3	<u>102163001</u>	Windshield Channel .....	1
4	<u>102163101</u>	Channel with Receiver Clip .....	2
5	N/A	Clip, Release .....	2

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# WINDSHIELD, NON-HINGED

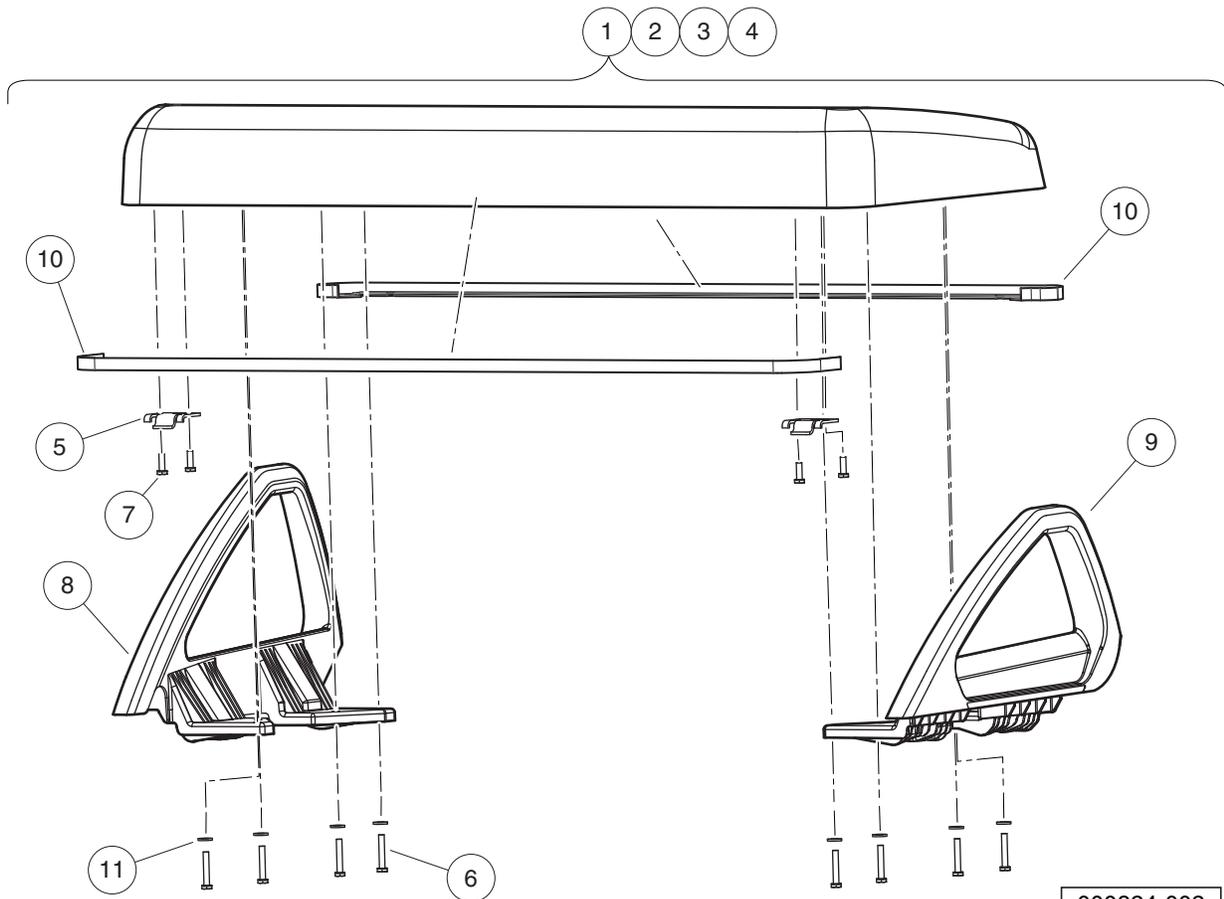
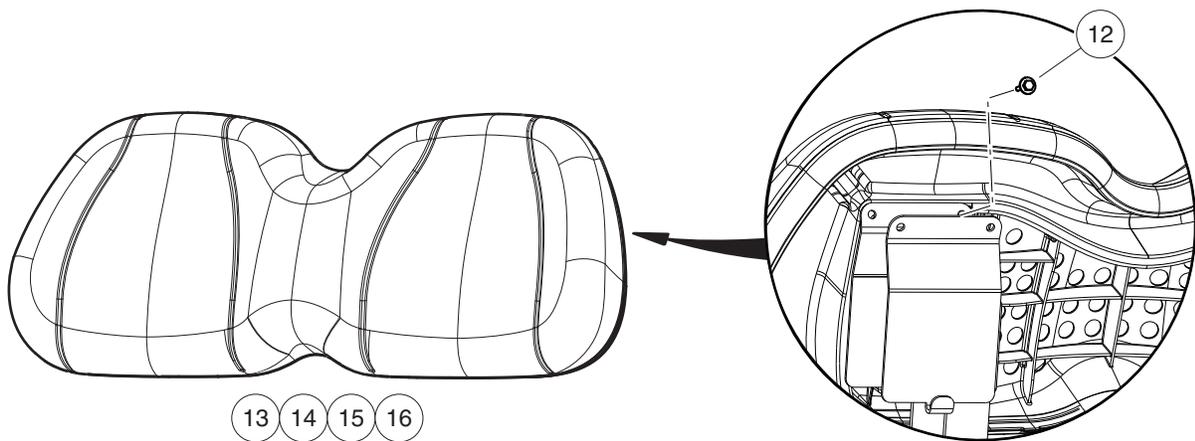
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1014435	Windshield Tinted One-Piece (includes items 2 and 3) .....	1
2	<u>1011897</u>	Bumper, Protective .....	2
3	<u>101444101</u>	21" Plastic Extrusion .....	3
<p style="margin-left: 40px;">Note: Requires Windshield Frame Kit.</p>			

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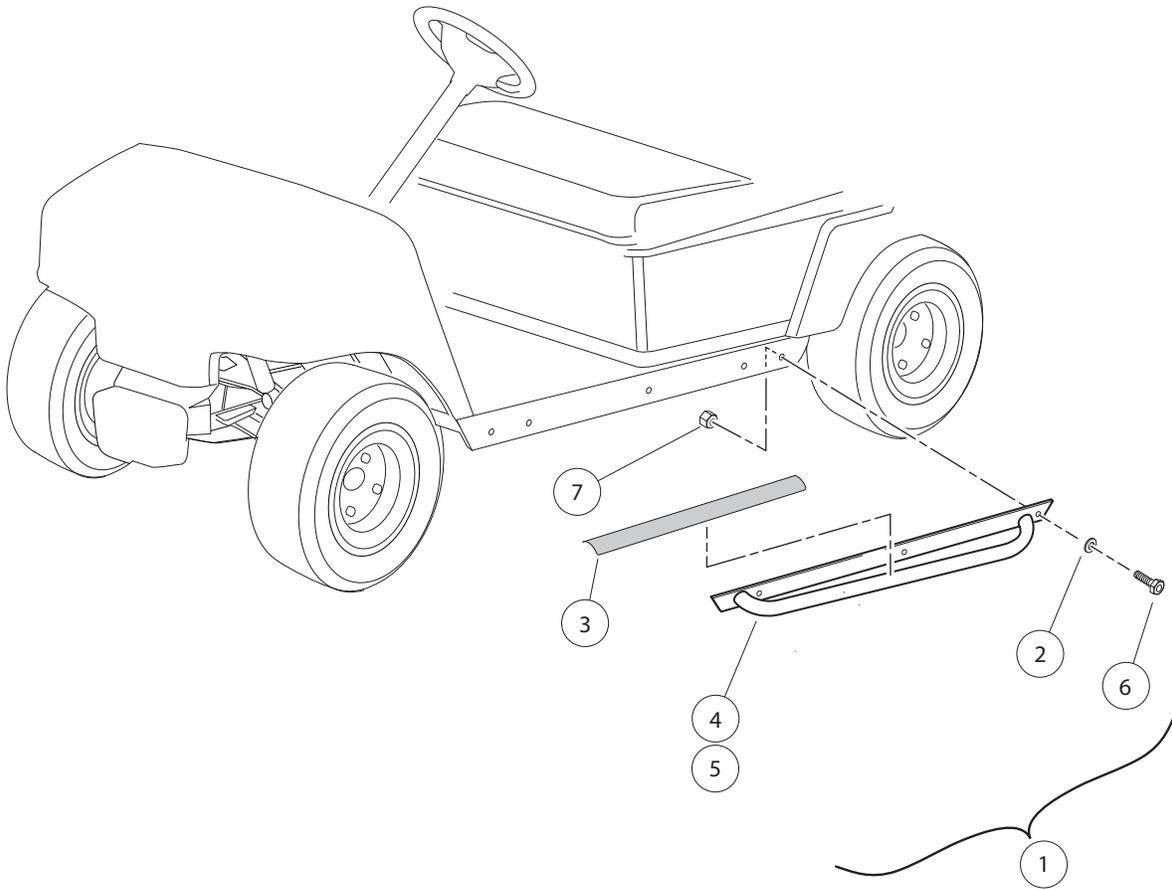
000824-002

# SEATS

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	101998004	Seat Bottom Assembly, Black .....	1
2	101998006	Seat Bottom Assembly, Gray .....	1
3	101998007	Seat Assy Precedent White .....	1
4	101998008	Seat Assy Precedent Beige (includes items 5 through 11) .....	1
5	<u>1011652</u>	Hinge Plate .....	2
6	1016916	Screw, 1/4-20 X 1.50 Hex-Head Cap .....	8
7	<u>101954301</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4
8	101985502	Armrest, Passenger (right) .....	1
9	<u>101987602</u>	Armrest, Driver (left) .....	1
10	<u>101998501</u>	Gasket, Seat .....	2
11	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	8
12	<u>102296530</u>	Screw - M6 X 1.0 X 30 Sems .....	2
13	<u>102503221</u>	Service Backrest Asm, Beige .....	1
14	<u>102503222</u>	Service Backrest Asm, White .....	1
15	<u>102503224</u>	Service Backrest Asm, Gray .....	1
16	<u>102503225</u>	Service Backrest Asm-black .....	1

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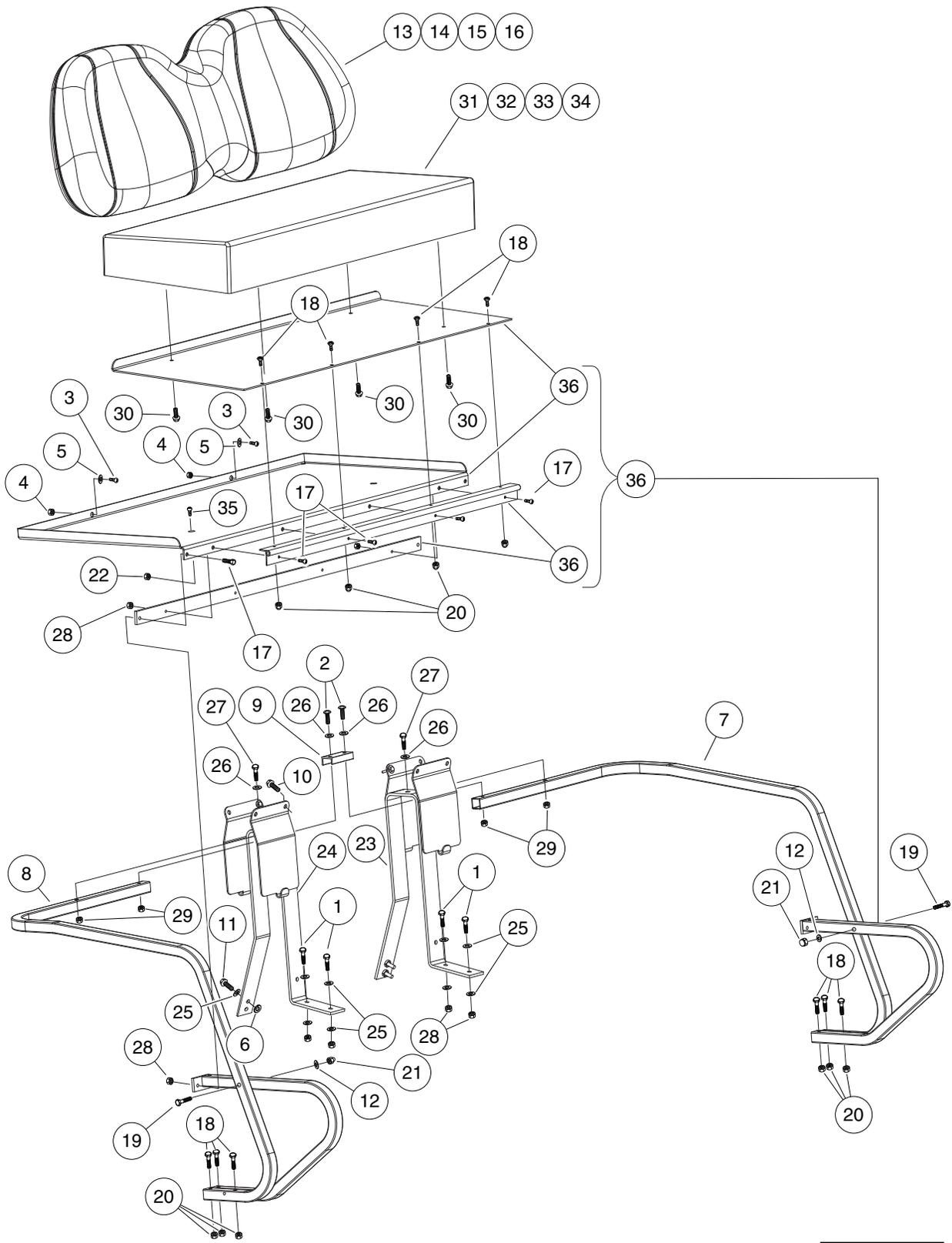
000360-004

# NERF BAR

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>102829801</u>	Kit, Nerf Bar, Ds/lynx (includes items 2 through 7) .....	1
2	<u>1011990</u>	Washer, 3/8 Flat .....	6
3	<u>102355102</u>	Tape, Non-skid .....	2
4	<u>102829701</u>	Asm, Nerf Bar, Dmnd Plt, Drv .....	1
5	<u>102829702</u>	Asm, Nerf Bar, Dmnd Plt,pass .....	1
6	320	Screw, 3/8-16 X 1.00 Hex-Head Cap .....	6
7	<u>8754</u>	Locknut, 3/8-16 Hex .....	6

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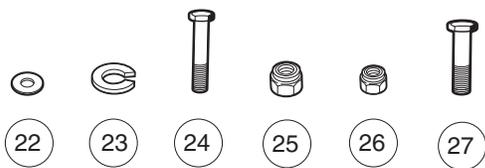
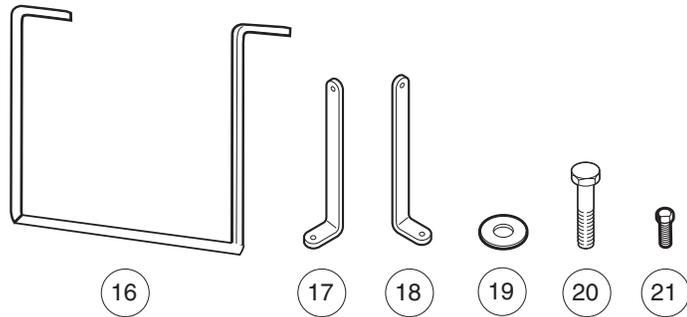
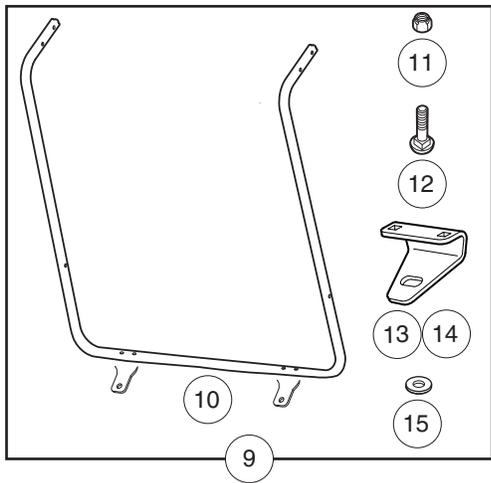
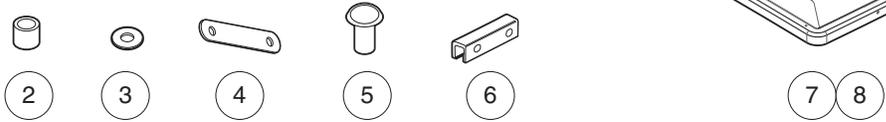
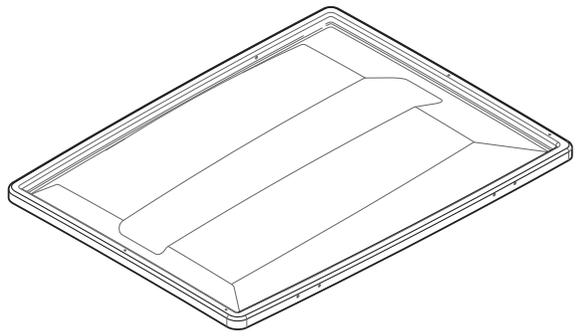
# REAR, FOLD DOWN SEAT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010577</u>	Bolt, Hex-Head, 5/16-18 X 1.50 .....	4
2	<u>1011988</u>	Screw, 1/4-20 X 2.00 Phillips Truss-Head .....	2
3	<u>1015059</u>	Screw, 5/16-18 X 1.0 Phl Truss .....	2
4	<u>1015072</u>	Locknut, 5/16-18 Nylon Insert .....	2
5	<u>1015077</u>	Washer, 5/16 Flat .....	2
6	<u>1017774</u>	Body Spacer .....	4
7	<u>101841201</u>	Armrest, Seat, Rear, Right-Hand .....	1
8	<u>101841202</u>	Armrest, Seat, Rear, Left-Hand .....	1
9	<u>101841301</u>	Armrest Bracket .....	1
10	<u>101910401</u>	Screw, 5/16-18 X 1.25 Thrd Frm .....	4
11	<u>102296530</u>	Screw - M6 X 1.0 X 30 Sems .....	2
12	<u>102324901</u>	Washer, Flat, 1/4", Blk .....	2
13	<u>102503211</u>	4 Pass Backrest Asm-beige .....	1
14	<u>102503212</u>	4 Pass Backrest Asm-white .....	1
15	<u>102503214</u>	Backrest Assembly, Gray .....	1
16	<u>102503215</u>	4 Pass Backrest Asm-black .....	1
17	<u>102541425</u>	Bolt, M6x1.0x25, Hex Flhd, Blk-l .....	6
18	<u>102541445</u>	Bolt-m6x1.0x45 Hex Flhd,blk .....	10
19	<u>102541465</u>	Bolt, M 6 X 1.0 X 65 Hex, Flange, Head, Black .....	2
20	<u>102541501</u>	Nut-m6x1.0 Fl Mtl Lock,blk .....	10
21	<u>102582401</u>	Cap Nut M6, Sp .....	6
22	<u>102618601</u>	Lock Nut, Flange, M8 X 1.25 Nylon .....	2
23	<u>103378301</u>	Weldment, Bracket, Seat, Fd Rh .....	1
24	<u>103378302</u>	Weldment, Bracket, Seat, Fd Lh .....	1
25	<u>1241</u>	Washer, 5/16 Type A Flat .....	12
26	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	6
27	<u>7311</u>	Screw, 1/4-20 X 2.00 Hex-Head Cap .....	2
28	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	12
29	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	4
30	<u>SVPP230201</u>	1/4-20x.75 Fl Hd Mach Scr Ss .....	4
31	<u>SVPP230901</u>	Seat Sub Asm, Beige .....	1
32	<u>SVPP230902</u>	Seat Sub Asm, White .....	1
33	<u>SVPP230903</u>	Seat Asm - Gray .....	1
34	<u>SVPP230904</u>	Seat Sub Asm, Blk .....	1
35	<u>SVPP234001</u>	M8x1.25x25 Fl Hd Mach Scr .....	2
36	<u>SVPP285901</u>	Kit, Fold Downxrt 800/810/850 .....	1

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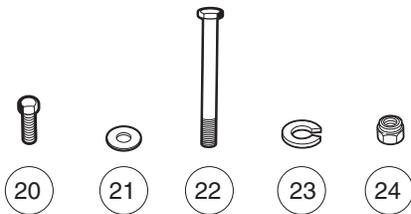
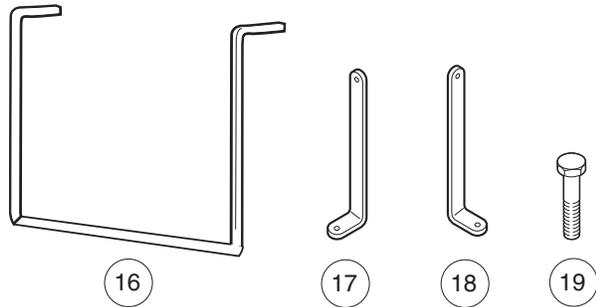
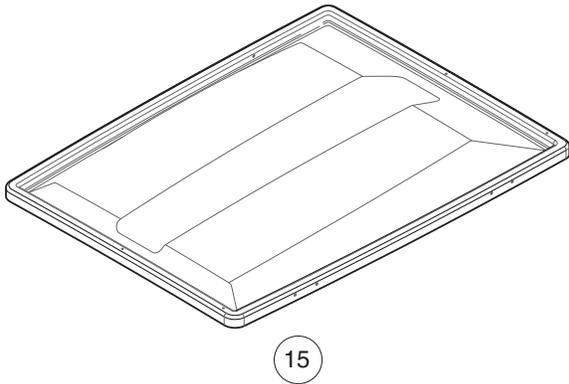
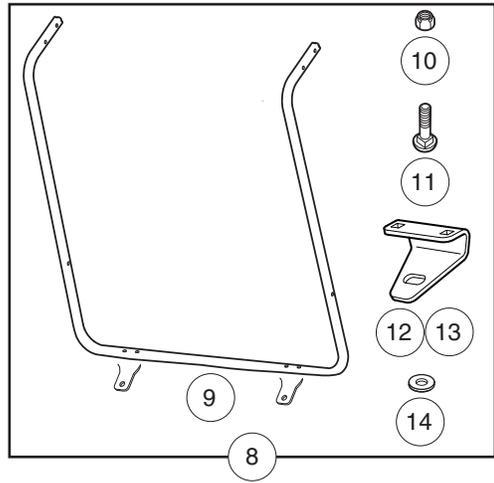
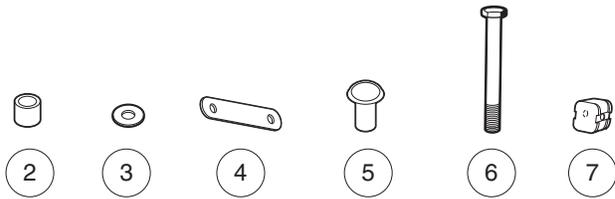
## CANOPY (WHITE) FOR VEHICLES EQUIPPED WITH BED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>103410501</u>	Kit, Canopy, White 56" (includes items 2 through 27) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1010517</u>	Washer, .88 Od X .343 Id Nylon .....	2
4	1011852	Plate, Canopy Trim .....	8
5	1011878	T-nut, 1/4-20 X .310 Capped .....	2
6	1012008	Support, Side Canopy .....	2
7	1014509	Canopy, White (includes item 8) .....	1
8	1011942	Modified Grommet .....	2
9	<u>102824402</u>	Support, Front, Canopy, 800 (includes items 10 through 15) .....	1
10	<u>101186302</u>	Frame, Windshield, Vac Cowl .....	1
11	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	4
12	N/A	Bolt, Carriage 1/4-20 X 1.50 .....	4
13	<u>102854301</u>	Bracket, Support, Windshield Frame, Driver-Side .....	1
14	<u>102854302</u>	Bracket, Support, Windshield Frame, Passenger-Side .....	1
15	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	4
16	<u>103411001</u>	Brace, Canopy, Short, Bed .....	1
17	<u>103411101</u>	Brace, Knee, Lh .....	1
18	<u>103411201</u>	Brace, Knee, Rh .....	1
19	<u>1241</u>	Washer, 5/16 Type A Flat .....	6
20	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
21	304	Screw, 1/4-20 X 1.0 Hex-Head Cap .....	2
22	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	20
23	<u>451</u>	Lockwasher, 1/4 Split .....	2
24	<u>7311</u>	Screw, 1/4-20 X 2.00 Hex-Head Cap .....	8
25	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	3
26	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	8
27	<u>8963</u>	Screw, 5/16-18 X 1.75 Hex-Head Cap .....	3

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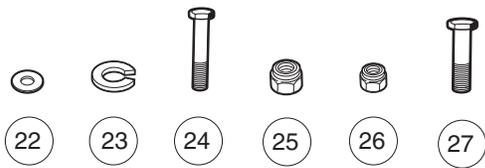
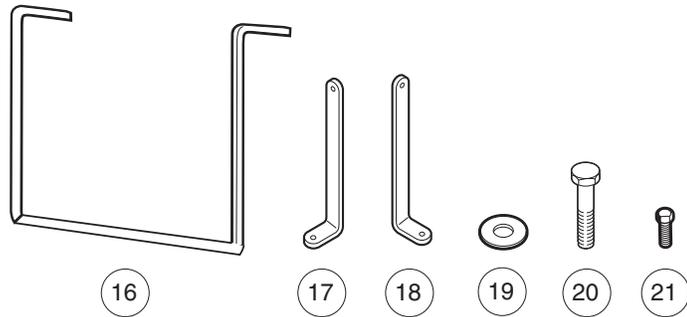
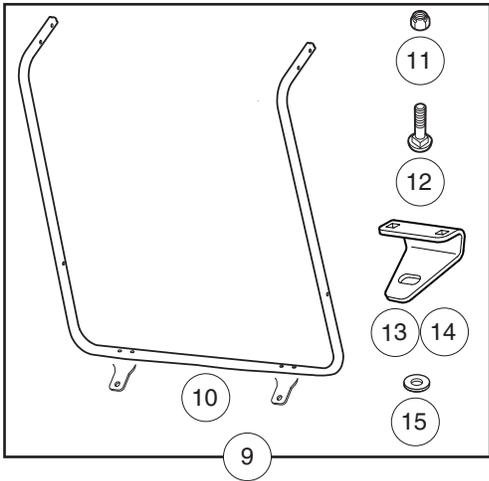
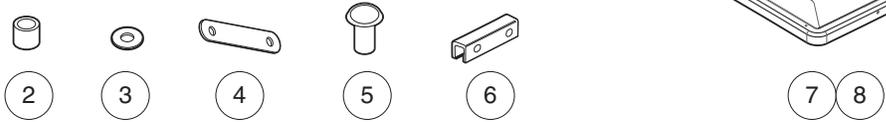
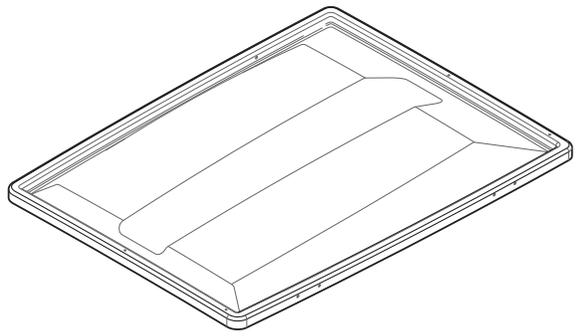
# CANOPY (WHITE) FOR VEHICLES EQUIPPED WITH FOLD DOWN REAR SEAT

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>103410701</u>	Kit, Canopy, White 80" Fld Dwn (includes items 2 through 24) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1010517</u>	Washer, .88 Od X .343 Id Nylon .....	2
4	1011852	Plate, Canopy Trim .....	8
5	1011878	T-nut, 1/4-20 X .310 Capped .....	2
6	<u>1013872</u>	Bolt, 1/4-20 X 4.00 Hex Head .....	2
7	1013884	Spacer, Bag Hoop .....	10
8	<u>102824402</u>	Support, Front, Canopy, 800 (includes items 9 through 14) .....	1
9	<u>101186302</u>	Frame, Windshield, Vac Cowl .....	1
10	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	4
11	N/A	Bolt, Carriage 1/4-20 X 1.50 .....	4
12	<u>102854301</u>	Bracket, Support, Windshield Frame, Driver-Side .....	1
13	<u>102854302</u>	Bracket, Support, Windshield Frame, Passenger-Side .....	1
14	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	4
15	N/A	Canopy, 80" White, Plain Band .....	1
16	<u>103410901</u>	Brace, Canopy, Rear, Long .....	1
17	<u>103411101</u>	Brace, Knee, Lh .....	1
18	<u>103411201</u>	Brace, Knee, Rh .....	1
19	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
20	304	Screw, 1/4-20 X 1.0 Hex-Head Cap .....	2
21	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	24
22	343	Screw, 1/4-20 X 3.00 Hx Hd Cap .....	8
23	<u>451</u>	Lockwasher, 1/4 Split .....	2
24	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	10

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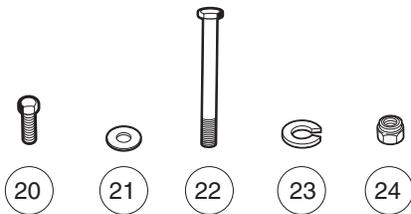
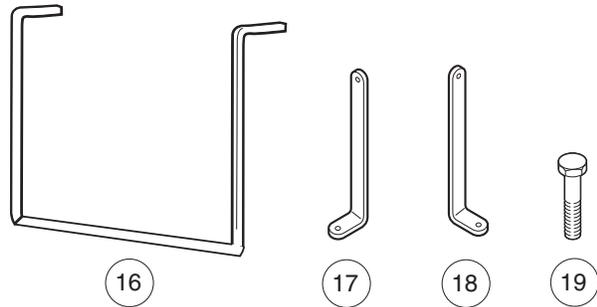
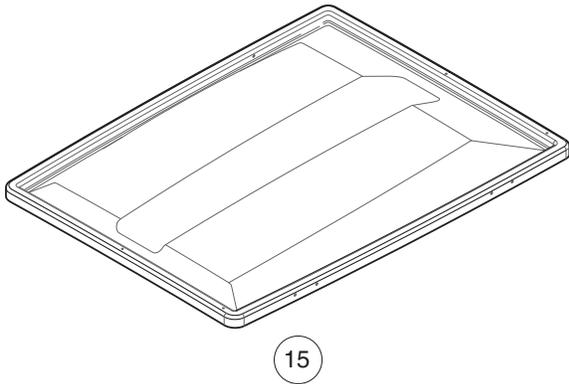
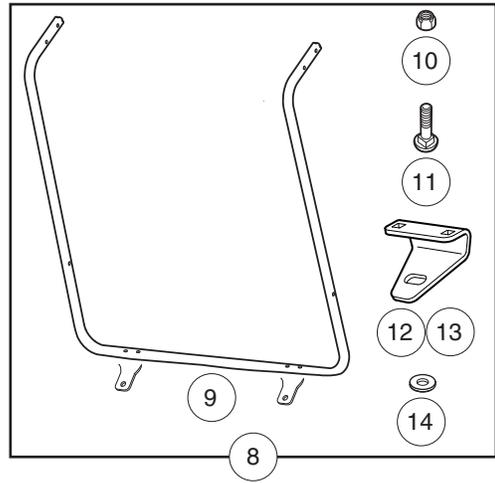
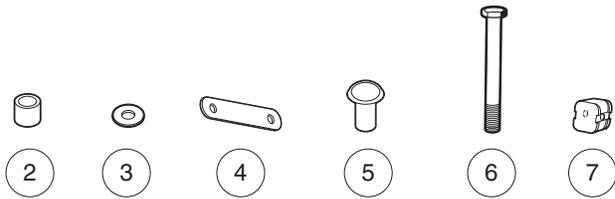
# CANOPY (BLACK) FOR VEHICLES EQUIPPED WITH BED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>103410401</u>	Kit, Canopy, Black 56" (includes items 2 through 27) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1010517</u>	Washer, .88 Od X .343 Id Nylon .....	2
4	1011852	Plate, Canopy Trim .....	8
5	1011878	T-nut, 1/4-20 X .310 Capped .....	2
6	1012008	Support, Side Canopy .....	2
7	<u>101450902</u>	Asm, Canopy, Black (includes item 8) .....	1
8	1011942	Modified Grommet .....	2
9	<u>102824402</u>	Support, Front, Canopy, 800 (includes items 10 through 15) .....	1
10	<u>101186302</u>	Frame, Windshield, Vac Cowl .....	1
11	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	4
12	N/A	Bolt, Carriage 1/4-20 X 1.50 .....	4
13	<u>102854301</u>	Bracket, Support, Windshield Frame, Driver-Side .....	1
14	<u>102854302</u>	Bracket, Support, Windshield Frame, Passenger-Side .....	1
15	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	4
16	<u>103411001</u>	Brace, Canopy, Short, Bed .....	1
17	<u>103411101</u>	Brace, Knee, Lh .....	1
18	<u>103411201</u>	Brace, Knee, Rh .....	1
19	<u>1241</u>	Washer, 5/16 Type A Flat .....	6
20	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
21	304	Screw, 1/4-20 X 1.0 Hex-Head Cap .....	2
22	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	20
23	<u>451</u>	Lockwasher, 1/4 Split .....	2
24	<u>7311</u>	Screw, 1/4-20 X 2.00 Hex-Head Cap .....	8
25	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	3
26	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	8
27	<u>8963</u>	Screw, 5/16-18 X 1.75 Hex-Head Cap .....	3

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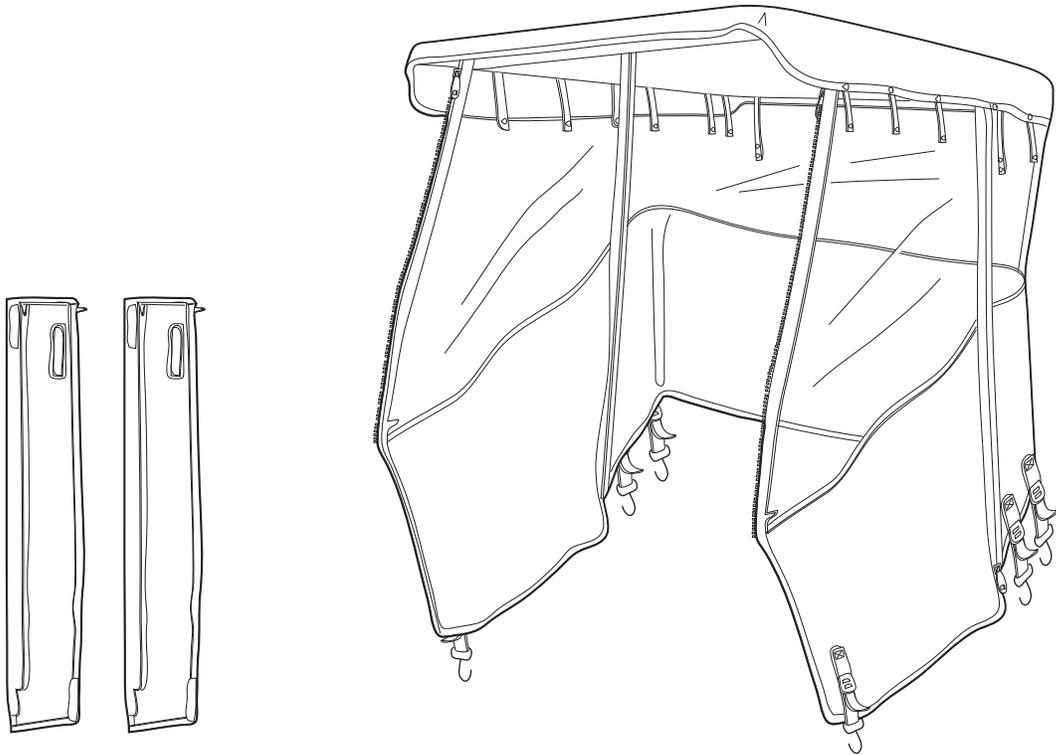
# CANOPY (BLACK) FOR VEHICLES EQUIPPED WITH FOLD DOWN REAR SEAT

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	103410601	Kit, Canopy, Black 80" Fld Dwn (includes items 2 through 24) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1010517</u>	Washer, .88 Od X .343 Id Nylon .....	2
4	1011852	Plate, Canopy Trim .....	8
5	1011878	T-nut, 1/4-20 X .310 Capped .....	2
6	<u>1013872</u>	Bolt, 1/4-20 X 4.00 Hex Head .....	2
7	1013884	Spacer, Bag Hoop .....	10
8	<u>102824402</u>	Support, Front, Canopy, 800 (includes items 9 through 14) .....	1
9	<u>101186302</u>	Frame, Windshield, Vac Cowl .....	1
10	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	4
11	N/A	Bolt, Carriage 1/4-20 X 1.50 .....	4
12	<u>102854301</u>	Bracket, Support, Windshield Frame, Driver-Side .....	1
13	<u>102854302</u>	Bracket, Support, Windshield Frame, Passenger-Side .....	1
14	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	4
15	<u>103410803</u>	Canopy, 80" Black, Black Band .....	1
16	<u>103410901</u>	Brace, Canopy, Rear, Long .....	1
17	<u>103411101</u>	Brace, Knee, Lh .....	1
18	<u>103411201</u>	Brace, Knee, Rh .....	1
19	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
20	304	Screw, 1/4-20 X 1.0 Hex-Head Cap .....	2
21	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	24
22	343	Screw, 1/4-20 X 3.00 Hx Hd Cap .....	8
23	<u>451</u>	Lockwasher, 1/4 Split .....	2
24	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	10

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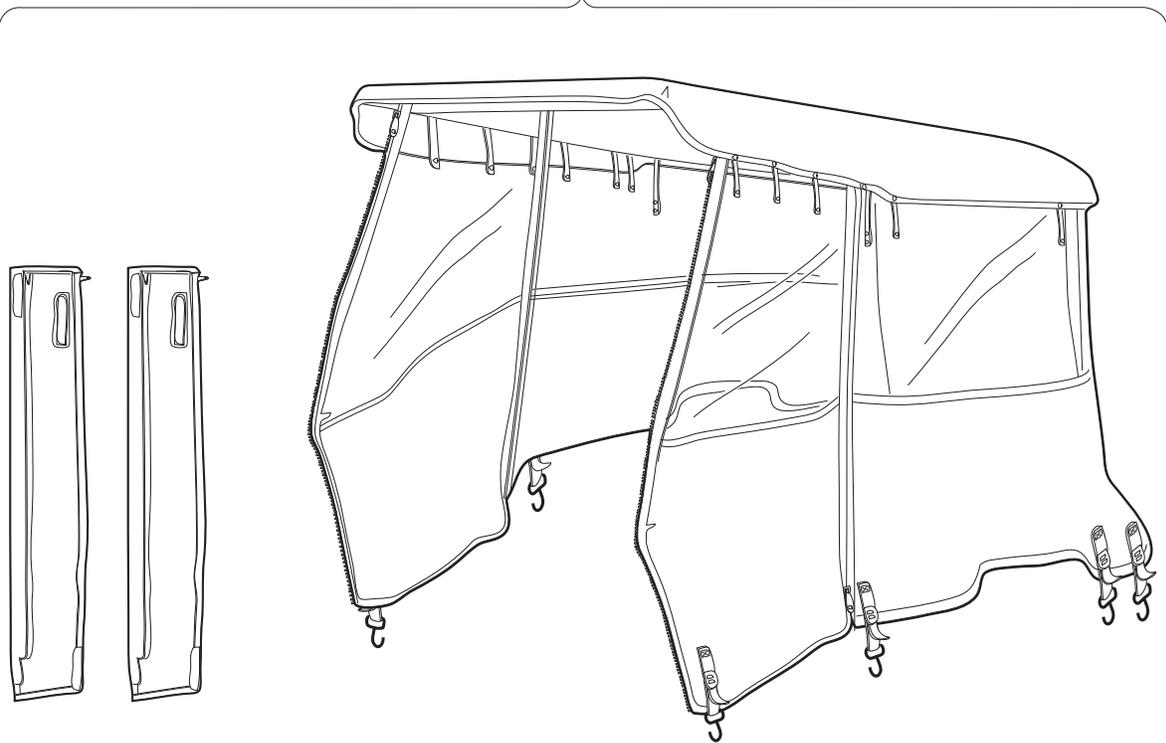
001309-001

## ENCLOSURE, 3-SIDED – FOR VEHICLE WITH CARGO BED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102852801</u>	Kit, Enclosure, Gray, W/ Bed .....	1
2	<u>103407601</u>	Kit, Enclosure, Black, W/ Bed .....	1

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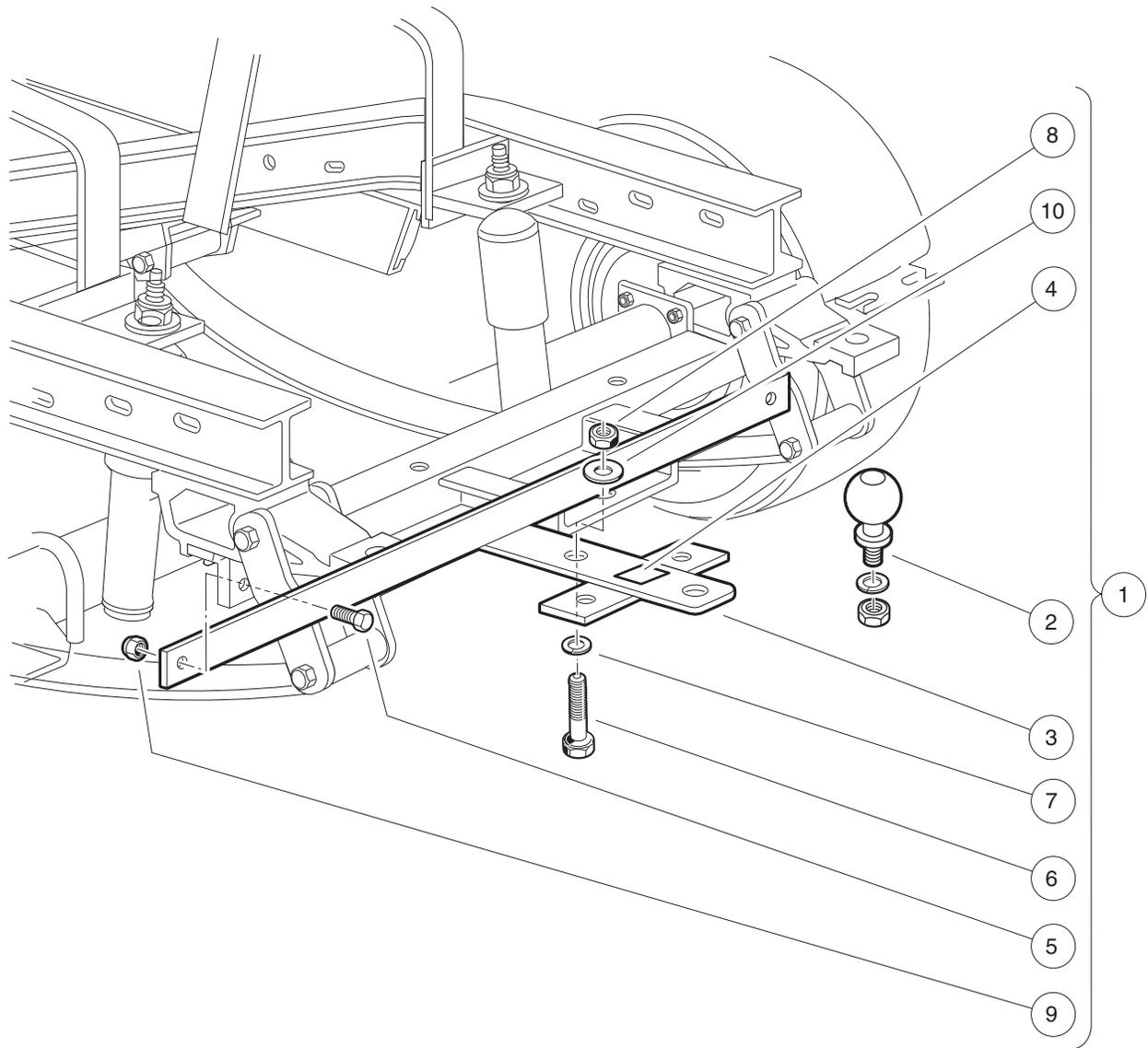
001310-001

# ENCLOSURE, 3-SIDED – FOR VEHICLE WITH FOLDDOWN REAR SEAT

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>103407701</u>	1 2 3 4 Kit, Enclosure, Gray, W/ Folddown Seat .....	1
2	103407801	Kit, Enclosure, Black, W/ Folddown Seat .....	1

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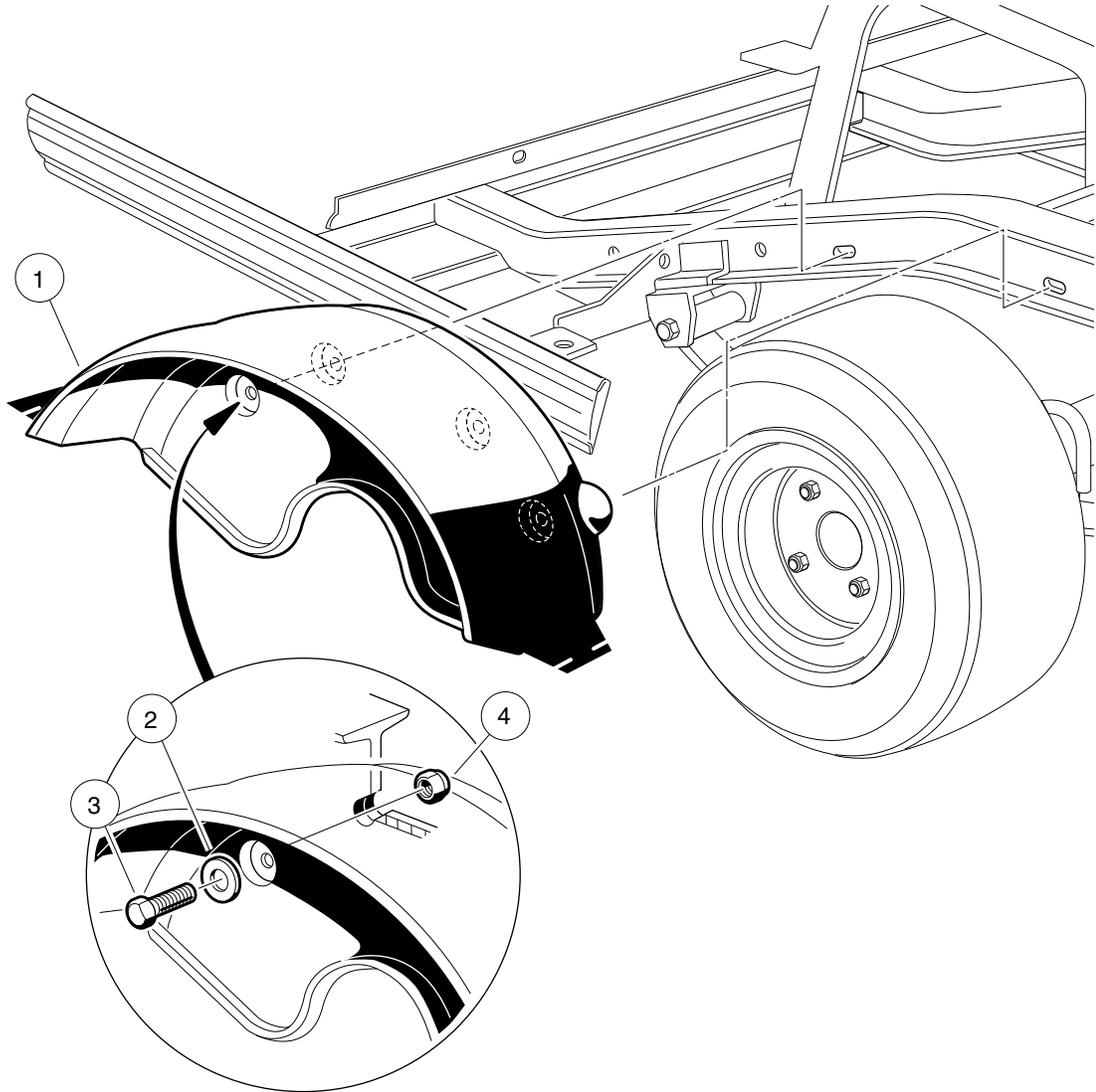


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# TRAILER HITCH

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1011522</u>	Kit, Trailer Hitch (1-7/8 Ball (includes items 2 through 10) .....	1
2	<u>1011546</u>	Trailer Hitch Ball - 1 7/8" .....	1
3	N/A	Trailer Hitch Weld Assy' .....	1
4	<u>1011553</u>	Decal, Trailer Hitch .....	1
5	1218	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	2
6	<u>1624</u>	Screw, 3/8-16 X 1.50, Hex-Head Cap .....	1
7	<u>357</u>	Lockwasher, 3/8 Split .....	1
8	<u>706</u>	Nut, Hex 3/8-16 .....	1
9	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
10	<u>808</u>	Washer, 3/8 Type B Flat .....	1

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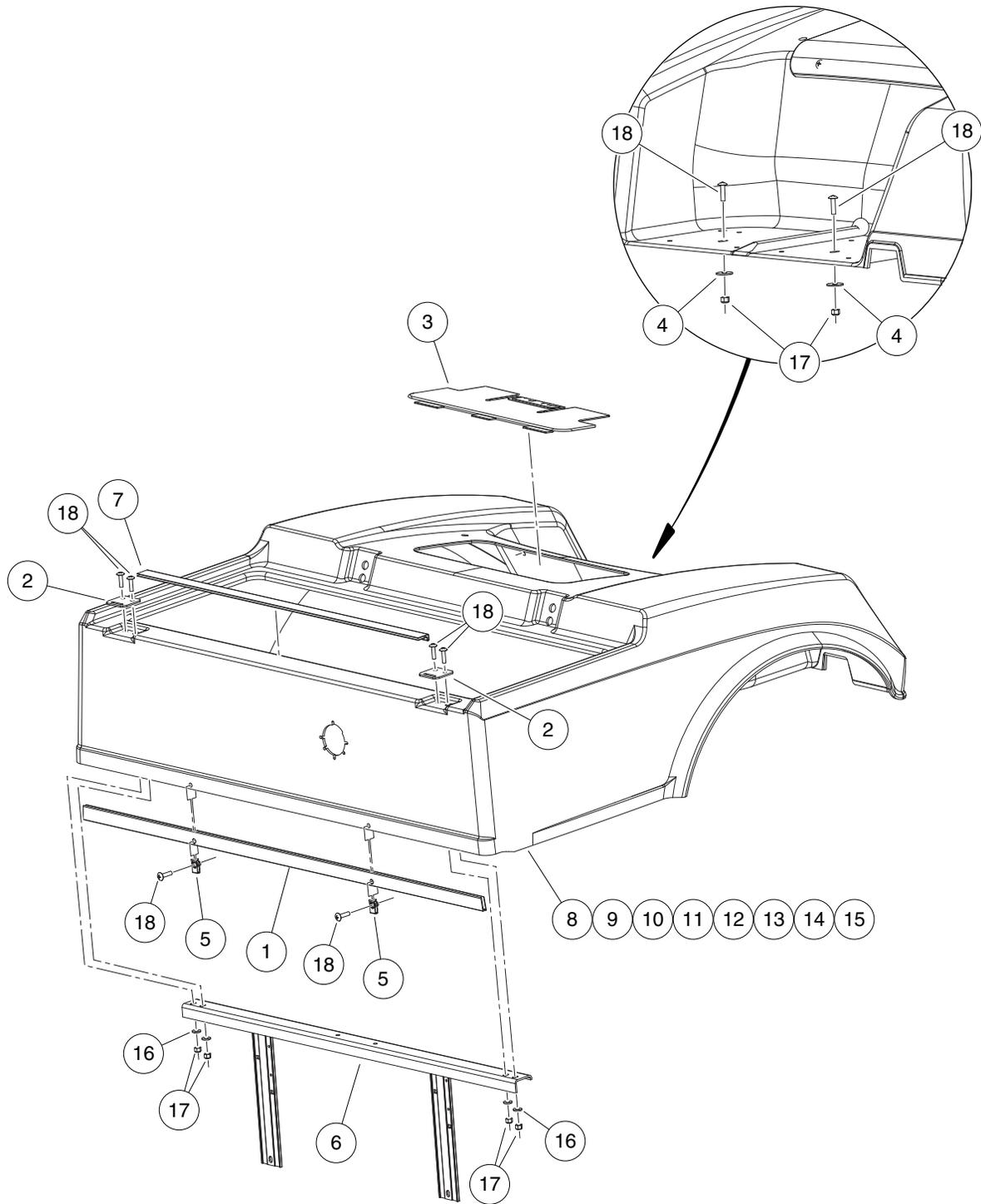
000747-001

# INNER FENDER

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1017936</u>	Fender, Inner .....	2
2	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	4
3	<u>7847</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4
4	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	4

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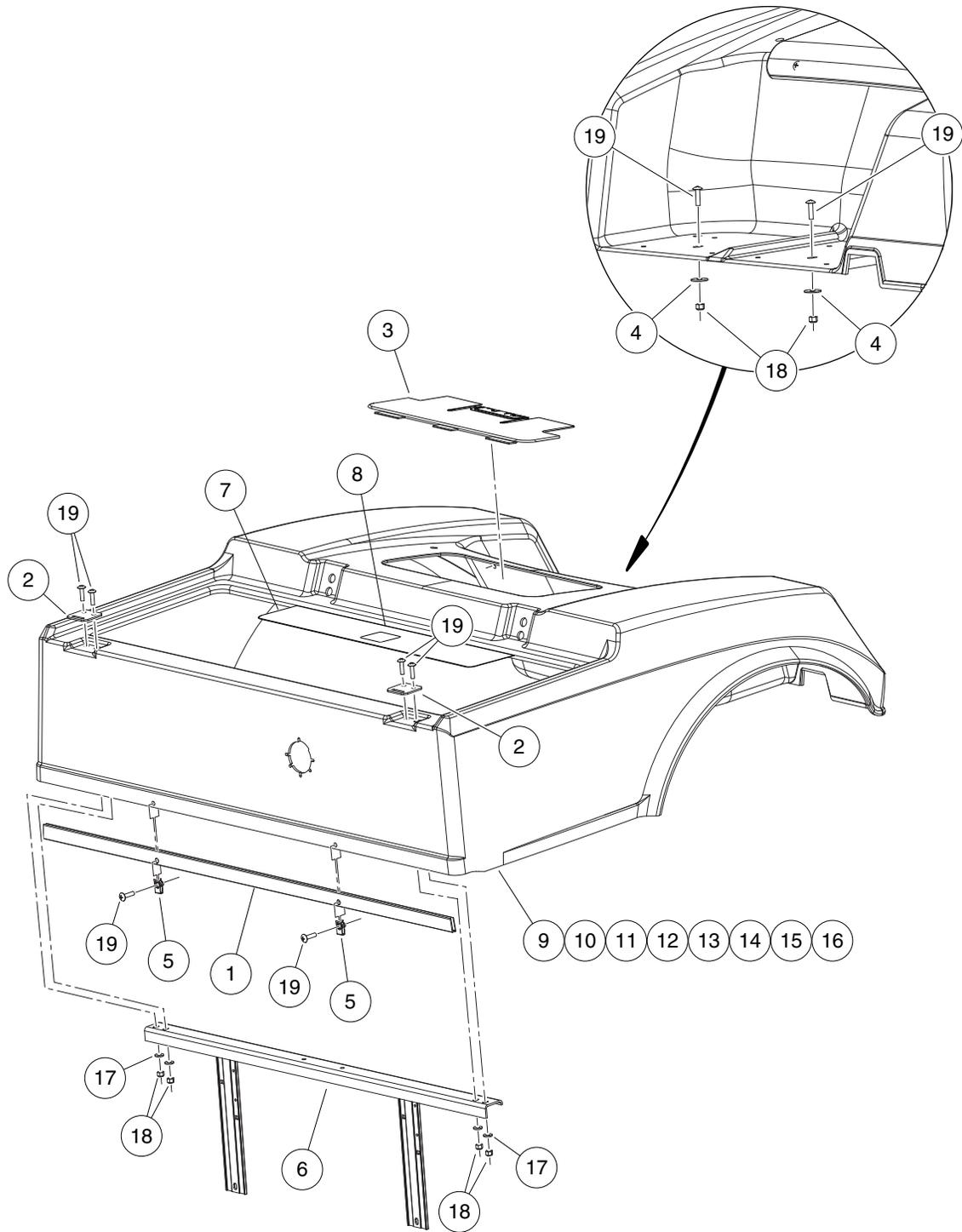


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## REAR BODY – ELECTRIC VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY	<b>1</b>
		<b>1 2 3 4</b>		
1	<u>1010993</u>	Body Kick Plate .....	1	<b>G</b>
2	1012412	Body, Hinge Plate .....	2	<b>E</b>
3	<u>101303202</u>	Access Panel - Black, Cut .....	1	
4	<u>1014306</u>	Washer, 1/4" Type B Flat .....	2	
5	1016952	U-Nut, 1/4-20 .....	2	
6	<u>1017141</u>	Body Support Weldment .....	1	
7	<u>101837001</u>	Battery Insulator .....	1	
8	<u>103365401</u>	Body, Rear XRT Elec Red .....	1	
9	<u>103365402</u>	Body, Rear XRT Elec Green .....	1	
10	<u>103365403</u>	Body, Rear XRT Elec Camo (Husqvarna) .....	1	
11	<u>103365404</u>	Body, Rear XRT Elec Blue .....	1	
12	<u>103365405</u>	Body, Rear XRT Elec Black .....	1	
13	<u>103365407</u>	Body, Rear XRT Elec Camo Hardwood (Standard camo for XRT850) .....	1	
14	N/A	Body, Rear XRT Elec Max4 .....	1	
15	<u>103365409</u>	Body, Rear XRT Elec Silver .....	1	
16	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	4	
17	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	6	
18	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	8	

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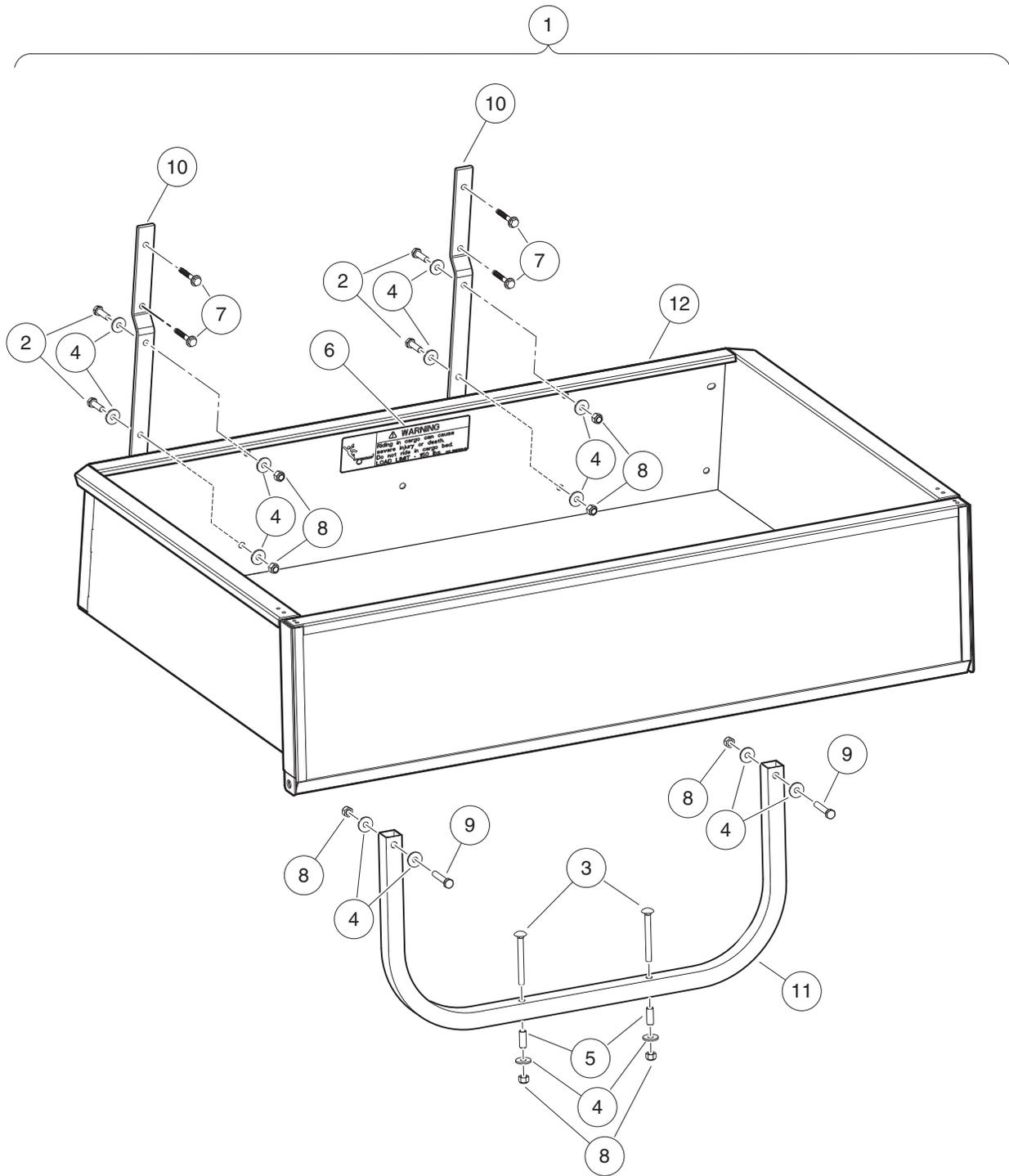
000819-001

## REAR BODY – GASOLINE VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010993</u>	Body Kick Plate .....	1
2	<u>1012412</u>	Body, Hinge Plate .....	2
3	<u>101303202</u>	Access Panel - Black, Cut .....	1
4	<u>1014306</u>	Washer, 1/4" Type B Flat .....	2
5	<u>1016952</u>	U-Nut, 1/4-20 .....	2
6	<u>1017141</u>	Body Support Weldment .....	1
7	<u>101806901</u>	Shield, Heat .....	1
8	<u>101960501</u>	Decal, Rotating Parts/Hot Manifold .....	1
9	<u>103365501</u>	Body, Rear XRT Gas Red .....	1
10	<u>103365502</u>	Body, Rear XRT Gas Green .....	1
11	<u>103365503</u>	Body, Rear XRT Gas Camo (Husqvarna) .....	1
12	<u>103365504</u>	Body, Rear XRT Gas Blue .....	1
13	<u>103365505</u>	Body, Rear XRT Gas Black .....	1
14	<u>103365507</u>	Body, Rear XRT Gas Hardwood .....	1
15	N/A	Body, Rear XRT Gas Max4 .....	1
16	<u>103365509</u>	Body, Rear XRT Gas Silver .....	1
17	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	4
18	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	6
19	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	8

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# BED BOX

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>AM10622</u>	Kit, Bedbox, Painted (includes items 2 through 12) .....	1
2	<u>1010934</u>	Screw, 5/16-18 X 1.00 Hex Cap .....	4
3	<u>1011098</u>	.38-18 Unc-2a-3.0 Carriage Blt .....	2
4	<u>1011697</u>	Washer, 5/16 Flat .....	14
5	<u>1017760</u>	Spacer .31 X .38 X .98 .....	2
6	<u>101972001</u>	Decal, D.s. Box Bed Warning (for vehicles with bed box option) .....	1
7	<u>102076701</u>	Screw, 1/4-20 X 1.75 Hex Sems .....	4
8	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	8
9	<u>8963</u>	Screw, 5/16-18 X 1.75 Hex-Head Cap .....	2
10	<u>AM1205602</u>	Support, Seat, lcs, Bed, Ctd .....	2
11	N/A	Tube, Support, Bedbox, Ptd .....	1
12	N/A	Asm, Bed Box, Painted .....	1

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# WHEELS AND TIRES

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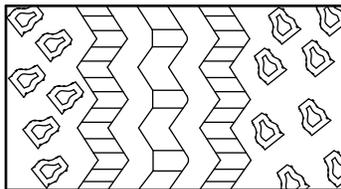
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000831-002

# WHEELS AND TIRES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010984</u>	.500-20 Unf Lug Nut .....	16
2	<u>102009402</u>	Off-Road Tire and Wheel Asm, Silver, Pass-Side .....	2
3	<u>102009403</u>	Off-Road Tire and Wheel Asm, Black, Pass-Side .....	2
4	<u>102009502</u>	Off-Road Tire and Wheel Asm, Silver, Driver-Side .....	2
5	<u>102009503</u>	Off-Road Tire and Wheel Asm, Black, Driver-Side .....	2
6	<u>7310</u>	Valve Stem, Black Plastic .....	4

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# DECALS

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**UNDER 16** **WARNING**  
**YOUNG DRIVERS INCREASE CHANCE OF DEATH**

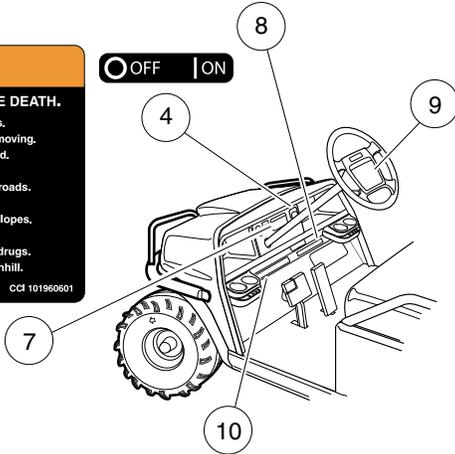
- Young drivers may not be able to control vehicle.
- No drivers younger than 16 years old.

CCI 102075801

**WARNING**  
**ROLLOVER OR FALLING OFF MAY CAUSE DEATH.**

- Before using vehicle, read operating instructions.
- Remain seated and hold on to seat handle while moving.
- Do not start vehicle until all occupants are seated.
- Two (2) persons per seat maximum.
- Operate from driver side only and not on public roads.
- Keep entire body inside vehicle while moving.
- Drive slowly in turns and straight up and down slopes.
- Do not leave children unattended on vehicle.
- Never operate under the influence of alcohol or drugs.
- Use brakes to reduce speed when coasting downhill.
- Never stand in front of or behind vehicle.

CCI 101960601



**OPERATING INSTRUCTIONS**

- Read owner's manual and dismount safety warnings prior to driving.
- Study and understand controls.

**TO OPERATE**

- Turn wheels to desired direction and ensure path is clear.
- Turn key to ON position.
- While stopped, place Forward/Reverse switch in desired position: F—Forward N—Neutral R—Reverse (Buzzer will sound)
- Park brake will release and vehicle will start moving when accelerator pedal is pressed.
- Slowly press accelerator pedal to increase speed.
- To stop, release accelerator pedal and press brake pedal.

**BEFORE LEAVING**

- Press park brake pedal until it locks and holds vehicle.
- Place Forward/Reverse switch in NEUTRAL position.
- Turn key OFF and remove key when not in use.

**MOTOR BRAKING**

- Electric motor braking provides speed regulation functions.
- For parked vehicle, beeping alarm indicates vehicle roll away.
- In operation, beeping alarm indicates reduction in motor braking.
- Apply brakes to further reduce vehicle speed as required.
- System is activated only when tow switch is in the RUN position.

CCI 100368201

**VEHICLE LOADING**

Read Owner's Manual and warnings on dash.

- Vehicle rated capacity - 550 lbs. on level surface only. Weight to include passengers, cargo bed load, and gross trailer weight. See Owner's Manual.
- Maximum cargo load - 150 lbs. Weight to include cargo bed load and gross trailer weight.
- Maximum trailer hitch tongue weight - 150 lbs.

- Cargo should be evenly spread over the floor of the cargo bed as far forward as possible and secured.
- For vehicle stability, when fully loaded, drive slowly and avoid stopping on or backing down steep hills.
- Avoid top heavy loads. See Owner's Manual.
- When driving on uneven terrain or down steep hills, reduce speed and load.

SVP147801

**DANGER / POISON**

EXPLOSIVE GASES CAN CAUSE BLINDNESS OR INJURY. SHIELD EYES. NO SPARKS, FLAMES, SMOKING. SULFURIC ACID CAN CAUSE BLINDNESS OR SEVERE BURNS. FLUSH EYES IMMEDIATELY WITH WATER. GET MEDICAL HELP FAST.

KEEP OUT OF THE REACH OF CHILDREN -- DO NOT TIP -- KEEP VENT CAPS TIGHT AND LEVEL

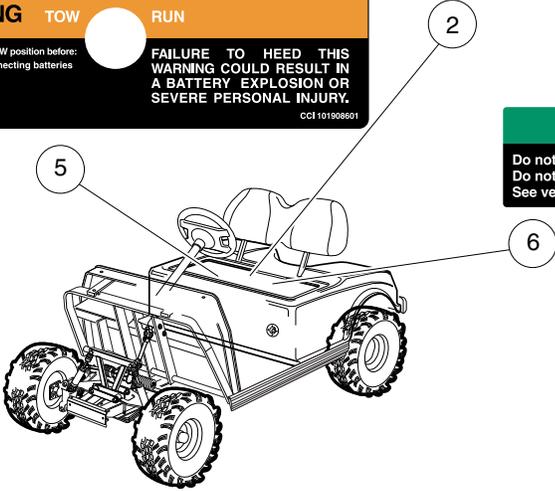
**WARNING** TOW RUN

Place Tow/Run switch in TOW position before:

- Disconnecting or connecting batteries
- Towing
- Extended storage
- Servicing

**FAILURE TO HEED THIS WARNING COULD RESULT IN A BATTERY EXPLOSION OR SEVERE PERSONAL INJURY.**

CCI 101908601



**NOTICE**

Do not operate vehicle without this cover properly installed. Do not direct water stream in this area; will cause damage to components. See vehicle maintenance and service manual before servicing.

CCI 101031601

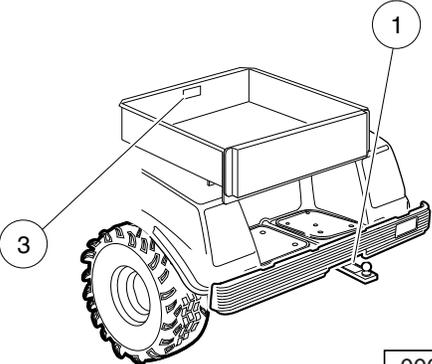
**NOTICE**  
**MAXIMUM TONGUE WEIGHT - 150 lbs.**

CCI 1011553

**WARNING**

Riding in cargo bed can cause severe injury or death. Do not ride in cargo bed.

CCI 101553901



000829-001

## SAFETY DECALS – ELECTRIC VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011553</u>	Decal, Trailer Hitch .....	1
2	<u>1013677</u>	Decal, Battery Danger .....	1
3	<u>101553901</u>	Decal, Bed Load Warning .....	1
4	<u>101825101</u>	Decal, Off/On .....	1
5	<u>101908601</u>	Decal, Tow/Run Switch Warning .....	1
6	<u>101931501</u>	Decal, Component Cover .....	1
7	<u>101960601</u>	Decal, Dash Warning .....	1
8	<u>102075801</u>	Decal, Young Driver Warning .....	1
9	<u>102538201</u>	Decal, Operating Instr, Ele, Comfort Grip .....	1
10	<u>SVP147801</u>	decal, vehicle loading .....	1

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**⚠ WARNING**  
**UNDER 16**  
**YOUNG DRIVERS INCREASE CHANCE OF DEATH**

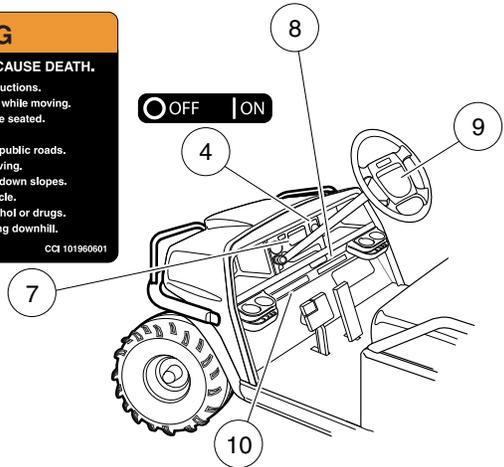
- Young drivers may not be able to control vehicle.
- No drivers younger than 16 years old.

CCI 102075801

**⚠ WARNING**  
**ROLLOVER OR FALLING OFF MAY CAUSE DEATH.**

- Before using vehicle, read operating instructions.
- Remain seated and hold on to seat handle while moving.
- Do not start vehicle until all occupants are seated.
- Two (2) persons per seat maximum.
- Operate from driver side only and not on public roads.
- Keep entire body inside vehicle while moving.
- Drive slowly in turns and straight up and down slopes.
- Do not leave children unattended on vehicle.
- Never operate under the influence of alcohol or drugs.
- Use brakes to reduce speed when coasting downhill.
- Never stand in front of or behind vehicle.

CCI 101960601



**OPERATING INSTRUCTIONS**

- Read owner's manual and safety warnings located on dash panel prior to driving.
- Study and understand controls.

**TO OPERATE**

- Turn wheels to desired direction and ensure path is clear.
- Turn key to ON position.
- While stopped, place shift lever in desired position:  
F - Forward N - Neutral R - Reverse (Buzzer will sound)
- Park brake will release and vehicle will start moving when accelerator pedal is pressed.
- Slowly press accelerator pedal to increase speed.
- To stop, release accelerator pedal and press brake pedal.

**BEFORE LEAVING**

- Press park brake pedal until it locks and holds vehicle.
- Place Forward/Reverse switch in NEUTRAL position.
- Turn key OFF and remove key when not in use.

CCI 10238101

**VEHICLE LOADING**  
Read Owner's Manual and warnings on dash.

- Vehicle rated capacity - 550 lbs. on level surface only. Weight to include passengers, cargo bed load, and gross trailer weight. See Owner's Manual.
- Maximum cargo load - 150 lbs. Weight to include cargo bed load and gross trailer weight.
- Maximum trailer hitch tongue weight - 150 lbs.
- Cargo should be evenly spread over the floor of the cargo bed as far forward as possible and secured.
- For vehicle stability, when fully loaded, drive slowly and avoid stopping on or backing down steep hills.
- Avoid top heavy loads. See Owner's Manual.
- When driving on uneven terrain or down steep hills, reduce speed and load.

SVP147801

**⚠ WARNING**  
Negative frame ground. Can cause severe injury. Do not contact positive (+) battery post or cable to frame. Disconnect negative battery lead first.

**⚠ WARNING**  
Excessive speed. Can cause severe injury or death. Do not tamper with engine governor adjustment.

CCI 1019162-01

**⚠ WARNING**  
**GASOLINE EXPLOSION / FIRE.**

- Can cause severe injury or death.
- No smoking, sparks, or open flame.
- Stop engine, allow to cool before refueling.
- Turn fuel valve (—) on during operation. (—) off during storage or transport.

CCI 101547901

**⚠ WARNING**  
**CAN CAUSE SEVERE INJURY**

**Rotating parts**  
**HOT manifold & muffler**

**KEEP CLEAR**  
CCI 101960501

**NOTICE**  
**MAXIMUM TONGUE WEIGHT - 150 lbs.**  
CCI 1011553

**⚠ WARNING**  
**Riding in cargo bed can cause severe injury or death. Do not ride in cargo bed.**

CCI 101553901

000830-001

## SAFETY DECALS – GASOLINE VEHICLES

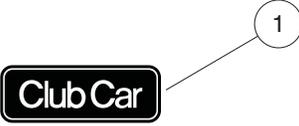
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011553</u>	Decal, Trailer Hitch .....	1
2	<u>101547601</u>	Decal, Gasoline Explosion/Fire Warning .....	1
3	<u>101553901</u>	Decal, Bed Load Warning .....	1
4	<u>101825101</u>	Decal, Off/On .....	1
5	<u>101915201</u>	Decal, Frame Ground and Governor Warning .....	1
6	<u>101960501</u>	Decal, Rotating Parts/Hot Manifold .....	2
7	<u>101960601</u>	Decal, Dash Warning .....	1
8	<u>102075801</u>	Decal, Young Driver Warning .....	1
9	<u>102538101</u>	Decal, Operating Instructions, Gas, Comfort Grip .....	1
10	<u>SVP147801</u>	decal, vehicle loading .....	1

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000828-002

# BADGING DECALS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102046501</u>	Decal, CC Nameplate, Utility .....	1
2	<u>103389101</u>	Decal, 850, Drv .....	1
3	<u>103389201</u>	Decal, 850, Pass .....	1
4	<u>103389301</u>	Decal, 850 E, Drv .....	1
5	<u>103389401</u>	Decal, 850 E, Pass .....	1

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# LIGHTS, CONTROLS, AND INDICATORS

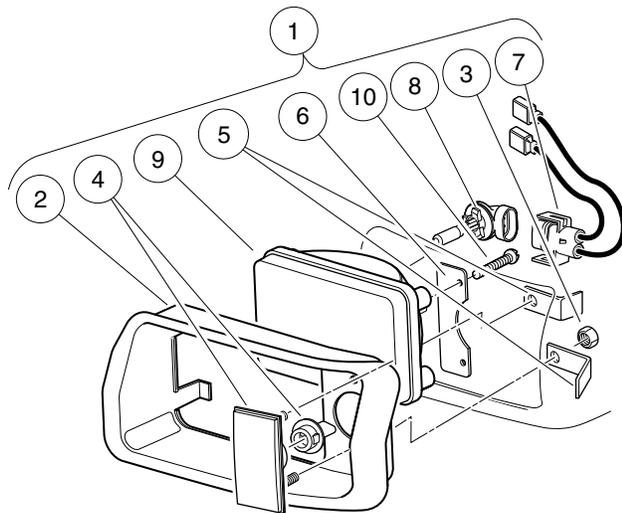
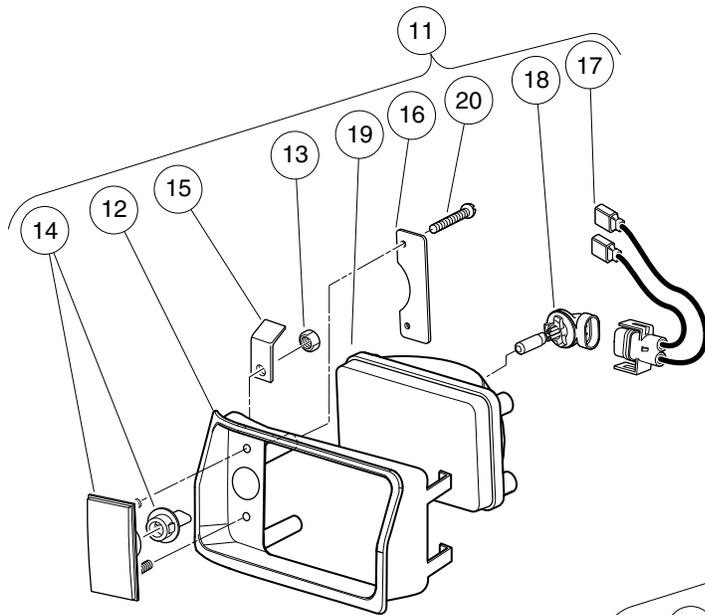
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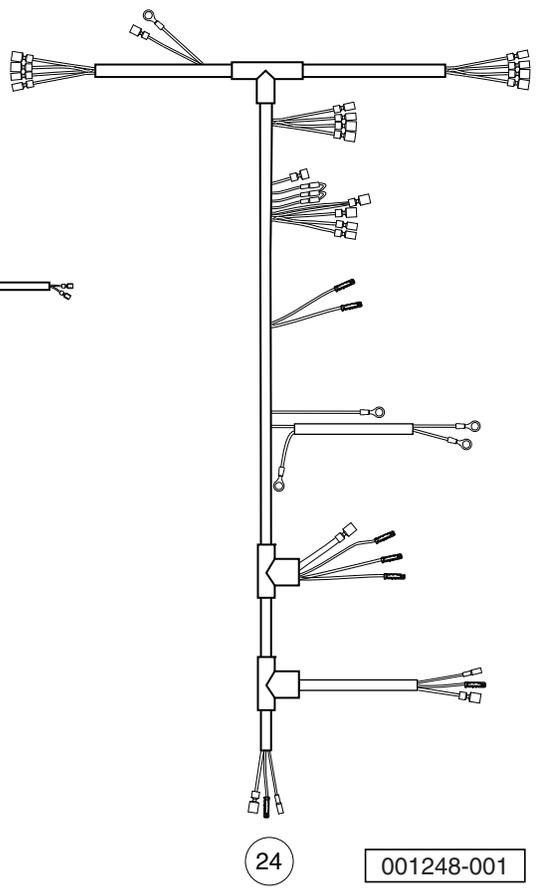
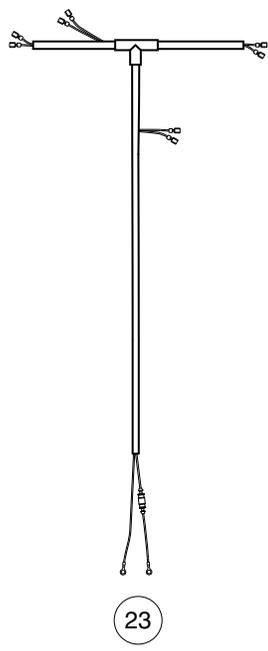
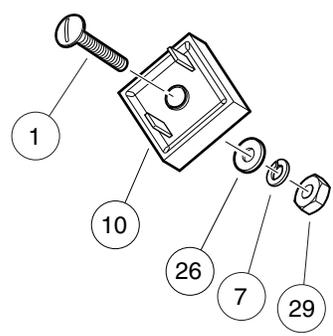
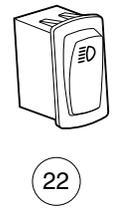
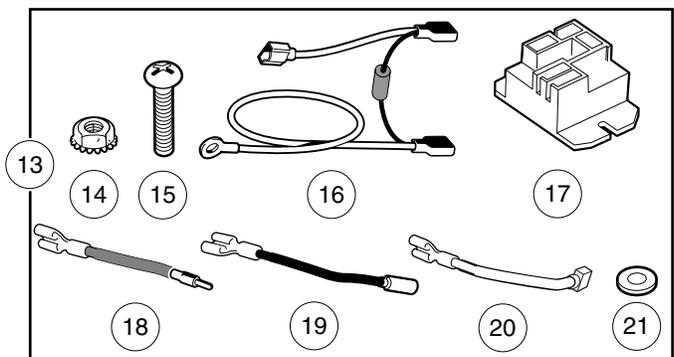
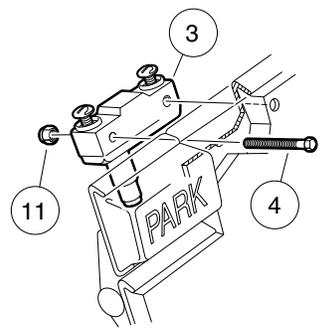
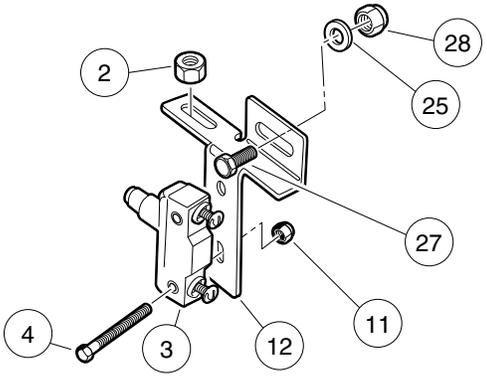
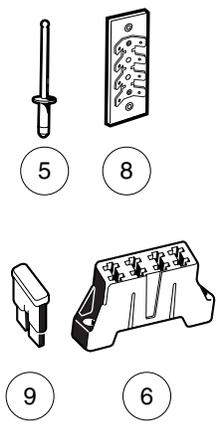
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# HEADLIGHTS

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>101988001</u>	Headlight Assembly, Driver-Side Single Beam (includes items 2 through 10) .....	1
2	<u>1016880</u>	Headlight Bezel, Left .....	1
3	<u>1017</u>	Nut, #10-24 Stainless-Steel Hex Machine .....	2
4	<u>1017062</u>	Turn Signal Lens Assy .....	1
5	<u>1017064</u>	Mounting Bracket .....	2
6	<u>1017065</u>	Retainer, Headlight .....	1
7	<u>101987901</u>	Connector, Harness Assembly, Headlight .....	1
8	<u>101988101</u>	Bulb, Headlight .....	1
9	<u>101988201</u>	Lens, Headlight .....	1
10	1620	Screw, #10-16 X 0.75 Pan-Head Tap .....	2
11	<u>101988002</u>	Headlight Assy, Passenger-Side Single Beam (includes items 12 through 20) .....	1
12	<u>1016879</u>	Headlight Bezel, Right .....	1
13	<u>1017</u>	Nut, #10-24 Stainless-Steel Hex Machine .....	2
14	<u>1017062</u>	Turn Signal Lens Assy .....	1
15	<u>1017064</u>	Mounting Bracket .....	2
16	<u>1017065</u>	Retainer, Headlight .....	1
17	<u>101987901</u>	Connector, Harness Assembly, Headlight .....	1
18	<u>101988101</u>	Bulb, Headlight .....	1
19	<u>101988201</u>	Lens, Headlight .....	1
20	1620	Screw, #10-16 X 0.75 Pan-Head Tap .....	2

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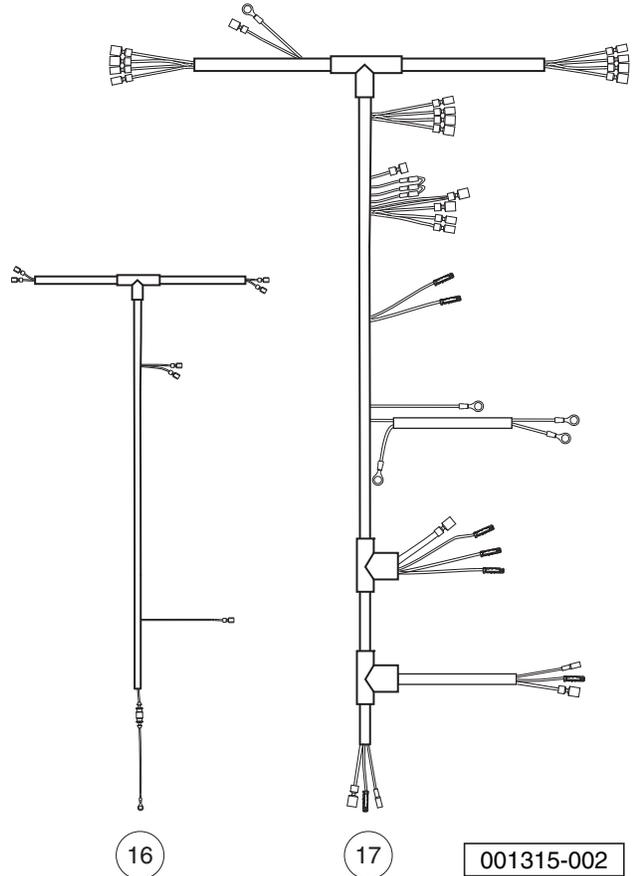
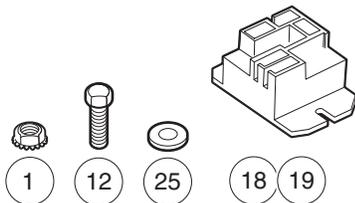
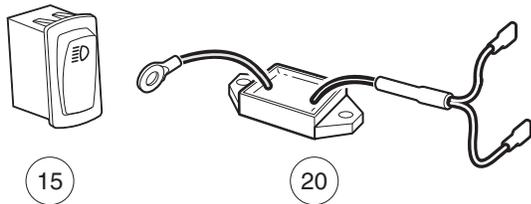
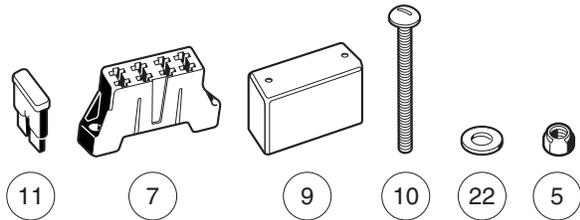
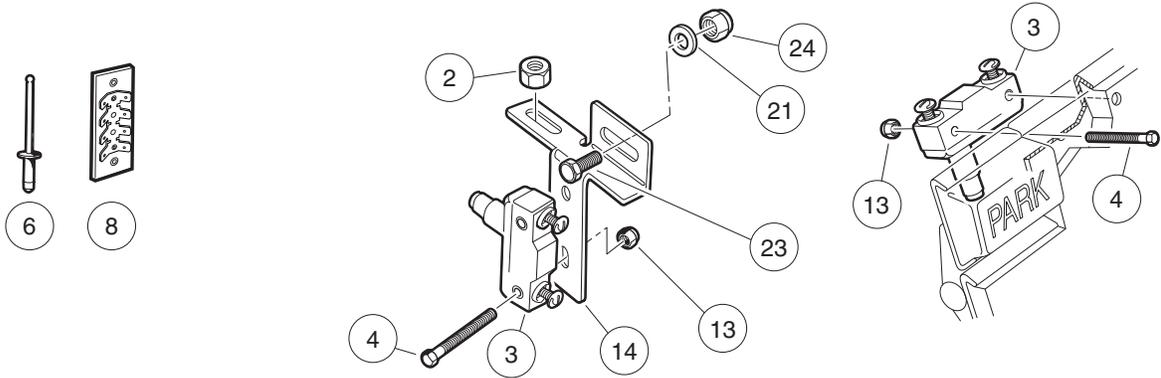
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# LIGHTING SYSTEM COMPONENTS – XRT800/810/850 GASOLINE VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010909</u>	Screw, #10-32 X 1.25 Rd Hd Mch .....	1
2	<u>1011280</u>	Locknut, 5/16-18 .....	1
3	<u>1011439</u>	Switch, Limit .....	2
4	<u>1011557</u>	Screw, #6-32 X 1.00 Hex-Head Machine .....	4
5	<u>1013357</u>	Rivet, 5/32 Aluminum Pop .....	2
6	<u>1015741</u>	Fuse Block .....	1
7	<u>1016</u>	Lockwasher, #10 Split .....	1
8	<u>1016356</u>	Terminal Block with Insulator .....	1
9	<u>1016423</u>	Fuse, 20-Amp .....	3
10	<u>1017721</u>	Limiter, Voltage .....	1
11	<u>101932201</u>	Locknut, #6-32 Nylon .....	4
12	<u>101957101</u>	Bracket, Brake Light Switch .....	1
13	<u>102198701</u>	Brake Relay Kit - 12v (includes items 14 through 21) .....	1
14	<u>1011229</u>	Locknut, #6-32 Whiz .....	2
15	<u>1017853</u>	Screw, #6-32 X 0.75 Hex-Head Machine .....	2
16	<u>101914401</u>	Assembly, Voltage Suppressor .....	1
17	<u>102199001</u>	Relay, 12-Volt .....	1
18	<u>102199201</u>	Wire Asm #18 Brown .....	1
19	<u>102199301</u>	Wire Asm #18 Black .....	1
20	<u>102199401</u>	Wire Asm #18 Black .....	1
21	<u>7591</u>	Washer, #6, Flat .....	2
22	<u>102869401</u>	Switch, Rocker, Light .....	1
23	<u>103255601</u>	Wire Harness, Headlights-Only, CA, Gas .....	1
24	<u>103256901</u>	Wire Harness, Lighting, CA2 .....	1
25	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
26	<u>183</u>	Washer, #10, Type A, Flat .....	1
27	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	1
28	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1
29	<u>7893</u>	Nut, #10-32 Hex .....	1
Note: Use item 23 for headlights only. NOTE 2: Use item 24 for headlights and taillights. NOTE 3: Items 23 and 24 are used in many different models.			

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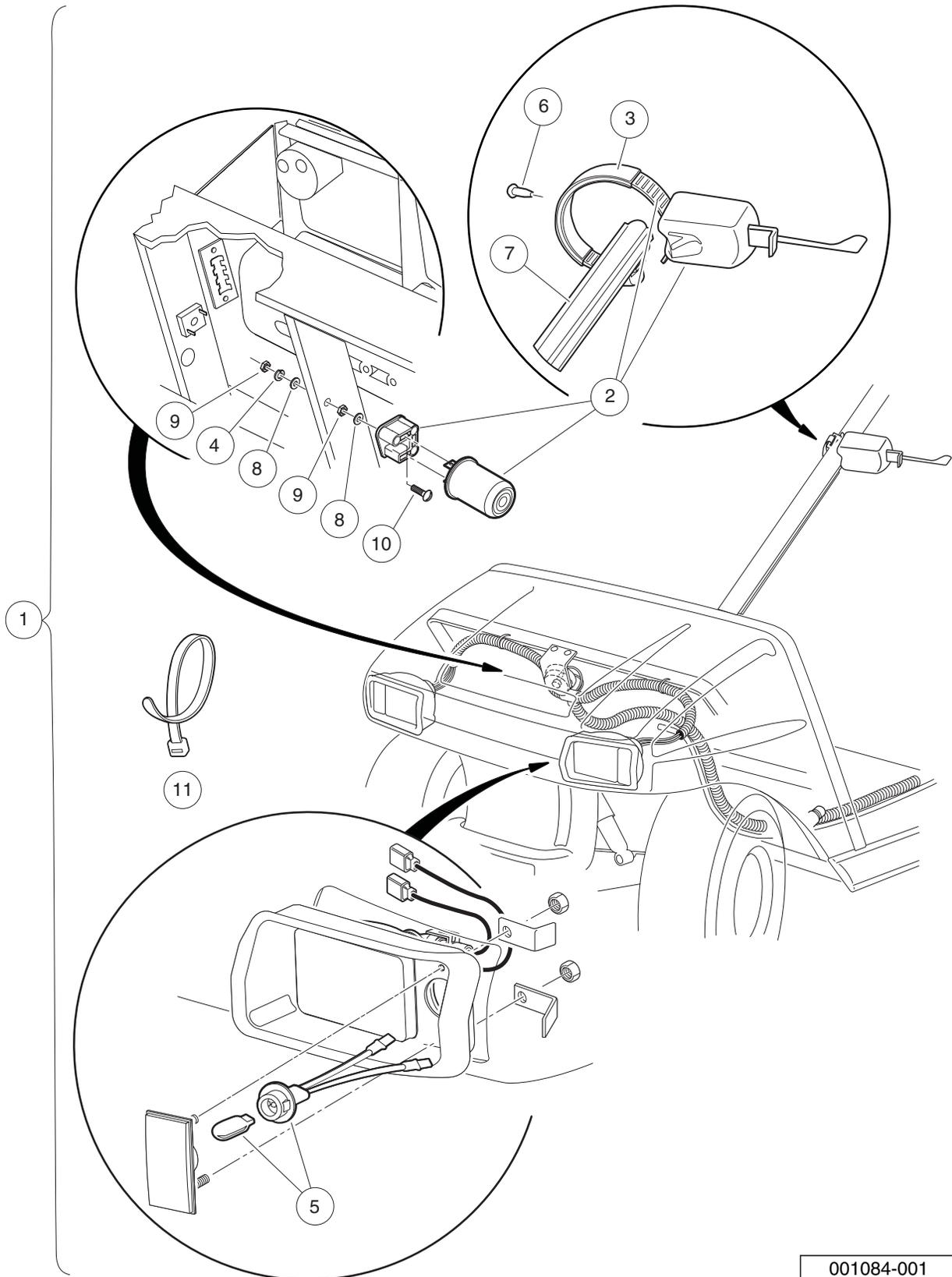
001315-002

# LIGHTING SYSTEM COMPONENTS – XRT800/810/850 ELEC. WITH POWERDRIVE CHARGER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011229</u>	Locknut, #6-32 Whiz .....	2
2	<u>1011280</u>	Locknut, 5/16-18 .....	1
3	<u>1011439</u>	Switch, Limit .....	2
4	<u>1011557</u>	Screw, #6-32 X 1.00 Hex-Head Machine .....	4
5	<u>1012438</u>	Locknut, #10-24 Nylon Insert .....	2
6	<u>1013357</u>	Rivet, 5/32 Aluminum Pop .....	2
7	<u>1015741</u>	Fuse Block .....	1
8	<u>1016356</u>	Terminal Block with Insulator .....	1
9	<u>1016363</u>	Fuse Block Cover .....	1
10	<u>1016366</u>	Screw, #10-24 X 3.0 Pan-Head Machine .....	2
11	<u>1016423</u>	Fuse, 20-Amp .....	3
12	<u>1017853</u>	Screw, #6-32 X 0.75 Hex-Head Machine .....	2
13	<u>101932201</u>	Locknut, #6-32 Nylon .....	4
14	<u>101957101</u>	Bracket, Brake Light Switch .....	1
15	<u>102869401</u>	Switch, Rocker, Light .....	1
16	<u>103255701</u>	Wire Harness, Headlights-Only, CA, Electric .....	1
17	<u>103257001</u>	Wire Harness, Lighting .....	1
18	<u>103414901</u>	Kit, Relay, 48v 30a W/instr (includes item 19) .....	1
19	<u>103397901</u>	Relay, Spst No, 48v 30a, Pmt .....	1
20	<u>103470902</u>	Limiter, Voltage, Post Mnt .....	1
21	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
22	<u>183</u>	Washer, #10, Type A, Flat .....	4
23	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	1
24	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1
25	<u>7591</u>	Washer, #6, Flat .....	2
		Note: Use item 16 for headlights only. NOTE 2: Use item 17 for headlights and taillights. NOTE 3: Items 16 and 17 are used in many different models.	

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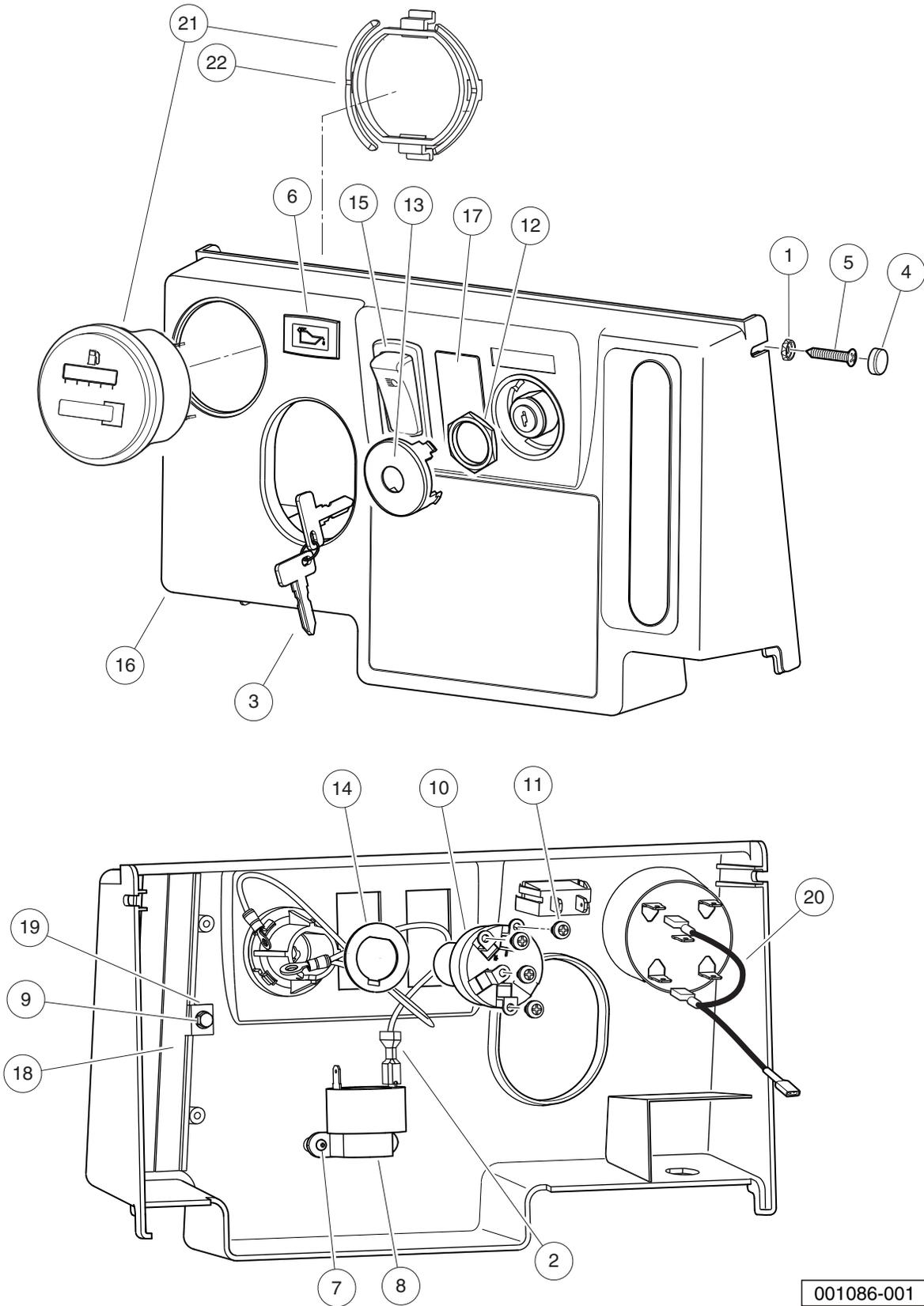
001084-001

# TURN SIGNAL KIT – DS AND UTILITY GASOLINE AND ELECTRIC VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	101707402	Turn Signal Conversion Kit (includes items 2 through 11) .....	1
2	<u>1011590</u>	Switch Sub-assy, Turn Signal .....	1
3	N/A	Strap, Extrusion .....	1
4	<u>1016</u>	Lockwasher, #10 Split .....	1
5	<u>1017075</u>	Socket & Lamp Assembly .....	2
6	<u>1017724</u>	Rivet, Plastic .....	1
7	<u>102529201</u>	Wire Cover, Steering Column .....	1
8	<u>183</u>	Washer, #10, Type A, Flat .....	2
9	<u>7893</u>	Nut, #10-32 Hex .....	2
10	8104	Screw, #10-32 X .75 Rd Hd Mach .....	1
11	<u>8990</u>	Tie Wrap, 8" Nylon .....	1

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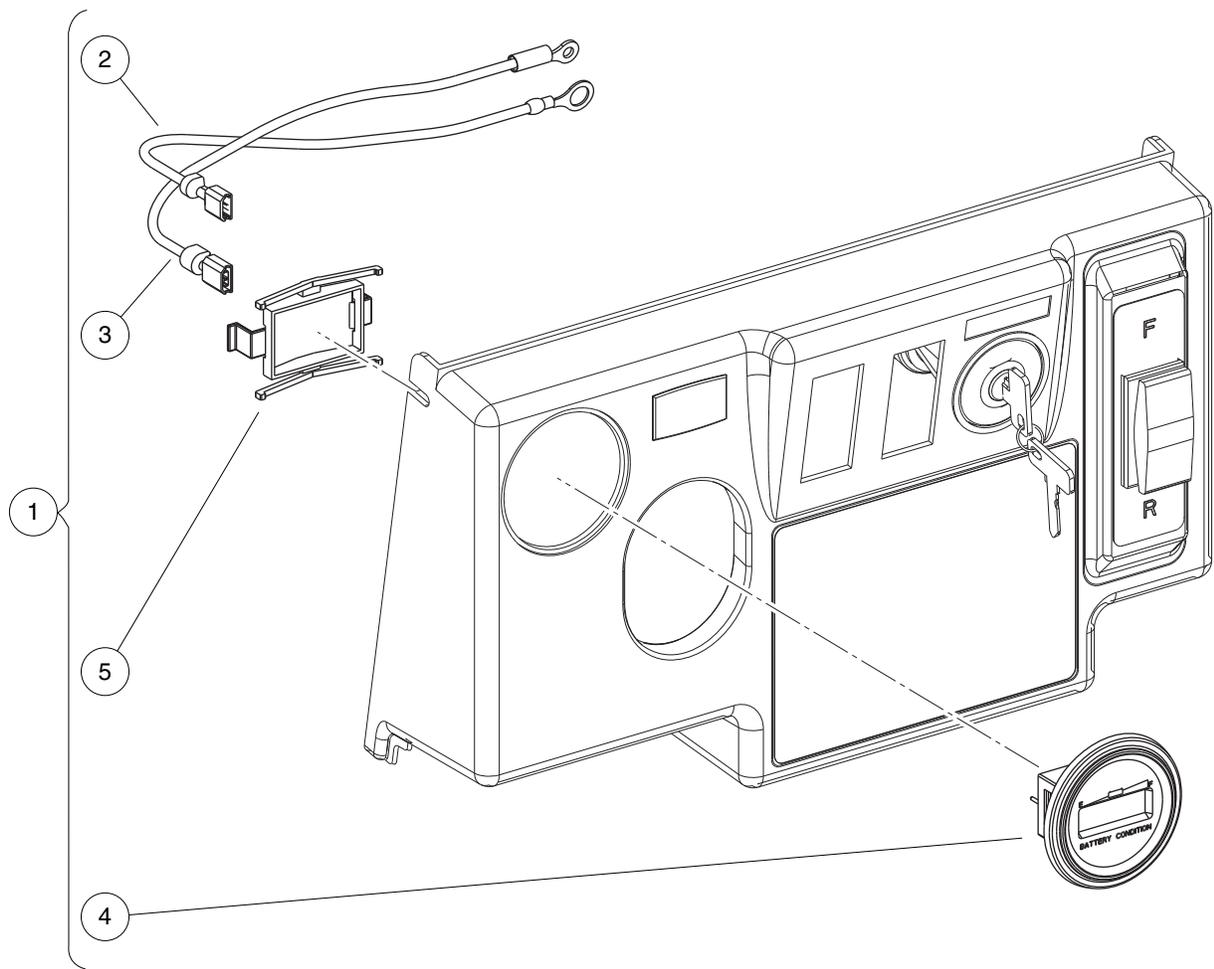
001086-001

# INSTRUMENT PANEL – XRT850 GAS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1011382	Washer, #10 Pan-Head Screw .....	2
2	1012396	Wire Assy #18 Black .....	1
3	<u>1012505</u>	Keys (set of 2) .....	1
4	<u>1013494</u>	Cover, Screw Head .....	2
5	<u>1015528</u>	Screw, #10 x 1-1/4 Phillips Head .....	2
6	<u>1016630</u>	Light, Oil .....	1
7	<u>1016849</u>	Screw, #4-24 X 0.33, Pan-Head, Machine .....	2
8	<u>1016851</u>	Buzzer, Reverse (9-48 VDC) .....	1
9	<u>101804301</u>	Screw, #8 X 0.500, Hex-Head Hi-Lo .....	2
10	<u>101826301</u>	Key Switch, 12-Volt, Off/On .....	1
11	101830601	Screw and Washer Assembly .....	5
12	<u>101830701</u>	Nut, Key Switch .....	1
13	<u>101834502</u>	Cap, Black Key Switch .....	1
14	<u>101851101</u>	Washer, Key Switch .....	1
15	<u>102869401</u>	Switch, Rocker, Light .....	1
16	<u>102977001</u>	Panel, Dash, Center, Gas (Instrument Panel) .....	1
17	<u>103180101</u>	Cover, Hole, Switch, Rocker .....	1
18	<u>103199001</u>	Brush, Closeout, FNR .....	2
19	<u>103199101</u>	Washer, Retaining, Brush, FNR .....	2
20	<u>103348501</u>	Asm, Wire Meter, F-h Jumper .....	1
21	<u>103348601</u>	Gauge, Fuel-hour, sep Gnd, utl (includes item 22) .....	1
22	<u>103348201</u>	Clip, Meter, Round .....	1

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000817-002

# BATTERY CONDITION INDICATOR – ELECTRIC VEHICLES

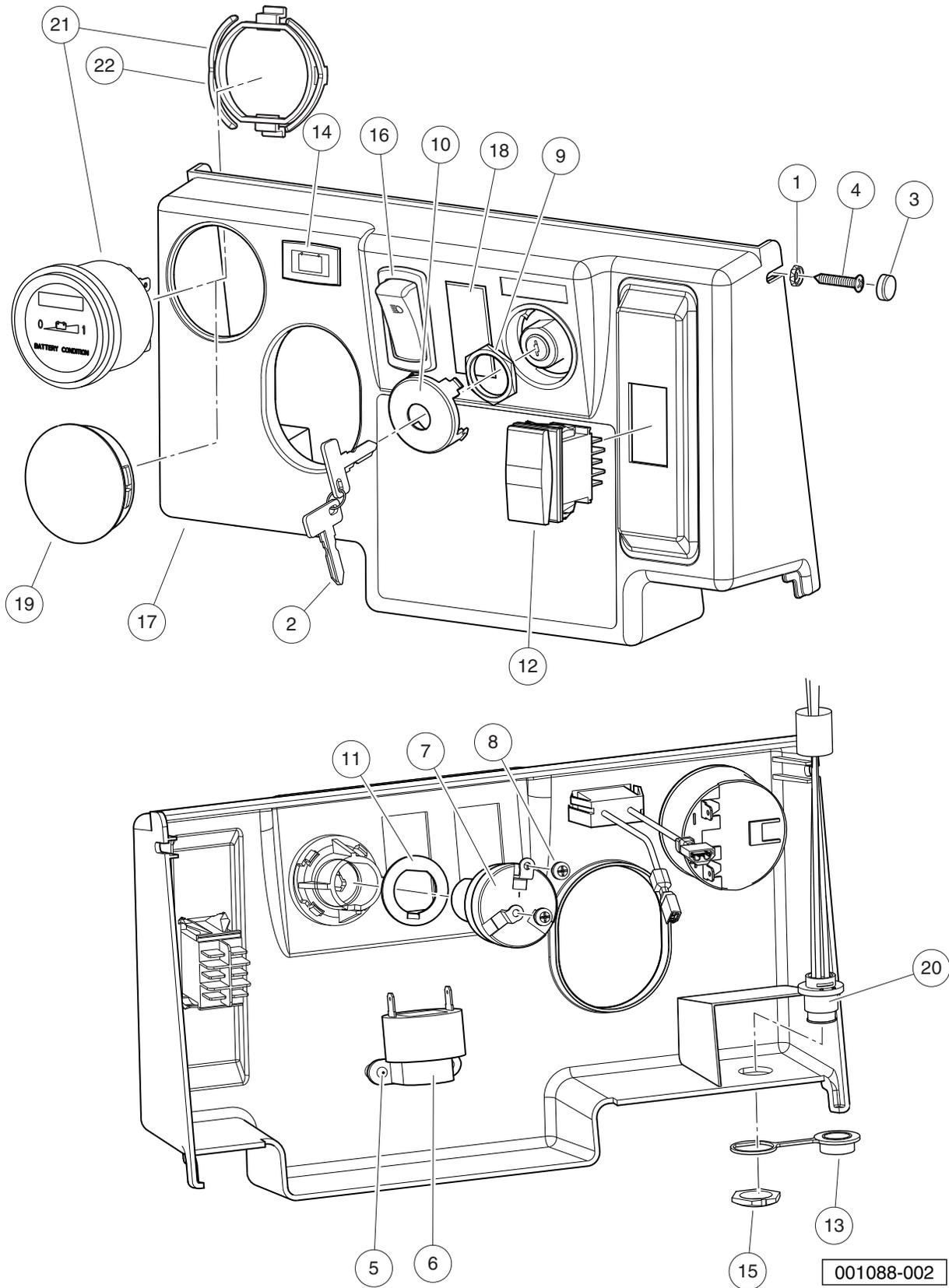
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>103257603</u>	Kit, Gauge, Battery Condition Indicator (includes items 2 through 4) .....	1
2	<u>103257701</u>	Wire Asm, #18 Black, 2565mm .....	1
3	<u>103257801</u>	Wire Asm, #16 Red, 330mm .....	1
4	<u>103354401</u>	Gauge, Battery Cond Ind, Rnd (includes item 5) .....	1
5	<u>103348202</u>	Clip, Bci, Round .....	1

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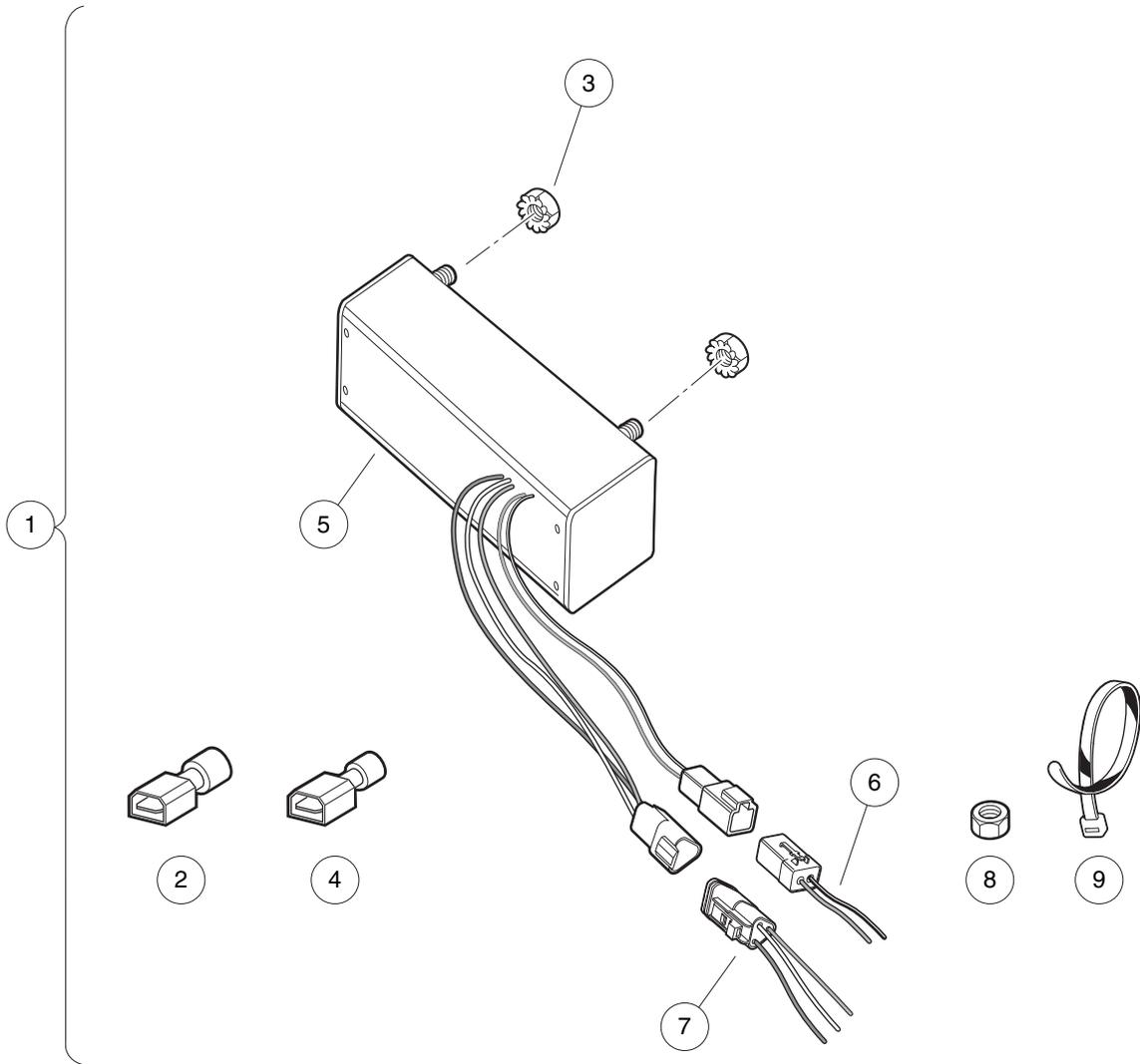
001088-002

# INSTRUMENT PANEL – CA6/VILL 6 & 8/TPORTER/XRT850 ELEC. WITH LESTER CHARGER

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	1011382	Washer, #10 Pan-Head Screw .....	2
2	<u>1012505</u>	Keys (set of 2) .....	1
3	<u>1013494</u>	Cover, Screw Head .....	2
4	<u>1015528</u>	Screw, #10 x 1-1/4 Phillips Head .....	2
5	<u>1016849</u>	Screw, #4-24 X 0.33, Pan-Head, Machine .....	2
6	<u>1016851</u>	Buzzer, Reverse (9-48 VDC) .....	1
7	<u>101826201</u>	Key Switch, On/Off .....	1
8	101830601	Screw and Washer Assembly .....	2
9	<u>101830701</u>	Nut, Key Switch .....	1
10	<u>101834502</u>	Cap, Black Key Switch .....	1
11	<u>101851101</u>	Washer, Key Switch .....	1
12	<u>101856002</u>	Switch, Rocker, Single-Pole .....	1
13	<u>102196901</u>	Dust Cap .....	1
14	<u>102508701</u>	Light, Battery .....	1
15	<u>102572401</u>	Nut, Diagnostic Port .....	1
16	<u>102869401</u>	Switch, Rocker, Light .....	1
17	<u>102977002</u>	Panel, Dash, Center, Elec (Instrument Panel) .....	1
18	<u>103180101</u>	Cover, Hole, Switch, Rocker .....	1
19	<u>103198301</u>	Plug, Hole, Round, 2.0 In .....	1
20	<u>103218601</u>	Harness, Diagnostic Port .....	1
21	<u>103354401</u>	Gauge, Battery Cond Ind, Rnd (includes item 22) .....	1
22	<u>103348202</u>	Clip, Bci, Round .....	1

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001271-001

## DC CONVERTER – IQ SYSTEM ELECTRIC VEHICLE

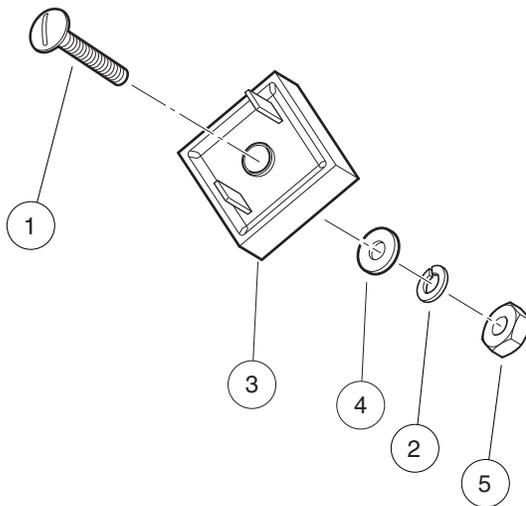
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102357501</u>	Kit, DC/DC Converter (includes items 2 through 9) .....	1
2	<u>1016365</u>	Terminal, 1/4" Male Quick Disconnect .....	1
3	<u>101835601</u>	Locknut, 1/4-20 Hex Whiz .....	2
4	N/A	Terminal, 1/4" Male Quick Disconnect .....	1
5	102352201	Converter , Dc -non Isolated .....	1
6	<u>102354901</u>	Harness, Dc Converter - 12v .....	1
7	<u>102355001</u>	Harness, Dc Converter - 48v .....	1
8	<u>1242</u>	Nut, 5/16-18 Hex .....	1
9	<u>8990</u>	Tie Wrap, 8" Nylon .....	4

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## VOLTAGE LIMITER – GASOLINE VEHICLE

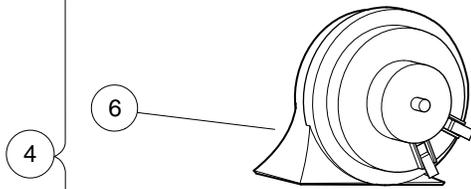
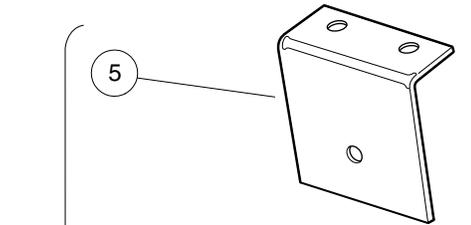
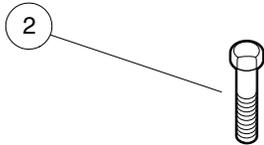
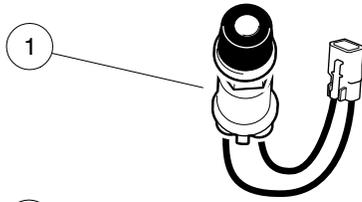
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010909</u>	Screw, #10-32 X 1.25 Rd Hd Mch .....	1
2	<u>1016</u>	Lockwasher, #10 Split .....	1
3	<u>1017721</u>	Limiter, Voltage .....	1
4	<u>183</u>	Washer, #10, Type A, Flat .....	1
5	<u>7893</u>	Nut, #10-32 Hex .....	1

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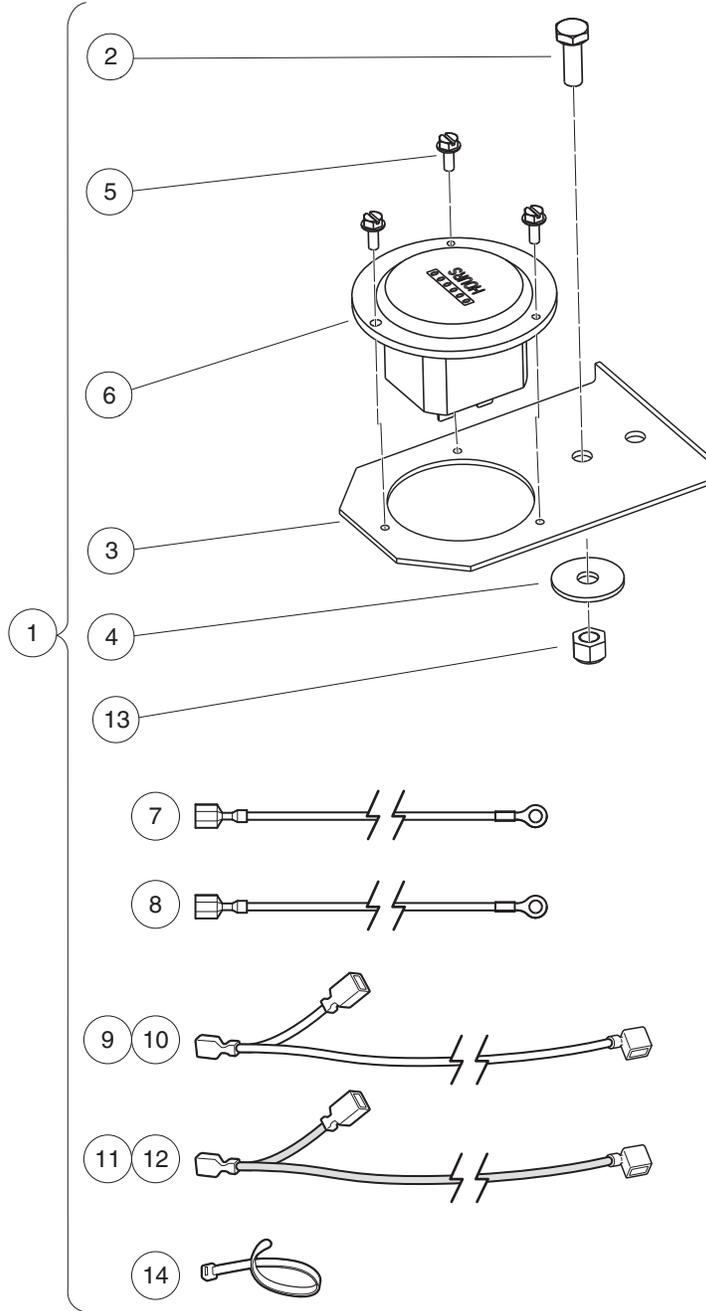
001095-001

# HORN

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>101969701</u>	Horn Button and Wire Assembly .....	1
2	304	Screw, 1/4-20 X 1.0 Hex-Head Cap .....	2
3	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	2
4	<u>4029</u>	Horn (includes items 5 through 9) .....	1
5	<u>1011825</u>	Horn Bracket .....	1
6	<u>1014530</u>	Horn, 12-VDC .....	1
7	<u>101955101</u>	Nut, M6 Hex .....	1
8	<u>7820</u>	Washer, 5/16 Internal-Tooth .....	1
9	8294	5/16 Ring Term. ....	1
10	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2

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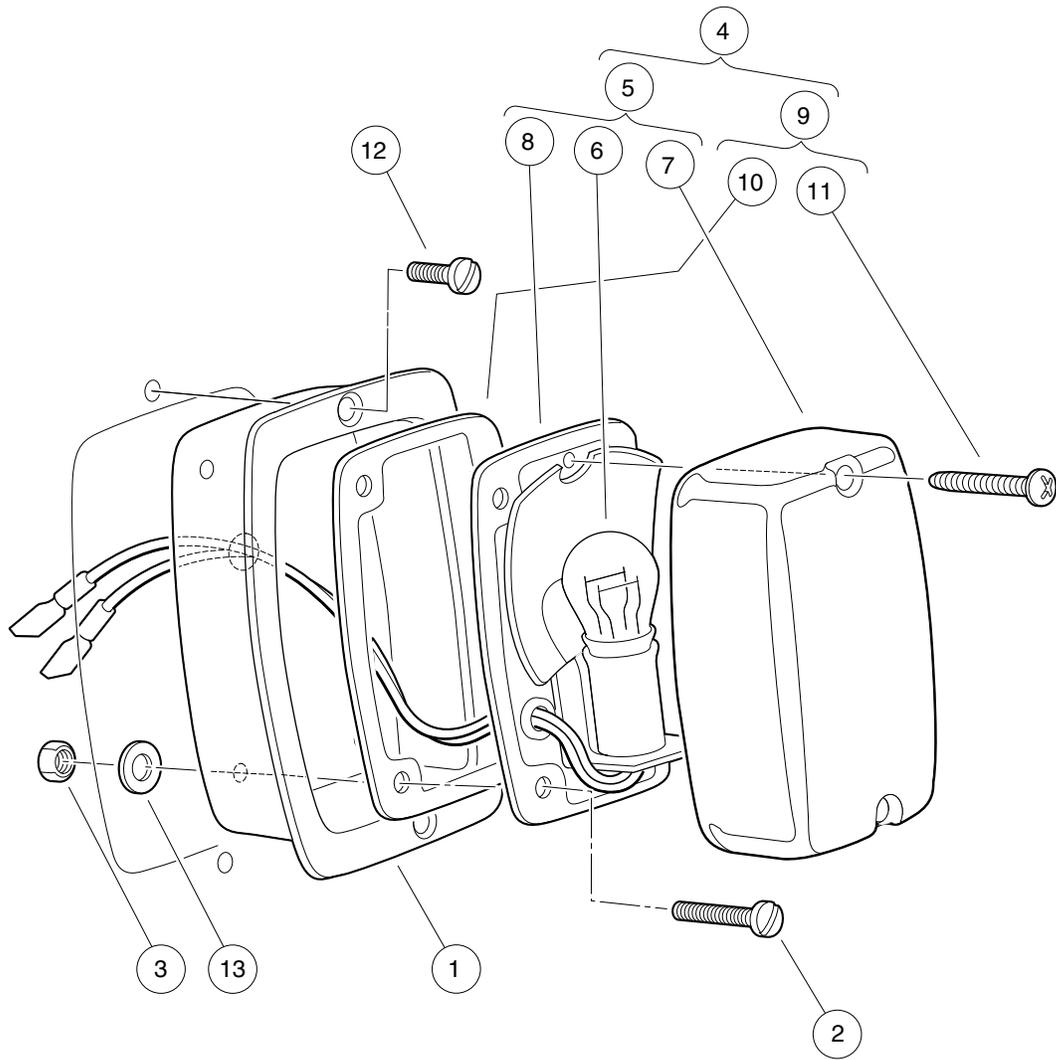
001096-001

# HOUR METER – IQ SYSTEM AND IQ PLUS ELECTRIC VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1013579</u>	Kit, Hour Meter (includes items 2 through 14) .....	1
2	<u>1012285</u>	Screw, 1/4 X 0.625 Hex-Head .....	1
3	<u>1013547</u>	Hour Meter Bracket .....	1
4	<u>1014306</u>	Washer, 1/4" Type B Flat .....	1
5	<u>1014540</u>	Screw, #6-32 X 3/8 Taptite .....	3
6	N/A	Hour Meter .....	1
7	101881501	Wire Assembly Black #18 .....	1
8	101881601	Wire Assembly Red #18 .....	1
9	<u>101997802</u>	Wire Assembly #18 Yellow .....	1
10	<u>101997803</u>	Wire Asm #18 Yellow 31" .....	1
11	<u>101997902</u>	Wire Assembly #18 Red .....	1
12	<u>101997903</u>	Wire Asm # 18 Red 31" .....	1
13	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	1
14	<u>8990</u>	Tie Wrap, 8" Nylon .....	1
<p>Note: The kit includes components that apply to multiple vehicles. The installation instructions will specify which components are required for a specific model. After installation, discard components not used.</p>			

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000348-006

# TAIL LIGHTS

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1011497</u>	Bezel, Taillight .....	1
2	<u>1011557</u>	Screw, #6-32 X 1.00 Hex-Head Machine .....	1
3	<u>1011558</u>	Nut, #6-32 Hex .....	1
4	1017035	Taillight Assembly (includes items 5 through 9) .....	1
5	N/A	Light, Tail (includes items 6 through 8) .....	1
6	<u>1011582</u>	Taillight Bulb .....	1
7	<u>1011843</u>	Taillight Lens .....	1
8	N/A	Base, Taillight .....	1
9	<u>1017699</u>	Hardware Kit, Tail Light (includes items 10 and 11) .....	1
10	N/A	Gasket .....	1
11	N/A	Screw, Tapered .....	2
12	<u>102915601</u>	Plastic Rivet - Tuflock .....	1
13	<u>7591</u>	Washer, #6, Flat .....	1

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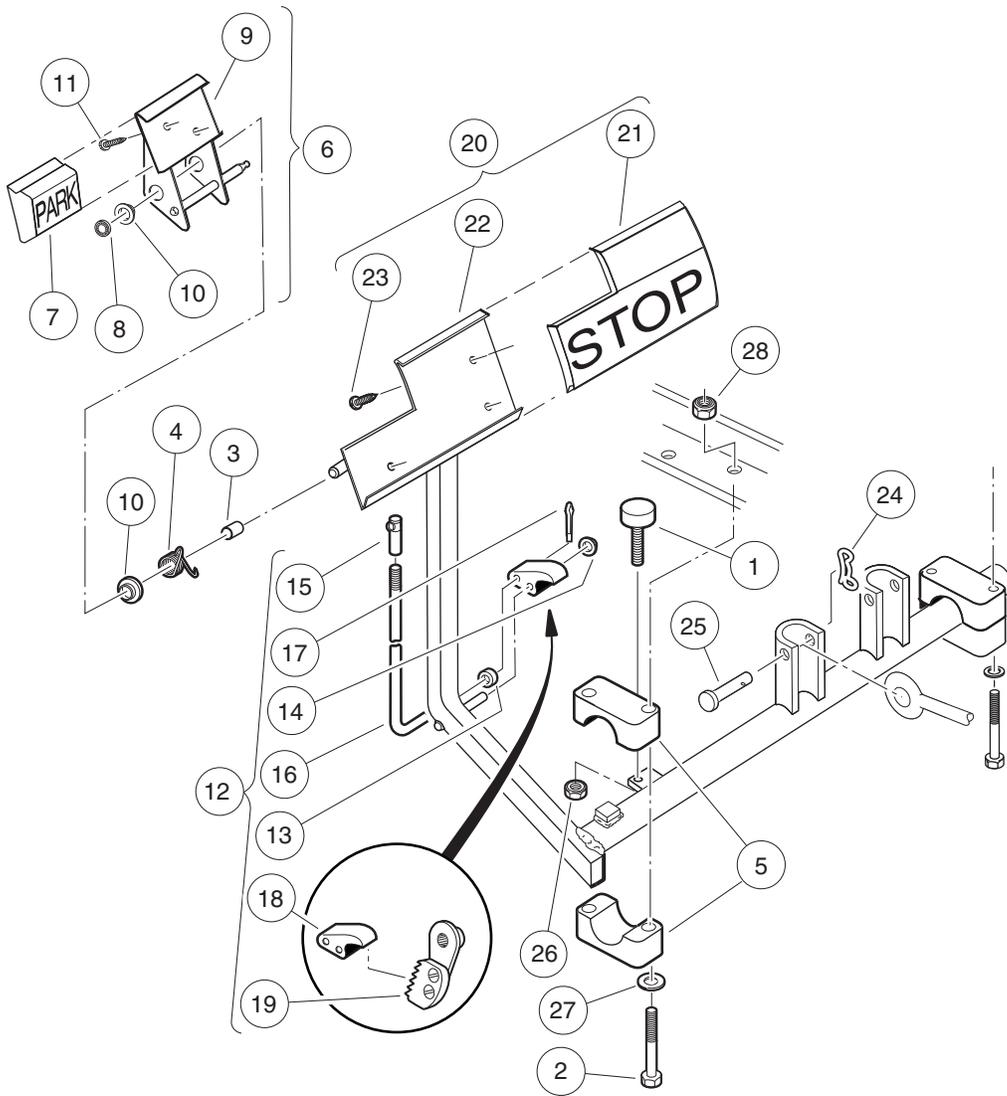
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# BRAKE SYSTEM

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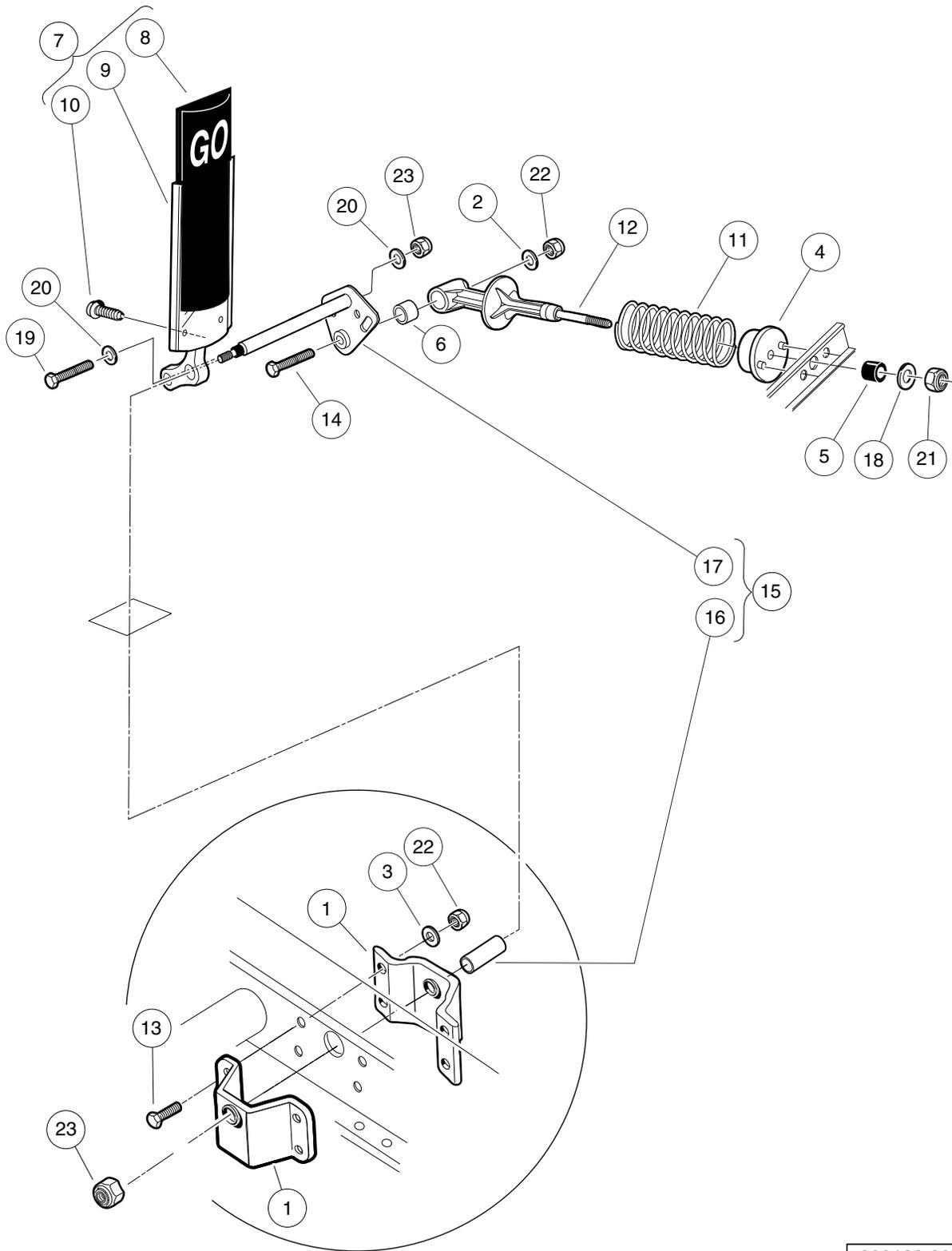
000187-001

# BRAKE PEDAL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1010878</u>	Bumper, Rubber .....	1
2	<u>1010921</u>	Screw, 5/16-18 X 2.50 Hex Cap .....	4
3	<u>1010927</u>	Hill Brake Spacer .....	1
4	<u>1010933</u>	Spring, Hill Brake Torsion .....	1
5	<u>1011402</u>	Package, Brake Mounting Block .....	1
6	<u>1011418</u>	Kit, Hill Brake Pedal (includes items 7 through 11) .....	1
7	<u>1013870</u>	Pad, Hill Brake .....	1
8	<u>1013876</u>	Pushnut, 3/8 .....	1
9	N/A	Hill Brake Weld Assembly .....	1
10	<u>1032</u>	Bushing, Nylon .....	2
11	7716	Screw, #10-16 Type AB, Sheet Metal .....	2
12	<u>101187702</u>	Kit, Hill Brake Latch (includes items 13 through 19) .....	1
13	<u>1010805</u>	Sleeve, Hill Brake Rod .....	1
14	<u>1010877</u>	Pushnut, 3/8 .....	1
15	1010932	Ball Joint, 1/4-28 .....	1
16	N/A	Rod, Hill Brake .....	1
17	<u>1017029</u>	Pin, Cotter, 7/64 x 1/2 Stainless-Steel .....	1
18	N/A	Pawl, Hill Brake .....	1
19	101918501	Ratchet Assembly .....	1
20	<u>101878201</u>	Brake Pedal Kit (includes items 21 through 23) .....	1
21	<u>1013869</u>	Pad, Brake Pedal .....	1
22	N/A	Weldment, Brake Pedal, 2wr Std .....	1
23	7716	Screw, #10-16 Type AB, Sheet Metal .....	3
24	<u>102323101</u>	Pin, Bow Tie Locking .....	1
25	<u>102323201</u>	Pin, 3/8 X 1-5/16 Clevis .....	1
26	<u>1028</u>	Nut, 1/4-20 Hex .....	1
27	<u>1241</u>	Washer, 5/16 Type A Flat .....	4
28	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	4

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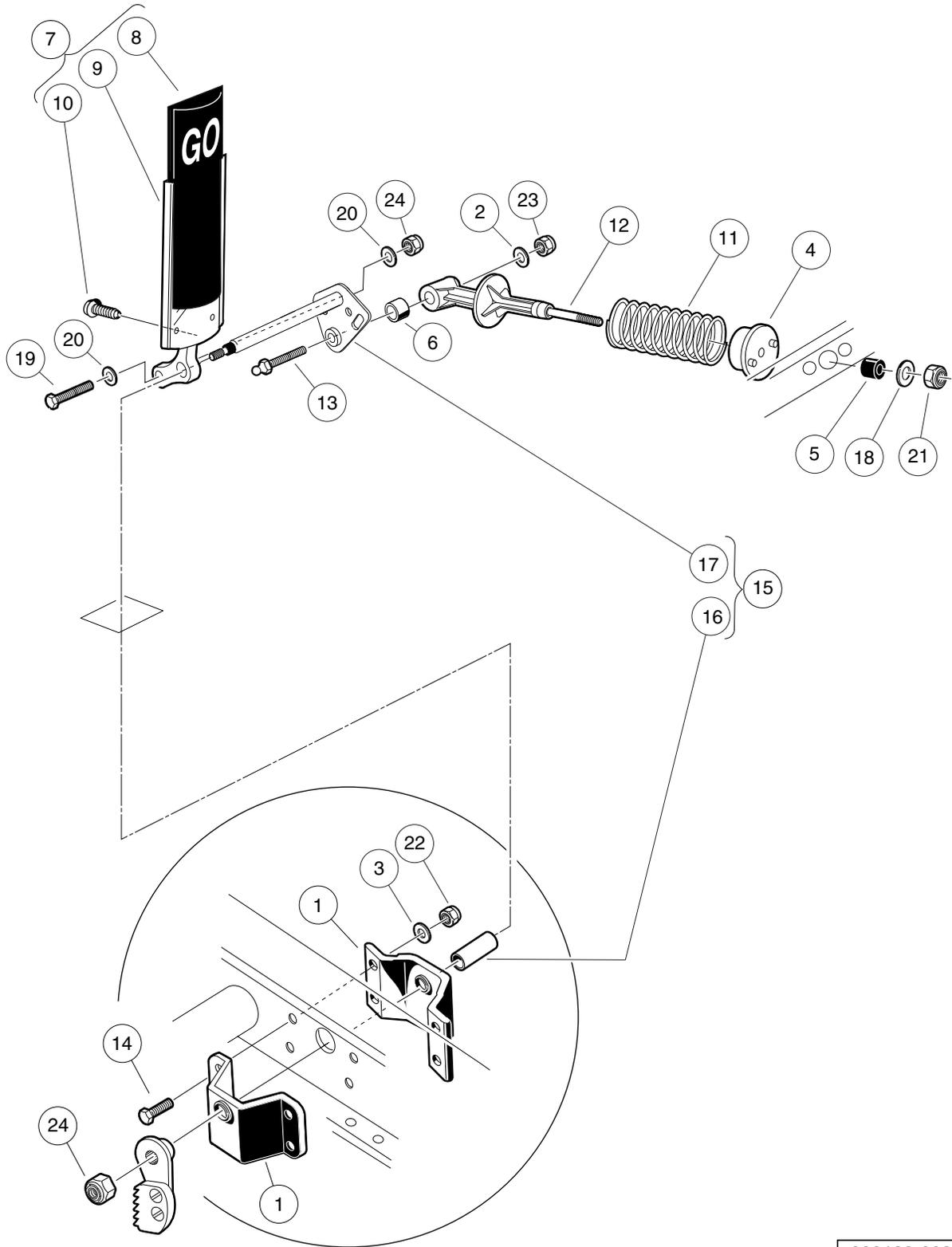
000188-007

# ACCELERATOR PEDAL ASSEMBLY – ELECTRIC VEHICLES WITH MCOR

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011694</u>	Accelerator Bracket and Bearing Assembly .....	2
2	<u>1011931</u>	Washer, 1/4 Flat .....	1
3	<u>1014007</u>	Washer, 1/4, Flat .....	4
4	<u>1017378</u>	Cup, Spring .....	1
5	<u>1017380</u>	Bumper, Spring Return .....	1
6	<u>1017424</u>	Bearing, Pivot Support .....	1
7	<u>1017696</u>	Sub Asm, Accelerator Pedal (includes items 8 through 10) .....	1
8	1013871	Pad, Accelerator Pedal .....	1
9	N/A	Accelerator Pedal Weldment .....	1
10	7716	Screw, #10-16 Type AB, Sheet Metal .....	4
11	101796201	Spring, Accelerator Return .....	1
12	<u>101817401</u>	Retainer, Spring .....	1
13	<u>101861901</u>	Screw, 1/4-20 X 1.125 Hex Cap .....	4
14	<u>101862001</u>	Screw, 1/4-20 X 1.500 Flange .....	1
15	<u>102026001</u>	Kit, Accelerator Pivot Rod Assembly (includes items 16 and 17) .....	1
16	101919801	Spacer, Accelerator .....	1
17	<u>102158901</u>	Pivot Rod Weldment .....	1
18	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
19	<u>1624</u>	Screw, 3/8-16 X 1.50, Hex-Head Cap .....	1
20	<u>334</u>	Washer, 3/8, Type A, Flat .....	2
21	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1
22	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	5
23	<u>8754</u>	Locknut, 3/8-16 Hex .....	2

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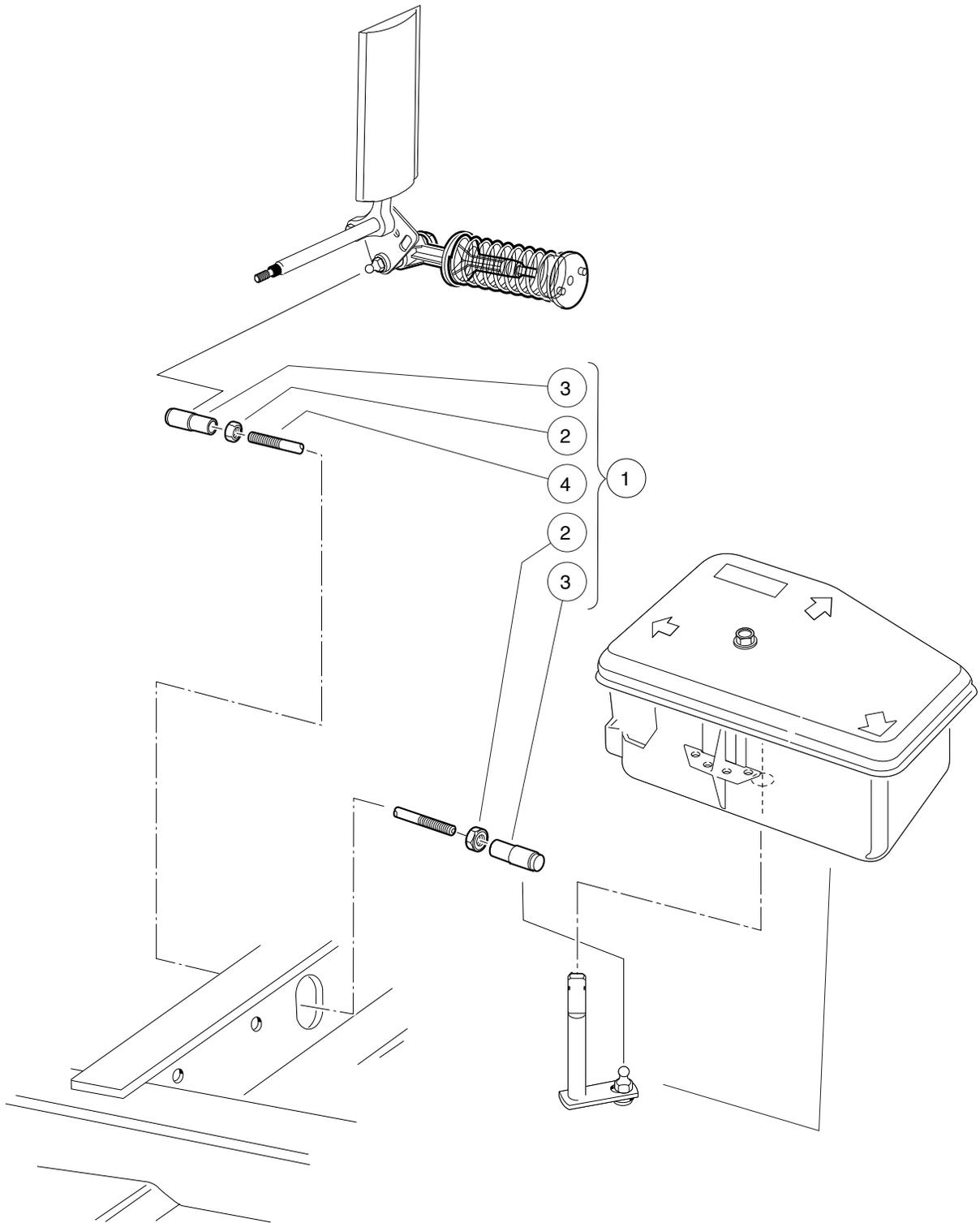
000188-008

# ACCELERATOR PEDAL ASSEMBLY – GASOLINE VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011694</u>	Accelerator Bracket and Bearing Assembly .....	2
2	<u>1011931</u>	Washer, 1/4 Flat .....	1
3	<u>1014007</u>	Washer, 1/4, Flat .....	4
4	<u>1017378</u>	Cup, Spring .....	1
5	<u>1017380</u>	Bumper, Spring Return .....	1
6	<u>1017424</u>	Bearing, Pivot Support .....	1
7	<u>1017696</u>	Sub Asm, Accelerator Pedal (includes items 8 through 10) .....	1
8	1013871	Pad, Accelerator Pedal .....	1
9	N/A	Accelerator Pedal Weldment .....	1
10	7716	Screw, #10-16 Type AB, Sheet Metal .....	4
11	101796201	Spring, Accelerator Return .....	1
12	<u>101817401</u>	Retainer, Spring .....	1
13	101818801	Stud, 1/4-28 X 1.35 Ball .....	1
14	<u>101861901</u>	Screw, 1/4-20 X 1.125 Hex Cap .....	4
15	<u>102026001</u>	Kit, Accelerator Pivot Rod Assembly (includes items 16 and 17) .....	1
16	101919801	Spacer, Accelerator .....	1
17	<u>102158901</u>	Pivot Rod Weldment .....	1
18	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
19	<u>1624</u>	Screw, 3/8-16 X 1.50, Hex-Head Cap .....	1
20	<u>334</u>	Washer, 3/8, Type A, Flat .....	2
21	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1
22	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	4
23	<u>8717</u>	Locknut, Nylon Insert, 1/4-28 .....	1
24	<u>8754</u>	Locknut, 3/8-16 Hex .....	2

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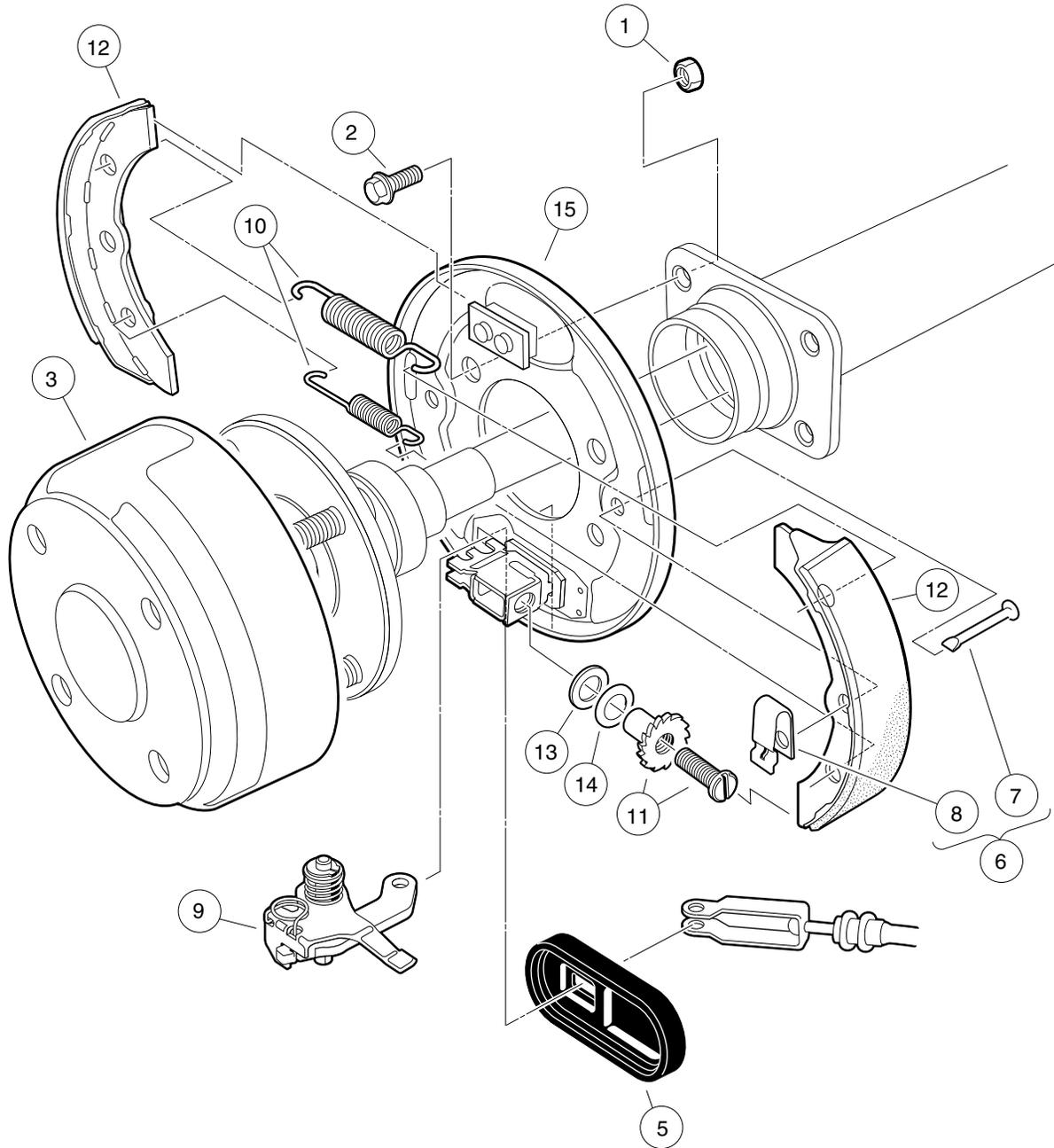
000362-001

## ACCELERATOR ROD – GASOLINE VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	101912401	Rod, Accelerator (includes items 2 through 4) .....	1
2	<u>1011084</u>	Nut, 1/4-28 Hex Jam .....	2
3	<u>1011734</u>	Joint, Ball .....	2
4	N/A	Accelerator Rod .....	1

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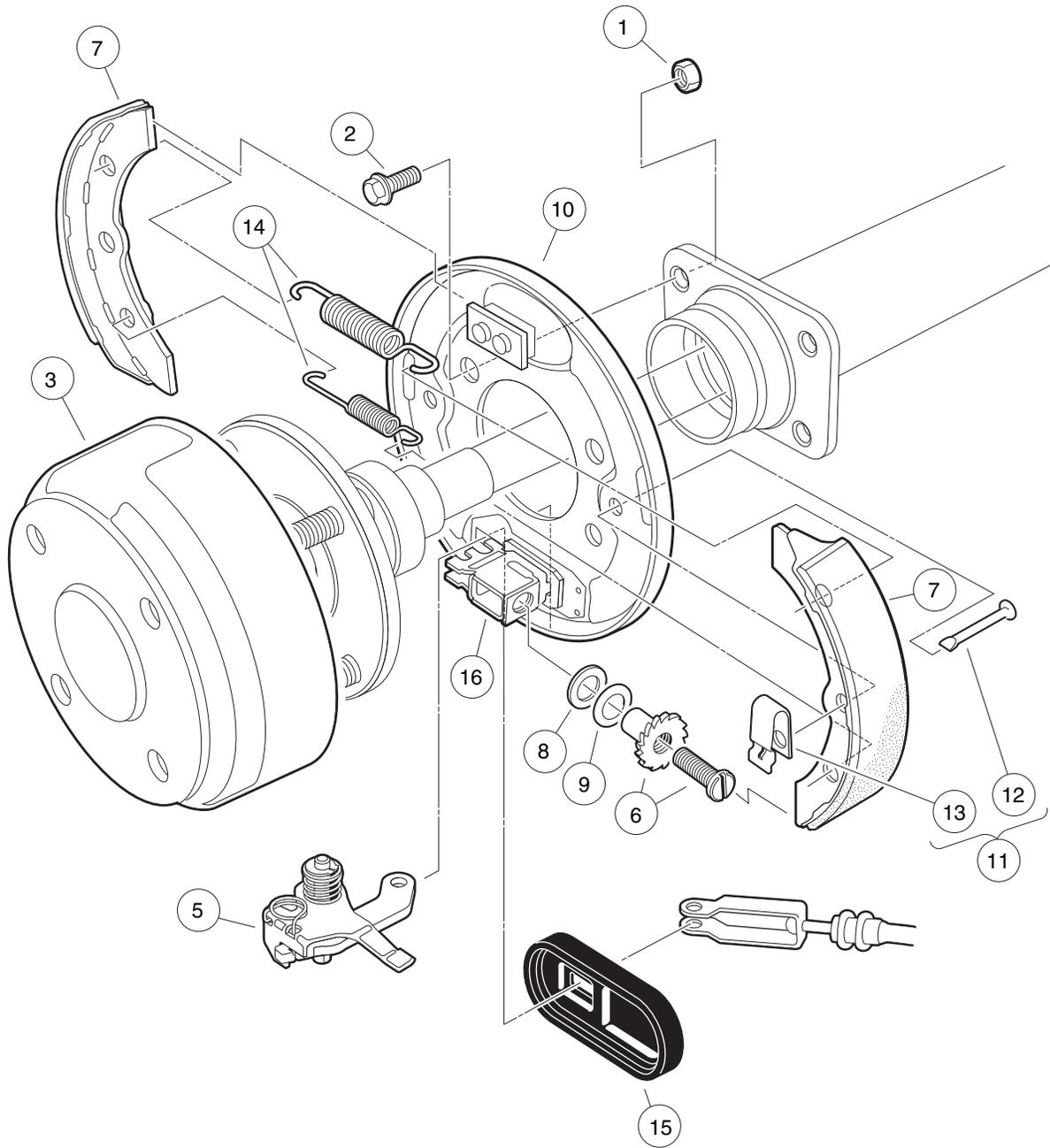
000186-002

# REAR BRAKE ASSEMBLY, SELF-ADJUSTING – VEHICLE WITH 2-WHEEL BRAKES UP TO S/N 0913-012936

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1013924</u>	Nut, 5/16-24, Hex Head Cone .....	8
2	<u>1014153</u>	Bolt, Brake Cluster Mounting .....	8
3	<u>101791101</u>	Drum without Center Hole, Brake .....	2
4	<u>101823301</u>	Cluster Assembly, Right (Passenger) Brake (includes items 5 through 15) .....	1
5	<u>1010850</u>	Dust Cover .....	1
6	<u>1011466</u>	Kit, Shoe Retainer (includes items 7 and 8) .....	1
7	N/A	Pin .....	2
8	N/A	Shoe Clamp Spring .....	2
9	101815501	Lever Assembly, Self-Adjusting Brake, Right (Passenger) .....	1
10	<u>101816301</u>	Package, Brake Spring, Self-Adjusting .....	1
11	<u>101816501</u>	Adj Mechanism, S.A. Brakes, Right (Passenger) .....	1
12	<u>101823201</u>	Package, Brake Shoe, Self-Adjusting .....	1
13	<u>101823801</u>	Plate, Washer, Brake, Self-Adjusting .....	1
14	<u>101823901</u>	Washer, Brake, Self-Adjusting .....	1
15	<u>101824001</u>	Plate Assembly, Right Brake Backing .....	1
16	<u>101823302</u>	Cluster Assembly, Left Brake (includes items 17 through 27) .....	1
17	<u>1010850</u>	Dust Cover .....	1
18	<u>1011466</u>	Kit, Shoe Retainer (includes items 19 and 20) .....	1
19	N/A	Pin .....	2
20	N/A	Shoe Clamp Spring .....	2
21	101815502	Lever Assembly, Self-Adjusting Brake, Left .....	1
22	<u>101816301</u>	Package, Brake Spring, Self-Adjusting .....	1
23	<u>101816502</u>	Adjusting Mechanism, Self-Adjusting Brake, Left .....	1
24	<u>101823201</u>	Package, Brake Shoe, Self-Adjusting .....	1
25	<u>101823801</u>	Plate, Washer, Brake, Self-Adjusting .....	1
26	<u>101823901</u>	Washer, Brake, Self-Adjusting .....	1
27	<u>101824002</u>	Plate Assembly, Left Brake Backing .....	1
<p>Note: Driver-side brake cluster not shown. Components have a similar appearance to passenger-side brake cluster components. Individual components of 1018233 are available. To replace an entire brake cluster assembly, order 1033802.</p>			

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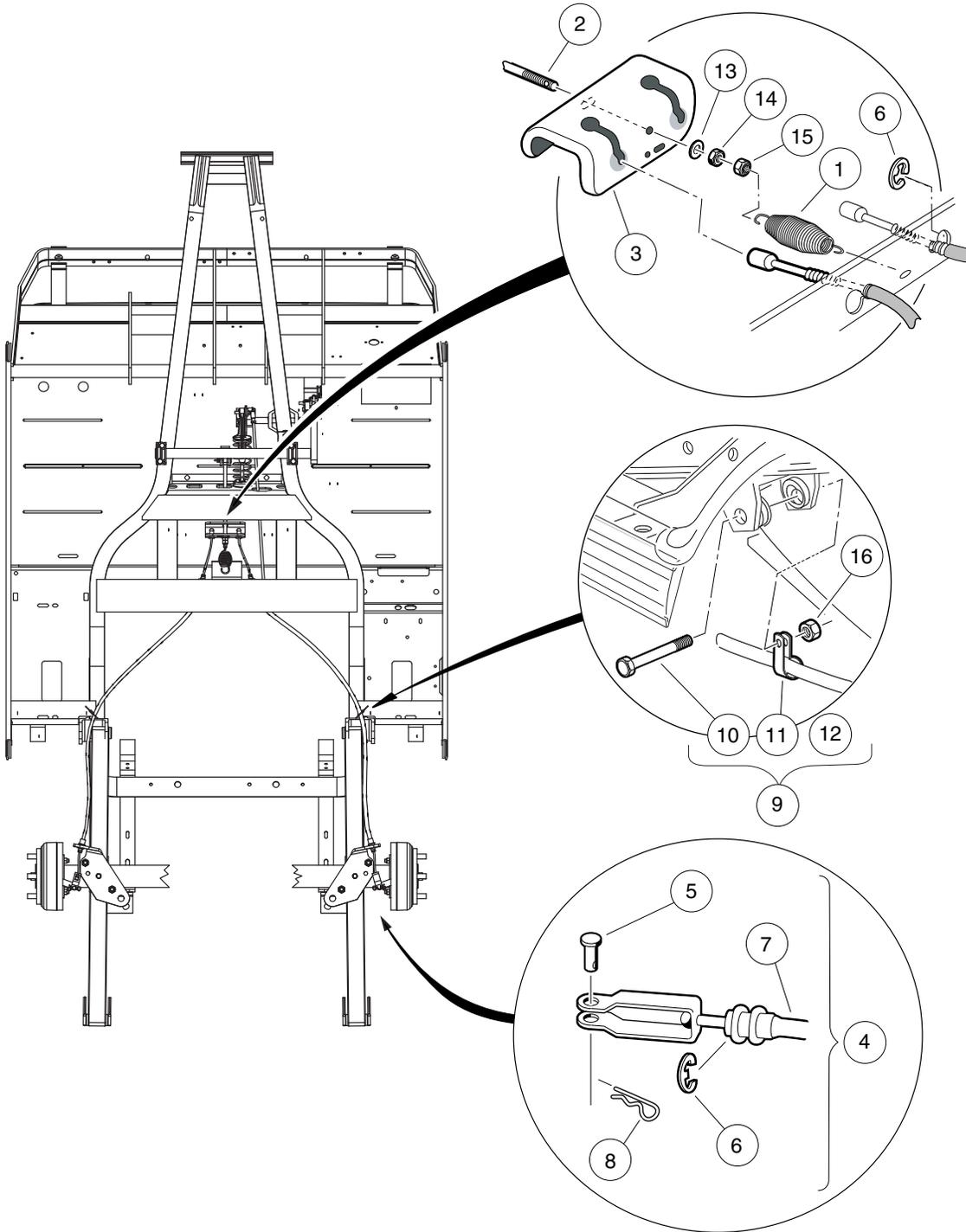
000186-003

# REAR BRAKE ASSEMBLY, SELF-ADJUSTING – VEHICLE WITH 2-WHEEL BRAKES AFTER S/N 0913-012936

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1013924</u>	Nut, 5/16-24, Hex Head Cone .....	8
2	<u>1014153</u>	Bolt, Brake Cluster Mounting .....	8
3	<u>101791101</u>	Drum without Center Hole, Brake .....	2
4	<u>103380201</u>	Asm, Brake Cluster, Mech, Drvr (includes items 5 through 16) .....	1
5	<u>101815502</u>	Lever Assembly, Self-Adjusting Brake, Left .....	1
6	<u>101816502</u>	Adjusting Mechanism, Self-Adjusting Brake, Left .....	1
7	<u>101823201</u>	Package, Brake Shoe, Self-Adjusting .....	1
8	<u>101823801</u>	Plate, Washer, Brake, Self-Adjusting .....	1
9	<u>101823901</u>	Washer, Brake, Self-Adjusting .....	1
10	<u>103483102</u>	Backing Plate, Driver-side .....	1
11	<u>103483201</u>	Kit, Shoe Retainer (includes items 12 and 13) .....	1
12	N/A	Pin .....	2
13	N/A	Spring, Shoe, Clamp .....	2
14	<u>103483401</u>	Package Brake Spring Self Adj .....	1
15	<u>103483601</u>	Cover, Dust .....	1
16	<u>103483701</u>	Brake Block .....	1
17	<u>103380202</u>	Asm, Brake Cluster, Mech, Pass (includes items 18 through 29) .....	1
18	<u>101815501</u>	Lever Assembly, Self-Adjusting Brake, Right (Passenger) .....	1
19	<u>101816501</u>	Adj Mechanism, S.A. Brakes, Right (Passenger) .....	1
20	<u>101823201</u>	Package, Brake Shoe, Self-Adjusting .....	1
21	<u>101823801</u>	Plate, Washer, Brake, Self-Adjusting .....	1
22	<u>101823901</u>	Washer, Brake, Self-Adjusting .....	1
23	<u>103483101</u>	Backing Plate, Passenger-side .....	1
24	<u>103483201</u>	Kit, Shoe Retainer (includes items 25 and 26) .....	1
25	N/A	Pin .....	2
26	N/A	Spring, Shoe, Clamp .....	2
27	<u>103483401</u>	Package Brake Spring Self Adj .....	1
28	<u>103483601</u>	Cover, Dust .....	1
29	<u>103483701</u>	Brake Block .....	1
		Note: Passenger-side brake cluster not shown. Components have a similar appearance to driver-side brake cluster components. 1033802 brake cluster assemblies are backward compatible but individual parts that do not share part numbers with 1018233 are not.	

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# BRAKE CABLES AND EQUALIZER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1013531</u>	Spring, Brake Return .....	1
2	<u>101953101</u>	Rod, Equalizer, 8.91" .....	1
3	<u>101990801</u>	Equalizer Bracket .....	1
4	<u>102022101</u>	Brake Cable Kit (includes items 5 through 8) .....	2
5	<u>1010829</u>	Pin, Clevis, 5/16 X 3/4 .....	1
6	<u>1011779</u>	E-Clip, 1/2 .....	2
7	N/A	Cable, Brake, 41" .....	1
8	<u>102292801</u>	Pin, Bow Tie Locking - .072 .....	1
9	<u>103377301</u>	Kit, Field P-clamp, Brake Line (includes items 10 through 12) .....	1
10	<u>102066201</u>	Screw, 3/8-16 X 3.50 Hex Cap .....	2
11	<u>103377201</u>	P-clamp, Brake Line .....	2
12	N/A	Instr Fd. P-clamp, Brake Line .....	1
13	<u>1241</u>	Washer, 5/16 Type A Flat .....	5
14	<u>1242</u>	Nut, 5/16-18 Hex .....	1
15	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	5
16	<u>8754</u>	Locknut, 3/8-16 Hex .....	2

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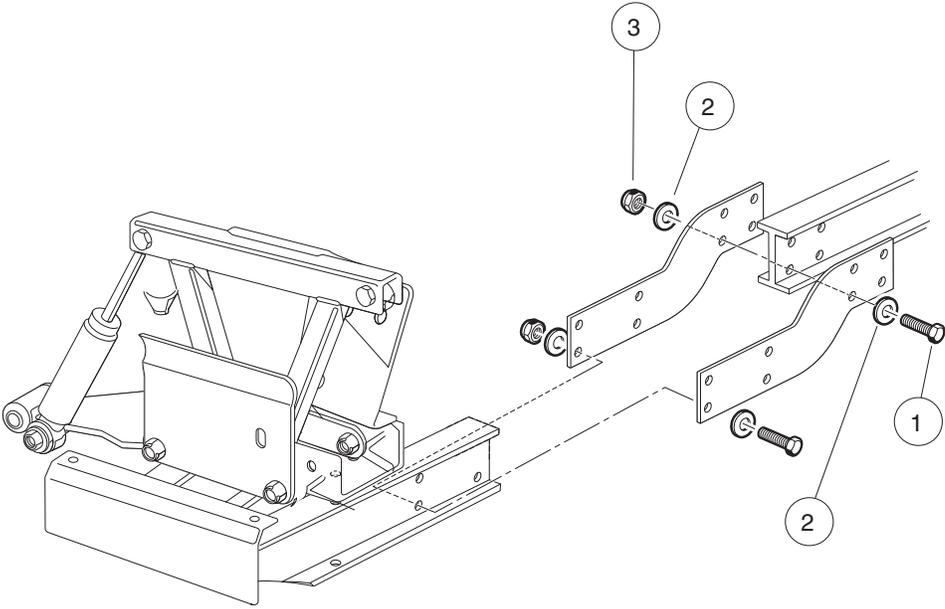
# STEERING AND SUSPENSION

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000304-002

# FRONT FRAME PLATE HARDWARE – TURF/CA 252 AND XRT 850/ 900

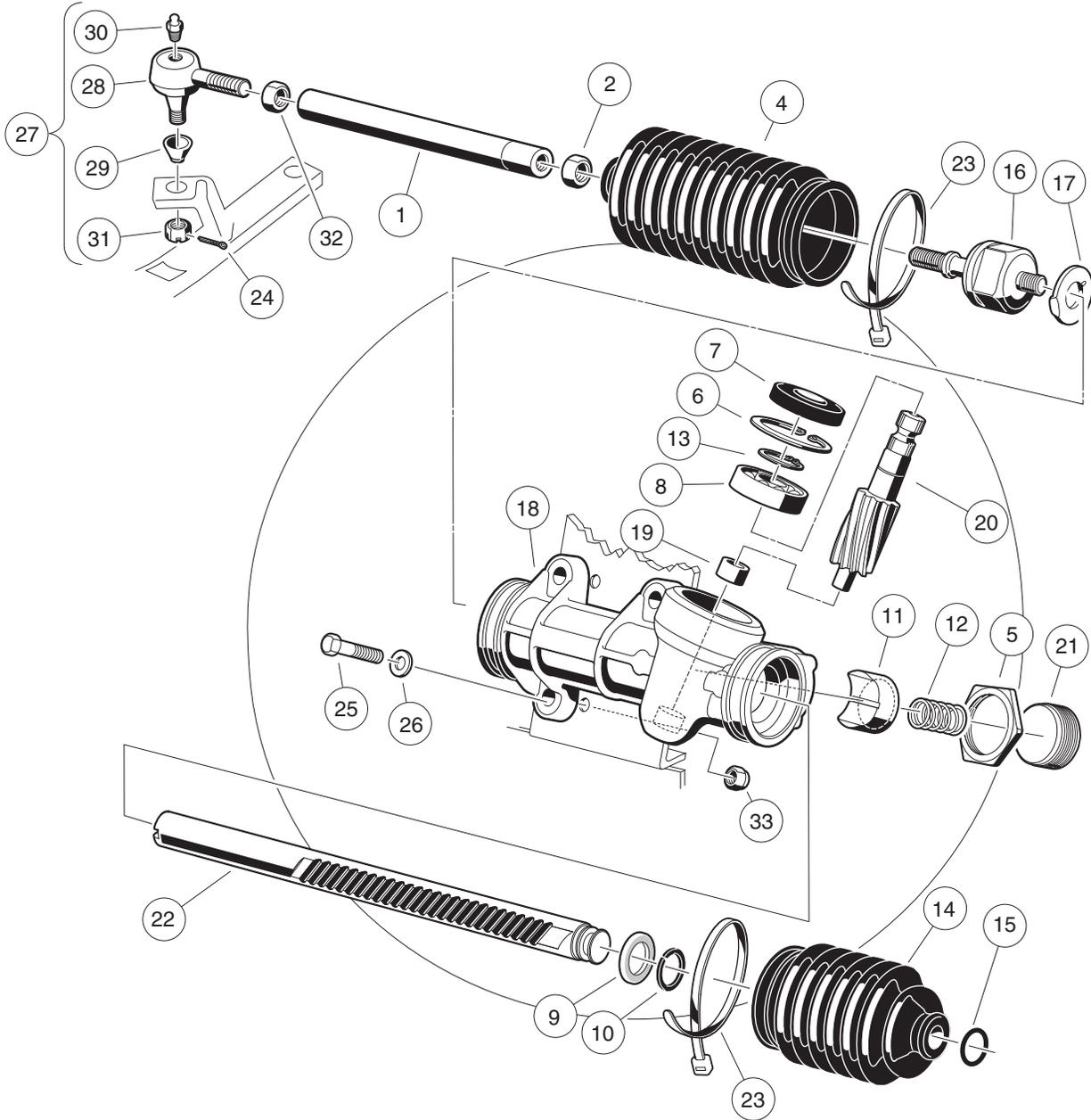
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1218	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	16
2	<u>1241</u>	Washer, 5/16 Type A Flat .....	32
3	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	16

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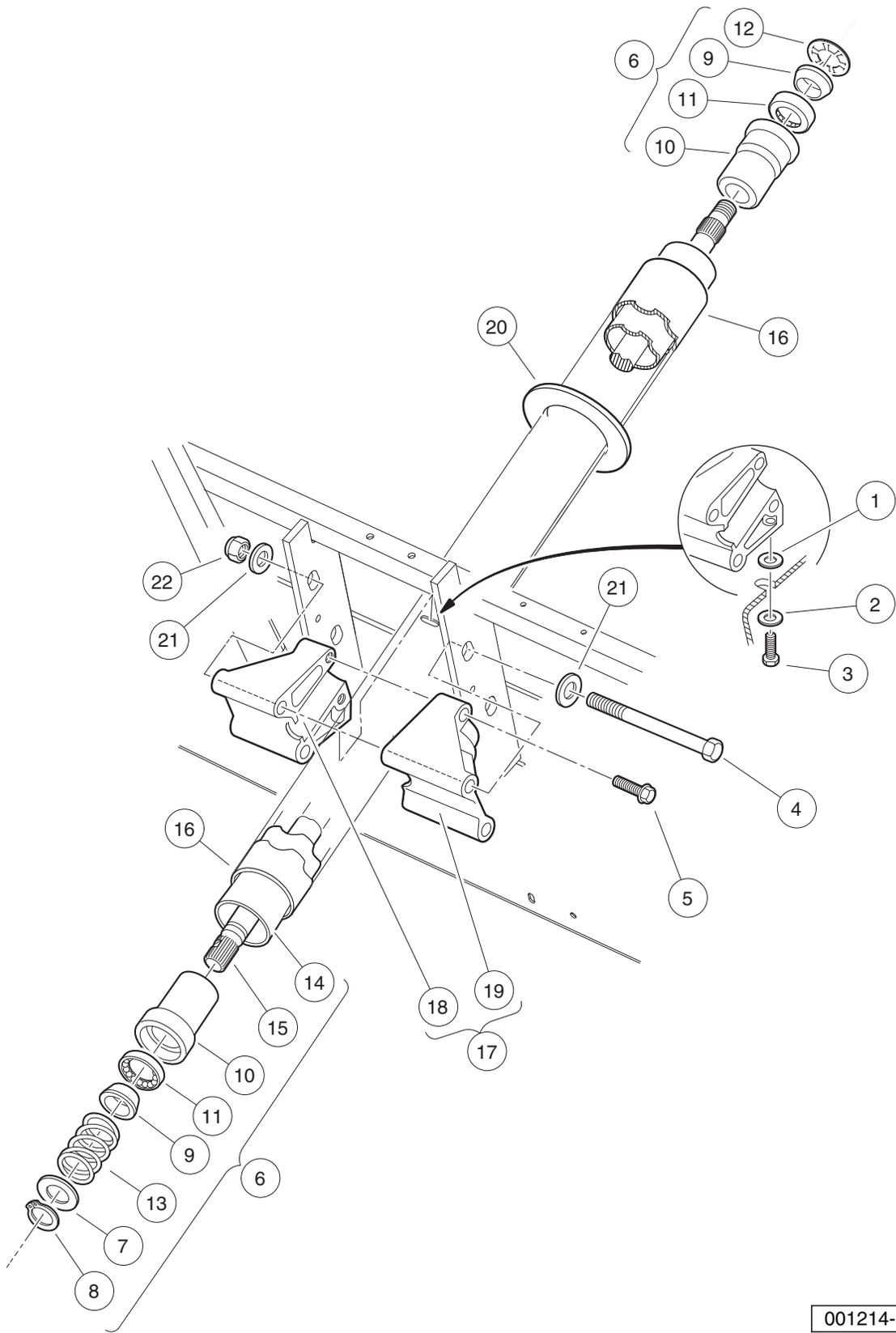


001213-001

# STEERING GEAR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY	6
		1 2 3 4		G
1	<u>1012467</u>	Link, Rack and Pinion Drag .....	1	E
2	1013042	Nut, 12mm Hex .....	1	
3	<u>101878302</u>	Steering Gear Assembly (without yoke) (includes items 4 through 23) .....	1	
4	<u>1013035</u>	Bellows, Long .....	1	
5	<u>1013044</u>	Rack Screw Locknut .....	1	
6	N/A	Snap Ring .....	1	
7	<u>1013052</u>	Seal, Steering Pinion Dust .....	1	
8	<u>101879401</u>	Bearing, Ball .....	1	
9	<u>101879501</u>	Stop Washer .....	1	
10	101879601	Stop Ring, C-Type .....	1	
11	<u>101879701</u>	Support Yoke .....	1	
12	<u>101879801</u>	Rack Guide Pressure Spring .....	1	
13	<u>101879901</u>	Ring, Stop, C-Type .....	1	
14	<u>101880001</u>	Bellows, Short .....	1	
15	101880101	Dust Seal Retaining Ring .....	1	
16	<u>101880201</u>	Inner Ball Joint Asm .....	1	
17	101880301	Washer, Tab .....	1	
18	N/A	Box, Steering Gear .....	1	
19	N/A	Bearing, Lower Pinion .....	1	
20	N/A	Pinion, Steering .....	1	
21	N/A	Screw, Rack Guide .....	1	
22	N/A	Rack, Steering .....	1	
23	<u>8990</u>	Tie Wrap, 8" Nylon .....	2	
24	<u>1035</u>	Cotter Pin, 3/32 x 1 .....	1	
25	<u>1624</u>	Screw, 3/8-16 X 1.50, Hex-Head Cap .....	3	
26	<u>334</u>	Washer, 3/8, Type A, Flat .....	3	
27	<u>7540</u>	Ball Joint, Left (includes items 28 through 31) .....	1	
28	1011895	Socket, LH Vertical .....	1	
29	<u>1011930</u>	Seal, Vertical Socket Dust .....	1	
30	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	1	
31	7602	Nut, 3/8-24 UNF Hex .....	1	
32	<u>7555</u>	Nut, 1/2-20 Hex, Left-Hand Thread .....	1	
33	<u>8754</u>	Locknut, 3/8-16 Hex .....	3	

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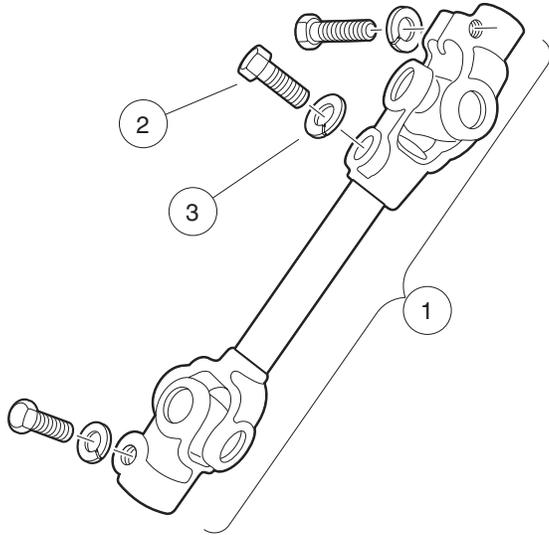
001214-001

## STEERING COLUMN – UTILITY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011578</u>	Washer, 5/16 Type B Flat .....	1
2	<u>1011697</u>	Washer, 5/16 Flat .....	1
3	<u>1014288</u>	Screw, 5/16-18 X 0.75, Thread-Forming .....	1
4	<u>1016183</u>	Screw, 3/8-16 X 7.00 Hex Cap .....	2
5	<u>1016269</u>	Screw, 5/16-18 Thrd Forming .....	2
6	<u>1017313</u>	Steering Shaft Assembly (includes items 7 through 15) .....	1
7	<u>1012604</u>	Washer, 0.675 ID X 1.19 OD .....	1
8	<u>1012605</u>	Ring, 0.579 Internal Retaining .....	1
9	1014125	Wedge, Molded .....	2
10	<u>1014126</u>	Seat, Plastic Bearing .....	2
11	<u>1014213</u>	Bearing, Ball .....	2
12	1014214	Ring, Retaining .....	1
13	<u>1014217</u>	Spring, Steering Shaft .....	1
14	<u>1017314</u>	Column, Aluminum Steering .....	1
15	<u>1017315</u>	Shaft Steering Column .....	1
16	<u>1017317</u>	Tube Cover, Steering Column .....	1
17	101984801	Kit, Steering Column Mounting Bracket (includes items 18 and 19) .....	1
18	N/A	Bracket, RH Steering Column Mount .....	1
19	N/A	Bracket, LH Steering column mount .....	1
20	<u>102278001</u>	Boot, Steering Column Round .....	1
21	<u>334</u>	Washer, 3/8, Type A, Flat .....	4
22	<u>8754</u>	Locknut, 3/8-16 Hex .....	2

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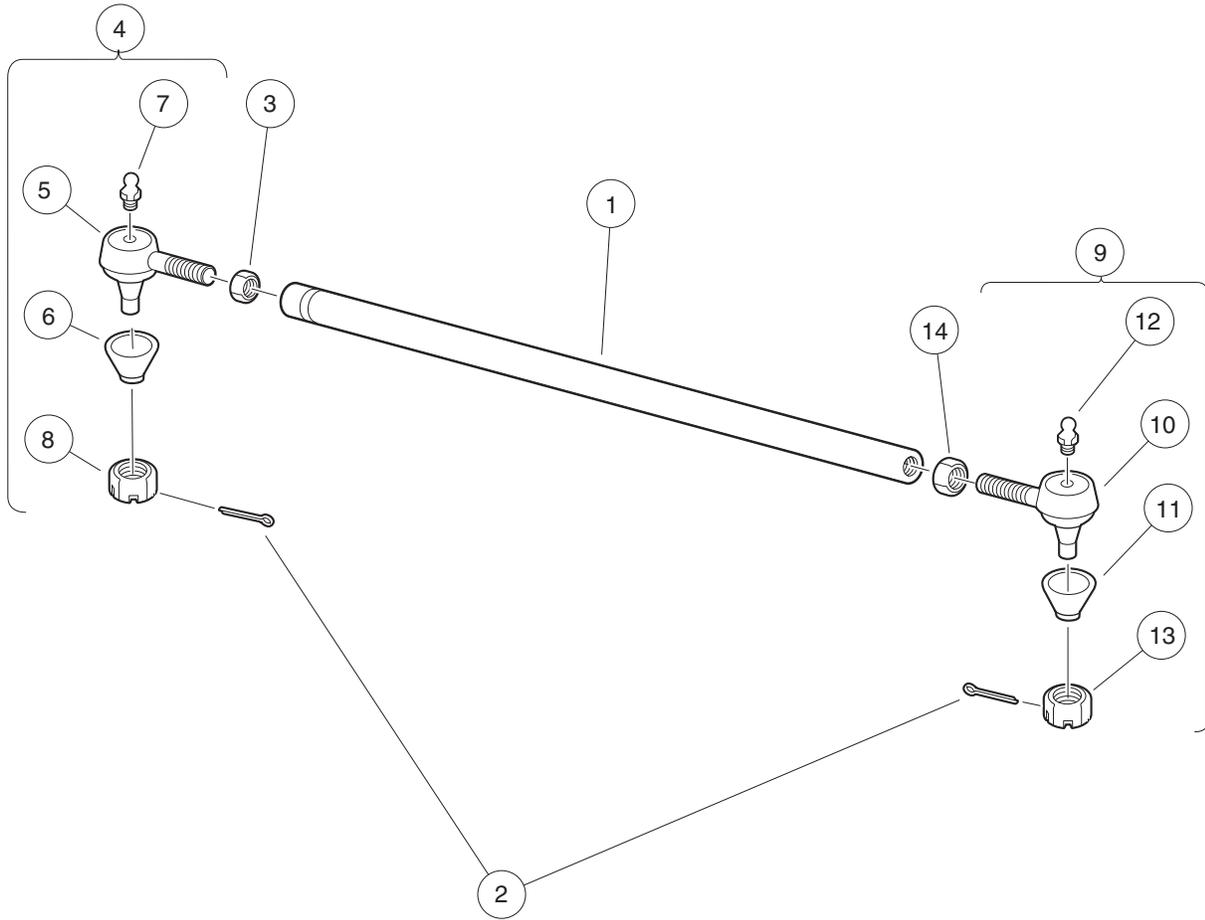
001218-001

# INTERMEDIATE STEERING SHAFT – TURF/CA 252 AND XRT 850/ 900

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102004101</u>	Joint, Steering (includes items 2 and 3) .....	1
2	<u>1017226</u>	Bolt, Hex-Head, 8mm X 1.25 - 30 .....	3
3	<u>7174</u>	Lockwasher, 5/16 Split .....	3

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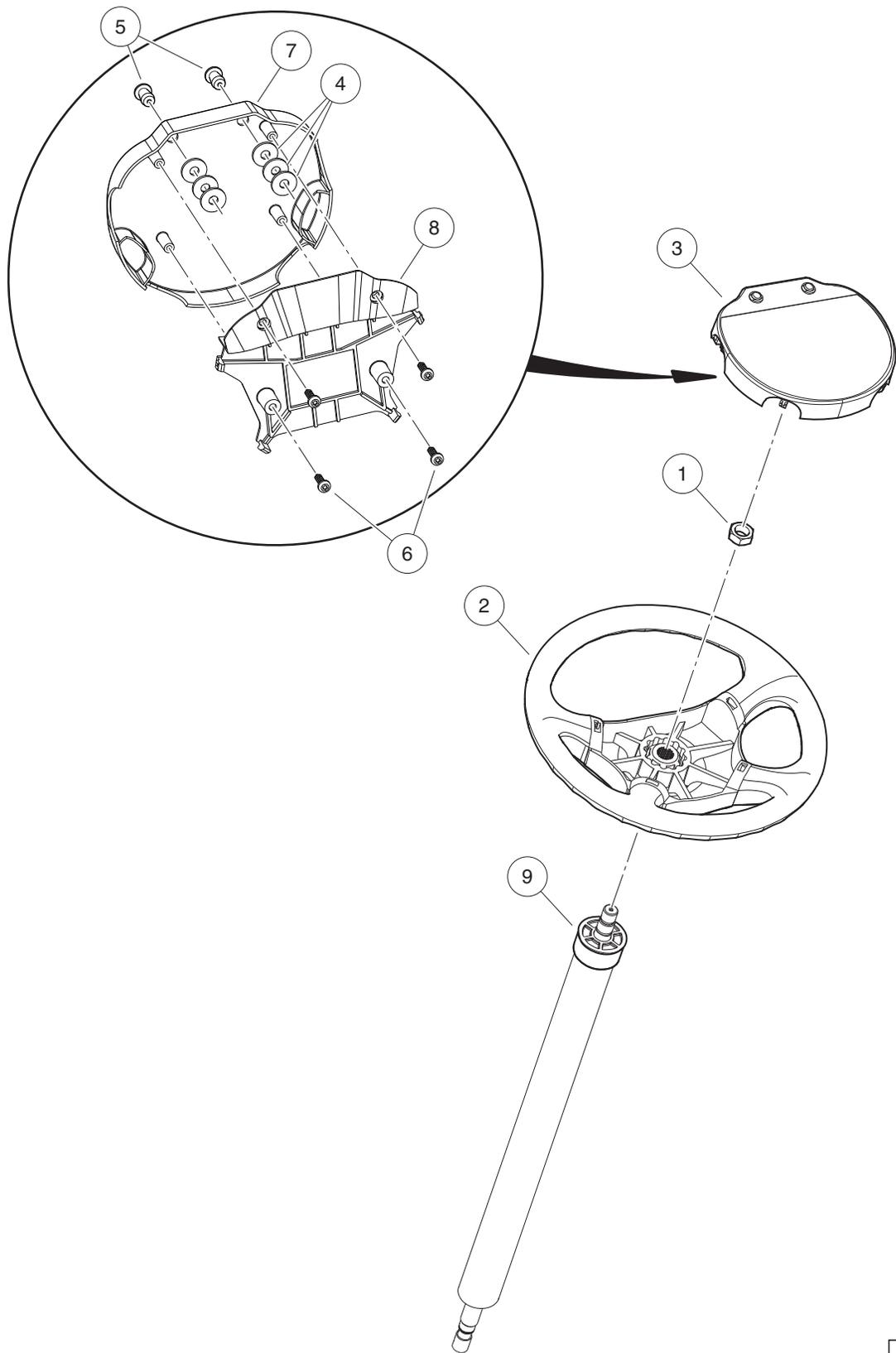
001303-001

# TIE ROD

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1010219</u>	Tie Rod, 19.75 Inches Long .....	1
2	<u>1035</u>	Cotter Pin, 3/32 x 1 .....	2
3	<u>1308</u>	Nut, 1/2-20 Hex .....	1
4	<u>7539</u>	Ball Joint, Right-Hand (includes items 5 through 8) .....	1
5	1011893	Socket, RH Vertical .....	1
6	<u>1011930</u>	Seal, Vertical Socket Dust .....	1
7	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	1
8	7602	Nut, 3/8-24 UNF Hex .....	1
9	<u>7540</u>	Ball Joint, Left (includes items 10 through 13) .....	1
10	1011895	Socket, LH Vertical .....	1
11	<u>1011930</u>	Seal, Vertical Socket Dust .....	1
12	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	1
13	7602	Nut, 3/8-24 UNF Hex .....	1
14	<u>7555</u>	Nut, 1/2-20 Hex, Left-Hand Thread .....	1

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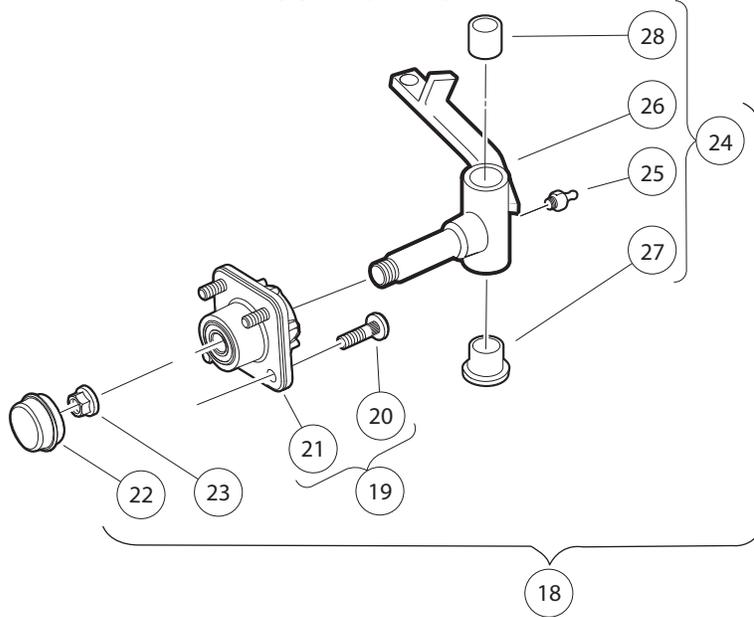
# STEERING WHEEL – XRT850

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1017273</u>	Nut, 5/8-18 Nylon Insert Jam .....	1
2	102537802	Steer Wheel, Comf/grip, Spline .....	1
3	<u>102540802</u>	Center, Plate, Steering Wheel (includes items 4 through 8) .....	1
4	<u>1011697</u>	Washer, 5/16 Flat .....	6
5	<u>1016967</u>	Blind Rivet, Push Type .....	2
6	<u>102296020</u>	Screw, Torx Pan Hd Pt, M6 X 20 .....	4
7	N/A	Scorecard Plate, Comfort Grip .....	1
8	N/A	Scorecard Back Plate .....	1
9	<u>103405501</u>	Shroud, Steering Column Spline .....	1

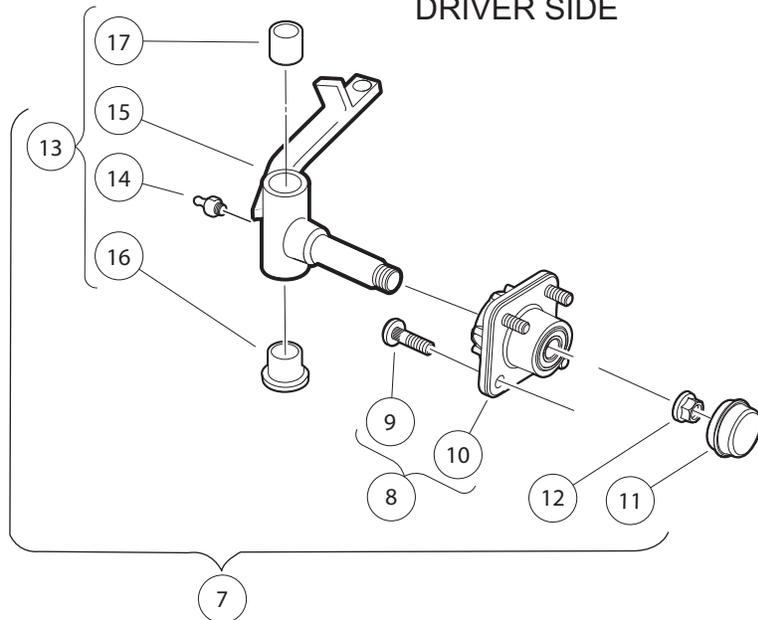
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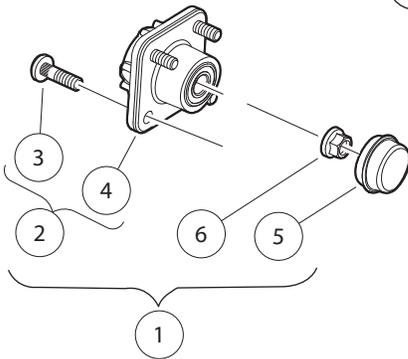
PASSENGER SIDE



DRIVER SIDE



REPLACEMENT HUB  
FOR DRIVER OR  
PASSENGER SIDE



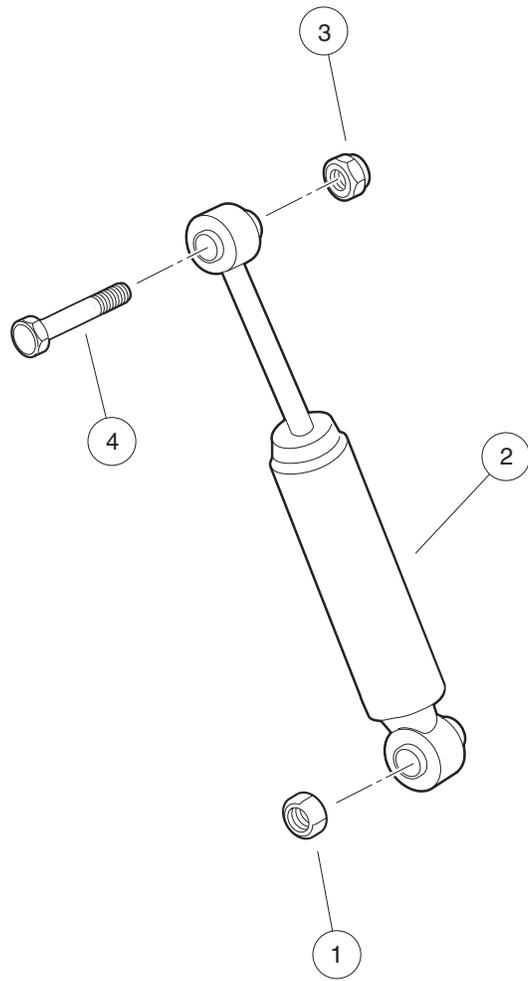
000301-005

# FRONT SPINDLES AND HUBS – CA232 AND XRT800/810/850

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102357701</u>	Replacement Kit, Front Hub (includes items 2 through 6) .....	1
2	N/A	Front Hub Assembly, Ball Bearing (includes items 3 and 4) .....	1
3	<u>102353401</u>	Lug Stud, 1/2-20 UNF, 4037 Stl .....	4
4	N/A	Hub, Front .....	1
5	<u>102353201</u>	Cap, Front Hub .....	1
6	<u>102353301</u>	Hex Nut, Locking Flange, M14x2 .....	1
7	N/A	Asm, Hub And Spindle, Left-Hand Ext (includes items 8 through 13) .....	1
8	N/A	Front Hub Assembly, Ball Bearing (includes items 9 and 10) .....	1
9	<u>102353401</u>	Lug Stud, 1/2-20 UNF, 4037 Stl .....	4
10	N/A	Hub, Front .....	1
11	<u>102353201</u>	Cap, Front Hub .....	1
12	<u>102353301</u>	Hex Nut, Locking Flange, M14x2 .....	1
13	<u>102354204</u>	Asm, Spindle, LH, Ext (includes items 14 through 17) .....	1
14	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	1
15	N/A	Subasm, Spindle, LH, Ext .....	1
16	<u>7048</u>	Bushing, Flanged Bronze .....	1
17	<u>8067</u>	Bushing, Bronze Spindle .....	1
18	N/A	Asm, Hub And Spindle, Right-Hand Ext (includes items 19 through 24) .....	1
19	N/A	Front Hub Assembly, Ball Bearing (includes items 20 and 21) .....	1
20	<u>102353401</u>	Lug Stud, 1/2-20 UNF, 4037 Stl .....	4
21	N/A	Hub, Front .....	1
22	<u>102353201</u>	Cap, Front Hub .....	1
23	<u>102353301</u>	Hex Nut, Locking Flange, M14x2 .....	1
24	<u>102354104</u>	Asm, Spindle, RH, Ext (includes items 25 through 28) .....	1
25	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	1
26	N/A	Subasm, Spindle, RH, Ext .....	1
27	<u>7048</u>	Bushing, Flanged Bronze .....	1
28	<u>8067</u>	Bushing, Bronze Spindle .....	1

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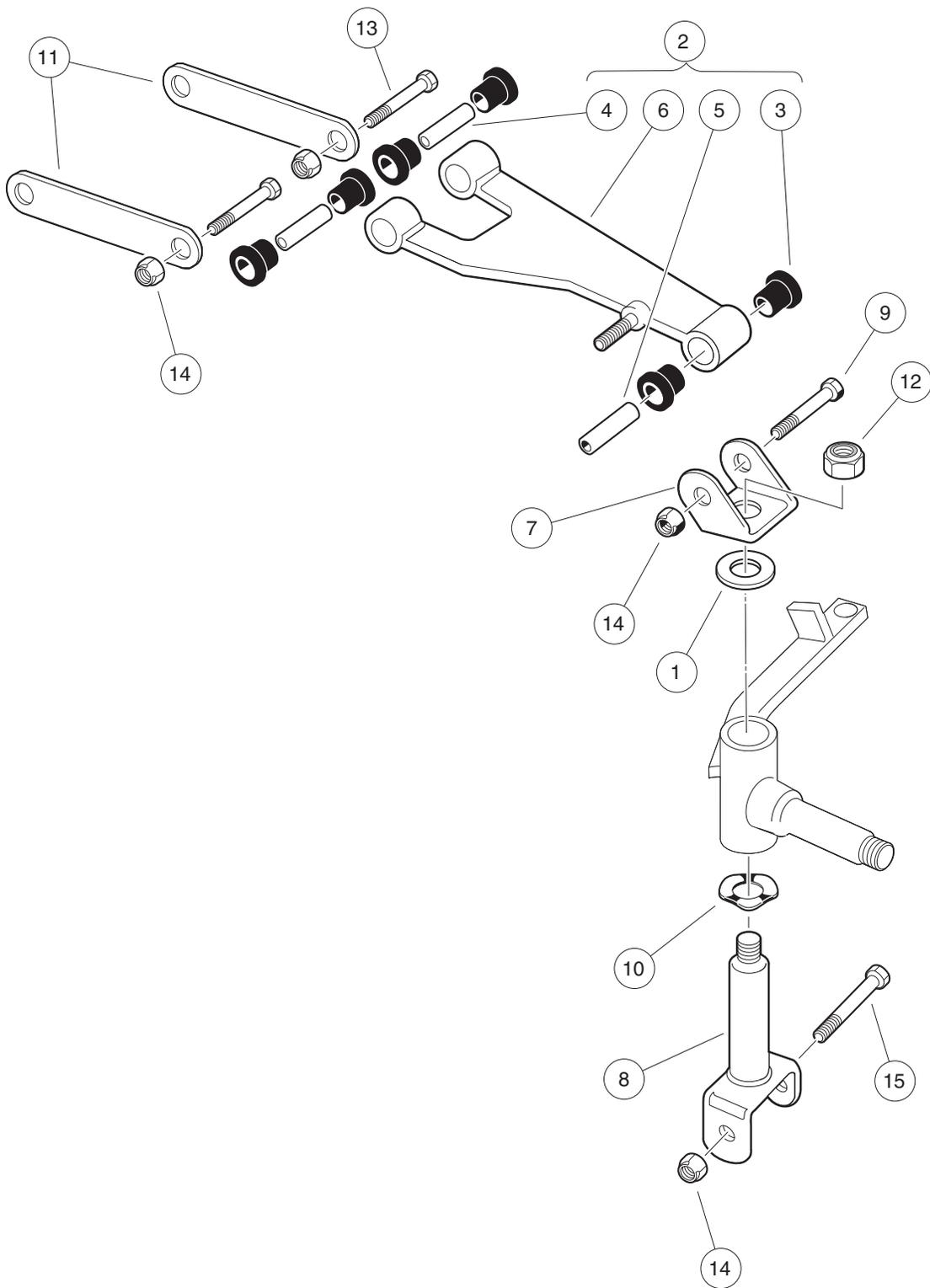
001304-001

## FRONT SUSPENSION – SHOCK ABSORBERS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010138</u>	Locknut, 3/8-16 Dimpled .....	2
2	<u>103351001</u>	Shock Absorber, Front, Common .....	2
3	<u>8754</u>	Locknut, 3/8-16 Hex .....	2
4	<u>8861</u>	Bolt, 3/8-16 X 1.75 Hex .....	2

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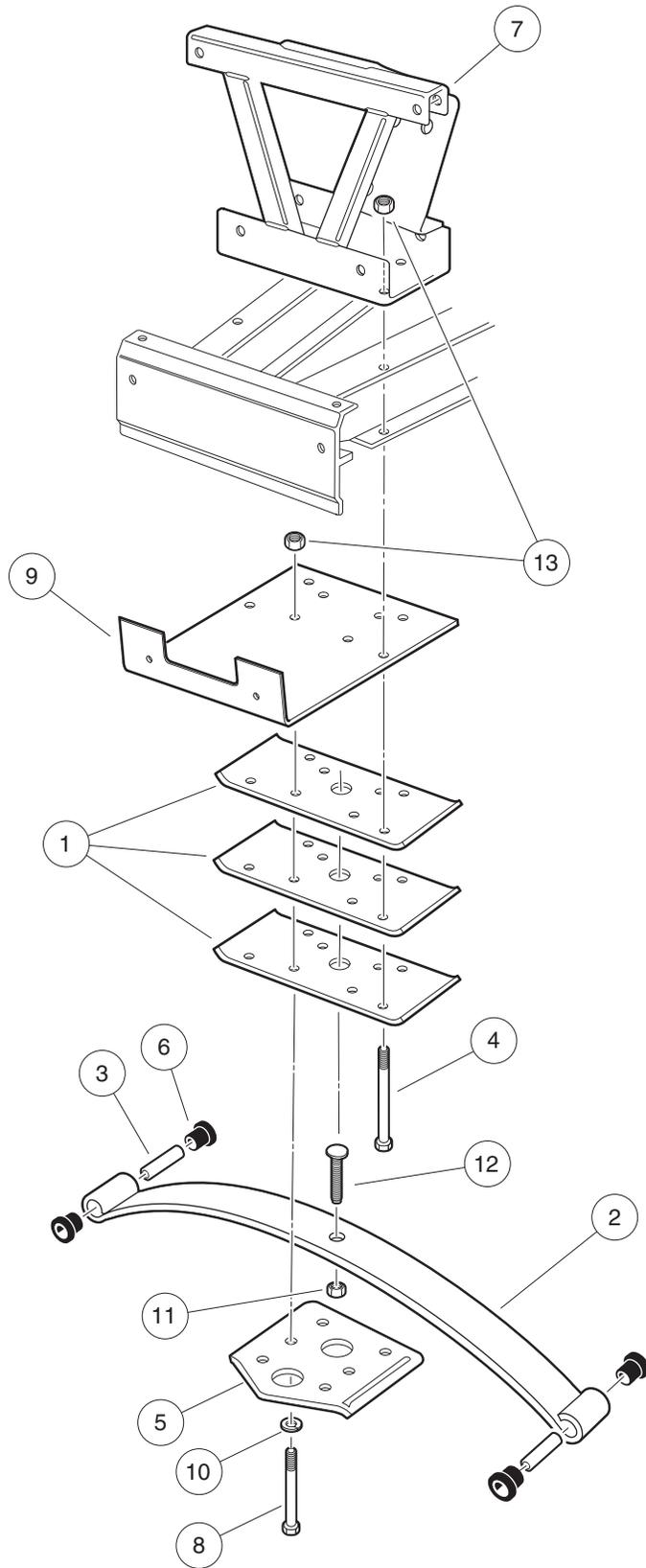
001305-001

# FRONT SUSPENSION, UPPER CONTROL ARMS & KINGPINS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010150</u>	Bearing, Thrust .....	2
2	<u>1016353</u>	Sub-Assembly, Delta A-Plate (includes items 3 through 6) .....	2
3	<u>1016346</u>	Bushing, Urethane .....	6
4	<u>1016349</u>	Sleeve, Delta Inner .....	2
5	<u>1016350</u>	Sleeve, Delta Outer .....	1
6	<u>1016351</u>	Delta A-Plate .....	1
7	<u>1016384</u>	Clevis, Delta Upper .....	2
8	<u>1016386</u>	King Pin Assembly .....	2
9	<u>1016387</u>	Screw, 3/8-16 X 2.75 Hx Hd Cap .....	2
10	<u>1016389</u>	Washer, 1.125 Od Wave .....	2
11	<u>1017266</u>	A-Plate Strap .....	2
12	<u>101903101</u>	Locknut, 1/2-20 Nylon Insert .....	2
13	<u>2402</u>	Screw, 3/8-16 X 2.25 Hx Hd Cap .....	4
14	<u>8754</u>	Locknut, 3/8-16 Hex .....	8
15	<u>8755</u>	Screw, 3/8-16 X 3.375 Hex Cap .....	2

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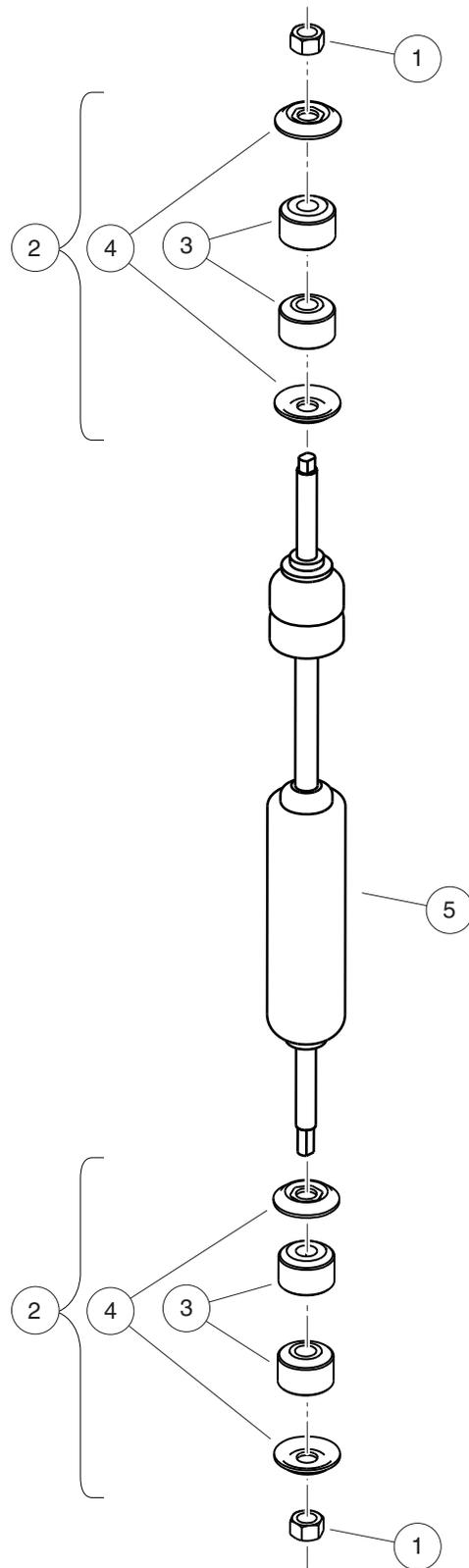
001306-001

# FRONT SUSPENSION, SPRING AND MOUNTING PLATES – XRT850

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010124</u>	Plate, Spring Mount .....	3
2	<u>1012030</u>	Spring, Front Leaf .....	1
3	<u>1012303</u>	Bushing, Steel .....	2
4	<u>1013832</u>	Screw, 3/8-16 X 5.00 Hex-Head Cap .....	4
5	<u>1014276</u>	Plate, Front Spring Retainer .....	1
6	<u>1015583</u>	Bushing, Urethane .....	4
7	<u>1016385</u>	Delta Shock and Gear Support Assembly .....	1
8	<u>1016387</u>	Screw, 3/8-16 X 2.75 Hx Hd Cap .....	4
9	<u>102830401</u>	Support, Brush Guard .....	1
10	<u>357</u>	Lockwasher, 3/8 Split .....	4
11	<u>706</u>	Nut, Hex 3/8-16 .....	1
12	<u>8745</u>	Screw, Eccentric Adjustment .....	1
13	<u>8754</u>	Locknut, 3/8-16 Hex .....	8

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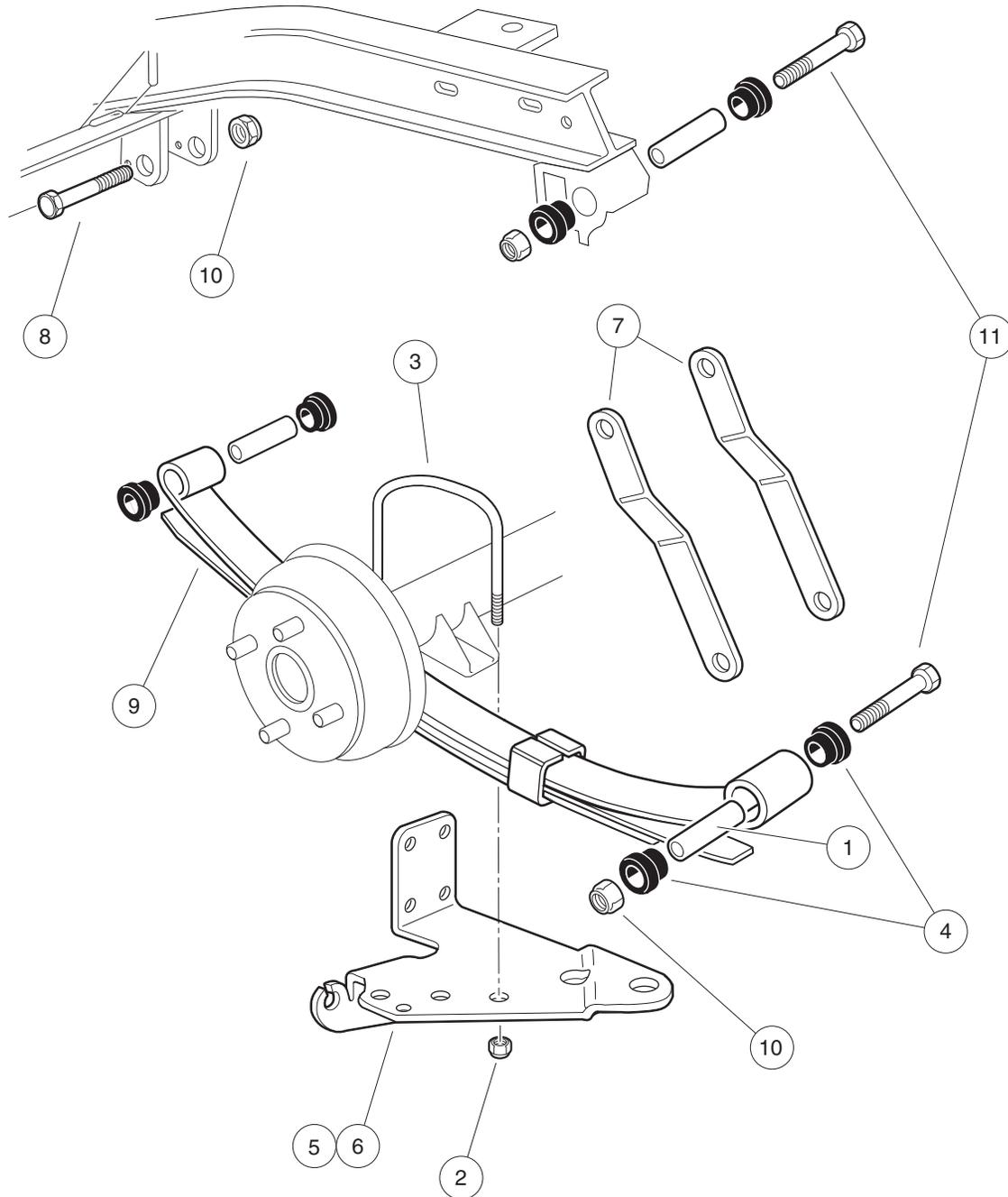
000837-002

## REAR SUSPENSION – SHOCK ABSORBERS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010145</u>	Nut, 3/8-24 Hex .....	4
2	<u>1011415</u>	Kit, Shock Absorber Cushion (includes items 3 and 4) .....	4
3	N/A	Cushion, Shock Absorber .....	2
4	N/A	Retainer, Shock Absorber Cushion .....	2
5	<u>103351101</u>	Shock, Absorber, Utility .....	2

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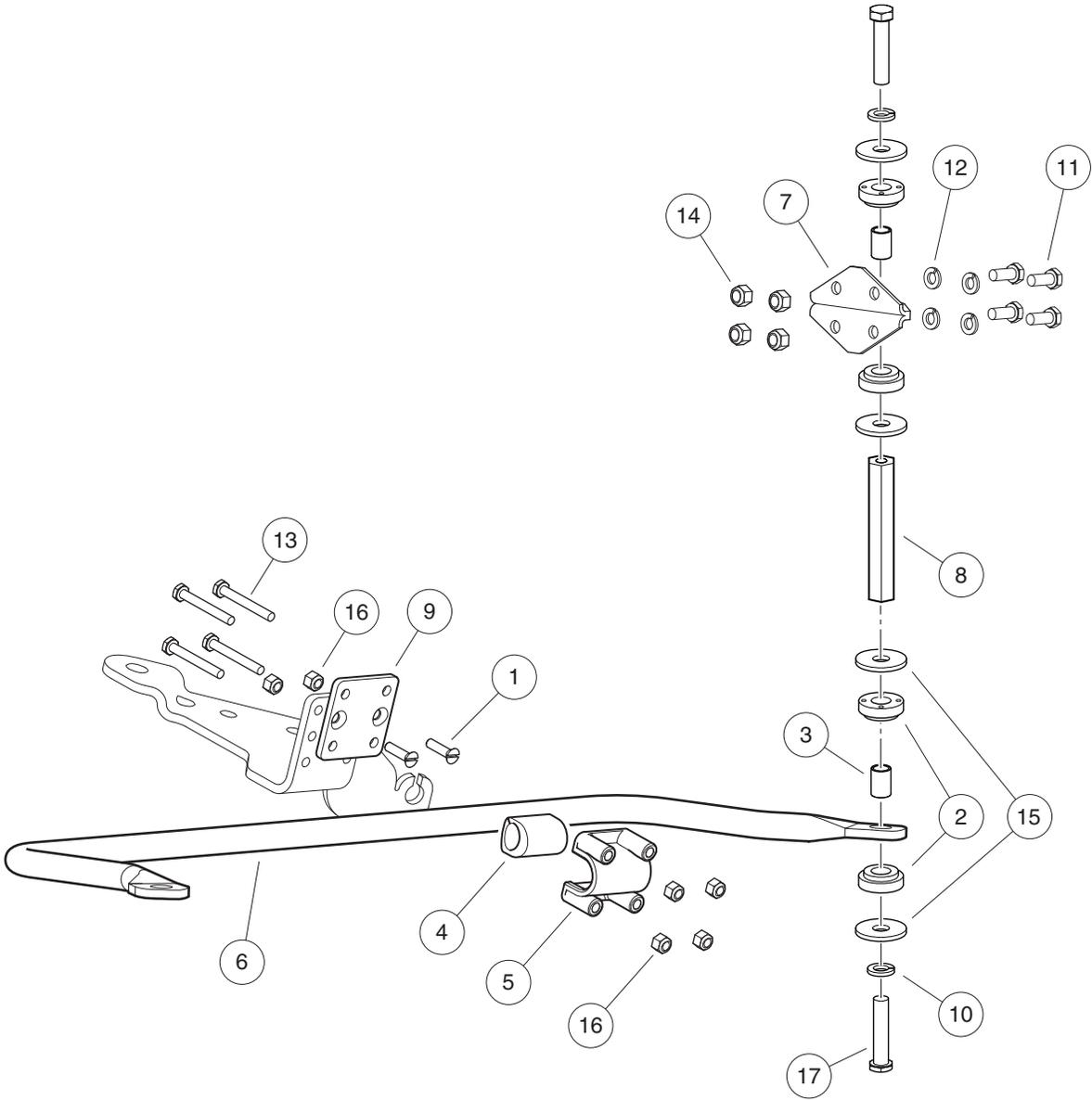
001308-001

## REAR SUSPENSION, SPRINGS AND HARDWARE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012303</u>	Bushing, Steel .....	6
2	<u>1014555</u>	Locknut, 7/16-14 Nylon Hex .....	4
3	<u>1014902</u>	U-Bolt .....	2
4	<u>1015583</u>	Bushing, Urethane .....	12
5	<u>101926501</u>	Bracket, Left-Hand .....	1
6	<u>101929401</u>	Bracket, Right .....	1
7	<u>102004201</u>	Rear Spring Shackle .....	4
8	<u>102066201</u>	Screw, 3/8-16 X 3.50 Hex Cap .....	2
9	<u>102871801</u>	Spring, Multi Leaf .....	2
10	<u>8754</u>	Locknut, 3/8-16 Hex .....	6
11	<u>8755</u>	Screw, 3/8-16 X 3.375 Hex Cap .....	4

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001307-001

# STABILIZER BAR – XRT 850

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011857</u>	Screw, 1/4-20 X 1.0 SI Flt Cs .....	4
2	<u>1015453</u>	Compression Mount .....	8
3	<u>1015457</u>	Spacer, 0.720" .....	4
4	<u>1015613</u>	Bushing, Stabilizer Bar .....	2
5	<u>1015614</u>	Support, Bushing .....	2
6	<u>1015760</u>	Stabilizer Bar .....	1
7	<u>1016813</u>	Mounting Bracket, Stabilizer Bar .....	2
8	<u>1016814</u>	Link, Stabilizer Bar .....	2
9	<u>103364801</u>	Bracket, Sway Bar , Lift .....	2
10	<u>357</u>	Lockwasher, 3/8 Split .....	4
11	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	8
12	<u>7174</u>	Lockwasher, 5/16 Split .....	8
13	<u>7311</u>	Screw, 1/4-20 X 2.00 Hex-Head Cap .....	8
14	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	8
15	<u>808</u>	Washer, 3/8 Type B Flat .....	8
16	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	12
17	<u>8861</u>	Bolt, 3/8-16 X 1.75 Hex .....	4

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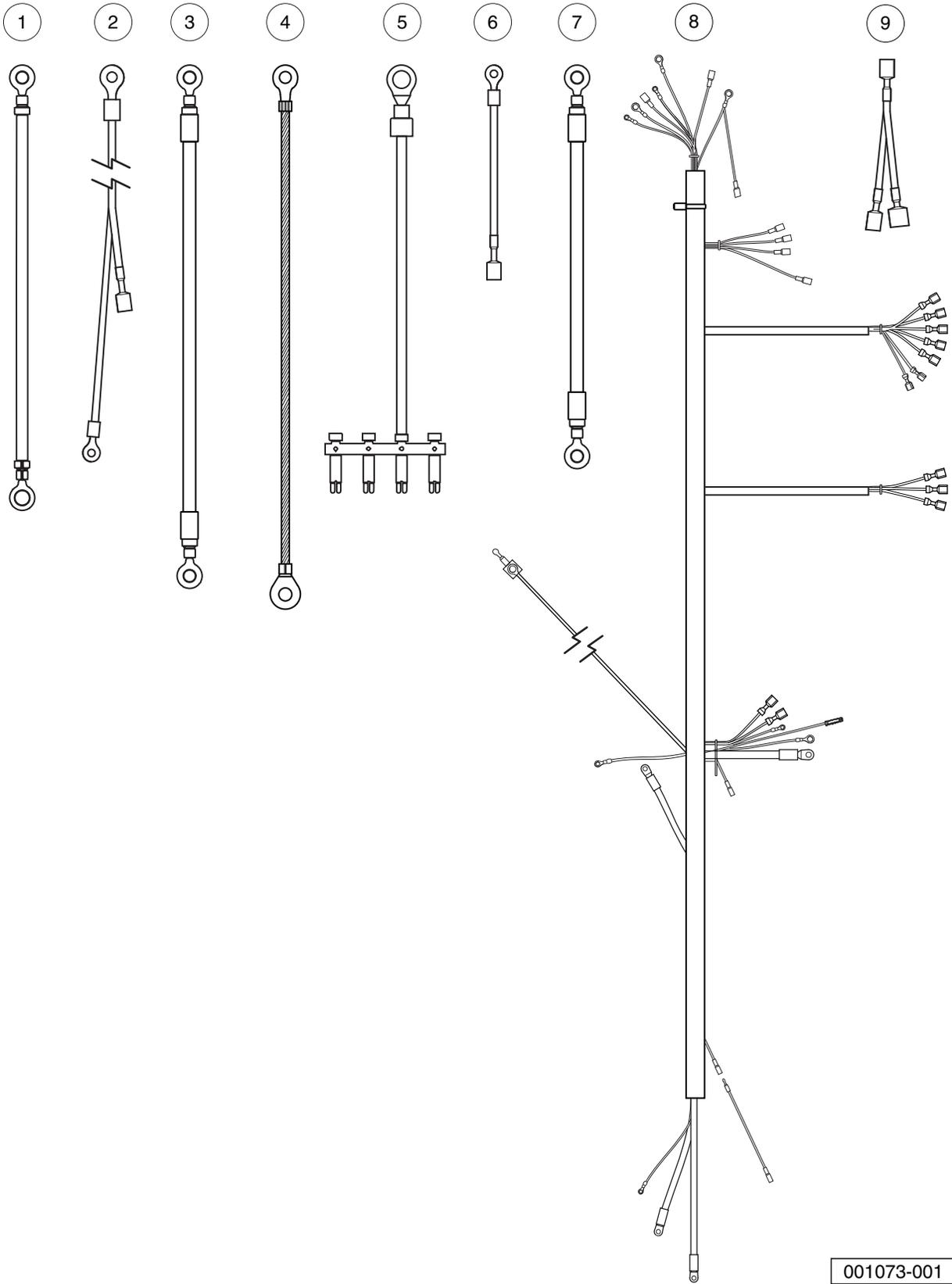
# ELECTRICAL SYSTEM – GASOLINE VEHICLE

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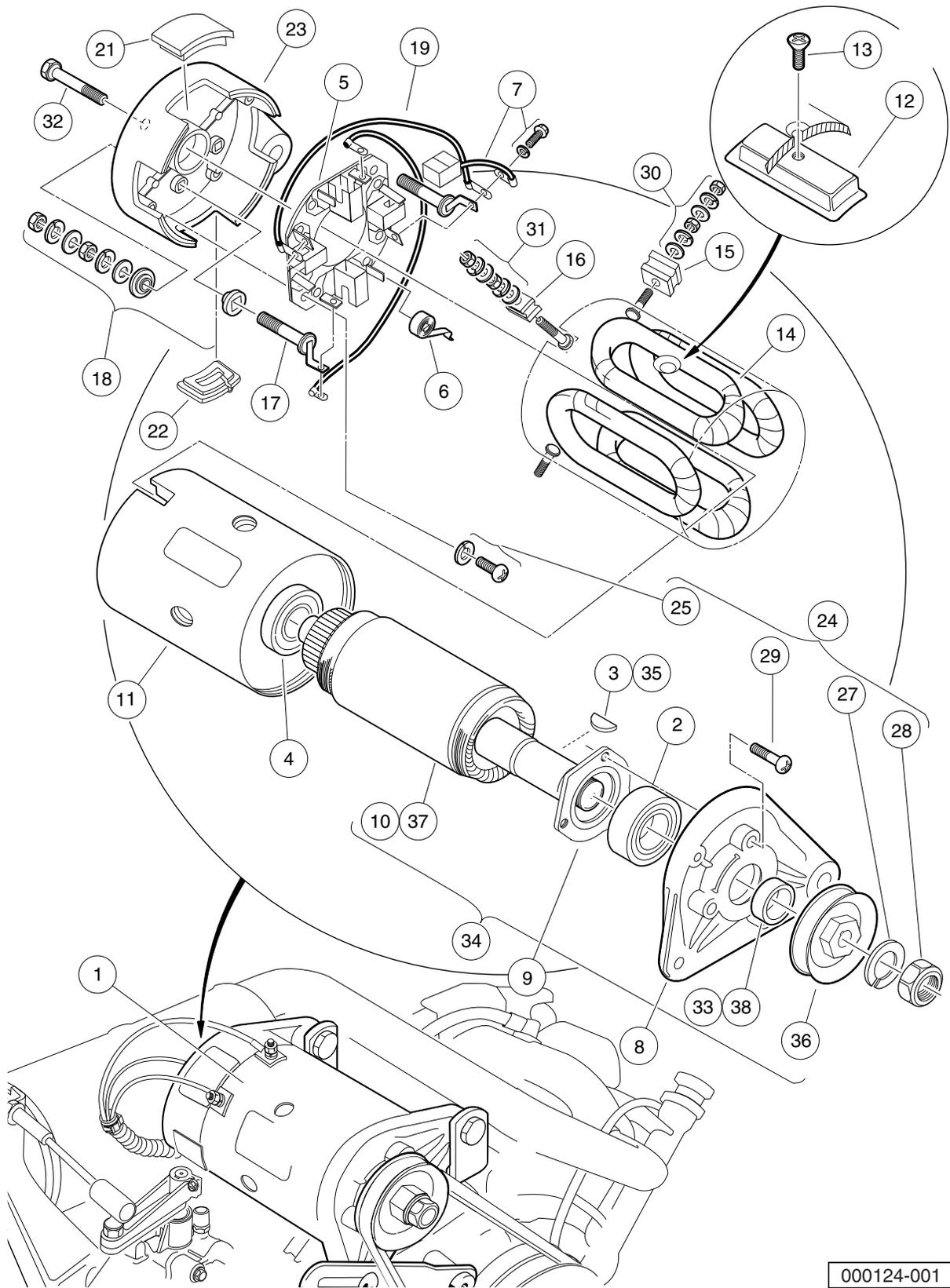
001073-001

## WIRING – TURF/CARRYALL 1 AND XRT850 GAS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012382</u>	Wire Assy, #6 Black .....	1
2	<u>1012396</u>	Wire Assy #18 Black .....	1
3	<u>1014119</u>	Wire Assembly #6 Red .....	1
4	<u>1015332</u>	Wire, Ground, #10, Uninsulated .....	1
5	<u>1015737</u>	Wire Assy, #10 Red .....	1
6	<u>1016401</u>	Wire Assy, #16 Orange .....	1
7	<u>101837301</u>	Wire Assy, #6 Green .....	1
8	<u>103197001</u>	Asm, Wire Harness, CA 1, Gas .....	1
9	<u>103348501</u>	Asm, Wire Meter, F-h Jumper .....	1

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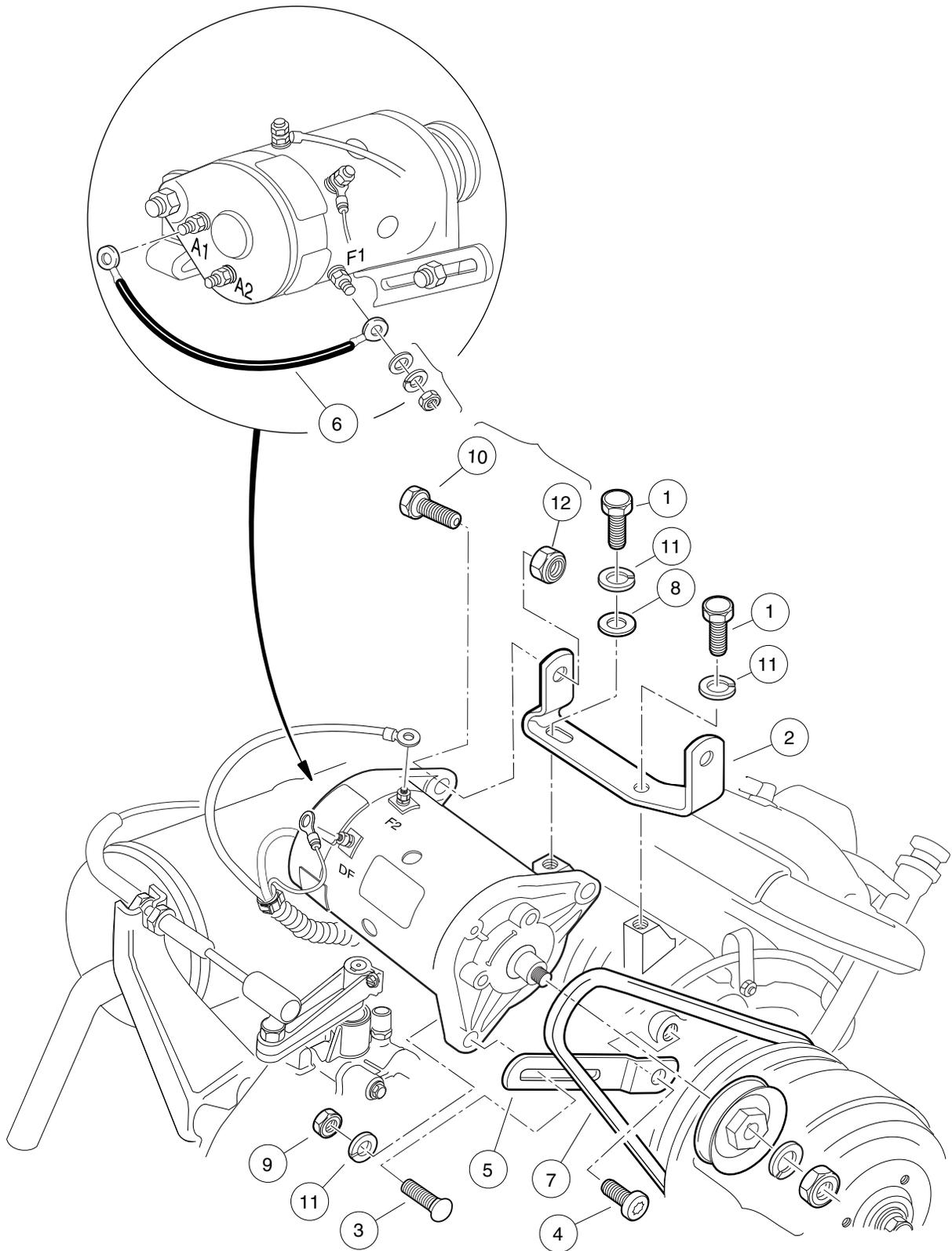
000124-001

# STARTER/GENERATOR ASSEMBLY MODEL G425419 – GASOLINE VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101833701</u>	Starter/Generator (cw) (includes items 2 through 33) .....	1
2	<u>1013001</u>	Bearing, Output Shaft Ball .....	1
3	<u>1013003</u>	Key, Starter/Generator .....	1
4	<u>1013005</u>	Bearing, Ball .....	1
5	<u>101301102</u>	Brush Holder Assembly (cw) (includes item 6) .....	1
6	<u>101878101</u>	Brush Spring Set .....	4
7	<u>101869302</u>	Brush and Screw Set (cw) .....	1
8	<u>101874901</u>	Front Bracket .....	1
9	<u>101875001</u>	Retainer .....	1
10	<u>101875101</u>	Armature .....	1
11	<u>101875201</u>	Field Coil Housing .....	1
12	<u>101875301</u>	Pole Set .....	1
13	<u>101875401</u>	Screw Set .....	1
14	<u>101875501</u>	Field Stator Coil Assembly .....	1
15	<u>101875601</u>	F Insulator Set .....	2
16	<u>101875701</u>	DF Insulator .....	1
17	<u>101875802</u>	A Connector (cw) .....	1
18	<u>101876001</u>	Screw and Mold Assembly .....	2
19	<u>101876202</u>	Brush Connector Assembly (cw) .....	2
20	<u>101876301</u>	Cover Set (includes items 21 and 22) .....	1
21	N/A	Brush Inspection Port Cover .....	3
22	<u>1017653</u>	Brush Port Cover w/Drain .....	1
23	<u>101876402</u>	End Bell, Commutator, Rear Bracket (cw) .....	1
24	<u>101876501</u>	Nut and Screw Set (includes items 25 through 29) .....	1
25	<u>101896501</u>	Brush Holder Asm Screw .....	2
26	N/A	Washer, M5 Flat .....	1
27	N/A	Washer, M14 Lock .....	1
28	N/A	Nut, Hex, M14 x 2 .....	1
29	N/A	Screw, M5 x 0.8 x 18mm .....	3
30	<u>101877601</u>	Nut and Washer Set .....	2
31	<u>101877701</u>	Nut and Washer Set .....	1
32	<u>101879001</u>	Through Bolt Set .....	2
33	<u>101939901</u>	Spacer .....	1
34	<u>101875102</u>	Armature Asm Conversion Kit (includes items 35 through 38) .....	1
35	<u>1013003</u>	Key, Starter/Generator .....	1
36	<u>1014289</u>	Pulley, Starter/Generator .....	1
37	<u>101875101</u>	Armature .....	1
38	<u>101939901</u>	Spacer .....	1
		Note: Item 36 will ONLY fit Model G425419 Starter/Generator.	

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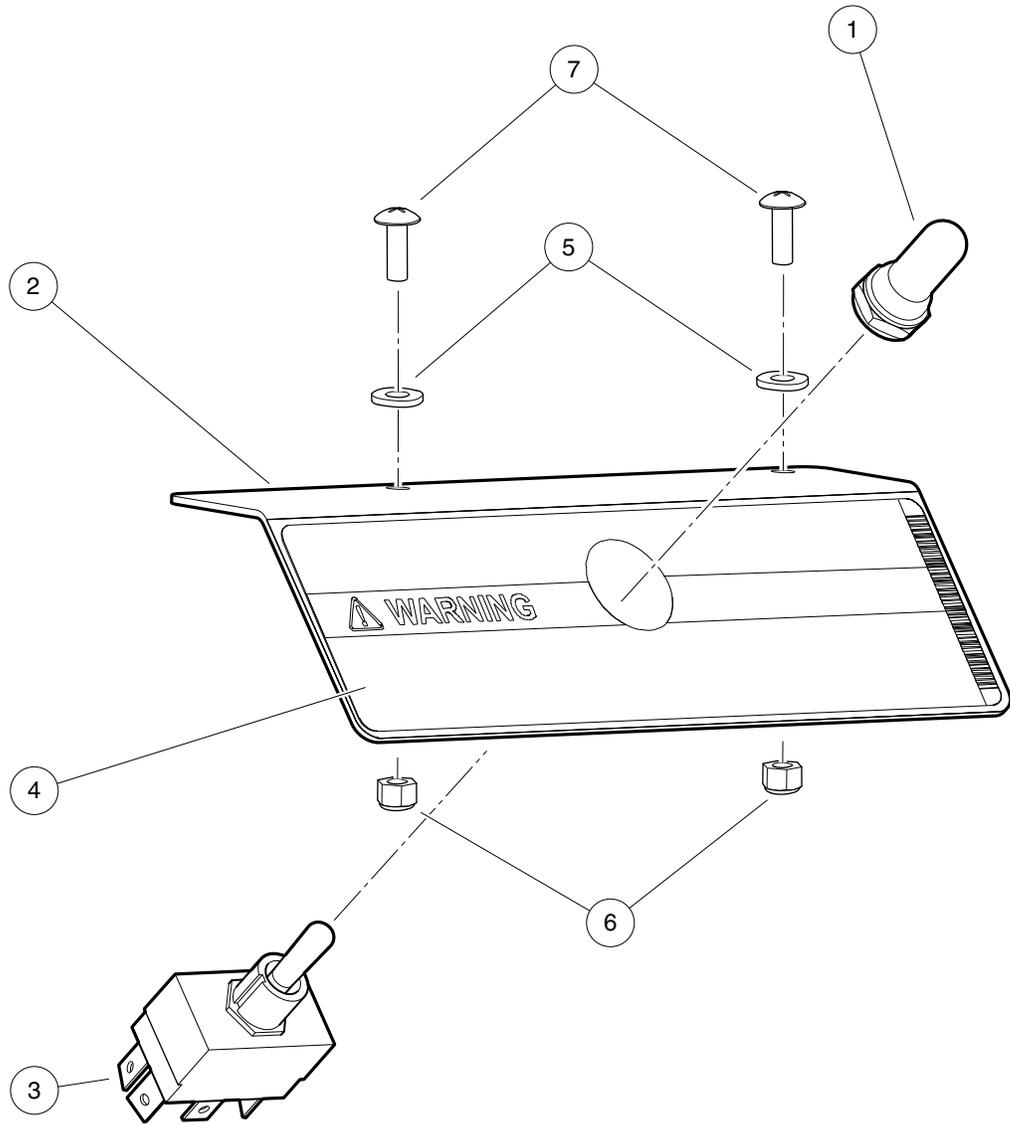
000239-001

## STARTER/GENERATOR MOUNTING – FE350

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012830</u>	Screw, M8-125 X 22 Hex-Head .....	2
2	<u>101524002</u>	Bracket, Starter/Generator Mounting .....	1
3	<u>1015932</u>	Bolt, Carriage, 5/16-18 .....	1
4	<u>1016074</u>	Screw, M8-1.25 X 18mm Torx .....	1
5	<u>1016883</u>	Bracket, Starter/Generator Adjustment .....	1
6	<u>101837301</u>	Wire Assy, #6 Green .....	1
7	<u>101916701</u>	V-Belt .....	1
8	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
9	<u>1242</u>	Nut, 5/16-18 Hex .....	1
10	705	Screw, Cap-hex Hd 3/8-16x1.25 .....	2
11	<u>7174</u>	Lockwasher, 5/16 Split .....	3
12	<u>8754</u>	Locknut, 3/8-16 Hex .....	2

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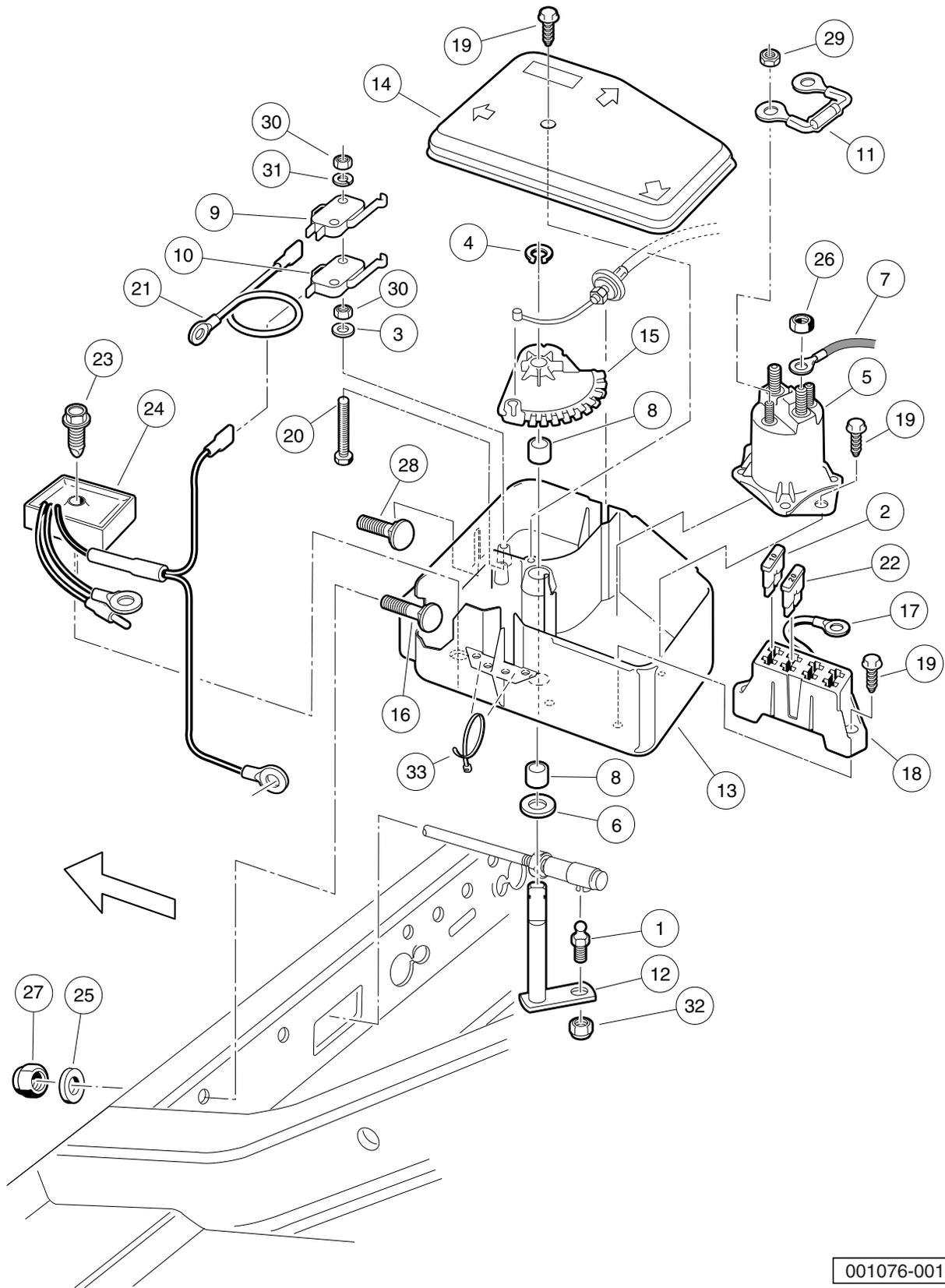


000755-003

# OPERATION AND MAINTENANCE SWITCH

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101908401</u>	Boot, Switch .....	1
2	<u>101922501</u>	Bracket, Tow/Run Switch Mounting .....	1
3	<u>103198401</u>	Switch, Toggle, SPDT .....	1
4	<u>103205501</u>	Decal, Maintenance/Operate Switch .....	1
5	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	2
6	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2
7	<u>8248</u>	Screw, 1/4-20 X 0.75, Truss-Head Machine .....	2

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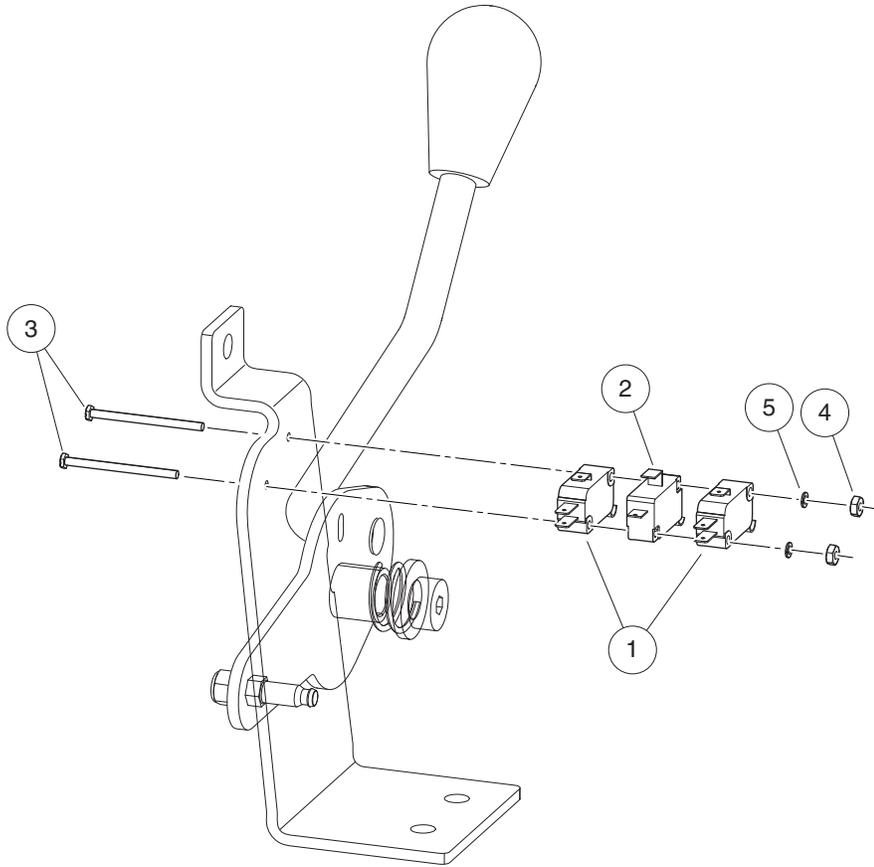


001076-001

# ELECTRICAL COMPONENT BOX – TURF/CA 1, 2, 252, AND XRT850

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010954</u>	Stud, Ball, 1/4-28 X 0.560 .....	1
2	<u>1012295</u>	Fuse, 10-Amp .....	1
3	<u>1012431</u>	Washer, #4 Flat .....	2
4	<u>1013589</u>	Ring, Retaining, 0.338" Internal .....	1
5	<u>1013609</u>	Solenoid, 12-Volt .....	1
6	<u>1014065</u>	Washer, Flat, 0.38" ID, Delrin .....	1
7	<u>1014119</u>	Wire Assembly #6 Red .....	1
8	<u>1014145</u>	Bushing, Secondary Weight, Split .....	2
9	<u>1014807</u>	Switch, Limit .....	1
10	<u>1014808</u>	Switch, Limit .....	1
11	<u>1014948</u>	Diode .....	1
12	<u>1015345</u>	Bell Crank and Shaft Assembly .....	1
13	<u>1015371</u>	Box, Electrical Component .....	1
14	<u>1015372</u>	Cover, Electric Box .....	1
15	<u>1015373</u>	Cam, Electric Box .....	1
16	<u>1015405</u>	Bolt, Carriage, 5/16-18 X 2.0 .....	1
17	<u>1015737</u>	Wire Assy, #10 Red .....	1
18	<u>1015741</u>	Fuse Block .....	1
19	<u>1015752</u>	Screw, #12-16 X 0.625, Hi-Lo .....	5
20	<u>1015878</u>	Screw, #4-40 Hex Head Machine .....	2
21	<u>1016401</u>	Wire Assy, #16 Orange .....	1
22	<u>1016423</u>	Fuse, 20-Amp .....	1
23	<u>101856102</u>	Screw, 1/4-15 X 1.50, Hi-lo, Hex .....	1
24	<u>102711201</u>	Voltage Regulator .....	1
25	<u>1241</u>	Washer, 5/16 Type A Flat .....	2
26	<u>1242</u>	Nut, 5/16-18 Hex .....	2
27	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
28	<u>7818</u>	Bolt, Carriage, 5/16-18 X 1.5 .....	1
29	<u>7893</u>	Nut, #10-32 Hex .....	2
30	<u>8057</u>	Nut, #4-40 Hex Machine .....	4
31	<u>8058</u>	Lockwasher, #4 Split .....	2
32	<u>8717</u>	Locknut, Nylon Insert, 1/4-28 .....	1
33	<u>8990</u>	Tie Wrap, 8" Nylon .....	2

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001080-001

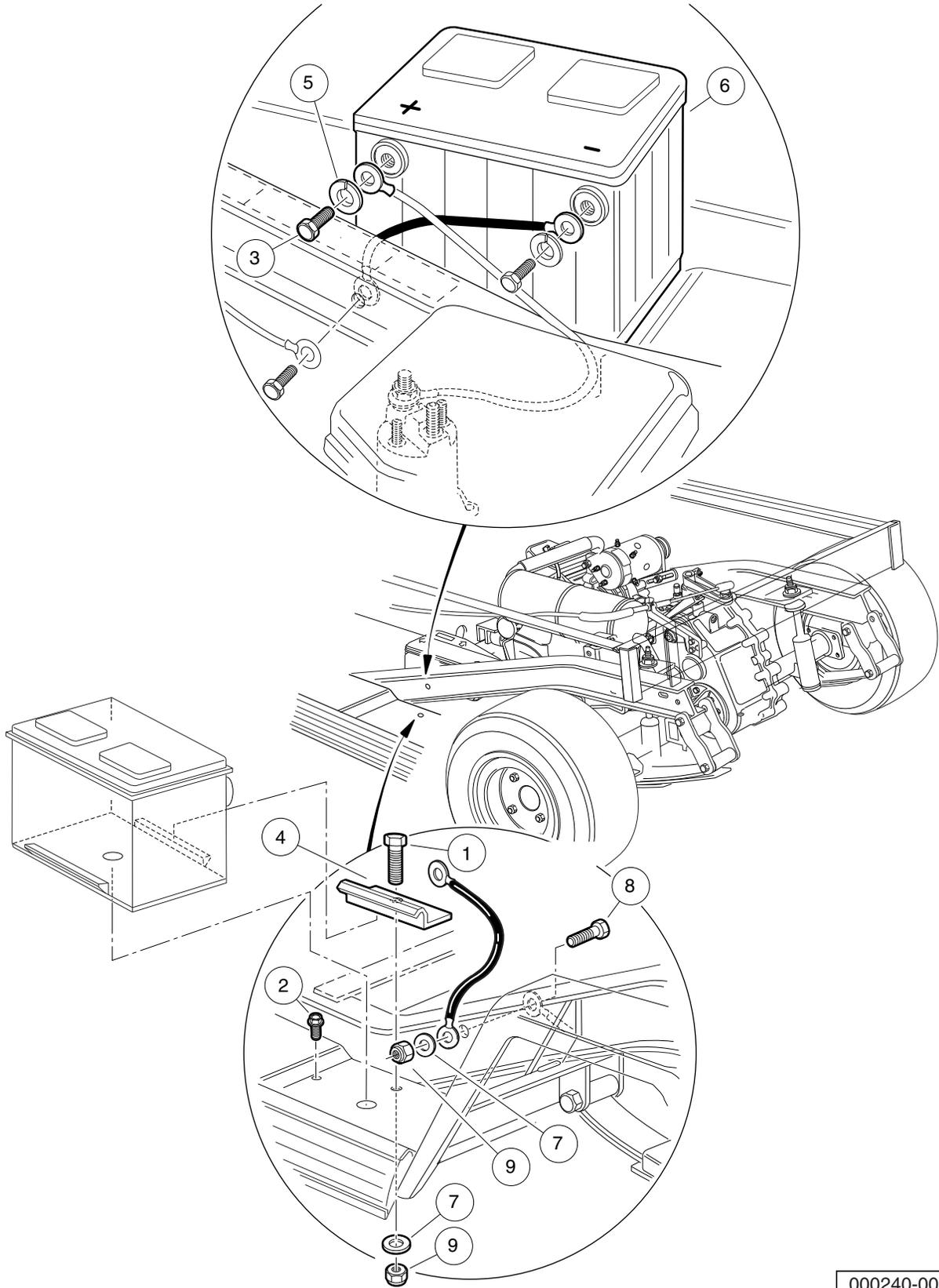
# FORWARD/REVERSE SHIFTER SWITCHES – DASH MOUNTED SHIFTER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1014807</u>	Switch, Limit .....	2
2	<u>1014808</u>	Switch, Limit .....	1
3	<u>1015878</u>	Screw, #4-40 Hex Head Machine .....	2
4	<u>8057</u>	Nut, #4-40 Hex Machine .....	2
5	<u>8058</u>	Lockwasher, #4 Split .....	2

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000240-001

## BATTERY – GASOLINE UTILITY VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010934</u>	Screw, 5/16-18 X 1.00 Hex Cap .....	1
2	<u>1014288</u>	Screw, 5/16-18 X 0.75, Thread-Forming .....	1
3	<u>1014375</u>	Screw, 3/8-16 X 0.50, Stainless Steel, Hex-Head .....	2
4	<u>101898001</u>	Clamp, Battery .....	1
5	<u>102355301</u>	Lockwasher, 3/8 Split Ss .....	2
6	<u>103496801</u>	Battery, Start, 12v .....	1
7	<u>1241</u>	Washer, 5/16 Type A Flat .....	2
8	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	1
9	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2

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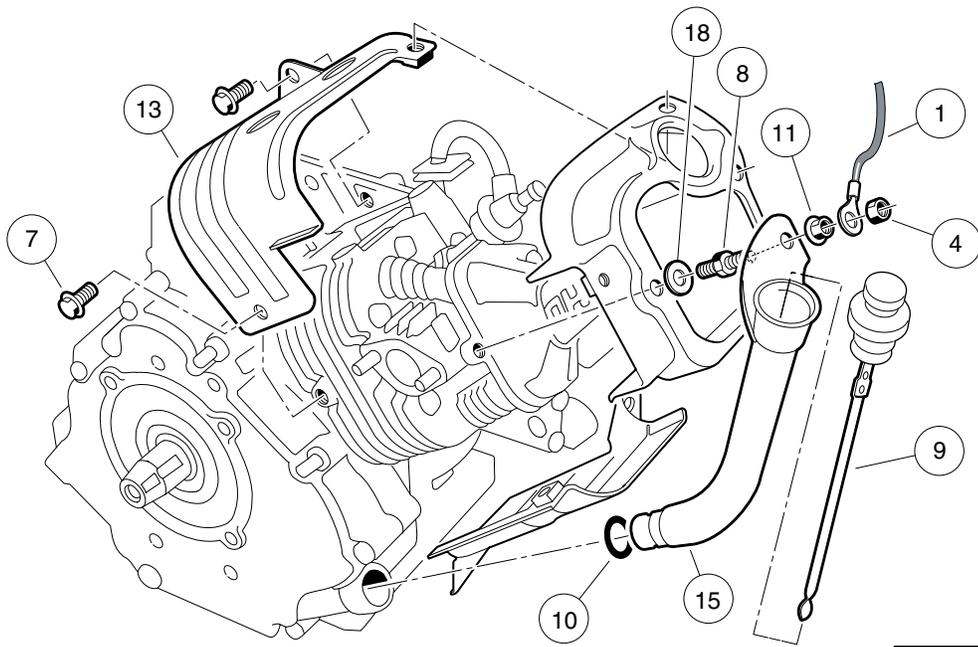
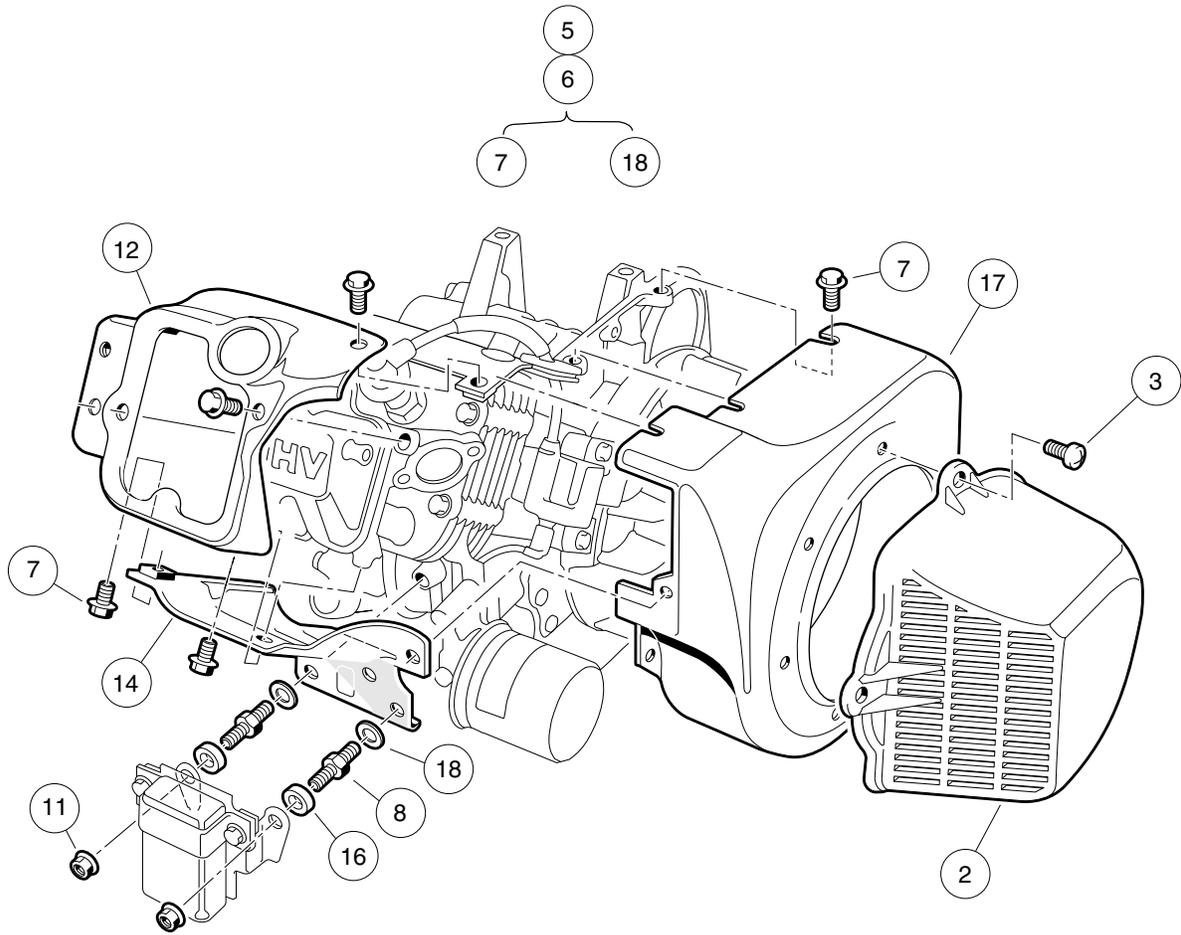
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# ENGINE (S10 & S23) W/ACR – PRIOR TO 50-STATE ENGINE

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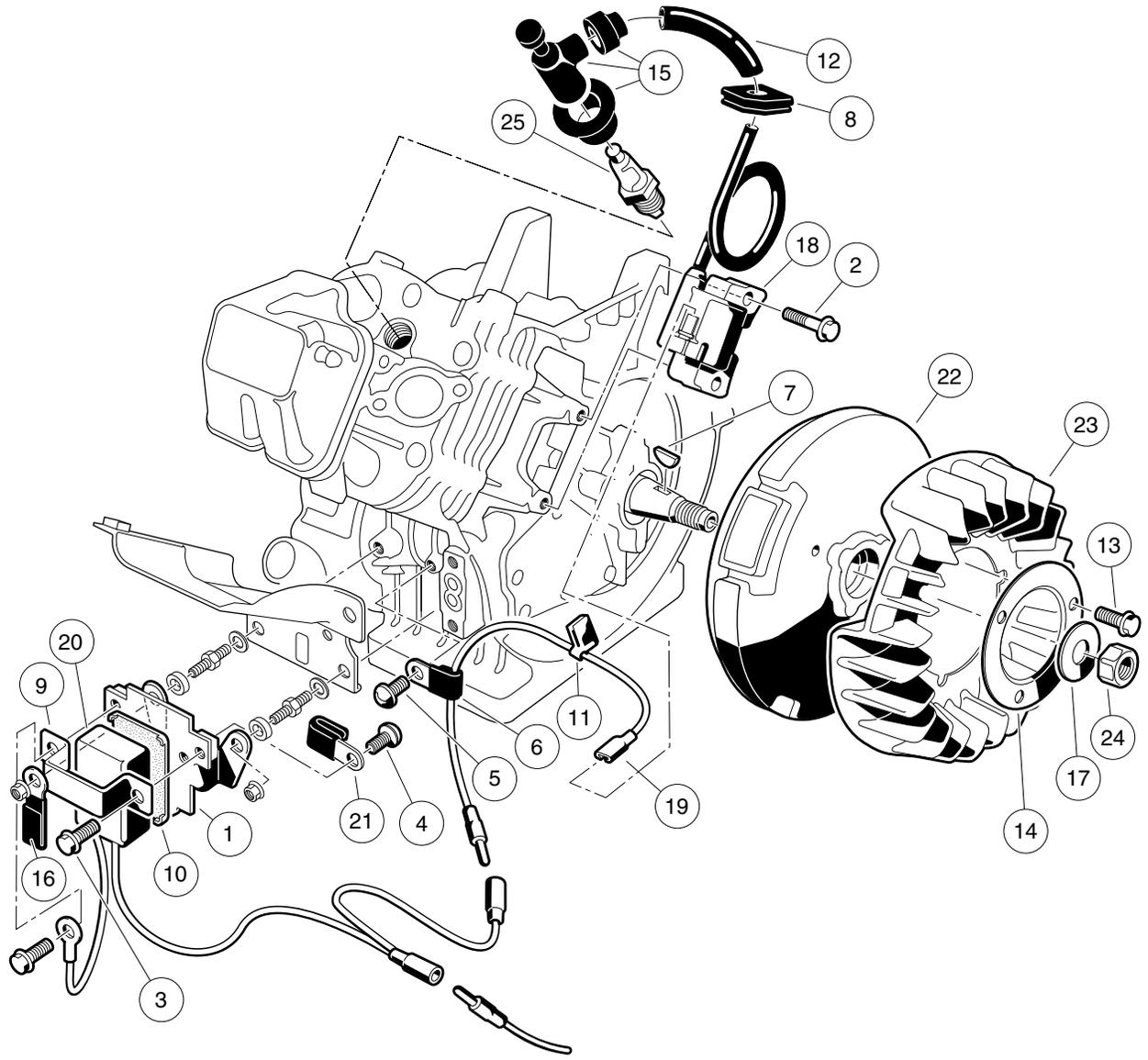


000201-003

## FE350 ENGINE WITH ACR (AUTOMATIC COMPRESSION RELEASE) – SHROUDS AND BRACKETS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1015332</u>	Wire, Ground, #10, Uninsulated .....	1
2	<u>1015649</u>	Shroud, Fan .....	1
3	<u>1015969</u>	Screw, M6-1.00 X 10mm, Pan Hd .....	4
4	<u>101887601</u>	Locknut, M6-1.00 Nylon Insert .....	1
5	<u>101953801</u>	Engine, FE350 with ACR .....	1
6	101953803	Engine, FE350, California-Only, with ACR (includes items 7 through 18) .....	1
7	1016456	Bolt, Flange Head, M6 x 1 x 12 mm .....	14
8	<u>1016507</u>	Bolt, Two-Ended .....	3
9	1016531	Dipstick .....	1
10	<u>1016539</u>	O-Ring .....	1
11	1016547	Nut, Flanged, M6 X 1.00 .....	3
12	<u>1017474</u>	Shroud, Engine .....	1
13	<u>1017475</u>	Shroud, Engine .....	1
14	<u>1017476</u>	Shroud, Engine .....	1
15	<u>1017486</u>	Tube, Oil Filler .....	1
16	<u>1017500</u>	Spacer 6.50 X 12 X 5.5 .....	2
17	<u>101916101</u>	Housing, FE350 Fan .....	1
18	N/A	Washer, 6mm Flat .....	3

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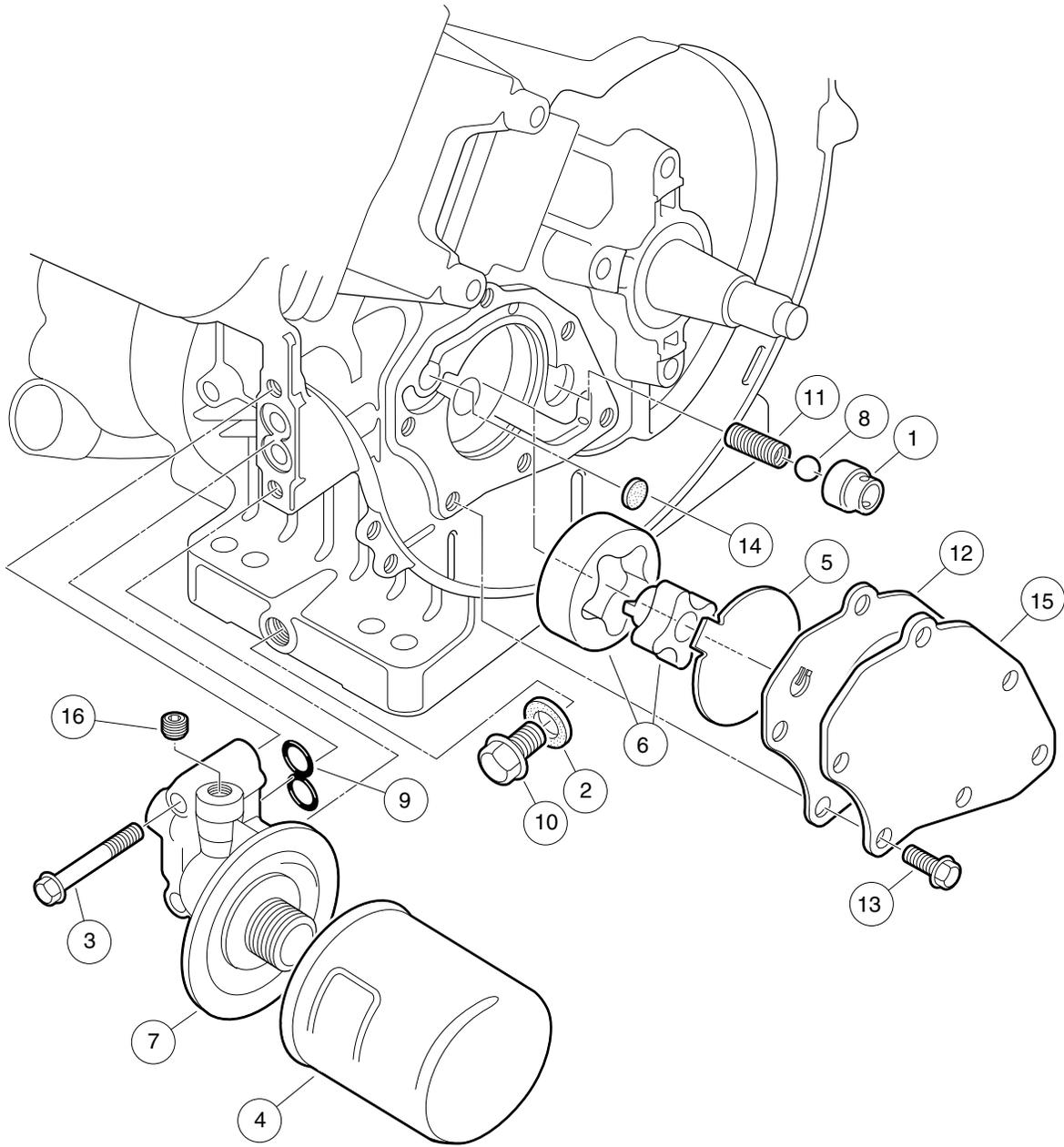
000202-003

# FE350 ENGINE – IGNITION COMPONENTS AND FLYWHEEL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016445	Bracket, RPM Limiter .....	1
2	<u>1016455</u>	Bolt, Flange Head .....	2
3	1016456	Bolt, Flange Head, M6 x 1 x 12 mm .....	2
4	<u>1016497</u>	Screw, Pan WP Cross .....	1
5	<u>1016544</u>	Screw .....	1
6	<u>1016561</u>	Clamp .....	1
7	<u>1016562</u>	Key .....	1
8	<u>1016578</u>	Grommet, Ignition .....	1
9	<u>1016579</u>	Band, RPM Limiter Mount .....	1
10	1016586	Damper, RPM Limiter .....	1
11	<u>1016587</u>	Clamp .....	1
12	<u>1016588</u>	Tube, 7mm X 10mm X 70mm .....	1
13	<u>1017448</u>	Bolt, Flanged .....	3
14	<u>1017455</u>	Plate, Flywheel Fan .....	1
15	<u>1017463</u>	Cap Asm, Plug .....	1
16	<u>1017468</u>	Clamp .....	1
17	<u>1017490</u>	Washer, Flat .....	1
18	<u>101909201</u>	Coil, Ignition .....	1
19	<u>101909301</u>	Lead Wire Assy .....	1
20	101909401	Limiter, RPM .....	1
21	101909501	Clamp, Steel .....	1
22	<u>101916201</u>	Flywheel .....	1
23	<u>101916301</u>	Fan (cw) .....	1
24	<u>102838401</u>	Nut, Hex, 18 mm Fine .....	1
25	<u>AM1232301</u>	Spark Plug, BPR2ES .....	1

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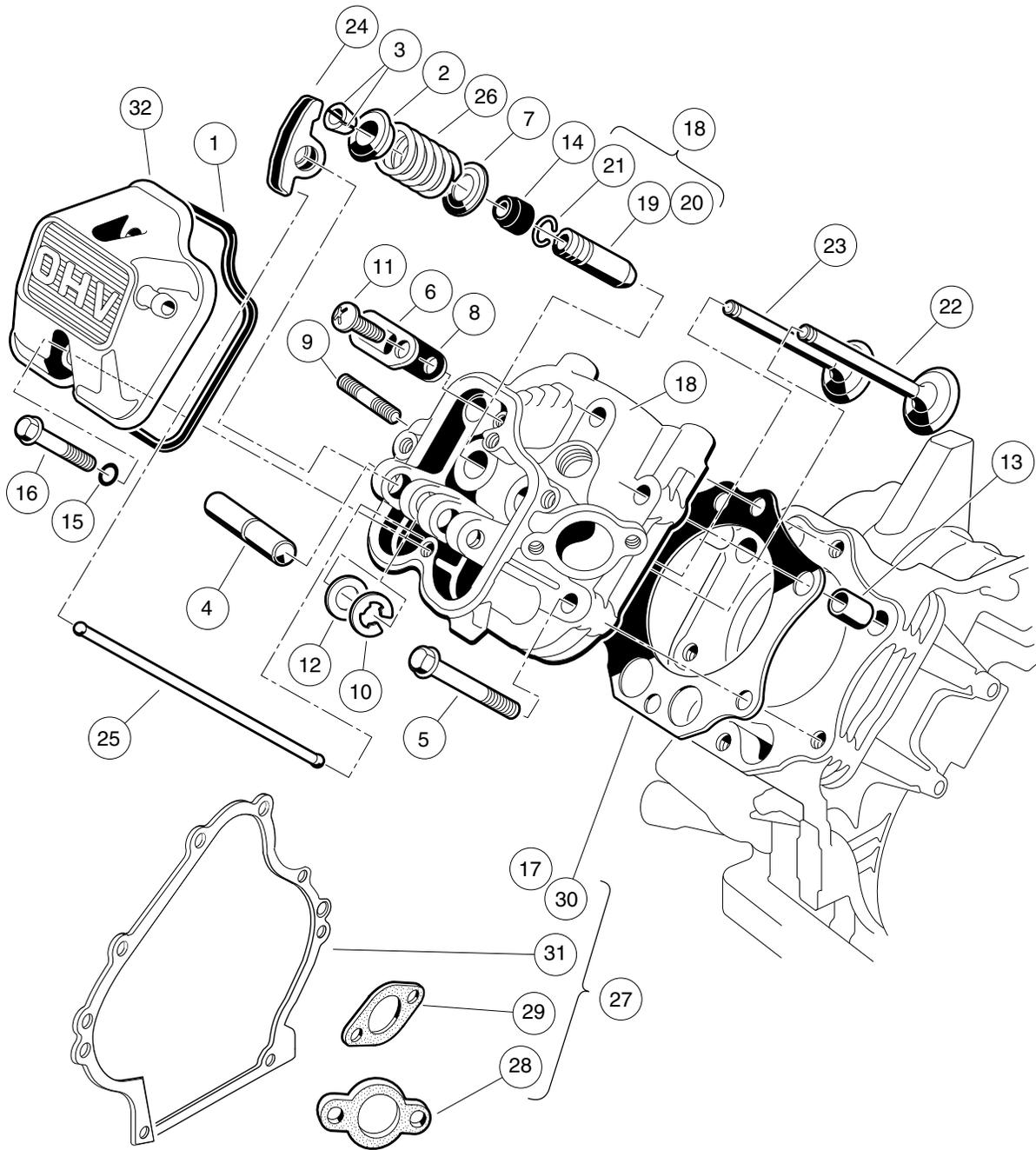


000203-001

## FE350 ENGINE – OIL CIRCULATION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016429	Seat, Valve Oil Pressure Relief .....	1
2	<u>1016432</u>	Gasket, Drain Plug .....	1
3	<u>1016457</u>	Bolt, Flange Head .....	2
4	<u>1016467</u>	Filter, Oil .....	1
5	<u>1016473</u>	Plate, Oil Pump .....	1
6	<u>101648203</u>	Oil Pump And Rotor .....	1
7	<u>1016502</u>	Bracket, Oil Filter Mount .....	1
8	<u>1016537</u>	Ball, Steel, Press, Relief .....	1
9	<u>1016570</u>	O-Ring .....	1
10	1016576	Plug, Drain .....	1
11	<u>1016581</u>	Spring .....	1
12	<u>1017442</u>	Gasket .....	1
13	<u>1017456</u>	Bolt, Flanged .....	6
14	<u>1017458</u>	Filter .....	1
15	<u>1017460</u>	Cover, Pump .....	1
16	<u>1017507</u>	Plug .....	2

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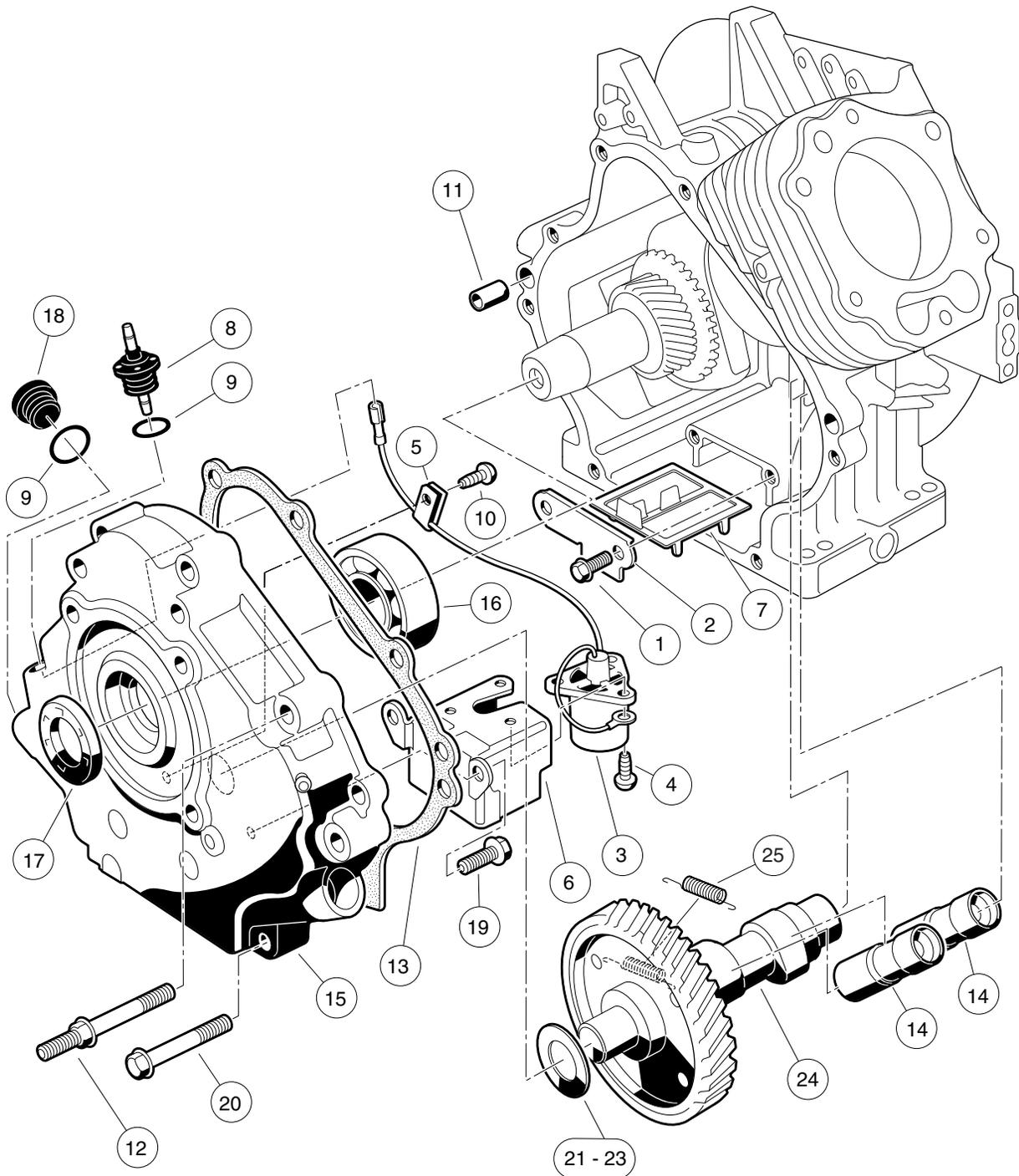
000204-003

## FE350 ENGINE – CYLINDER HEAD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016436</u>	Gasket, Rocker Case .....	1
2	<u>1016449</u>	Retainer, Valve Spring .....	2
3	<u>1016450</u>	Collet .....	4
4	<u>1016452</u>	Shaft, Rocker .....	1
5	<u>1016458</u>	Bolt, Flange Head, M8 x 1.25 x 45 mm .....	6
6	<u>1016474</u>	Plate .....	1
7	<u>1016479</u>	Seat, Spring .....	2
8	<u>1016483</u>	Valve .....	1
9	<u>1016489</u>	Stud, Two-Ended, M8-1.25 .....	2
10	<u>1016517</u>	Circlip, Type-E .....	1
11	<u>1016544</u>	Screw .....	1
12	<u>1016549</u>	Washer, 12.1x19x1.8 .....	1
13	<u>1016563</u>	Pin .....	2
14	<u>1016566</u>	Seal, Oil .....	2
15	<u>1016569</u>	O-Ring .....	2
16	<u>1016583</u>	Bolt, 6x35 .....	2
17	<u>1017434</u>	Gasket, Head .....	1
18	<u>1017435</u>	Assembly, Cylinder Head, FE350 (includes items 19 through 21) .....	1
19	<u>1016518</u>	Guide, Valve, Exhaust .....	1
20	<u>1016519</u>	Guide, Valve, Intake, Exhaust .....	1
21	<u>1016560</u>	Snap Ring .....	2
22	<u>1017444</u>	Valve, Intake .....	1
23	<u>1017445</u>	Valve, Exhaust .....	1
24	<u>1017446</u>	Arm, Rocker .....	2
25	<u>1017454</u>	Rod, Push .....	2
26	<u>1017473</u>	Spring, Engine Valve .....	2
27	<u>102304801</u>	Kit, Gasket, FE350 (includes items 28 through 31) .....	1
28	<u>1016440</u>	Gasket, Engine to Insulator .....	1
29	<u>1016904</u>	Gasket, Exhaust .....	1
30	<u>1017434</u>	Gasket, Head .....	1
31	<u>1017443</u>	Gasket, Crankcase Cover .....	1
32	<u>102753401</u>	Case, Rocker .....	1
		Note: Item 28, <u>1016440</u> , is not a component of the FE350 engine.	

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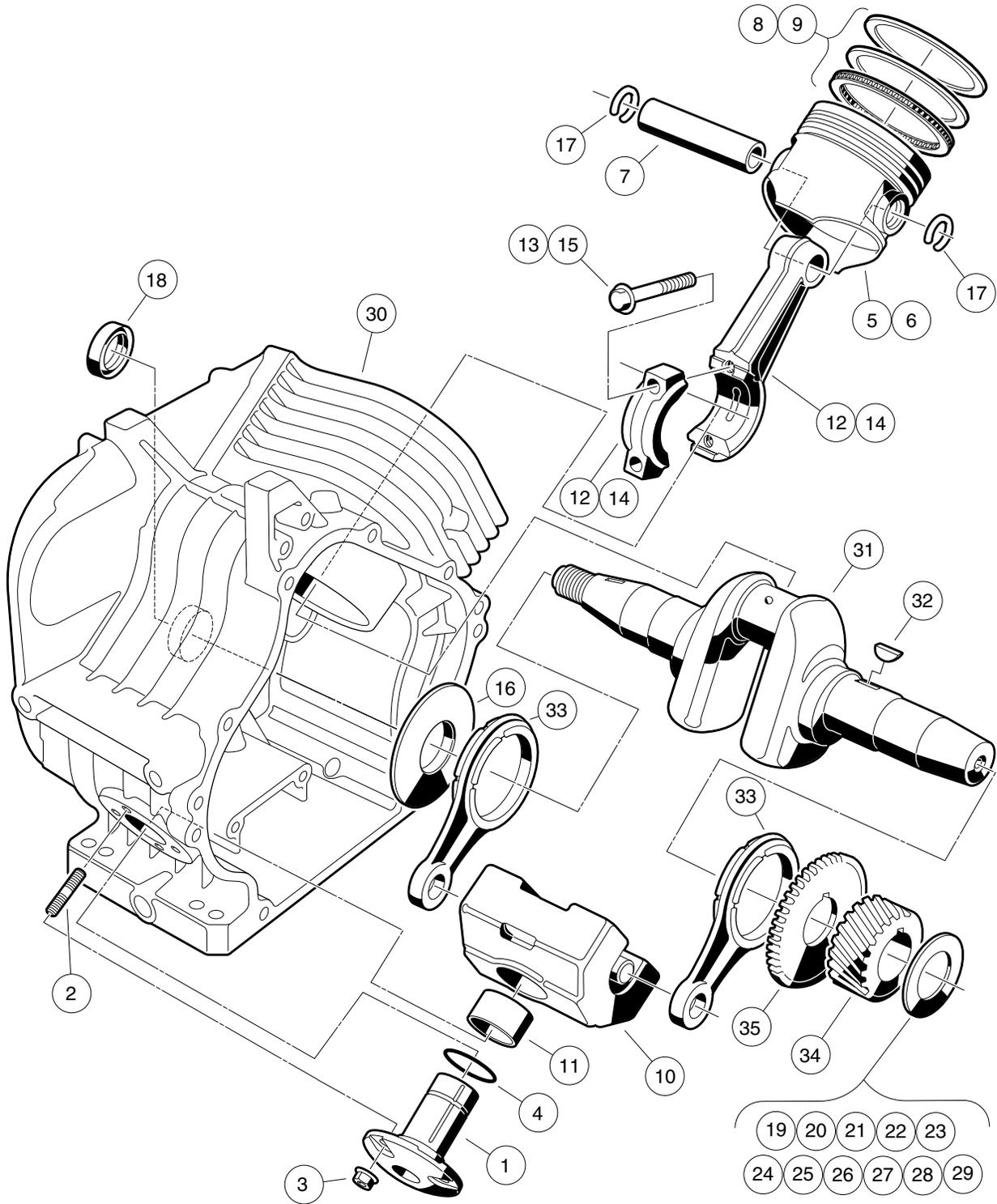
000205-001

# FE350 ENGINE WITH ACR – CRANKCASE, CAMSHAFT, AND OIL SENSOR

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016454</u>	Bolt, Flange Head, M5 x 0.8 x 8 mm .....	2
2	<u>1016472</u>	Plate, Oil Filter Screen .....	1
3	<u>1016494</u>	Sensor, Oil Level .....	1
4	<u>1016496</u>	Screw, Cross Pan-Head, M4 x 0.7 x 8 mm .....	3
5	<u>1016506</u>	Clamp .....	1
6	<u>1016510</u>	Bracket, Switch, Oil Level .....	1
7	<u>1016521</u>	Screen, Oil Filter .....	1
8	<u>1016535</u>	Connector, Cord .....	1
9	<u>1016538</u>	O-Ring .....	2
10	<u>1016544</u>	Screw .....	1
11	<u>1016564</u>	Pin .....	2
12	<u>1016584</u>	Bolt, Two-Ended, M8 x 1.25 x 69 mm .....	2
13	<u>1017443</u>	Gasket, Crankcase Cover .....	1
14	<u>1017447</u>	Adjuster, Lash .....	2
15	<u>1017472</u>	Cover Crankcase .....	1
16	<u>1017487</u>	Bearing, Ball .....	1
17	<u>1017504</u>	Seal, Oil .....	1
18	<u>1017508</u>	Plug .....	1
19	<u>1017513</u>	Bolt Switch Bracket .....	2
20	<u>1017514</u>	Screw, M8-1.25 X 45mm Hex .....	6
21	<u>101751801</u>	Shim, 0.3 .....	1
22	<u>101751802</u>	Shim, 0.4 .....	1
23	<u>101751803</u>	Shim, 0.5 .....	1
24	<u>102271601</u>	Camshaft, FE350/FE400 with ACR, 44-tooth (includes item 25) .....	1
25	<u>1017511</u>	Spring .....	1

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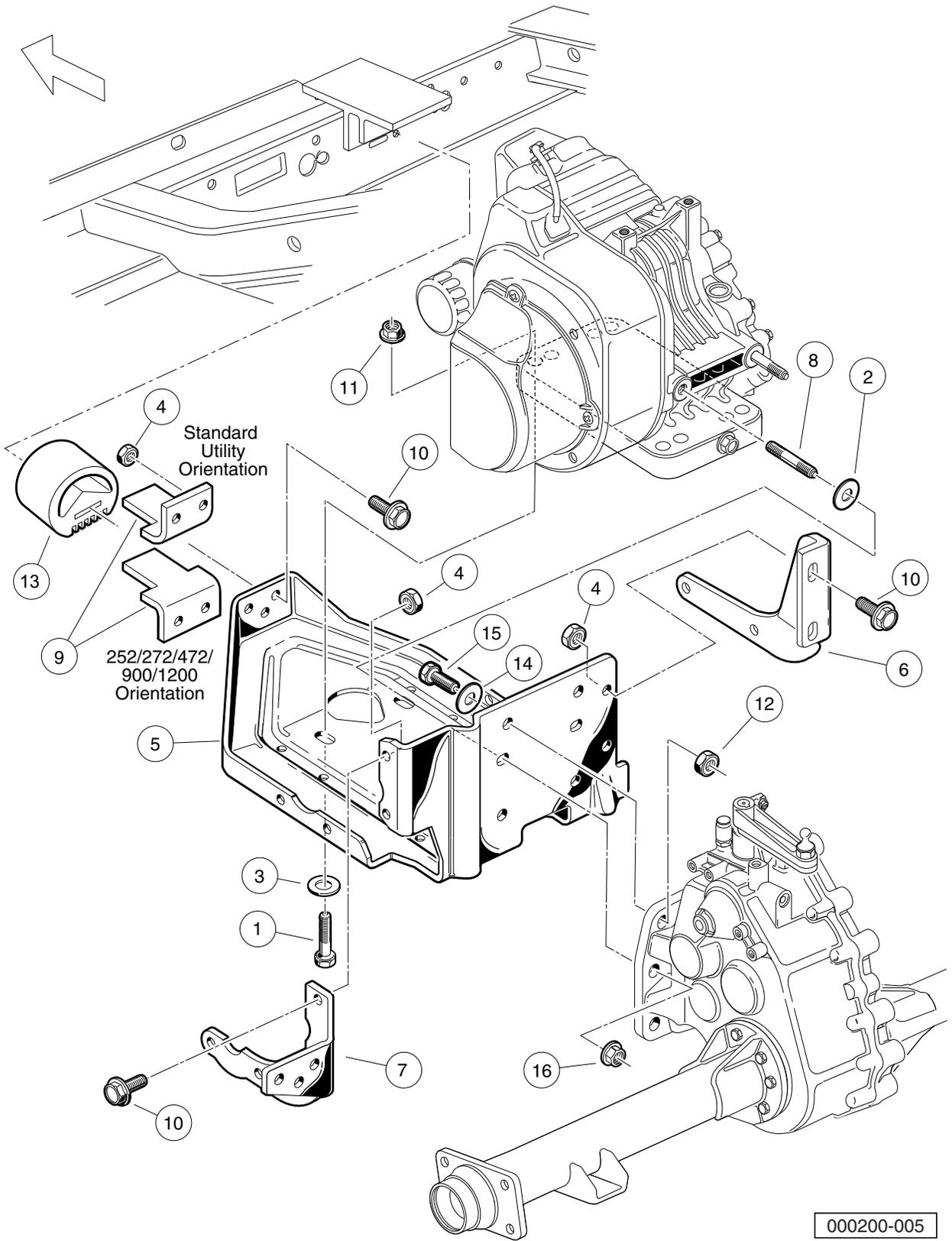


000206-001

## FE350 ENGINE – CRANKCASE AND CRANKSHAFT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016470	Shaft, Guide, Counterbalance .....	1
2	<u>1016541</u>	Stud, 6x14 .....	4
3	1016547	Nut, M6 Flange .....	4
4	<u>1016571</u>	O-Ring .....	1
5	<u>101744901</u>	Piston, Standard .....	1
6	<u>101744902</u>	Piston, 0.50 mm Oversize .....	1
7	1017450	Pin, Piston .....	1
8	<u>101745101</u>	Ring Set, Standard Piston .....	1
9	<u>101745102</u>	Ring Set, Piston, 0.50 mm Oversize .....	1
10	<u>1017453</u>	Counterbalance Weight (includes item 11) .....	1
11	1017510	Bearing, Plain .....	1
12	101745701	Asm, Con. Rod Std (includes item 13) .....	1
13	<u>1017512</u>	Bolt .....	2
14	<u>101745702</u>	Asm, Con. Rod 0.5mm U/s (includes item 15) .....	1
15	<u>1017512</u>	Bolt .....	2
16	1017501	Spacer .....	1
17	<u>1017502</u>	Snap Ring .....	2
18	<u>1017503</u>	Seal, Oil .....	1
19	<u>101773301</u>	Shim, Crankshaft, 1.18mm .....	1
20	<u>101773302</u>	Shim, Crankshaft, 1.25mm .....	1
21	<u>101773303</u>	Shim, Crankshaft, 1.32mm .....	1
22	<u>101773304</u>	Shim, Crankshaft, 1.39mm .....	1
23	<u>101773305</u>	Shim, Crankshaft, 1.46mm .....	1
24	<u>101773306</u>	Shim, Crankshaft, 1.53mm .....	1
25	<u>101773307</u>	Shim, Crankshaft, 1.60mm .....	1
26	<u>101773308</u>	Shim, Crankshaft, 1.67mm .....	1
27	<u>101773309</u>	Shim, Crankshaft, 1.74mm .....	1
28	<u>101773310</u>	Shim, Crankshaft, 1.11 mm .....	1
29	<u>101773311</u>	Shim, Crankshaft, 1.81mm .....	1
30	<u>101916001</u>	Crankcase Complete, FE350 (cw) .....	1
31	<u>102430901</u>	Crankshaft, FE350 Left-Hand, 22-Tooth (includes items 32 through 35) .....	1
32	<u>1016562</u>	Key .....	1
33	<u>1017471</u>	Rod .....	2
34	N/A	Gear, Helical .....	1
35	N/A	Gear, Spur .....	1

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000200-005

# FE350 ENGINE MOUNTING

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010577</u>	Bolt, Hex-Head, 5/16-18 X 1.50 .....	4
2	<u>1011697</u>	Washer, 5/16 Flat .....	2
3	1012571	Washer, 5/16 Extra Thick Flat .....	4
4	<u>1013924</u>	Nut, 5/16-24, Hex Head Cone .....	10
5	<u>101827101</u>	Plate, Engine Mounting .....	1
6	<u>101832601</u>	Stiffener (PTO Side) .....	1
7	<u>101832701</u>	Stiffener (Flywheel Side) .....	1
8	<u>101833101</u>	Stud, M8-1.25 X 50 mm Two-Ended .....	2
9	<u>101834601</u>	Bracket, Snubber .....	1
10	<u>101884801</u>	Screw, 5/16-24 X 0.875, Grade-8 .....	10
11	<u>101963401</u>	Locknut, 5/16-18 Hex Flange .....	4
12	<u>102065901</u>	Locknut, 3/8-16 Flanged Dimple .....	4
13	<u>102540301</u>	Snubber, Inner Frame .....	1
14	<u>334</u>	Washer, 3/8, Type A, Flat .....	4
15	705	Screw, Cap-hex Hd 3/8-16x1.25 .....	4
16	<u>96704416</u>	Nut, Flange, M8 X 1.25 Serrated .....	2

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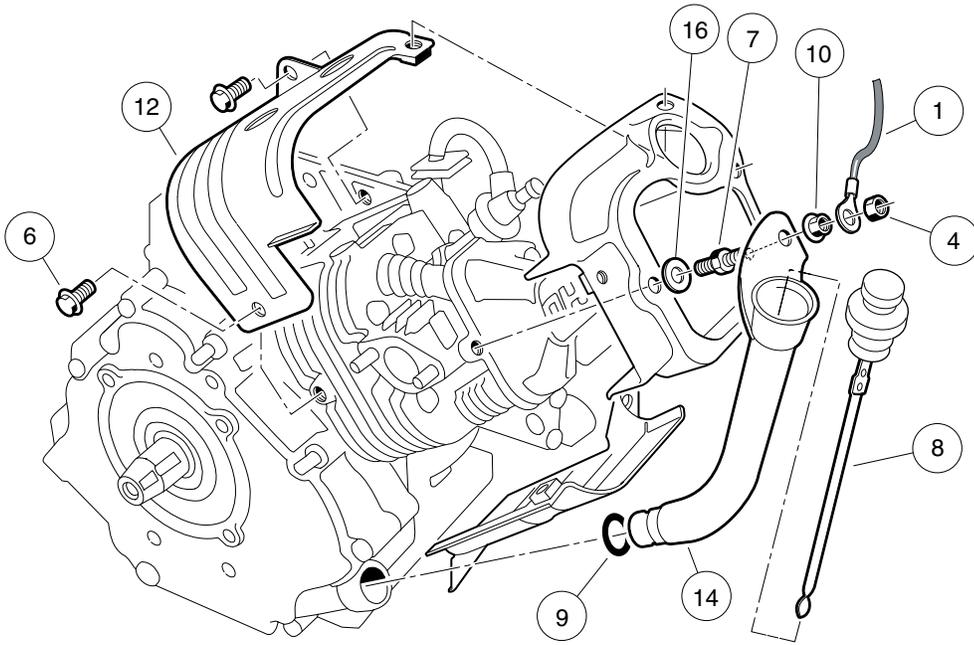
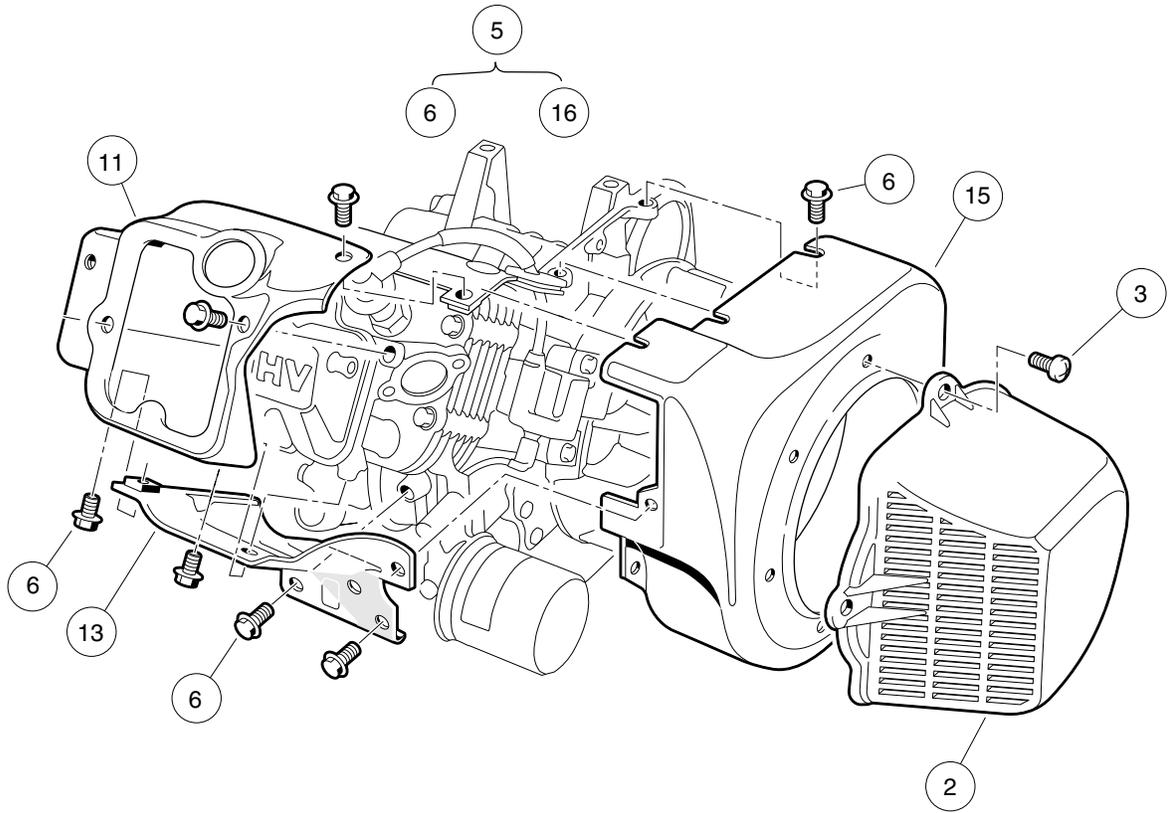
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# ENGINE (FE350S27) W/O ACR, 50- STATE

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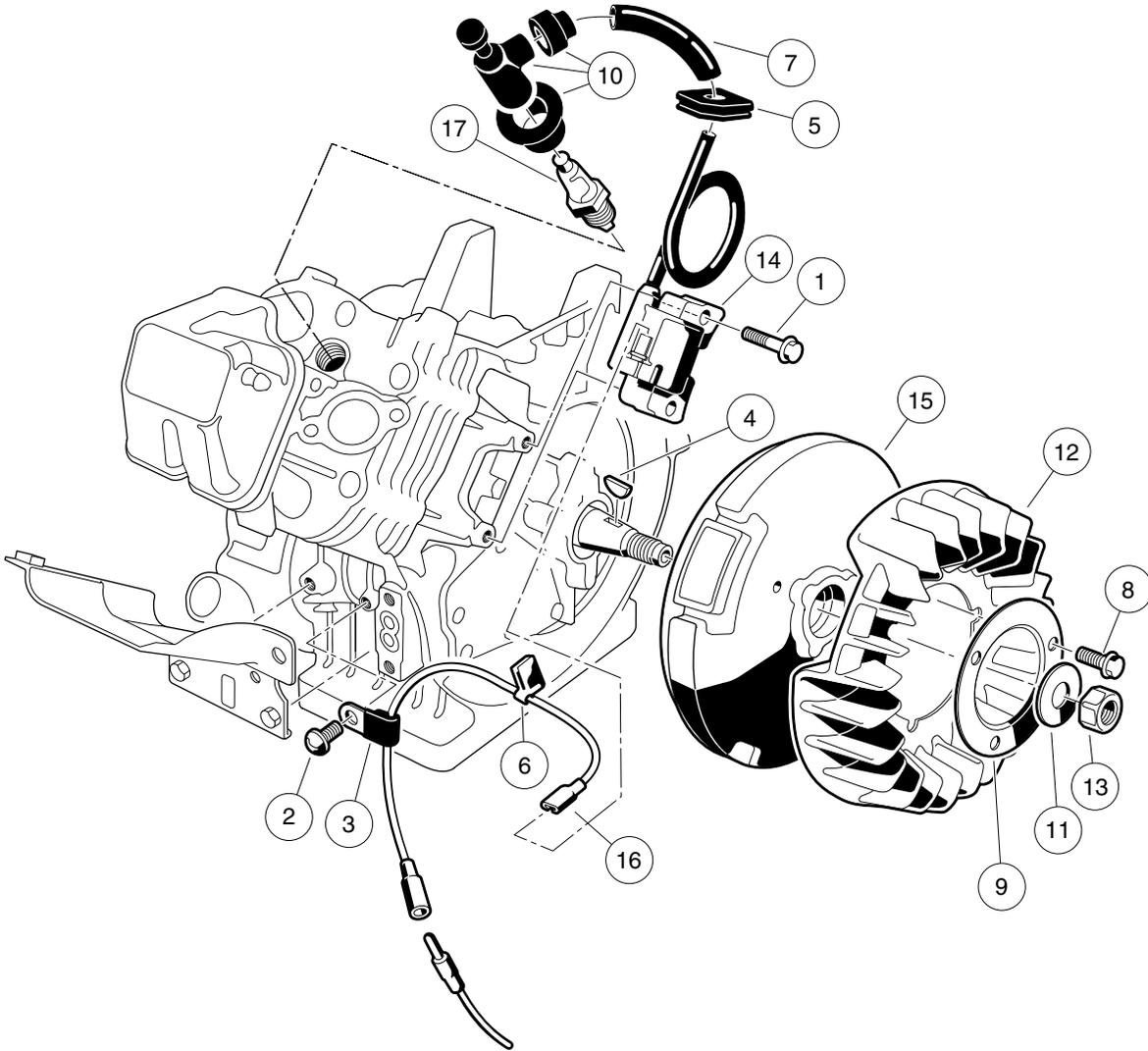
000201-002

# FE350 ENGINE (S27) W/O ACR, SHROUDS, AND BRACKETS; 50-STATE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1015332</u>	Wire, Ground, #10, Uninsulated .....	1
2	<u>1015649</u>	Shroud, Fan .....	1
3	<u>1015969</u>	Screw, M6-1.00 X 10mm, Pan Hd .....	4
4	<u>101887601</u>	Locknut, M6-1.00 Nylon Insert .....	1
5	<u>103386202</u>	Engine, FE350 S27 (includes items 6 through 16) .....	1
6	1016456	Bolt, Flange Head, M6 x 1 x 12 mm .....	16
7	<u>1016507</u>	Bolt, Two-Ended .....	1
8	1016531	Dipstick .....	1
9	<u>1016539</u>	O-Ring .....	1
10	1016547	Nut, M6 Flange .....	1
11	<u>1017474</u>	Shroud, Engine .....	1
12	<u>1017475</u>	Shroud, Engine .....	1
13	<u>1017476</u>	Shroud, Engine .....	1
14	<u>1017486</u>	Tube, Oil Filler .....	1
15	<u>101916101</u>	Housing, FE350 Fan .....	1
16	N/A	Washer, 6mm Flat .....	1
<p>Note: The S27 engine meets the 2009 Federal CARB requirement for all 50 states; can be used in place of S10, S11, S23, and S24 engines; and was a running change during the 2009 model year.</p>			

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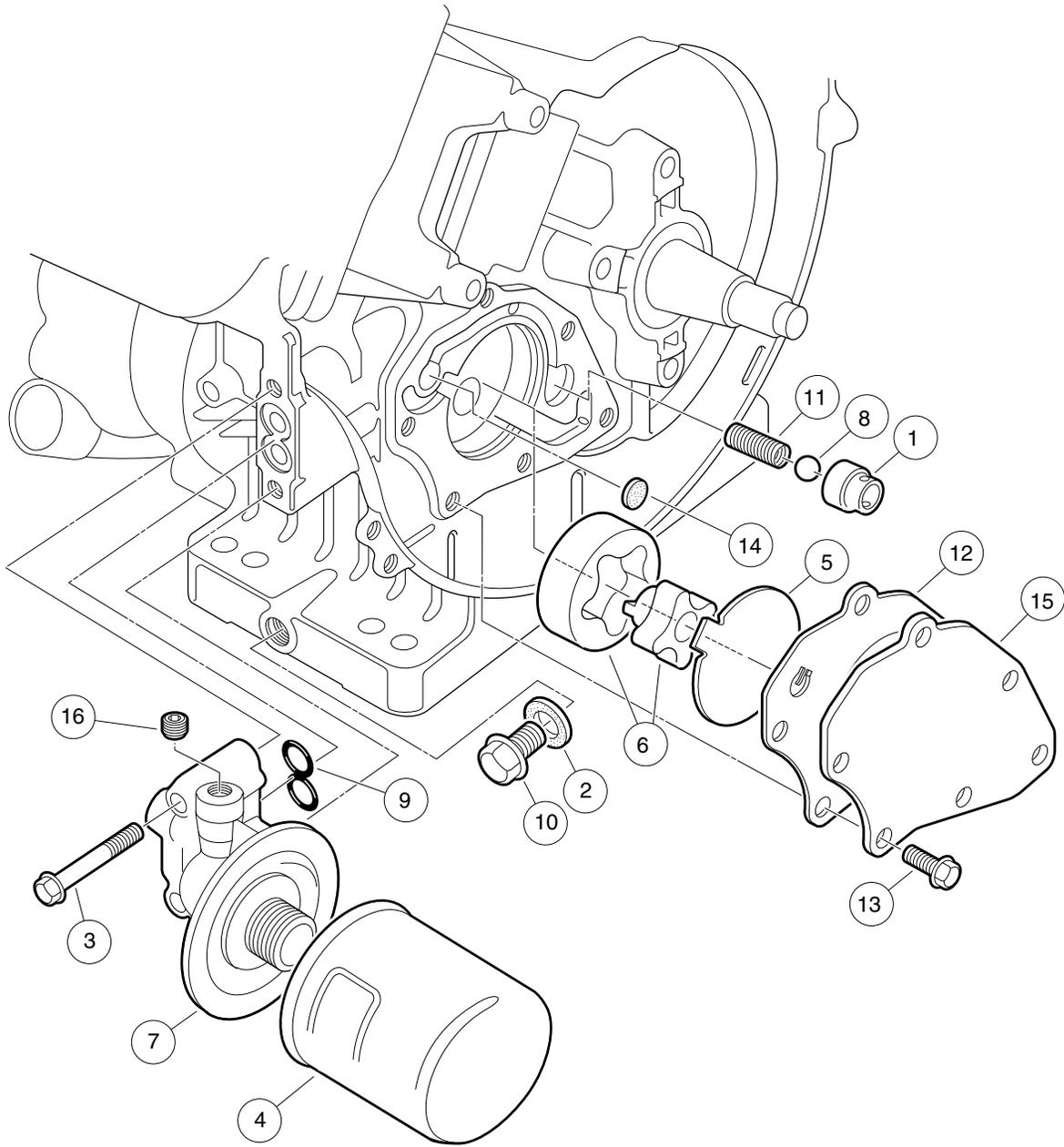


000202-004

# FE350 ENGINE (S27) – IGNITION COMPONENTS AND FLYWHEEL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016455</u>	Bolt, Flange Head .....	2
2	<u>1016544</u>	Screw .....	1
3	<u>1016561</u>	Clamp .....	1
4	<u>1016562</u>	Key .....	1
5	<u>1016578</u>	Grommet, Ignition .....	1
6	<u>1016587</u>	Clamp .....	1
7	<u>1016588</u>	Tube, 7mm X 10mm X 70mm .....	1
8	<u>1017448</u>	Bolt, Flanged .....	3
9	<u>1017455</u>	Plate, Flywheel Fan .....	1
10	<u>1017463</u>	Cap Asm, Plug .....	1
11	<u>1017490</u>	Washer, Flat .....	1
12	<u>101916301</u>	Fan (cw) .....	1
13	<u>102838401</u>	Nut, Hex, 18 mm Fine .....	1
14	<u>103616501</u>	Coil Asm, Ignition .....	1
15	<u>103616601</u>	Flywheel, Complete .....	1
16	<u>103616701</u>	Wire Lead, Ignition .....	1
17	<u>AM1232301</u>	Spark Plug, BPR2ES .....	1

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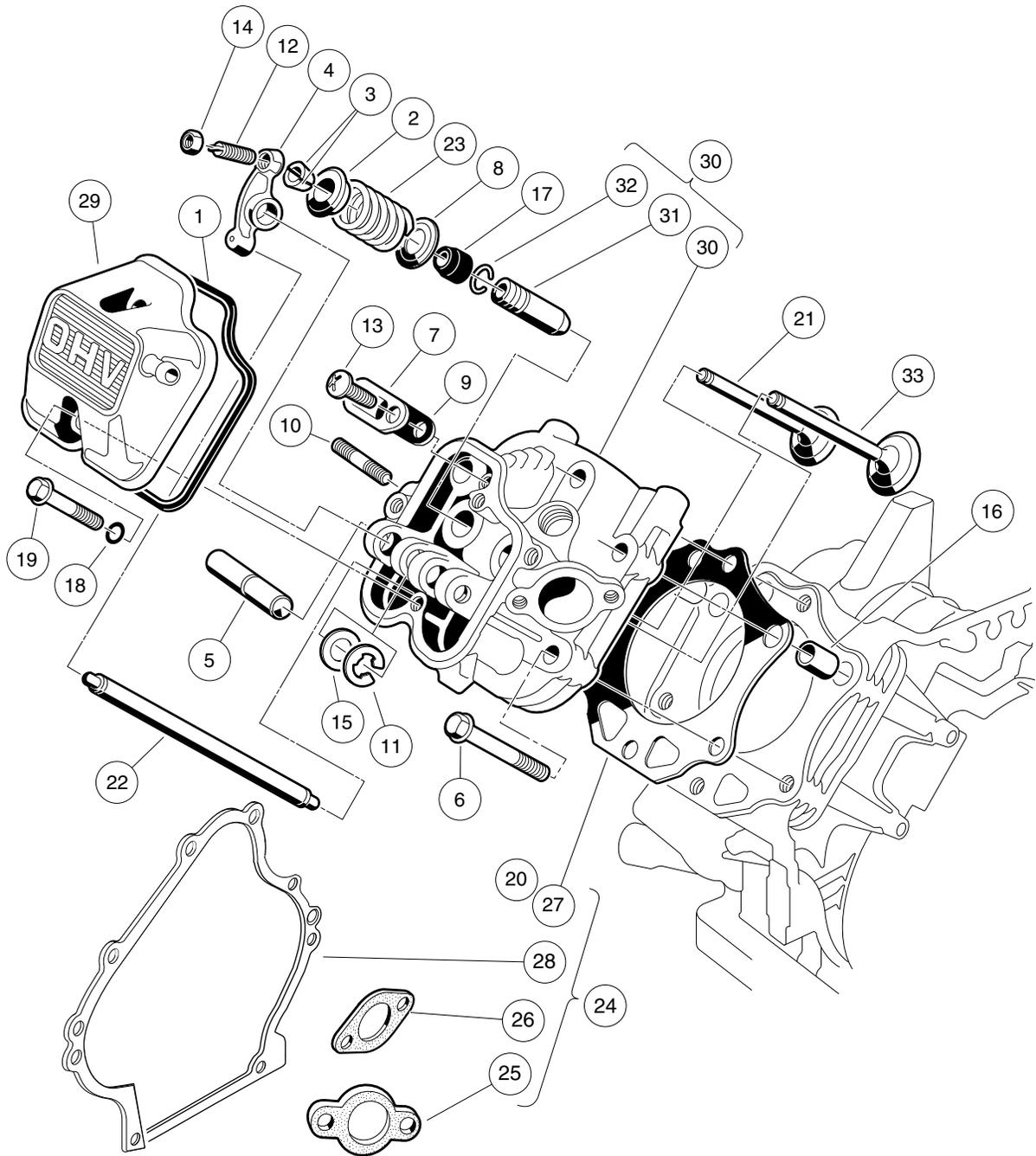
000203-001

## FE350 ENGINE (S27) – OIL CIRCULATION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016429	Seat, Valve Oil Pressure Relief .....	1
2	<u>1016432</u>	Gasket, Drain Plug .....	1
3	<u>1016457</u>	Bolt, Flange Head .....	2
4	<u>1016467</u>	Filter, Oil .....	1
5	<u>1016473</u>	Plate, Oil Pump .....	1
6	<u>101648203</u>	Oil Pump And Rotor .....	1
7	<u>1016502</u>	Bracket, Oil Filter Mount .....	1
8	<u>1016537</u>	Ball, Steel, Press, Relief .....	1
9	<u>1016570</u>	O-Ring .....	1
10	1016576	Plug, Drain .....	1
11	<u>1016581</u>	Spring .....	1
12	<u>1017442</u>	Gasket .....	1
13	<u>1017456</u>	Bolt, Flanged .....	6
14	<u>1017458</u>	Filter .....	1
15	<u>1017460</u>	Cover, Pump .....	1
16	<u>1017507</u>	Plug .....	2

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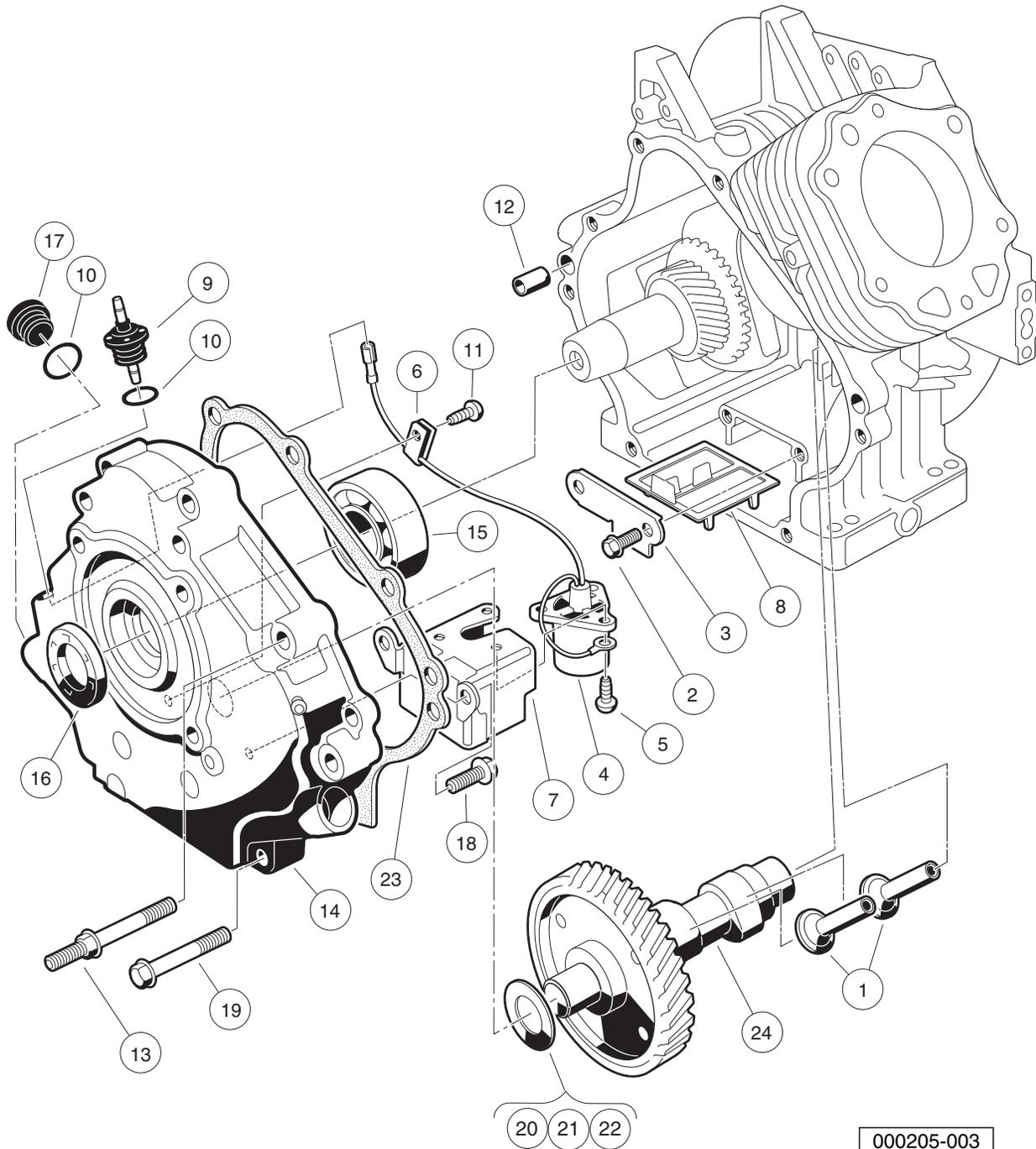
000204-007

## FE350 ENGINE (S27) – CYLINDER HEAD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016436</u>	Gasket, Rocker Case .....	1
2	<u>1016449</u>	Retainer, Valve Spring .....	2
3	<u>1016450</u>	Collet .....	4
4	<u>1016451</u>	Arm, Rocker .....	2
5	<u>1016452</u>	Shaft, Rocker .....	1
6	<u>1016458</u>	Bolt, Flange Head, M8 x 1.25 x 45 mm .....	6
7	<u>1016474</u>	Plate .....	1
8	<u>1016479</u>	Seat, Spring .....	2
9	<u>1016483</u>	Valve .....	1
10	<u>1016489</u>	Stud, Two-Ended, M8-1.25 .....	2
11	<u>1016517</u>	Circlip, Type-E .....	1
12	<u>1016542</u>	Screw .....	2
13	<u>1016544</u>	Screw .....	1
14	<u>1016545</u>	Nut .....	2
15	<u>1016549</u>	Washer, 12.1x19x1.8 .....	1
16	<u>1016563</u>	Pin .....	2
17	<u>1016566</u>	Seal, Oil .....	2
18	<u>1016569</u>	O-Ring .....	2
19	<u>1016583</u>	Bolt, 6x35 .....	2
20	<u>1017434</u>	Gasket, Head .....	1
21	<u>1017445</u>	Valve, Exhaust .....	1
22	<u>1017454</u>	Rod, Push .....	2
23	<u>1017473</u>	Spring, Engine Valve .....	2
24	<u>102304801</u>	Kit, Gasket, FE350 (includes items 25 through 28) .....	1
25	<u>1016440</u>	Gasket, Engine to Insulator .....	1
26	<u>1016904</u>	Gasket, Exhaust .....	1
27	<u>1017434</u>	Gasket, Head .....	1
28	<u>1017443</u>	Gasket, Crankcase Cover .....	1
29	<u>102753401</u>	Case, Rocker, Fe .....	1
30	<u>103615601</u>	Cylinder Head (includes items 31 and 32) .....	1
31	<u>1016519</u>	Guide, Valve, Intake, Exhaust .....	2
32	<u>1016560</u>	Snap Ring .....	2
33	<u>103616301</u>	Valve, Intake, Hard Tip .....	1
		Note: Item 25 is not a component of the FE350 engine.	

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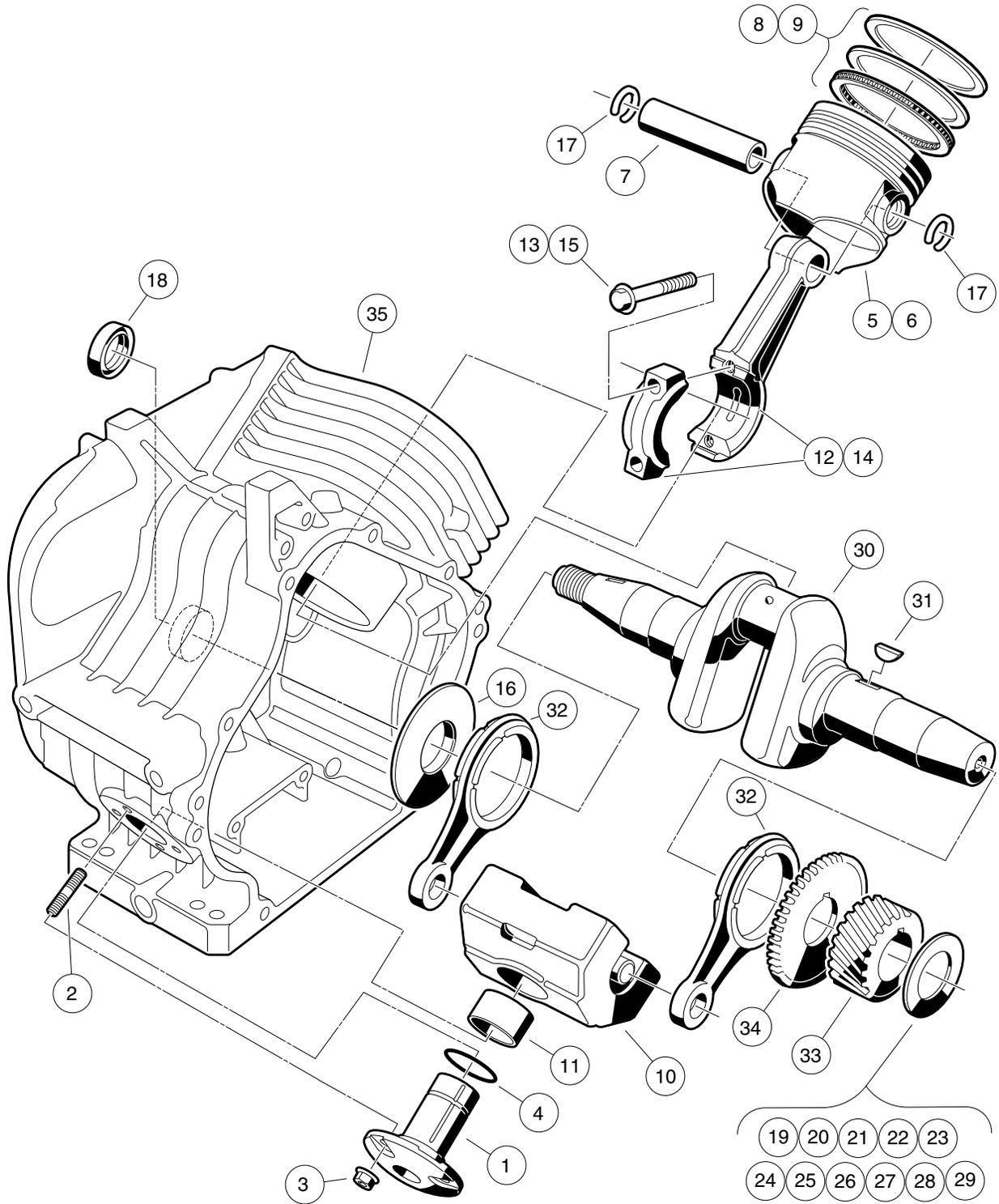


000205-003

# FE350 ENGINE (S27) – CRANKCASE, CAMSHAFT, AND OIL SENSOR

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016453	Tappet .....	2
2	<u>1016454</u>	Bolt, Flange Head, M5 x 0.8 x 8 mm .....	2
3	<u>1016472</u>	Plate, Oil Filter Screen .....	1
4	1016494	Sensor, Oil Level .....	1
5	<u>1016496</u>	Screw, Cross Pan-Head, M4 x 0.7 x 8 mm .....	3
6	<u>1016506</u>	Clamp .....	1
7	<u>1016510</u>	Bracket, Switch, Oil Level .....	1
8	<u>1016521</u>	Screen, Oil Filter .....	1
9	<u>1016535</u>	Connector, Cord .....	1
10	<u>1016538</u>	O-Ring .....	2
11	<u>1016544</u>	Screw .....	1
12	<u>1016564</u>	Pin .....	2
13	<u>1016584</u>	Bolt, Two-Ended, M8 x 1.25 x 69 mm .....	2
14	<u>1017472</u>	Cover Crankcase .....	1
15	<u>1017487</u>	Bearing, Ball .....	1
16	<u>1017504</u>	Seal, Oil .....	1
17	1017508	Plug .....	1
18	<u>1017513</u>	Bolt Switch Bracket .....	2
19	<u>1017514</u>	Screw, M8-1.25 X 45mm Hex .....	6
20	<u>101751801</u>	Shim, 0.3 .....	1
21	<u>101751802</u>	Shim, 0.4 .....	1
22	<u>101751803</u>	Shim, 0.5 .....	1
23	<u>103615901</u>	Gasket, Crankcase Cover .....	1
24	<u>103616401</u>	Camshaft, Complete .....	1

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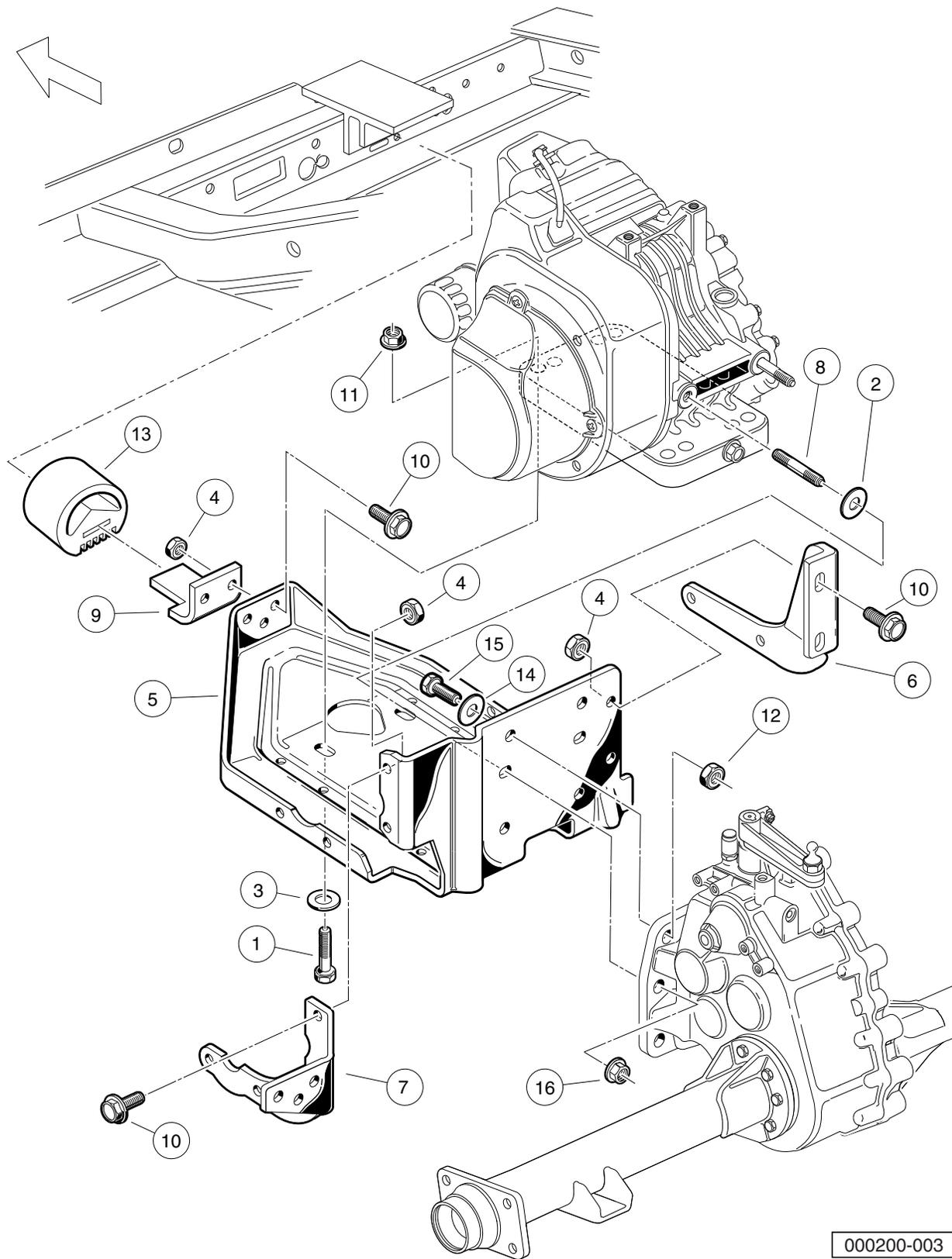
000206-003

## FE350 ENGINE (S27) – CRANKCASE AND CRANKSHAFT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016470	Shaft, Guide, Counterbalance .....	1
2	<u>1016541</u>	Stud, 6x14 .....	4
3	1016547	Nut, Flanged, M6 X 1.00 .....	4
4	<u>1016571</u>	O-Ring .....	1
5	<u>101744901</u>	Piston, Standard .....	1
6	<u>101744902</u>	Piston, 0.50 mm Oversize .....	1
7	1017450	Pin, Piston .....	1
8	<u>101745101</u>	Ring Set, Standard Piston .....	1
9	<u>101745102</u>	Ring Set, Piston, 0.50 mm Oversize .....	1
10	<u>1017453</u>	Counterbalance Weight (includes item 11) .....	1
11	1017510	Bearing, Plain .....	1
12	101745701	Asm, Con. Rod Std (includes item 13) .....	1
13	<u>1017512</u>	Bolt .....	2
14	<u>101745702</u>	Asm,Con.Rod 0.5mm U/s (includes item 15) .....	1
15	<u>1017512</u>	Bolt .....	2
16	1017501	Spacer .....	1
17	<u>1017502</u>	Snap Ring .....	2
18	<u>1017503</u>	Seal, Oil .....	1
19	<u>101773301</u>	Shim, Crankshaft, 1.18mm .....	1
20	<u>101773302</u>	Shim, Crankshaft, 1.25mm .....	1
21	<u>101773303</u>	Shim, Crankshaft, 1.32mm .....	1
22	<u>101773304</u>	Shim, Crankshaft, 1.39mm .....	1
23	<u>101773305</u>	Shim, Crankshaft, 1.46mm .....	1
24	<u>101773306</u>	Shim, Crankshaft, 1.53mm .....	1
25	<u>101773307</u>	Shim, Crankshaft, 1.60mm .....	1
26	<u>101773308</u>	Shim, Crankshaft, 1.67mm .....	1
27	<u>101773309</u>	Shim, Crankshaft, 1.74mm .....	1
28	<u>101773310</u>	Shim, Crankshaft, 1.11mm .....	1
29	<u>101773311</u>	Shim, Crankshaft, 1.81mm .....	1
30	<u>102430901</u>	Crankshaft, FE350 Left-Hand, 22-Tooth (includes items 31 through 34) .....	1
31	<u>1016562</u>	Key .....	1
32	<u>1017471</u>	Rod .....	2
33	N/A	Gear, Helical .....	1
34	N/A	Gear, Spur .....	1
35	<u>103615801</u>	Crankcase, FE350 .....	1

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000200-003

## FE350 ENGINE (S27) – MOUNTING

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010577</u>	Bolt, Hex-Head, 5/16-18 X 1.50 .....	4
2	<u>1011697</u>	Washer, 5/16 Flat .....	2
3	1012571	Washer, 5/16 Extra Thick Flat .....	4
4	<u>1013924</u>	Nut, 5/16-24, Hex Head Cone .....	10
5	<u>101827101</u>	Plate, Engine Mounting .....	1
6	<u>101832601</u>	Stiffener (PTO Side) .....	1
7	<u>101832701</u>	Stiffener (Flywheel Side) .....	1
8	<u>101833101</u>	Stud, M8-1.25 X 50 mm Two-Ended .....	2
9	<u>101834601</u>	Bracket, Snubber .....	1
10	<u>101884801</u>	Screw, 5/16-24 X 0.875, Grade-8 .....	10
11	<u>101963401</u>	Locknut, 5/16-18 Hex Flange .....	4
12	<u>102065901</u>	Locknut, 3/8-16 Flanged Dimple .....	4
13	<u>102540301</u>	Snubber, Inner Frame .....	1
14	<u>334</u>	Washer, 3/8, Type A, Flat .....	4
15	705	Screw, Cap-hex Hd 3/8-16x1.25 .....	4
16	<u>96704416</u>	Nut, Flange, M8 X 1.25 Serrated .....	2

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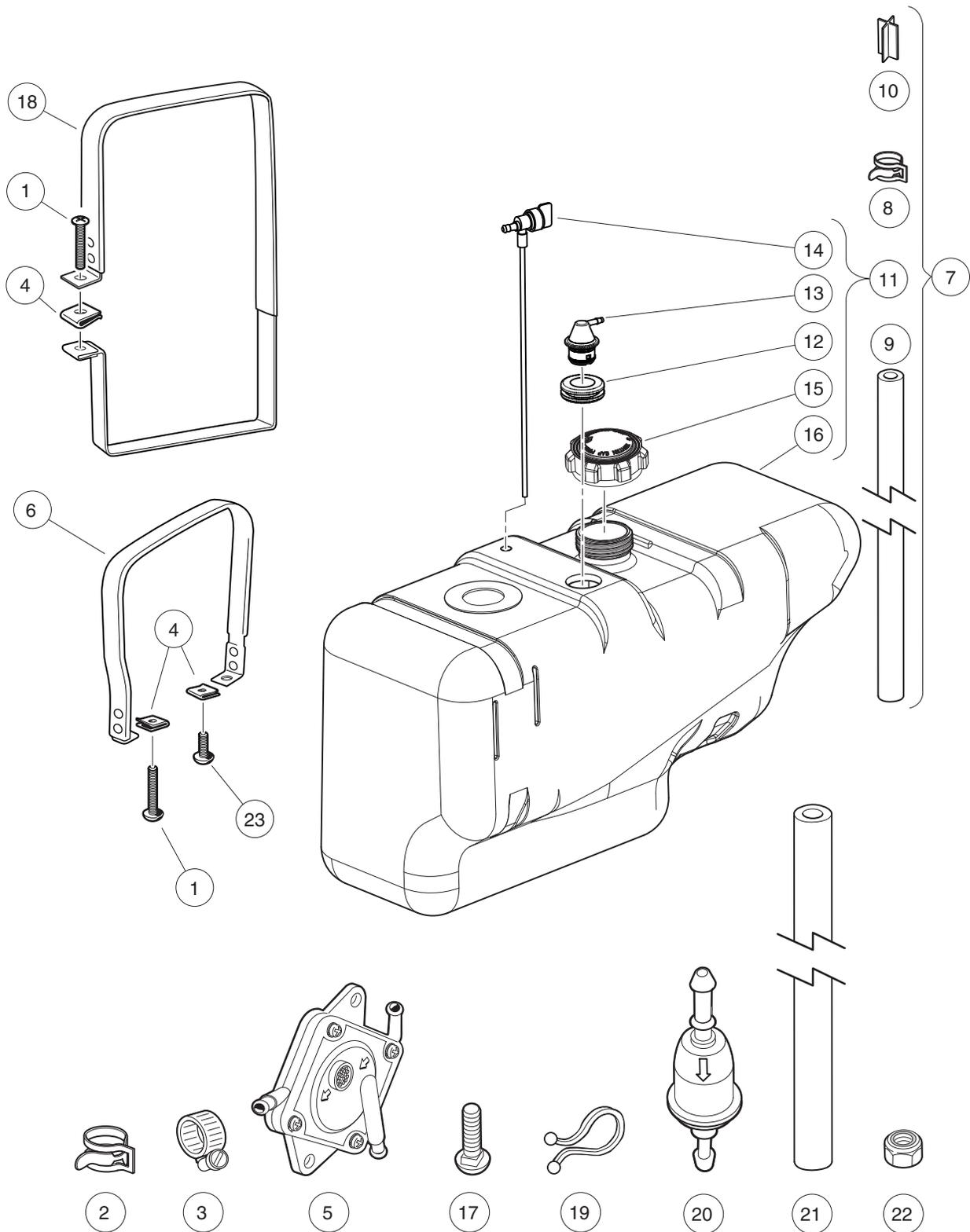
# FUEL, INTAKE, AND GOVERNOR SYSTEMS

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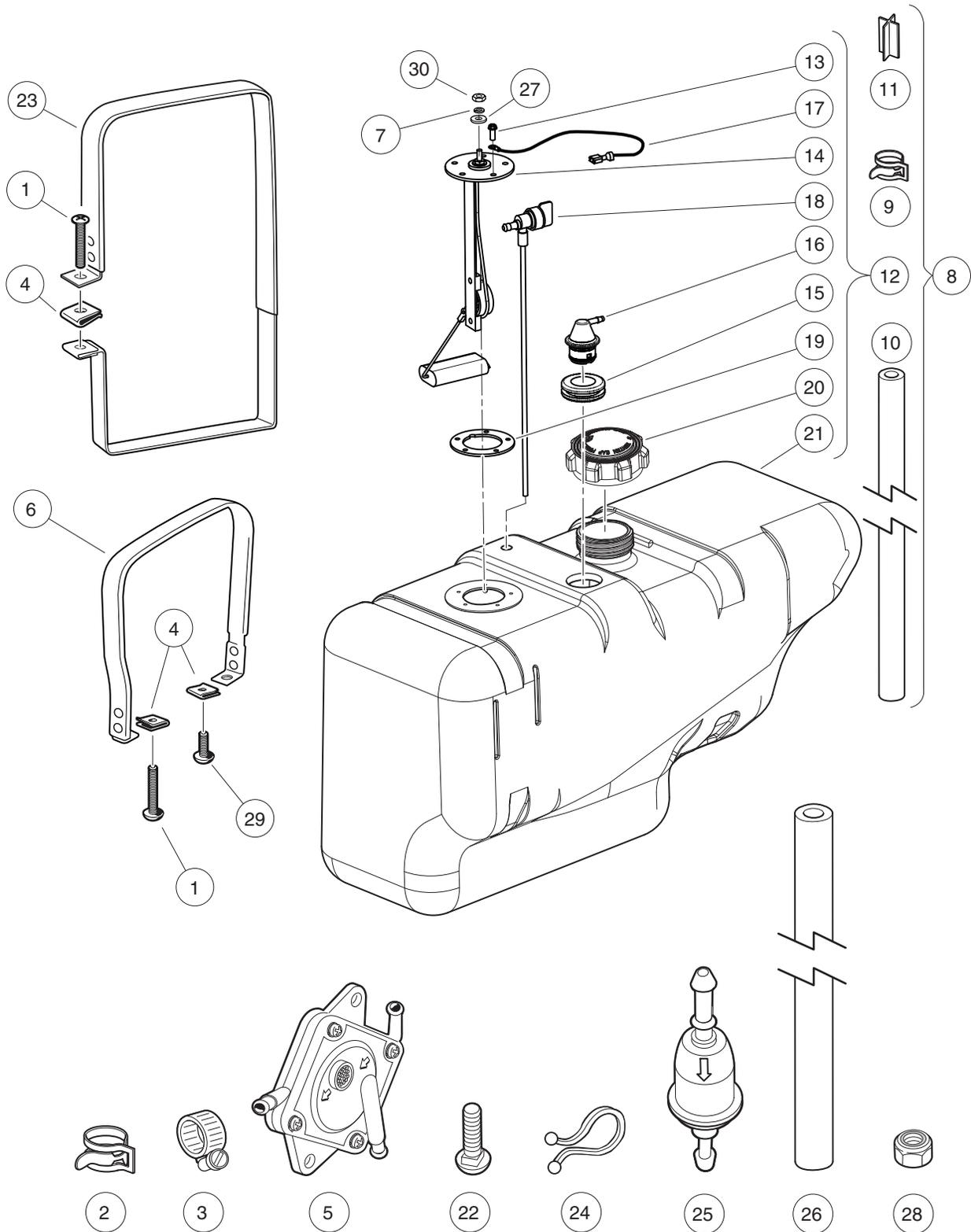
001288-001

## FUEL SYSTEM AND TANK WITHOUT SENDING UNIT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011988</u>	Screw, 1/4-20 X 2.00 Phillips Truss-Head .....	2
2	<u>1012649</u>	Clamp, 0.460 Red Hose .....	8
3	<u>1013687</u>	Clamp, 3/8" Hose (screw type) .....	1
4	<u>1014116</u>	Nut, 1/4-20 Speed .....	3
5	<u>1014523</u>	Pump, Impulse Fuel .....	1
6	<u>1014928</u>	Fuel Strap Assembly Rear .....	1
7	<u>1016003</u>	Kit, Fuel Tank - Vented (includes items 8 through 11) .....	1
8	<u>1013746</u>	Clamp, 0.301 ID Hose .....	2
9	<u>1015137</u>	Fuel Line, 3/16 (available by the foot) .....	1
10	<u>101824401</u>	Vent Barb .....	1
11	102952302	Asm, Tank, Fuel, Wo/su Ds Utl (includes items 12 through 16) .....	1
12	<u>1015139</u>	Insulation Grommet .....	1
13	<u>1015143</u>	Vent, Fuel Tank .....	1
14	101896901	Fuel Pickup w/Shut-Off Valve .....	1
15	<u>102751601</u>	Cap, Fuel Tank, Gasoline .....	1
16	102947502	Tank, Fuel, Wo/su Ds Utl .....	A/R
17	<u>1017203</u>	Carriage Bolt .....	2
18	<u>101955301</u>	Fuel Strap Assy, Front .....	1
19	<u>101987701</u>	Clamp, Plastic Tie .....	1
20	<u>102003201</u>	Filter, Fuel, 30 Micron .....	1
21	<u>102865101</u>	Fuel Line, 1/4 (available by the foot) .....	A/R
22	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2
23	<u>8248</u>	Screw, 1/4-20 X 0.75, Truss-Head Machine .....	1

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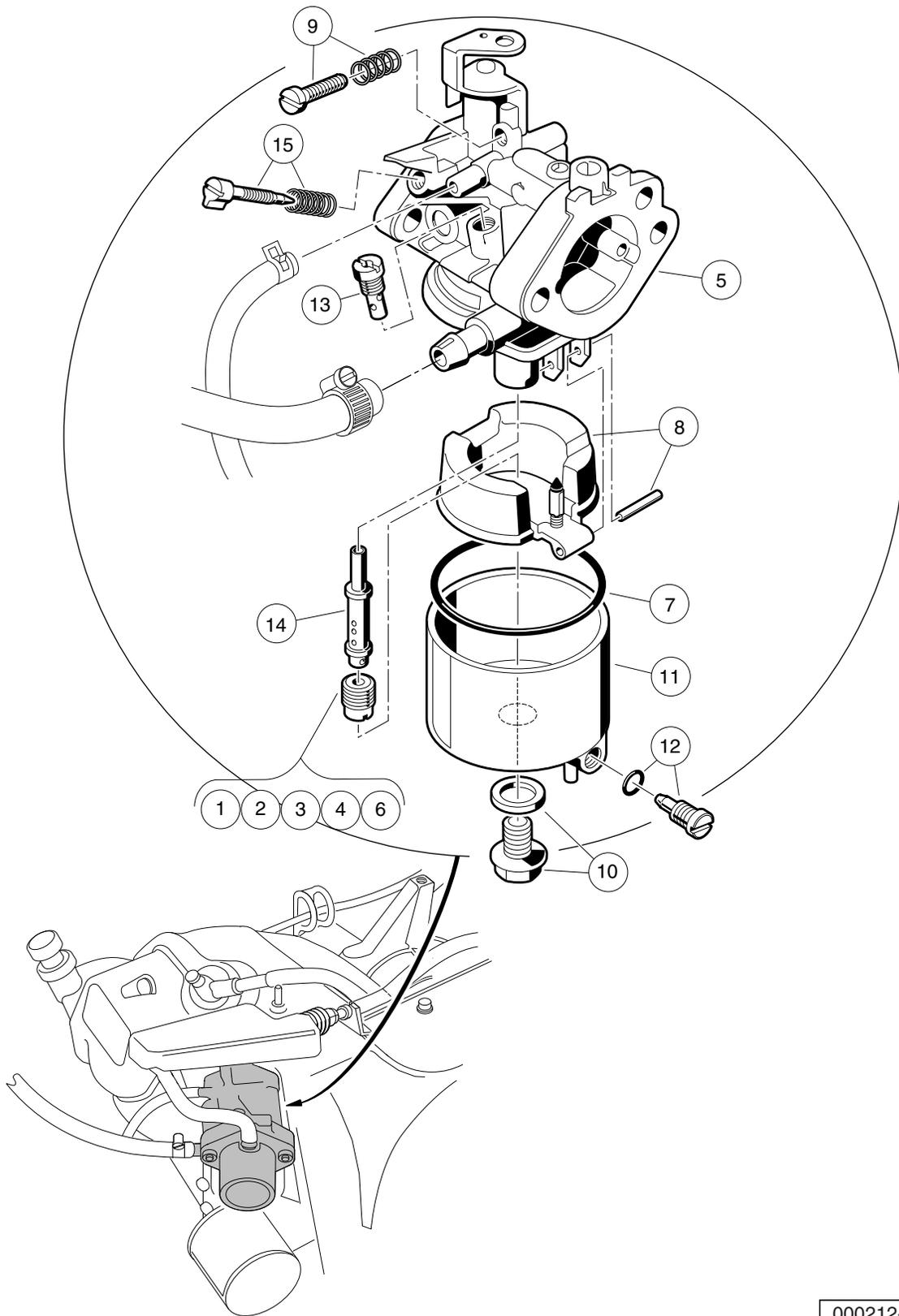


001287-001

## FUEL SYSTEM AND TANK WITH SENDING UNIT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011988</u>	Screw, 1/4-20 X 2.00 Phillips Truss-Head .....	2
2	<u>1012649</u>	Clamp, 0.460 Red Hose .....	8
3	<u>1013687</u>	Clamp, 3/8" Hose (screw type) .....	1
4	<u>1014116</u>	Nut, 1/4-20 Speed .....	3
5	<u>1014523</u>	Pump, Impulse Fuel .....	1
6	<u>1014928</u>	Fuel Strap Assembly Rear .....	1
7	<u>1016</u>	Lockwasher, #10 Split .....	1
8	<u>1016004</u>	Tank Kit w/Sending Unit (includes items 9 through 12) .....	1
9	<u>1013746</u>	Clamp, 0.301 ID Hose .....	2
10	<u>1015137</u>	Fuel Line, 3/16 (available by the foot) .....	1
11	<u>101824401</u>	Vent Barb .....	2
12	<u>102952301</u>	Fuel Tank with Sending Unit (includes items 13 through 21) .....	1
13	<u>1013461</u>	Screw, #10-16 Hex-Head Hi-Lo .....	5
14	<u>1013462</u>	Sending Unit, Fuel Level * .....	1
15	<u>1015139</u>	Insulation Grommet .....	1
16	<u>1015143</u>	Vent, Fuel Tank .....	1
17	<u>1015921</u>	Wire Assembly #16 Black .....	1
18	<u>101896901</u>	Fuel Pickup w/Shut-Off Valve .....	1
19	<u>102522001</u>	Gasket, Rubber .....	1
20	<u>102751601</u>	Cap, Fuel Tank, Gasoline .....	1
21	N/A	Tank, Fuel, W/su Ds Utl .....	1
22	<u>1017203</u>	Carriage Bolt .....	2
23	<u>101955301</u>	Fuel Strap Assy, Front .....	1
24	<u>101987701</u>	Clamp, Plastic Tie .....	1
25	<u>102003201</u>	Filter, Fuel, 30 Micron .....	1
26	<u>102865101</u>	Fuel Line, 1/4 (available by the foot) .....	A/R
27	<u>183</u>	Washer, #10, Type A, Flat .....	1
28	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2
29	<u>8248</u>	Screw, 1/4-20 X 0.75, Truss-Head Machine .....	1
30	<u>8797</u>	Nut, #10-32 Brass Hex .....	1
		* Note: Must replace fuel sending unit gasket when servicing this component.	

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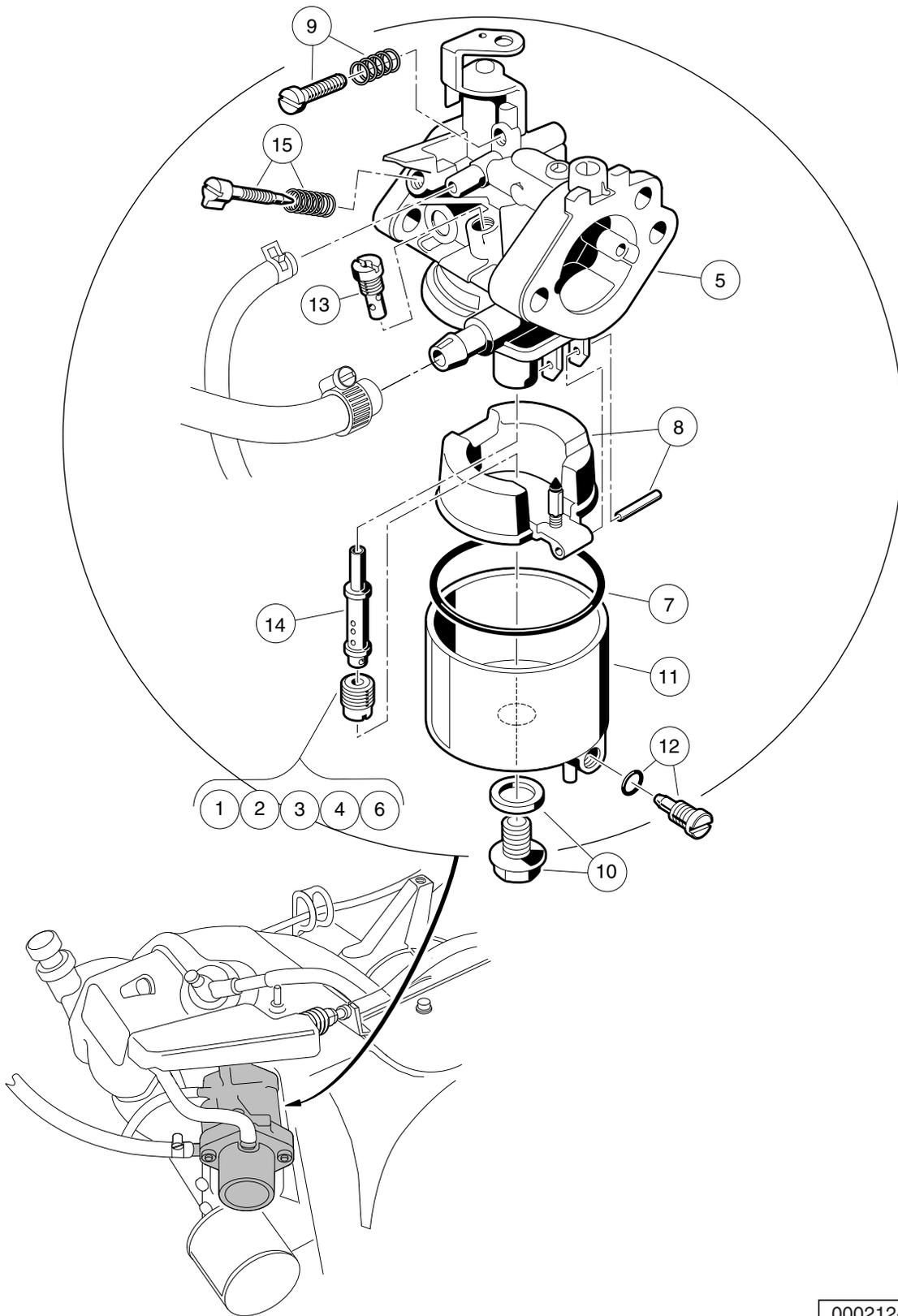
000212-001

# CARBURETOR ASSEMBLY, FE350 S10 AND S11

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101642575</u>	Jet, Altitude, # 75 .....	1
2	<u>101642578</u>	Jet, Altitude, # 78 .....	1
3	<u>101642580</u>	Jet, Altitude, # 80 .....	1
4	<u>101642582</u>	Jet, Altitude, # 82 .....	1
5	<u>103524501</u>	Carburetor, Fe350d Hs (includes items 6 through 15) .....	1
6	<u>101642585</u>	Jet, Altitude, # 85 .....	1
7	<u>1016437</u>	Gasket, Carburetor Bowl OHV .....	1
8	<u>1016486</u>	Float Assembly .....	1
9	<u>1016501</u>	Screw Assembly .....	1
10	<u>1016585</u>	Bolt .....	1
11	<u>1017461</u>	Chamber Assembly, Float (includes item 12) .....	1
12	<u>1016499</u>	Screw Assembly .....	1
13	<u>101973101</u>	Jet, #40 Pilot .....	1
14	<u>101973301</u>	Nozzle, Main .....	1
15	N/A	Assembly, Pilot Air Screw .....	1
<p>Note: <u>103524501</u> Carburetor Assy is backwards compatible for the S11 Engines. Jets: <u>101642585</u> for 0 - 3,000 feet; <u>101642582</u> for 3,000 - 5,000 feet; <u>101642580</u> for 5,000 - 8,000 feet; <u>101642578</u> for 8,000 - 10,000 feet; <u>101642575</u> for 10,000 feet and higher.</p>			

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000212-001

# CARBURETOR ASSEMBLY, FE350 S23 AND S24

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101642575</u>	Jet, Altitude, # 75 .....	1
2	<u>101642578</u>	Jet, Altitude, # 78 .....	1
3	<u>101642580</u>	Jet, Altitude, # 80 .....	1
4	<u>101642582</u>	Jet, Altitude, # 82 .....	1
5	<u>101905901</u>	Carburetor, FE350D (includes items 6 through 15) .....	1
6	<u>101642585</u>	Jet, Altitude, # 85 .....	1
7	<u>1016437</u>	Gasket, Carburetor Bowl OHV .....	1
8	<u>1016486</u>	Float Assembly .....	1
9	<u>1016501</u>	Screw Assembly .....	1
10	<u>1016585</u>	Bolt .....	1
11	<u>1017461</u>	Chamber Assembly, Float (includes item 12) .....	1
12	<u>1016499</u>	Screw Assembly .....	1
13	<u>101973101</u>	Jet, #40 Pilot .....	1
14	<u>101973301</u>	Nozzle, Main .....	1
15	N/A	Assembly, Pilot Air Screw .....	1
<p>Note: Jets- <u>101642585</u> for 0 - 3,000 feet; <u>101642582</u> for 3,000 - 5,000 feet;  <u>101642580</u> for 5,000 - 8,000 feet; <u>101642578</u> for 8,000 - 10,000 feet;  <u>101642575</u> for 10,000 feet and higher.</p>			

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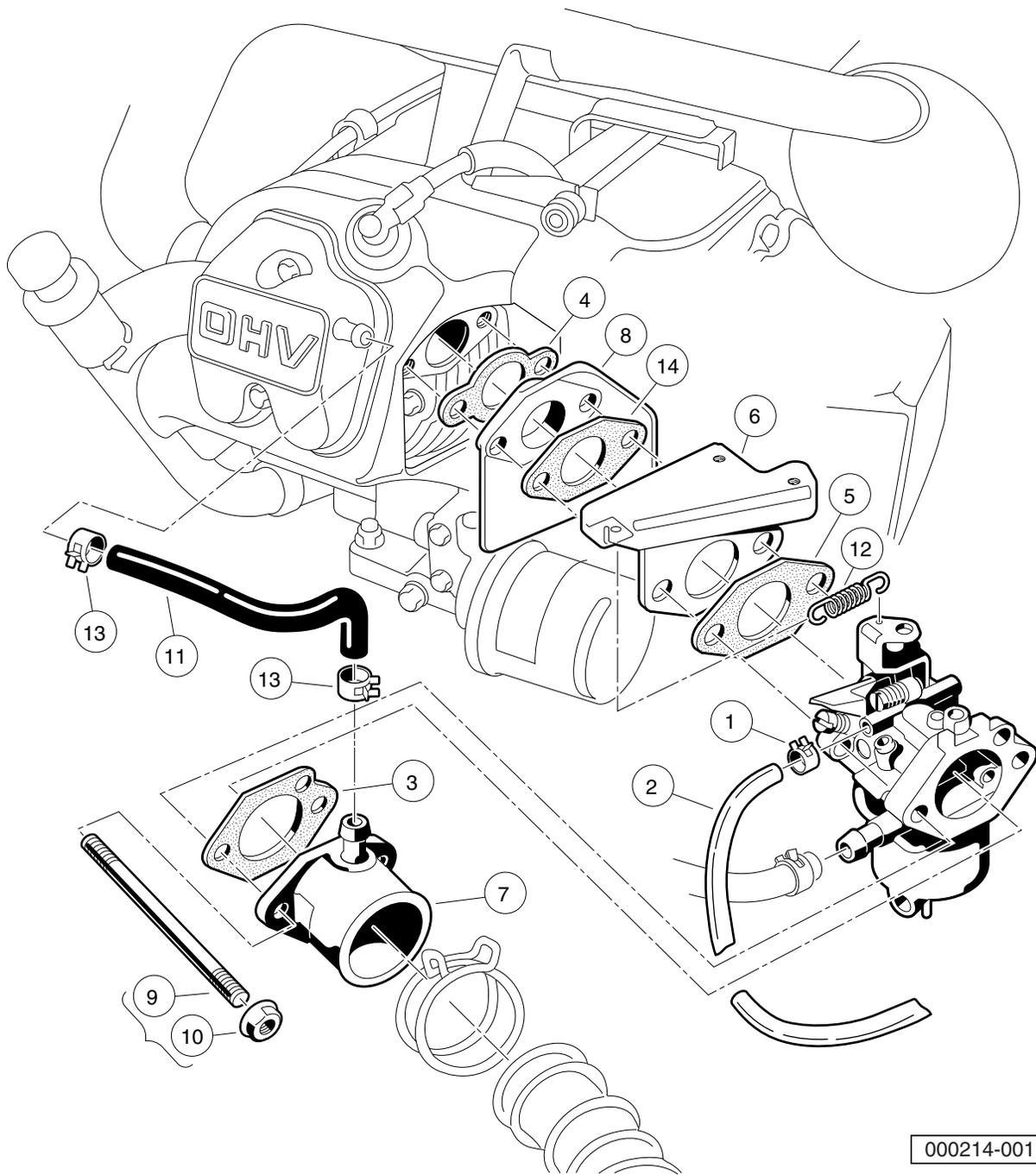


# CARBURETOR ASSEMBLY – FE350 S27

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101642575</u>	Jet, Altitude, # 75 .....	1
2	<u>101642578</u>	Jet, Altitude, # 78 .....	1
3	<u>101642580</u>	Jet, Altitude, # 80 .....	1
4	<u>101642582</u>	Jet, Altitude, # 82 .....	1
5	<u>103617101</u>	Carburetor, FE350 S27 (includes items 6 through 15) .....	1
6	<u>101642585</u>	Jet, Altitude, # 85 .....	1
7	<u>1016437</u>	Gasket, Carburetor Bowl OHV .....	1
8	<u>1016486</u>	Float Assembly .....	1
9	<u>1016501</u>	Screw Assembly .....	1
10	<u>1016585</u>	Bolt .....	1
11	<u>1017461</u>	Chamber Assembly, Float (includes item 12) .....	1
12	<u>1016499</u>	Screw Assembly .....	1
13	<u>101973101</u>	Jet, #40 Pilot .....	1
14	<u>101973301</u>	Nozzle, Main .....	1
15	N/A	Assembly, Pilot Air Screw .....	1
Note: <u>101642585</u> for 0 - 3,200 feet; <u>101642582</u> for 3,200 - 6,500 feet; <u>101642580</u> for 6,500 - 9,800 feet; <u>101642578</u> for 9,800 feet and above.			

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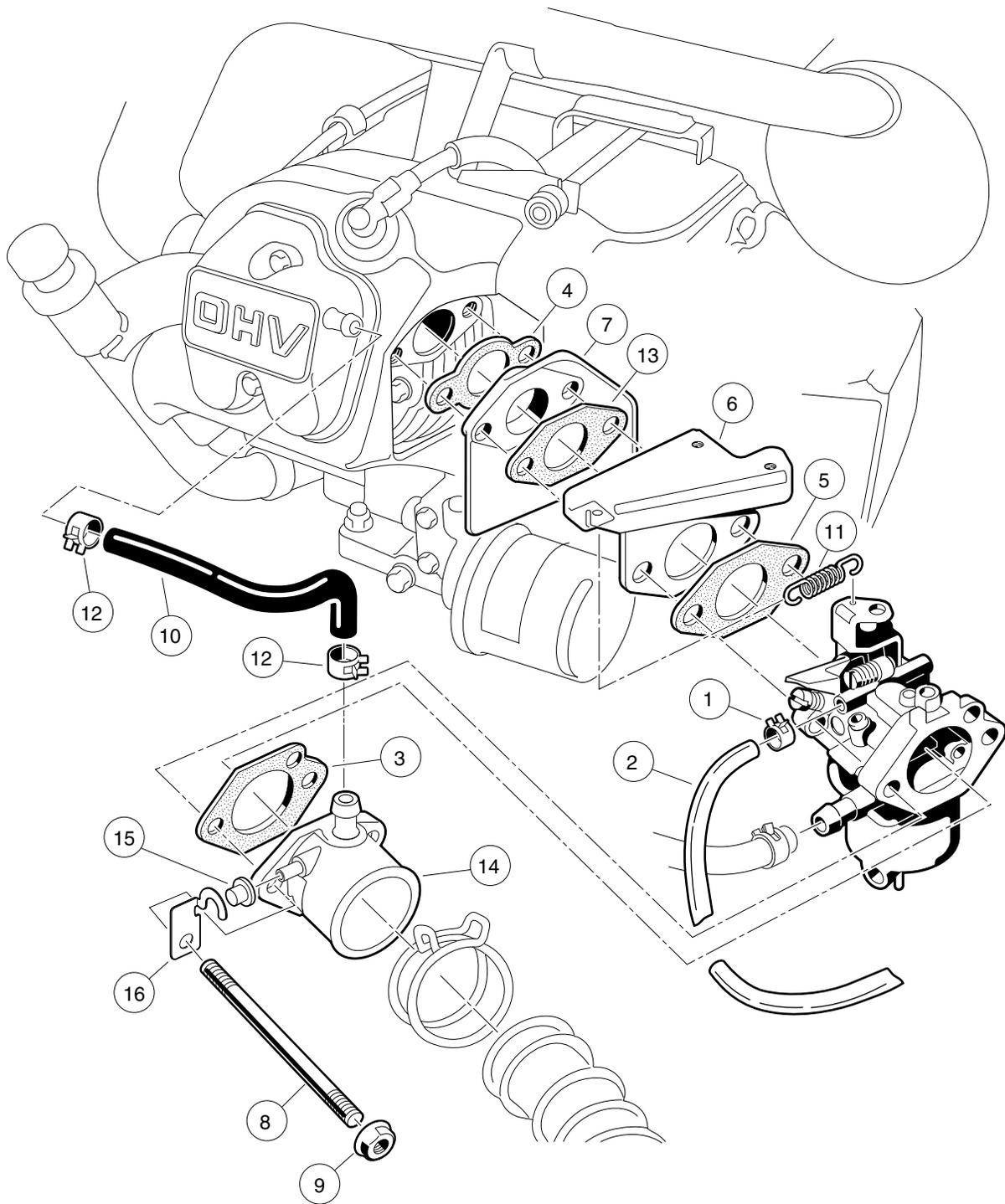


000214-001

# CARBURETOR MOUNTING, UTILITY, FE350 S10 AND S11

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1013746</u>	Clamp, 0.301 ID Hose .....	1
2	<u>1015137</u>	Fuel Line, 3/16 (available by the foot) .....	1
3	<u>1016438</u>	Gasket, Carb To Intake Manifold .....	1
4	<u>1016440</u>	Gasket, Engine to Insulator .....	1
5	<u>1016441</u>	Gasket, Sprg Brkt To Carb OHV .....	1
6	<u>1016444</u>	Bracket, Throttle Spring Return .....	1
7	1016480	Pipe, Intake Manifold .....	1
8	101648102	Insulator, Carburetor .....	1
9	<u>101649002</u>	Stud, M6-1.00 Two-Ended .....	2
10	1016547	Nut, M6 Flange .....	2
11	<u>1016572</u>	Tube, Crankcase Vent .....	1
12	<u>1016582</u>	Spring, Throttle Return .....	1
13	<u>1017466</u>	Clamp .....	2
14	<u>101973401</u>	Gasket, Insulator To Bracket .....	1

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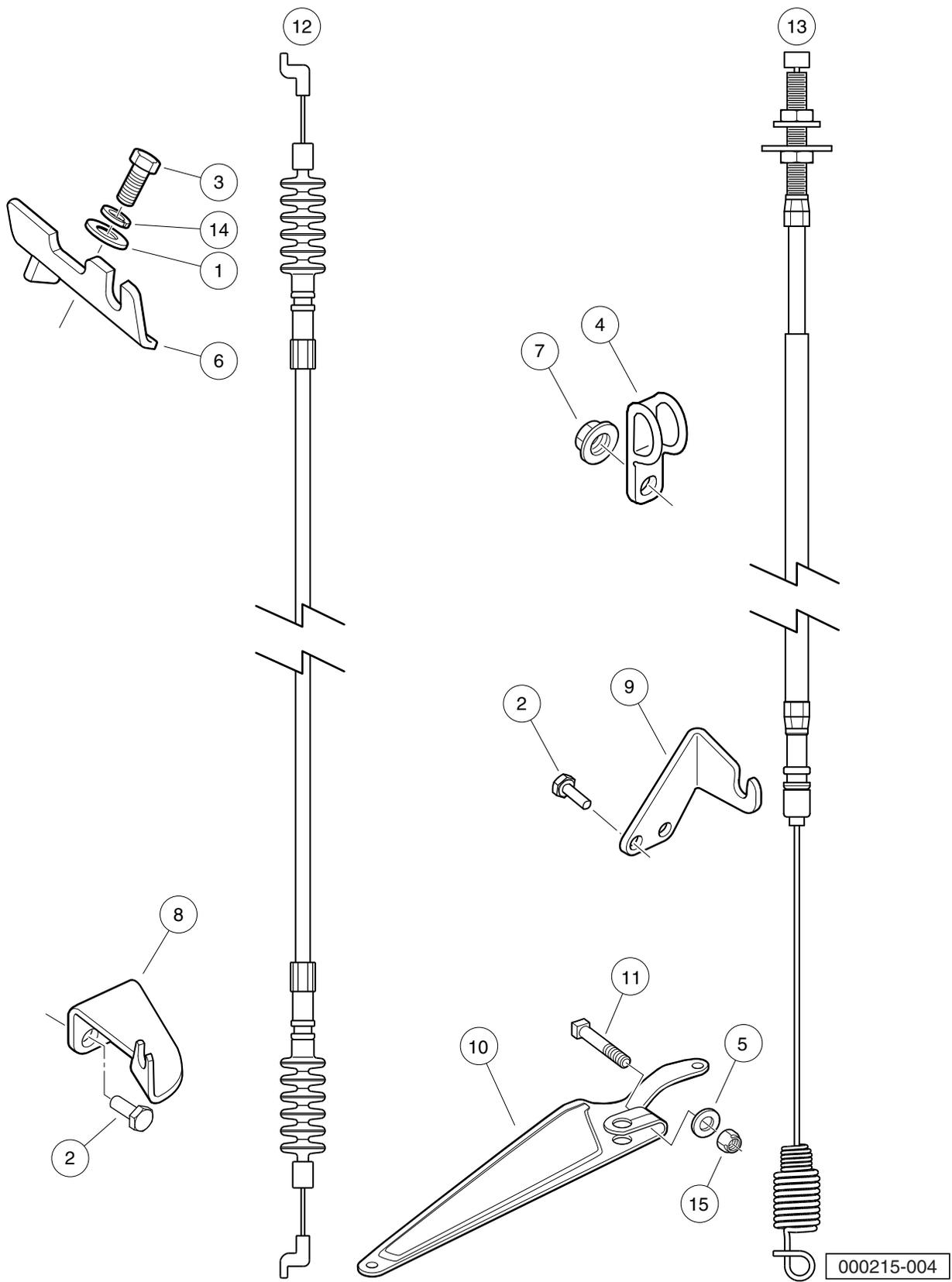
000214-002

# CARBURETOR MOUNTING, UTILITY, FE350 S23 S24 S27

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1013746</u>	Clamp, 0.301 ID Hose .....	1
2	<u>1015137</u>	Fuel Line, 3/16 (available by the foot) .....	1
3	<u>1016438</u>	Gasket, Carb To Intake Manifold .....	1
4	<u>1016440</u>	Gasket, Engine to Insulator .....	1
5	<u>1016441</u>	Gasket, Sprg Brkt To Carb OHV .....	1
6	<u>1016444</u>	Bracket, Throttle Spring Return .....	1
7	101648102	Insulator, Carburetor .....	1
8	<u>101649002</u>	Stud, M6-1.00 Two-Ended .....	2
9	1016547	Nut, M6 Flange .....	2
10	<u>1016572</u>	Tube, Crankcase Vent .....	1
11	<u>1016582</u>	Spring, Throttle Return .....	1
12	<u>1017466</u>	Clamp .....	2
13	<u>101973401</u>	Gasket, Insulator To Bracket .....	1
14	103507101	Carburetor Adapter w/ Tap .....	1
15	103507201	Plug, Intake Manifold, Carb .....	1
16	103507301	Bracket, Intake Manifold, Carb .....	1

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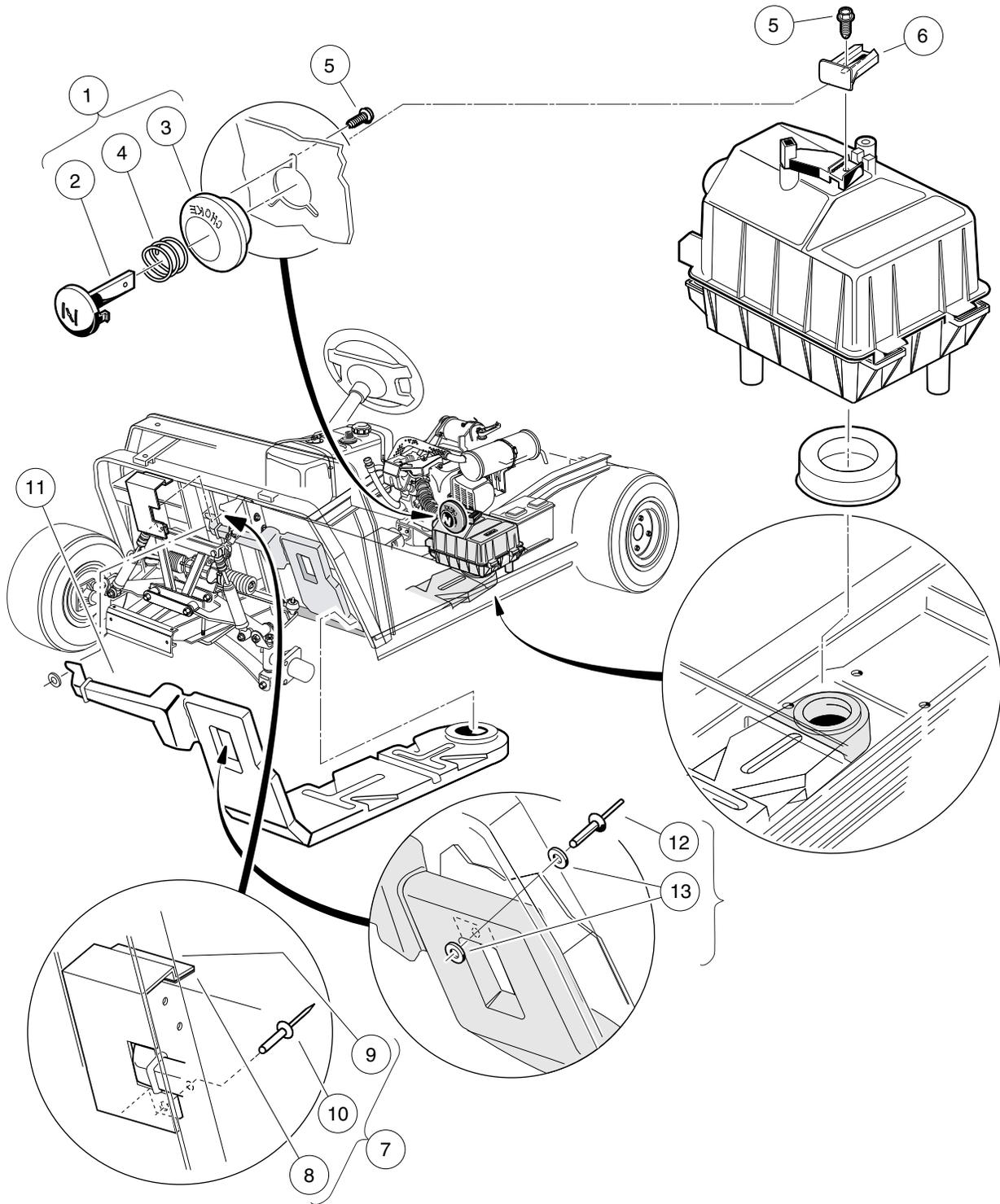


# GOVERNOR AND ACCELERATOR CABLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011697</u>	Washer, 5/16 Flat .....	1
2	<u>1012285</u>	Screw, 1/4 X 0.625 Hex-Head .....	4
3	<u>1012830</u>	Screw, M8-125 X 22 Hex-Head .....	1
4	<u>1013700</u>	Clamp .....	2
5	<u>1014007</u>	Washer, 1/4, Flat .....	1
6	<u>101584502</u>	Bracket, Governor Cable Snap-In .....	1
7	<u>1016546</u>	Nut .....	2
8	<u>101832202</u>	Bracket, Rear Governor Cable Snap-In .....	1
9	<u>101832302</u>	Bracket, Rear Accelerator Cable Snap-In .....	1
10	<u>101834801</u>	Arm, Governor .....	1
11	<u>101886101</u>	Screw, 1/4-20 X 1.00, Square-Head .....	1
12	<u>102336001</u>	Cable, Governor, Snap-In .....	1
13	<u>102336101</u>	Cable, Accelerator, Snap-In .....	1
14	<u>7174</u>	Lockwasher, 5/16 Split .....	1
15	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	1

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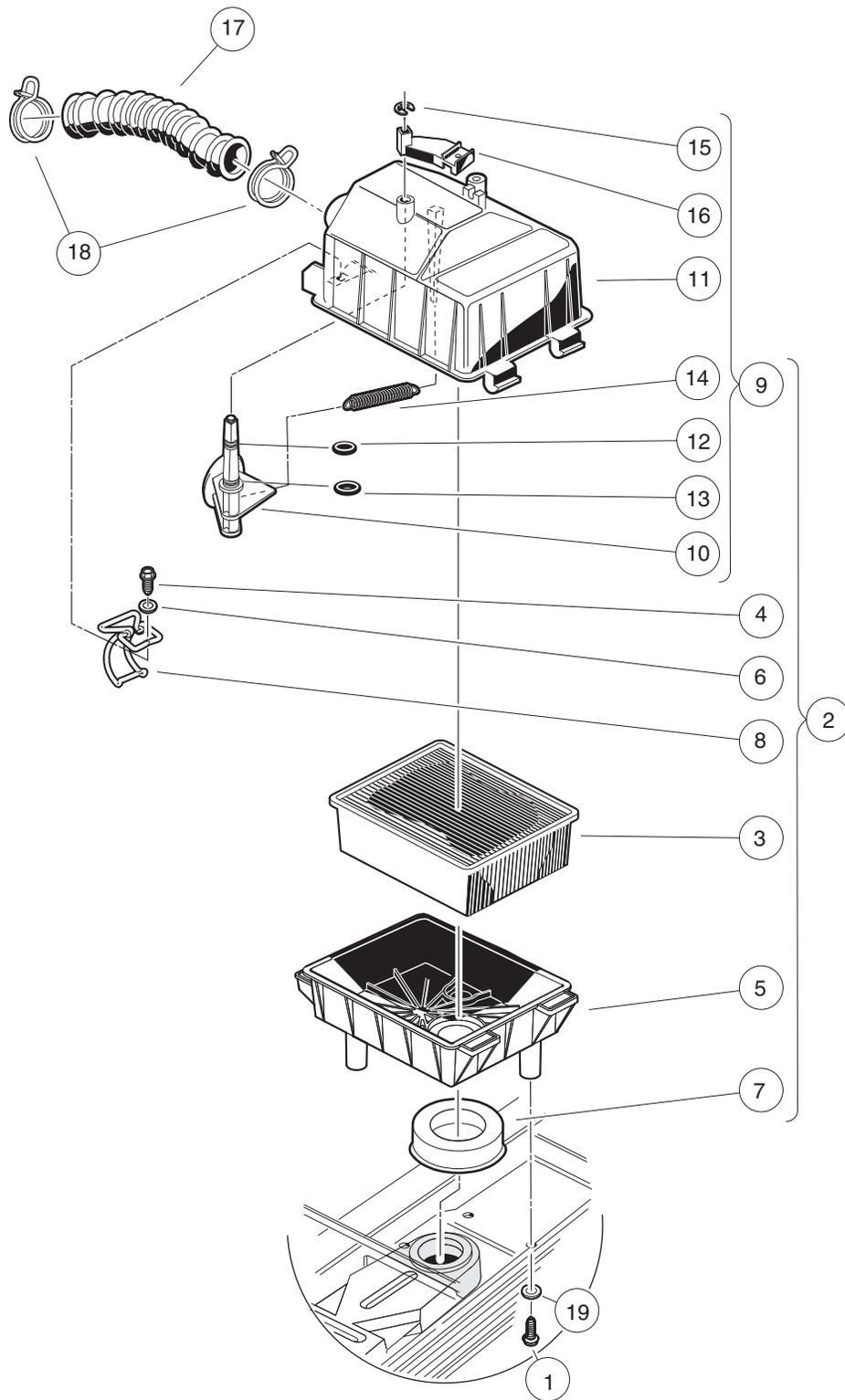


000338-006

# AIR INTAKE DUCT AND CHOKE BUTTON – TURF/CA 1 AND XRT800/810/850

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101805701</u>	Button Assembly, Choke (includes items 2 through 4) .....	1
2	<u>101811401</u>	Lever, Choke .....	1
3	<u>101811501</u>	Guide, Choke Lever .....	1
4	<u>101856201</u>	Compression Spring .....	1
5	<u>101850301</u>	Screw, #12-16 X 0.50 Washer-Head Hi-Lo .....	4
6	<u>101917701</u>	Choke Positioner .....	1
7	<u>102190702</u>	Kit, Air Duct Shield (includes items 8 through 10) .....	1
8	<u>102185401</u>	Tape, 3M VHB 4950 .....	1
9	N/A	Shield, Air Duct .....	1
10	<u>7973</u>	Rivet, 3/16 X .400 Blind .....	1
11	<u>103520301</u>	Duct, Air Intake, Ds .....	1
12	<u>1606</u>	Rivet, 3/16 X .500 Alum Pop .....	2
13	<u>183</u>	Washer, #10, Type A, Flat .....	4

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000332-001

# AIR FILTER AND INTAKE HOSE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1015752</u>	Screw, #12-16 X 0.625, Hi-Lo .....	3
2	<u>101821501</u>	Assembly, Air Box (includes items 3 through 9) .....	1
3	<u>1015426</u>	Filter, Air .....	1
4	<u>101804301</u>	Screw, #8 X 0.500, Hex-Head Hi-Lo .....	2
5	<u>101811901</u>	Bottom, Air Box .....	1
6	<u>101881701</u>	Washer, #8 Stainless-Steel Flat .....	2
7	<u>101921501</u>	Seal, Intake .....	1
8	<u>101925701</u>	Latch, Wireform .....	2
9	<u>101972801</u>	Top Assy, Air Box (includes items 10 through 16) .....	1
10	N/A	Valve, Choke .....	1
11	N/A	Top, Air Box .....	1
12	N/A	O-Ring, 5/16 .....	1
13	N/A	O-Ring, 3/8 .....	1
14	<u>101812301</u>	Spring, Extension Return .....	1
15	<u>101813001</u>	Retaining Ring 0.25, Shaft .....	1
16	<u>101917601</u>	Lever, Choke .....	1
17	<u>101837101</u>	Hose, Air Intake .....	1
18	<u>101971301</u>	Clamp, 1.58" ID Hose .....	2
19	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	3

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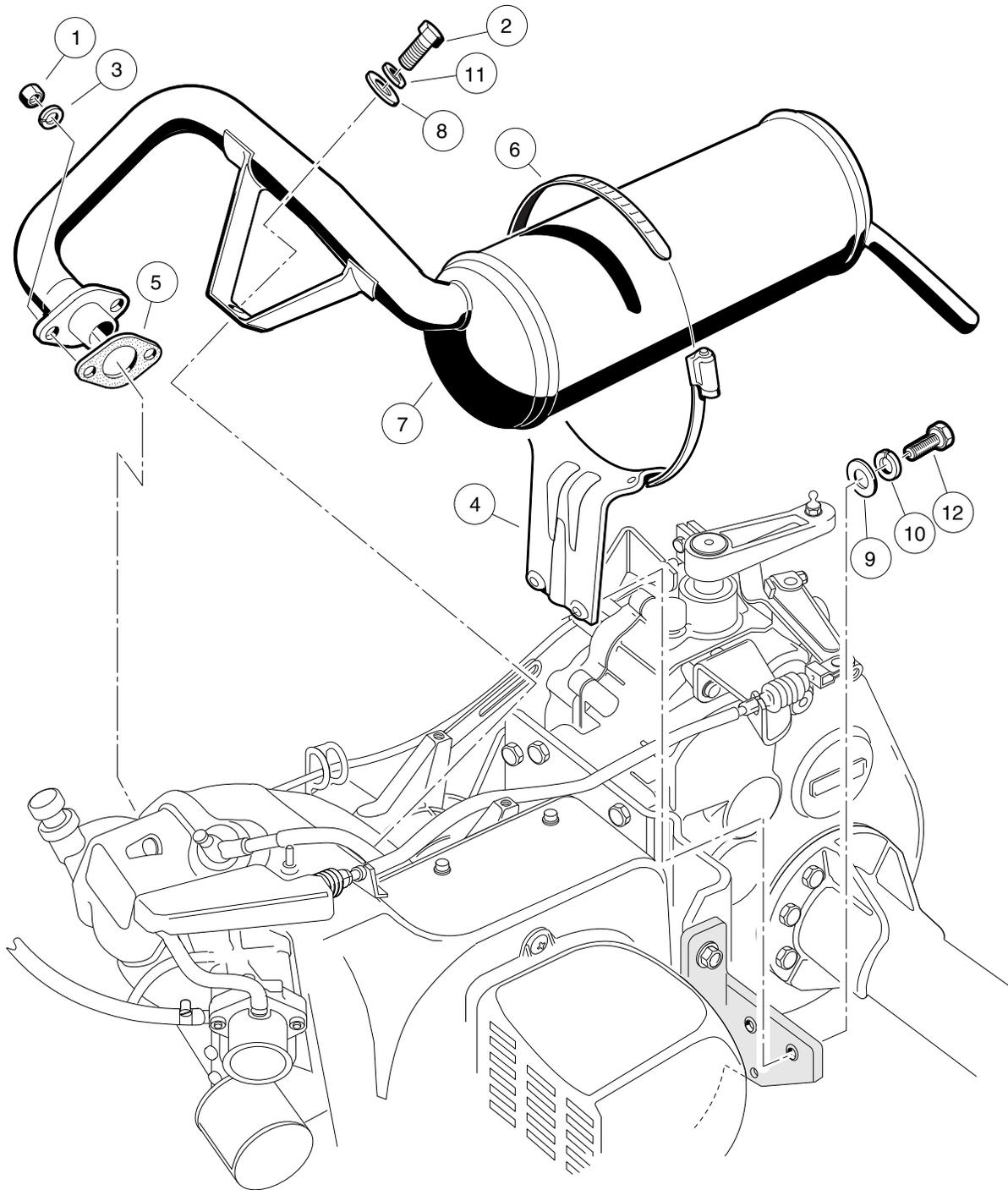
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# EXHAUST SYSTEM – FE350 ENGINE

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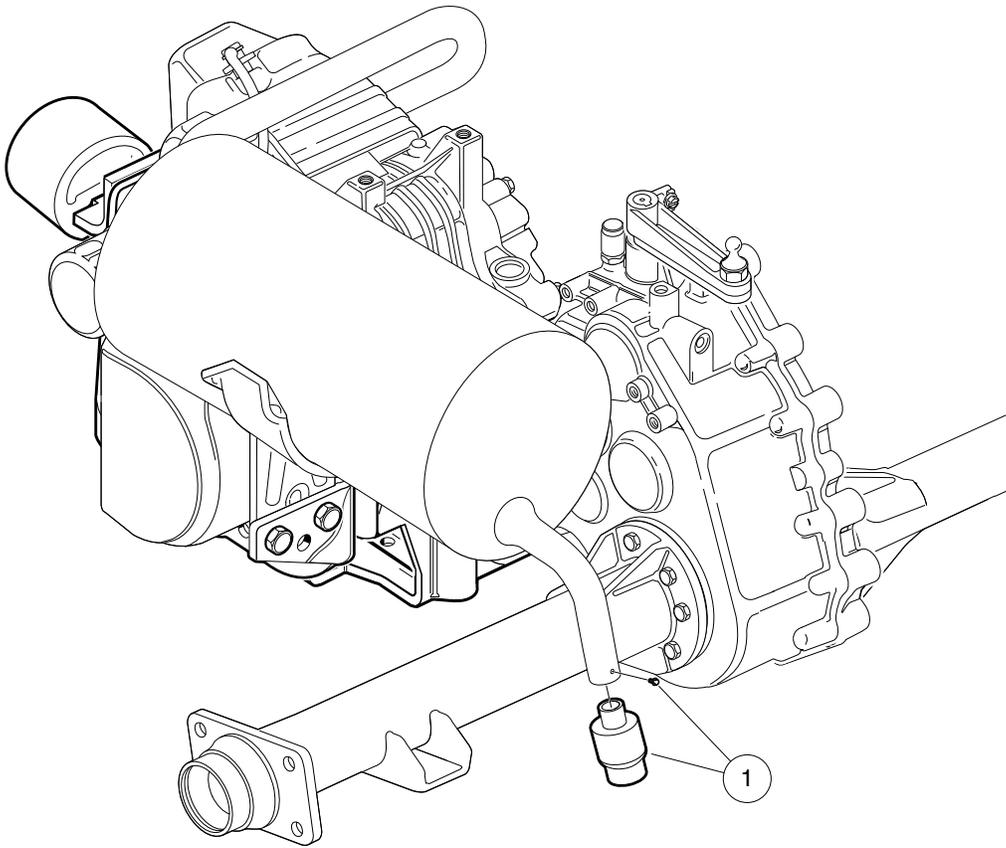


000209-001

## EXHAUST SYSTEM – FE350 ENGINE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012528</u>	Nut, M8-1.25 Hex .....	2
2	<u>1012830</u>	Screw, M8-125 X 22 Hex-Head .....	1
3	<u>1013734</u>	Lockwasher, 8mm Split .....	2
4	<u>1015814</u>	Bracket, Muffler Mounting .....	1
5	<u>1016904</u>	Gasket, Exhaust .....	1
6	1017689	Clamp, 5" Muffler Hose .....	1
7	<u>101859401</u>	Exhaust System, FE350 .....	1
8	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
9	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	2
10	<u>451</u>	Lockwasher, 1/4 Split .....	2
11	<u>7174</u>	Lockwasher, 5/16 Split .....	1
12	<u>7847</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	2

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APM-000119-001

# SPARK ARRESTOR KIT

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>101629008</u>	<div style="display: flex; justify-content: space-between; margin-bottom: 5px;"> <span>1</span> <span>2</span> <span>3</span> <span>4</span> </div> Spark Arrestor, 290/350 .....	1

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# DRIVE BELT AND CLUTCHES – CARBURETED GASOLINE VEHICLES

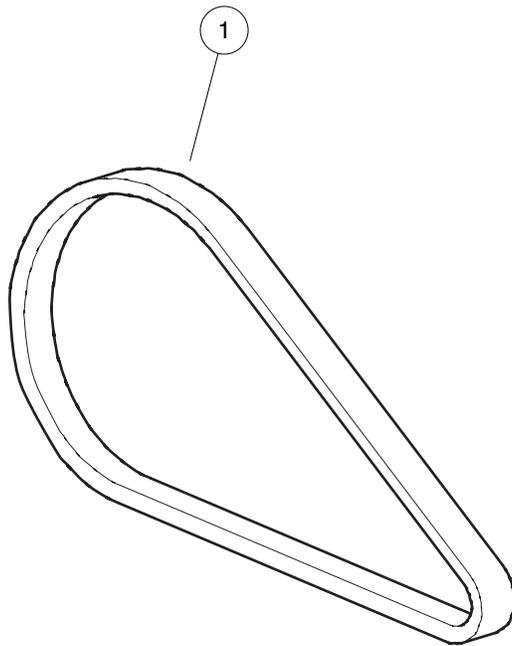
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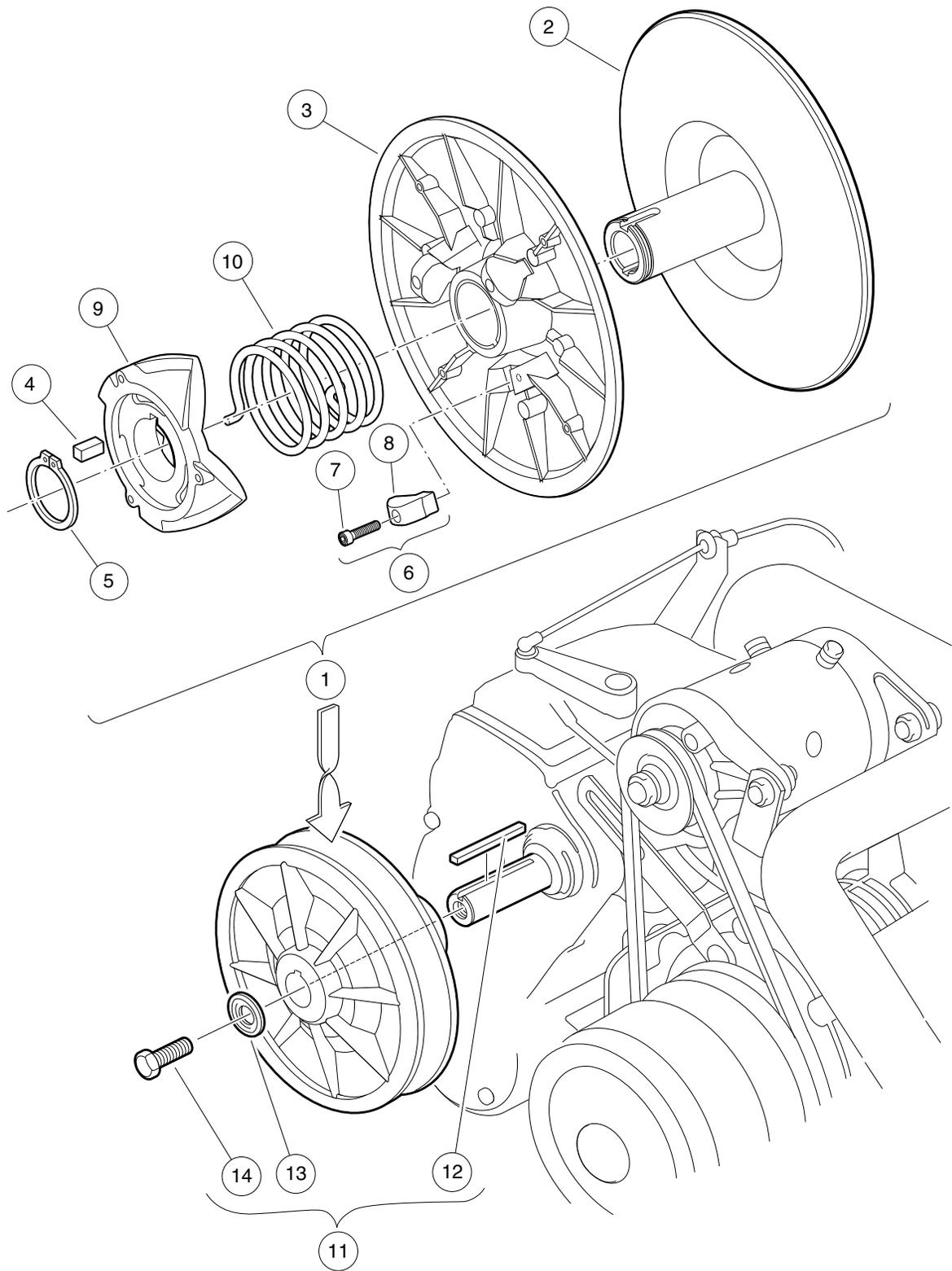


000918-001

# DRIVE BELT

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1017188</u>	1 2 3 4 Belt, Drive (FE350) .....	1

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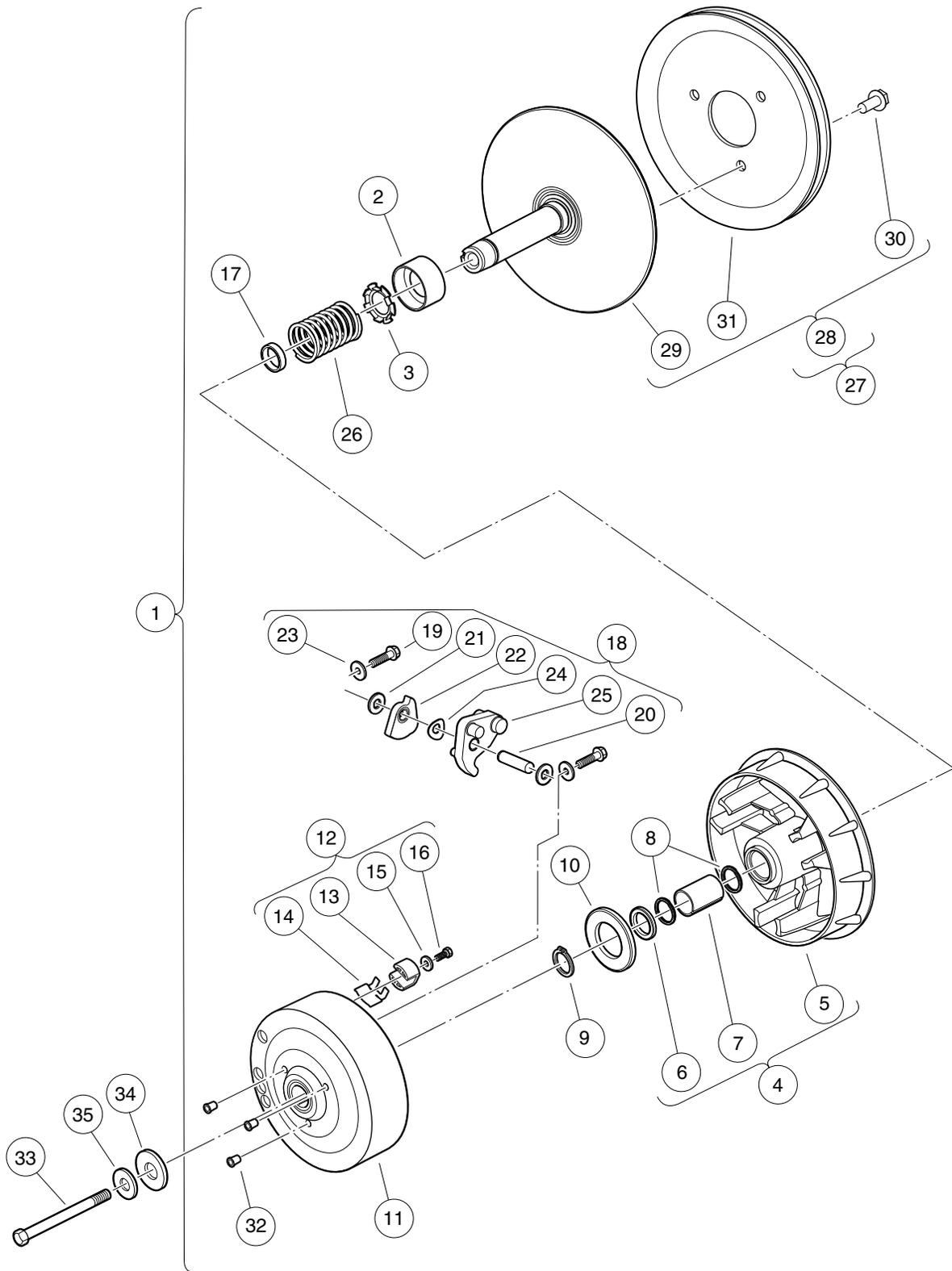


000219-001

# DRIVEN CLUTCH

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>101834001</u>	Assembly, Driven Clutch (includes items 2 through 10) .....	1
2	<u>1014070</u>	Fixed Face Assy, Driven Clutch .....	1
3	<u>1014072</u>	Movable-Face Assembly with Bushing .....	1
4	<u>1014078</u>	Key, Driven Clutch .....	1
5	<u>1014080</u>	Ring, Retaining .....	1
6	<u>1014454</u>	Kit, Driven Clutch Button (includes items 7 and 8) .....	1
7	<u>1012836</u>	Screw, #8-32 X 3/4, Socket-Head Cap .....	3
8	N/A	Button, Drive .....	3
9	<u>1017686</u>	Cam, Driven Clutch .....	1
10	<u>101836201</u>	Spring, Driven Clutch, Reversed .....	1
11	<u>AM10419</u>	Kit, Clutch Repair (includes items 12 through 14) .....	1
12	<u>101833401</u>	Key, 3/16 Sq X 1.50" .....	1
13	<u>102155801</u>	Washer, Driven Clutch .....	1
14	<u>102242101</u>	Screw, 5/16-18 X 3/4 Hex-Head with Patch .....	1

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000217-007

# DRIVE CLUTCH – CA 2 PLUS/VILL. 6 & 8/TPORTER/XRT850

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101833904</u>	Assembly, Drive Clutch (includes items 2 through 32) .....	1
2	1014049	Bearing, Idler .....	1
3	<u>1014050</u>	Retainer, Spring .....	1
4	1014052	Movable-Face Assembly (includes items 5 through 7) .....	1
5	N/A	Drive Clutch Movable Face .....	1
6	<u>1014055</u>	Retainer .....	1
7	N/A	Bushing, Split, Drive Clutch .....	1
8	<u>1014056</u>	Ring, Spiral Backup .....	2
9	<u>1014057</u>	Ring, 0.810" Internal Retaining .....	1
10	1014058	Thrust Washer .....	1
11	1014059	Drive Hub Assy, Drive Clutch .....	1
12	<u>1014453</u>	Kit, Drive Clutch Button (includes items 13 through 16) .....	1
13	<u>1014062</u>	Driver, Drive Clutch .....	3
14	<u>1014287</u>	Spring, Drive Button .....	3
15	<u>183</u>	Washer, #10, Type A, Flat .....	3
16	<u>8450</u>	Screw, #10-24 X 0.50, Hex-Head .....	3
17	<u>1016289</u>	Spacer, Fixed Face Shaft .....	1
18	<u>1016801</u>	Kit, Drive Clutch Weight (includes items 19 through 25) .....	1
19	<u>1014063</u>	Screw, 1/4-20 X 1.00, Hex Head .....	6
20	N/A	Pin, Dowel, 0.3752 x 1.50 .....	3
21	<u>1014065</u>	Washer, Flat, 0.38" ID, Delrin .....	6
22	N/A	Clutch Weight, Secondary .....	3
23	N/A	Washer .....	6
24	<u>1016201</u>	Washer, Wave .....	3
25	N/A	Weight, Primary .....	3
26	<u>1016901</u>	Spring, Drive Clutch .....	1
27	101738302	Kit, Fixed Face - Drive (includes item 28) .....	1
28	<u>101738301</u>	Fixed Face Drive (includes items 29 through 31) .....	1
29	N/A	Fixed Face Assembly, Drive Clutch .....	1
30	<u>1014288</u>	Screw, 5/16-18 X 0.75, Thread-Forming .....	3
31	1016011	Pulley, Drive Clutch .....	1
32	N/A	Cap Plug .....	3
33	<u>103345701</u>	Screw 3/8-24x5.5 Hex Loc Ptch .....	1
34	<u>334</u>	Washer, 3/8, Type A, Flat .....	1
35	<u>808</u>	Washer, 3/8 Type B Flat .....	1

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# UNITIZED TRANSAXLE – CARBURETED GAS VEHICLES

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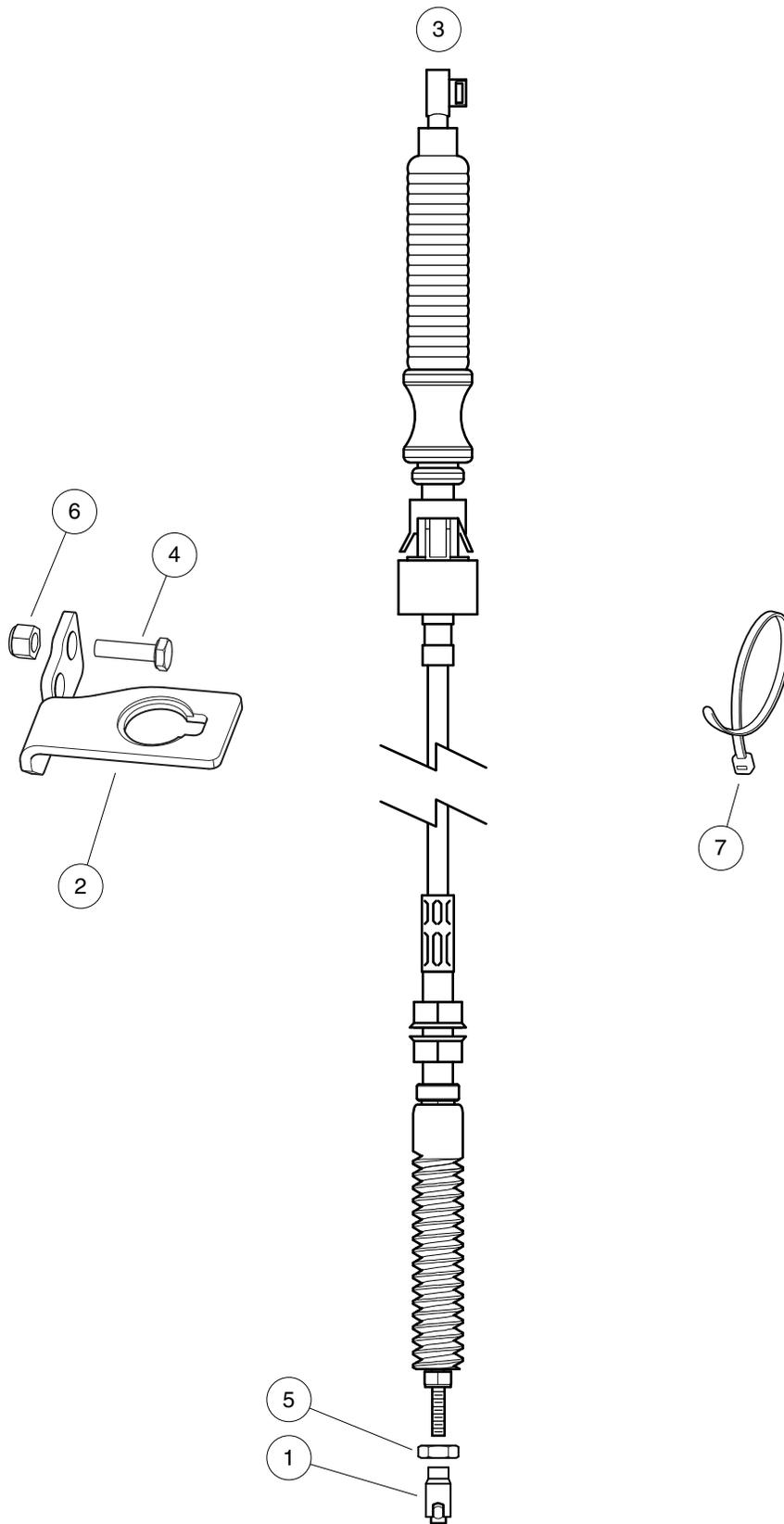


# FORWARD/REVERSE SHIFTER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102376001</u>	Knob, FNR, Shifter .....	1
2	<u>102969901</u>	Asm, Shifter, FNR (includes items 3 through 20) .....	1
3	<u>1010028</u>	Washer, 1/2 Type A Flat .....	1
4	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	1
5	<u>1014807</u>	Switch, Limit .....	2
6	<u>1014808</u>	Switch, Limit .....	1
7	<u>1015878</u>	Screw, #4-40 Hex Head Machine .....	2
8	<u>102526201</u>	Stud, Thread, 1/4-28 .....	1
9	<u>102616701</u>	Locknut, M10x1.5 Nylon Insert .....	1
10	<u>102684602</u>	Shoulder Bolt, M12 X 25.0 .....	1
11	<u>102969401</u>	Bracket, Shifter, FNR .....	1
12	<u>102969801</u>	Weldment, Shift Lever, FNR .....	1
13	<u>103173301</u>	Bushing, Greaseless, 12mm Id .....	1
14	<u>103177401</u>	Washer, Thrust, Shifter, FNR .....	1
15	<u>103192701</u>	Spring, Comp, .97 Od X.75 L .....	1
16	<u>103369501</u>	Cam, Limit Switch, Fnr Shifter .....	1
17	<u>8057</u>	Nut, #4-40 Hex Machine .....	2
18	<u>8058</u>	Lockwasher, #4 Split .....	2
19	8104	Screw, #10-32 X .75 Rd Hd Mach .....	1
20	<u>8717</u>	Locknut, Nylon Insert, 1/4-28 .....	1

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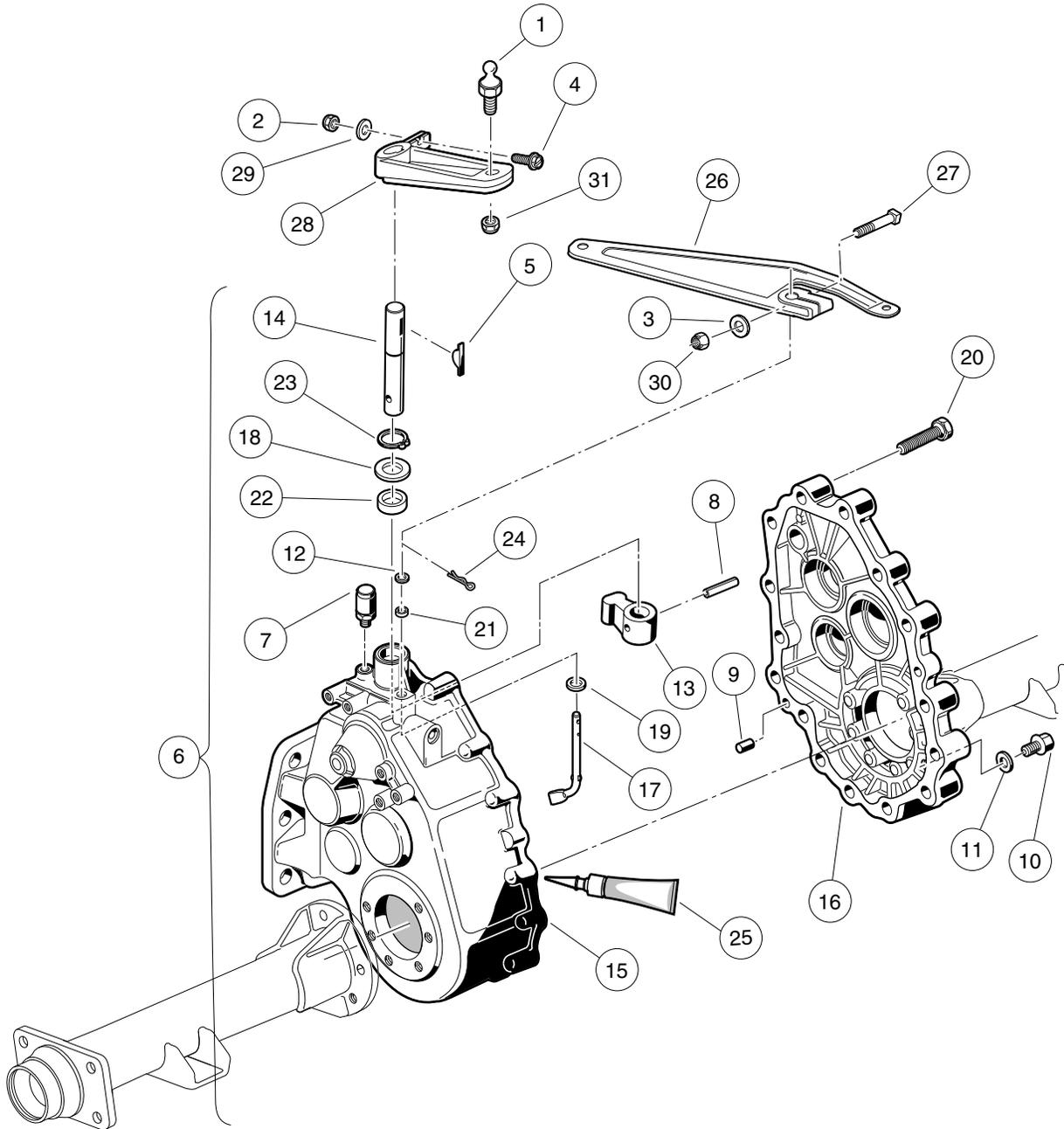
001071-001

# SHIFTER CABLE – TURF/CARRYALL 1 AND XRT850

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012333</u>	Joint, #10-32 Ball .....	1
2	<u>103295101</u>	Brkt, Spt, Cable End, Fnr .....	1
3	<u>103295201</u>	Cable, Trans, Ball End, 1550mm .....	1
4	304	Screw, 1/4-20 X 1.0 Hex-Head Cap .....	2
5	<u>7893</u>	Nut, #10-32 Hex .....	1
6	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2
7	<u>8639</u>	Tie Wrap, 11" Nylon .....	A/R

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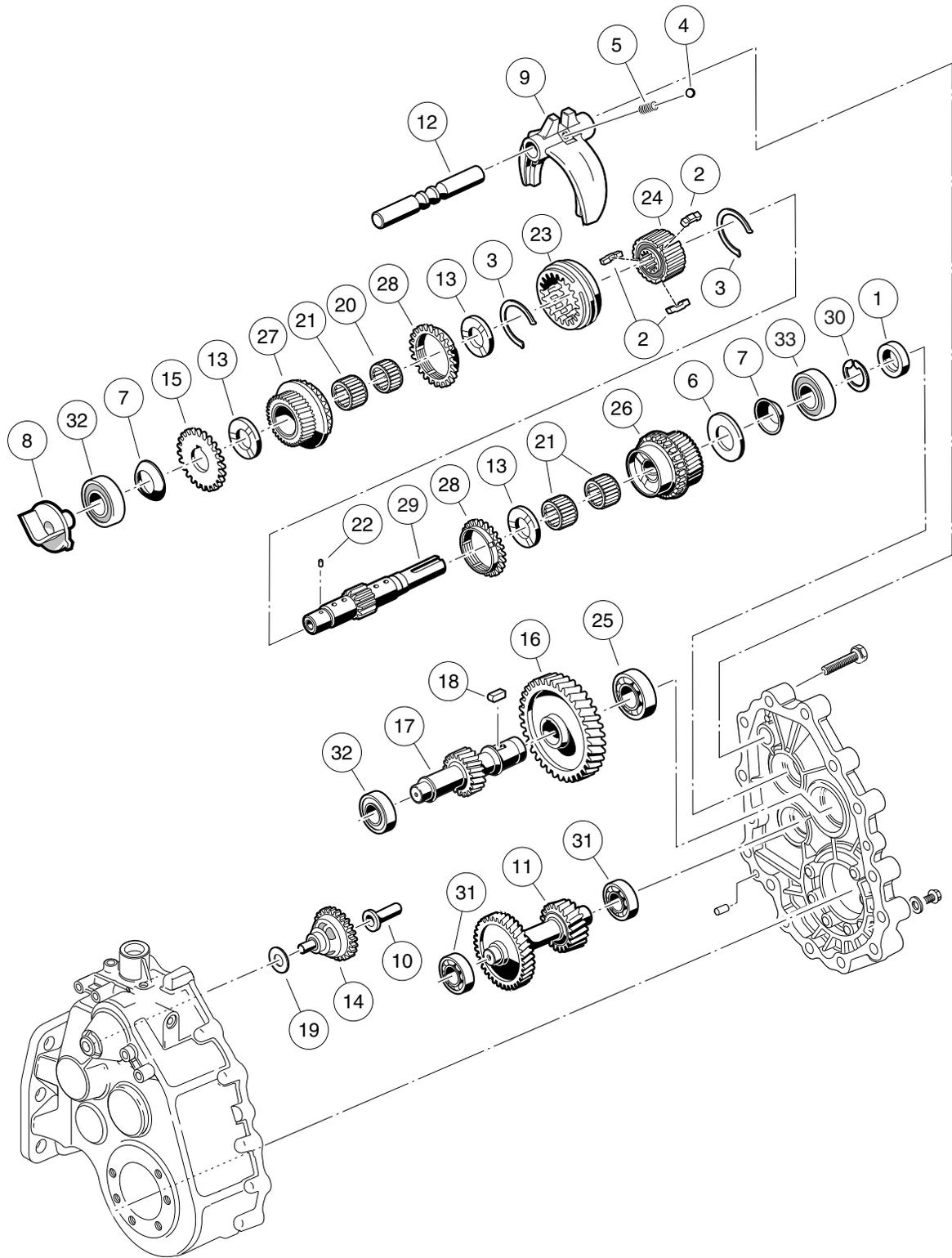
000220-005

# KAWASAKI TRANSAXLE – GEAR CASES AND BRACKETS

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010954</u>	Stud, Ball, 1/4-28 X 0.560 .....	1
2	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	1
3	<u>1014007</u>	Washer, 1/4, Flat .....	1
4	<u>1017082</u>	Screw, #10-32 X 0.75, Hex-Head Machine .....	1
5	<u>1017231</u>	Key, Woodruff .....	1
6	<u>101833601</u>	Transaxle, 11.77 Ratio (includes items 7 through 25) .....	1
7	<u>1012711</u>	Breather .....	1
8	<u>1012752</u>	Roll Pin .....	1
9	<u>1012896</u>	Pin, Dowel .....	2
10	<u>1013760</u>	Fill Plug .....	2
11	<u>1016432</u>	Gasket, Drain Plug .....	1
12	<u>1016513</u>	Washer, M6 Flat .....	1
13	<u>101890101</u>	Lever, Drive Selector .....	1
14	<u>101890201</u>	Shaft, Drive Selector .....	1
15	<u>101890501</u>	Gear Case (driver side) .....	1
16	<u>101890601</u>	Gear Case (passenger side) .....	1
17	<u>101891301</u>	Arm Pivot .....	1
18	<u>101892901</u>	Washer .....	1
19	<u>101893801</u>	Washer .....	1
20	<u>101926901</u>	Screw, M8-1.25 X 40mm Hex-Head .....	15
21	<u>101927101</u>	Seal, Oil .....	1
22	<u>101927201</u>	Seal, Oil .....	1
23	<u>101927301</u>	Snap Ring .....	1
24	<u>101928601</u>	Pin, Cotter .....	1
25	<u>101928701</u>	Liquid Gasket (Transaxle case) .....	1
26	<u>101834801</u>	Arm, Governor .....	1
27	<u>101886101</u>	Screw, 1/4-20 X 1.00, Square-Head .....	1
28	<u>102515401</u>	Lever, Transmission Shift .....	1
29	<u>183</u>	Washer, #10, Type A, Flat .....	1
30	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	1
31	<u>8717</u>	Locknut, Nylon Insert, 1/4-28 .....	1
<p>Note: Kawasaki transaxle component listings span three pages. To identify your transaxle, locate the serial number decal on the axle tube.</p>			



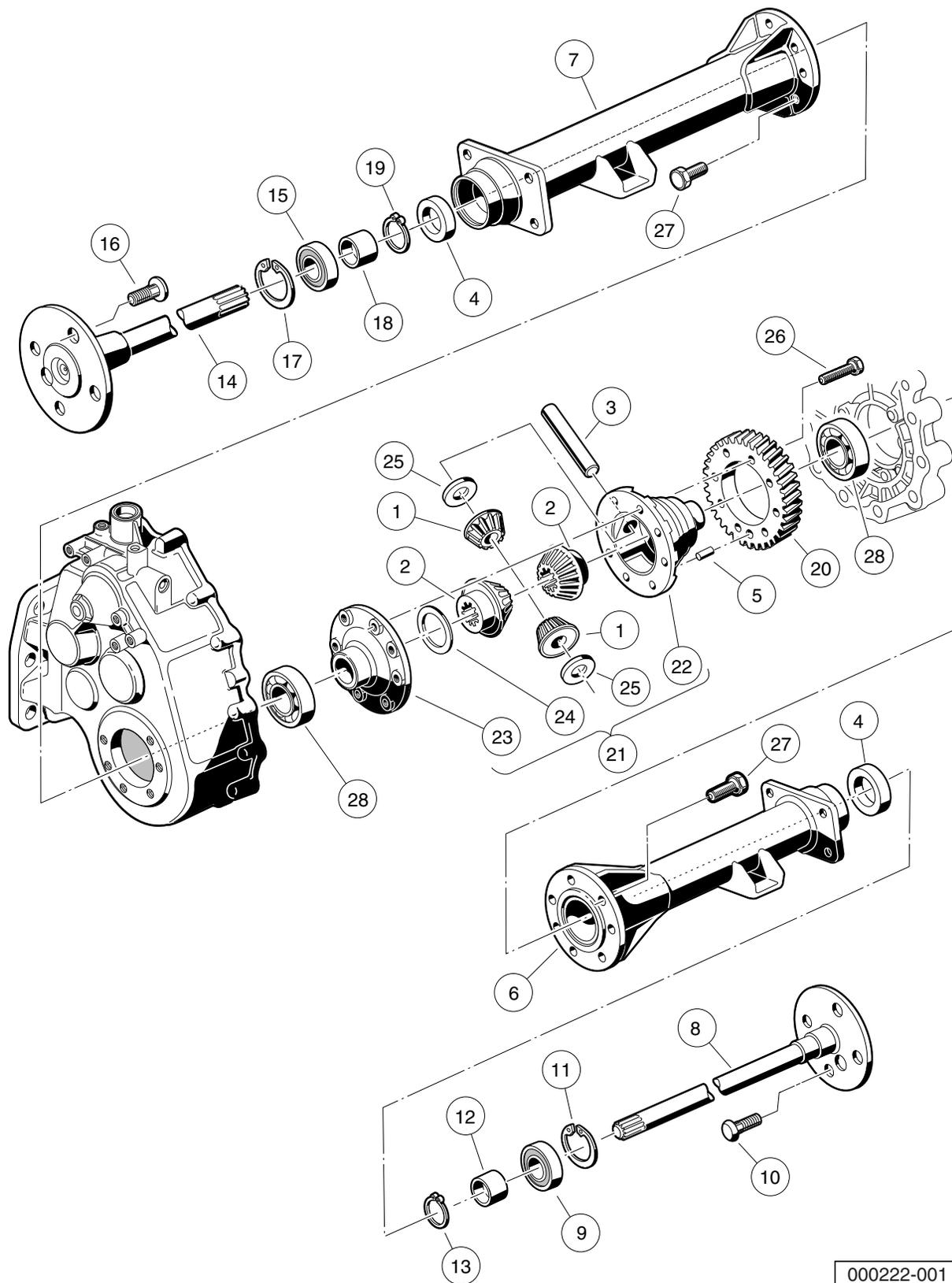
000221-001

# KAWASAKI TRANSAXLE – F&R TRANSMISSION AND GEAR REDUCTION

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012714</u>	Oil Seal .....	1
2	<u>1012740</u>	Synchro Insert .....	3
3	<u>1012741</u>	Synchro Spring .....	2
4	<u>1012747</u>	Shifter Ball .....	1
5	<u>1012748</u>	Shifter Spring .....	1
6	<u>1016337</u>	Washer, Thrust .....	1
7	<u>1016338</u>	Washer, Spring .....	2
8	<u>101889401</u>	Guide .....	1
9	<u>101890001</u>	Fork - Shift .....	1
10	<u>101891601</u>	Sleeve, Governor .....	1
11	<u>101891901</u>	Gear, Cluster .....	1
12	<u>101892001</u>	Rod, Shift .....	1
13	<u>101892201</u>	Plate, Thrust .....	3
14	<u>101892301</u>	Governor Assembly .....	1
15	<u>101892401</u>	Gear, Spur .....	1
16	<u>101892501</u>	Gear, Helical (61 Tooth) .....	1
17	<u>101892601</u>	Gear, Helical (17 Tooth) .....	1
18	<u>101893201</u>	Key Sunk .....	1
19	<u>101893901</u>	Washer .....	1
20	<u>101927501</u>	Needle Bearing .....	1
21	<u>101927601</u>	Needle Bearing .....	3
22	<u>101927701</u>	Pin, .116" Dia X 0.264 Dowel .....	1
23	<u>101927901</u>	Sleeve, Synchro .....	1
24	<u>101928001</u>	Hub, Synchro Clutch .....	1
25	<u>101928101</u>	Bearing, Ball .....	1
26	<u>101980801</u>	Gear Assembly, 16-Degree Synchro (25 Tooth) .....	1
27	<u>101980901</u>	Gear Assembly, 16-Degree Rear Synchro (28 Tooth) .....	1
28	<u>101981001</u>	Ring, 16-Degree Synchronizer .....	2
29	<u>102453001</u>	Shaft, Trans, with Circlip .....	1
30	<u>102453101</u>	Circlip .....	1
31	<u>7335</u>	Bearing .....	2
32	<u>AM10080</u>	Bearing, Ball, Sealed .....	2
33	<u>AM10081</u>	Bearing, Ball, Sealed .....	1
Note: To identify your transaxle, locate the serial number decal on the axle			



000222-001

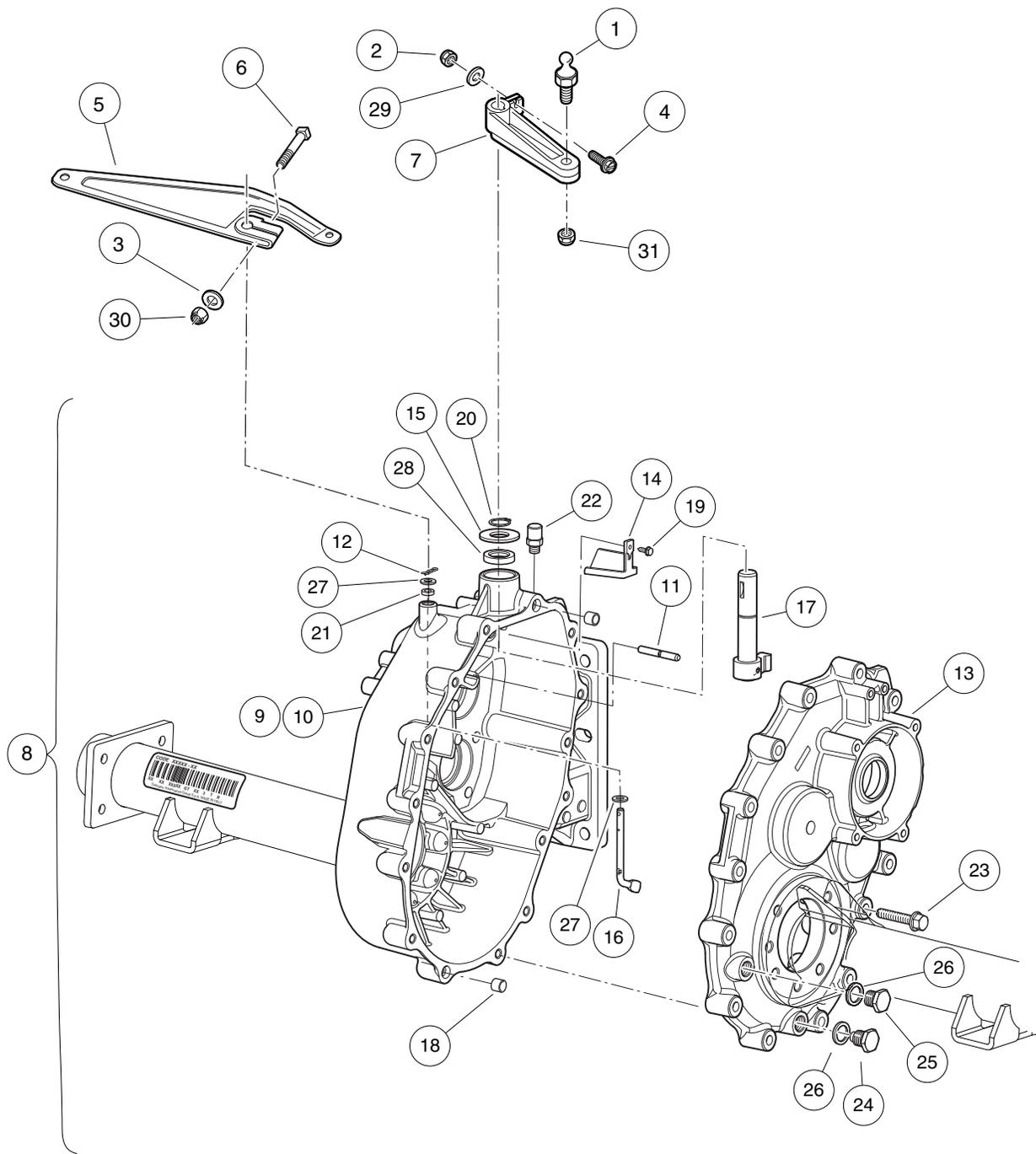
# KAWASAKI TRANSAXLE – DIFFERENTIAL AND AXLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1013770</u>	Differential Idler Gear .....	2
2	<u>1013771</u>	Gear, Differential .....	2
3	<u>1013772</u>	Pin, Differential .....	1
4	<u>1013794</u>	Axle Shaft Oil Seal .....	2
5	N/A	Dowel Pin .....	1
6	<u>101890901</u>	Axle Tube (Passenger Side) .....	1
7	<u>101891001</u>	Axle Tube (Driver Side) .....	1
8	<u>101891401</u>	Axle Assembly, Passenger Side (includes items 9 through 13) .....	1
9	<u>1011291</u>	Outer Axle, Tube Bearing .....	1
10	<u>1013787</u>	Lug Stud .....	4
11	<u>1013792</u>	Circlip Type C .....	1
12	<u>1014207</u>	Bushing .....	1
13	<u>1016672</u>	Retaining Ring .....	1
14	<u>101891501</u>	Axle Assembly, Driver-Side (includes items 15 through 19) .....	1
15	<u>1011291</u>	Outer Axle, Tube Bearing .....	1
16	<u>1013787</u>	Lug Stud .....	4
17	<u>1013792</u>	Circlip Type C .....	1
18	<u>1014207</u>	Bushing .....	1
19	<u>1016672</u>	Retaining Ring .....	1
20	<u>101892701</u>	Gear, Helical .....	1
21	<u>101910501</u>	Kit, Differential Gear Case (includes items 22 through 25) .....	1
22	<u>1013768</u>	Differential Gear Case, Left-Hand .....	1
23	<u>1013769</u>	Differential Gear Case, Right-Hand .....	1
24	<u>1013773</u>	Plate, Thrust (Differential Gear) .....	1
25	<u>1013774</u>	Plate, Thrust (Idler Gear) .....	2
26	<u>101928301</u>	Screw, M8-1.25 X 35mm Hex Head .....	8
27	<u>102031901</u>	Bolt, M10 X 1.5 X 30mm .....	14
28	<u>7330</u>	Inner Axle Tube Bearing .....	2
Note: To identify your transaxle, locate the serial number decal on the axle			

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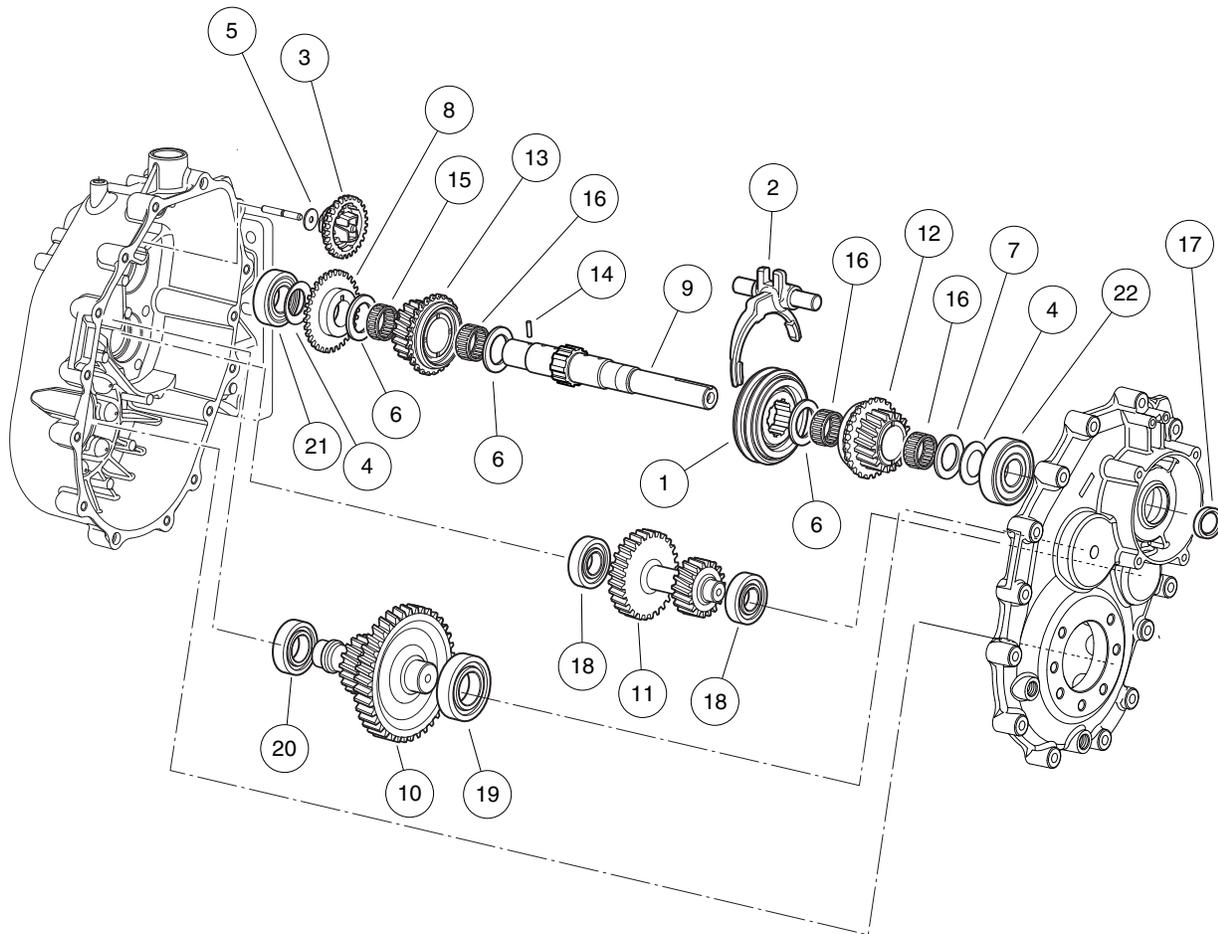
000680-009

## GRAZIANO TRANSAXLE – GEAR CASES AND LEVERS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010954</u>	Stud, Ball, 1/4-28 X 0.560 .....	1
2	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	1
3	<u>1014007</u>	Washer, 1/4, Flat .....	1
4	<u>1017082</u>	Screw, #10-32 X 0.75, Hex-Head Machine .....	1
5	<u>101834801</u>	Arm, Governor .....	1
6	<u>101886101</u>	Screw, 1/4-20 X 1.00, Square-Head .....	1
7	<u>102515401</u>	Lever, Transmission Shift .....	1
8	<u>102896801</u>	Transaxle, Unitized, Graziano (includes items 9 through 28) .....	1
9	<u>102896901</u>	Gear Box (Driver-Side) (includes items 10 and 11) .....	1
10	N/A	Gear Box .....	1
11	N/A	Pin, Speed Governor .....	1
12	<u>102897401</u>	Pin, Split .....	1
13	<u>102897501</u>	Cover, Gear Box (Passenger-Side) .....	1
14	<u>102897601</u>	Conveyor, Oil .....	1
15	<u>102897801</u>	Washer, Thrust .....	1
16	<u>102897901</u>	Lever, Speed Governor .....	1
17	<u>102898201</u>	Unit, Drive Selector .....	1
18	<u>102899101</u>	Dowel .....	2
19	<u>102899201</u>	Screw .....	1
20	<u>102899401</u>	Ring, Snap .....	1
21	<u>102899701</u>	Grommet .....	1
22	<u>102899801</u>	Breather .....	1
23	<u>102900001</u>	Screw .....	15
24	<u>102900101</u>	Drain Plug, Magnetic .....	1
25	<u>102900201</u>	Fill Plug .....	1
26	<u>102900301</u>	Seal .....	2
27	<u>102900601</u>	Washer .....	2
28	<u>102900901</u>	Grommet .....	1
29	<u>183</u>	Washer, #10, Type A, Flat .....	1
30	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	1
31	<u>8717</u>	Locknut, Nylon Insert, 1/4-28 .....	1
		<p>Note: Graziano transaxle component listings span three pages. To identify your transaxle, locate the serial number decal on the axle tube.</p>	

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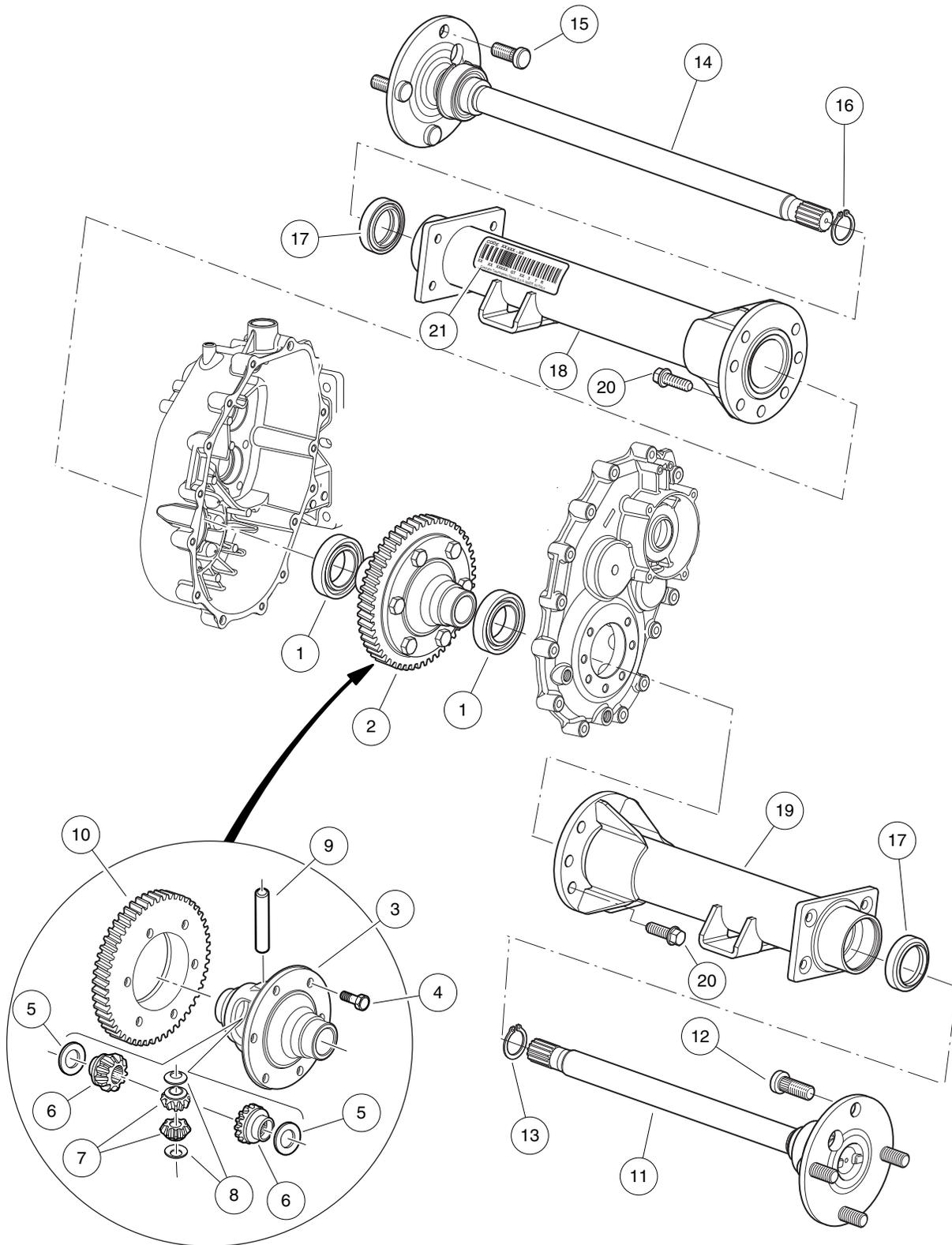
000680-006

# GRAZIANO TRANSAXLE – F&R TRANSMISSION AND GEAR REDUCTION

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102897201</u>	Synchronizer, Complete .....	1
2	<u>102897301</u>	Fork, Complete .....	1
3	<u>102897701</u>	Assembly, Speed Governor .....	1
4	<u>102898001</u>	Washer, Belleville .....	2
5	<u>102898101</u>	Bearing, Thrust .....	1
6	<u>102898301</u>	Bearing, Thrust .....	3
7	<u>102898401</u>	Washer, Thrust .....	1
8	<u>102898501</u>	Gear, Speed Governor .....	1
9	<u>102898601</u>	Shaft, Main .....	1
10	<u>102898701</u>	Shaft, Secondary .....	1
11	<u>102898801</u>	Shaft, Reverse Gear .....	1
12	<u>102898901</u>	Gear, Complete, 25t .....	1
13	<u>102899001</u>	Gear, Complete, 28t .....	1
14	<u>102899301</u>	Pin .....	1
15	<u>102899501</u>	Cage, Roller .....	1
16	<u>102899601</u>	Cage, Roller .....	3
17	<u>102899901</u>	Grommet .....	1
18	<u>102900401</u>	Bearing .....	2
19	<u>102900501</u>	Bearing, 62 Od X 30 Id X 16 .....	1
20	<u>102900701</u>	Bearing .....	1
21	<u>102901001</u>	Bearing .....	1
22	<u>102901101</u>	Bearing .....	1
<p>Note: To identify your transaxle, locate the serial number decal on the axle tube.</p>			



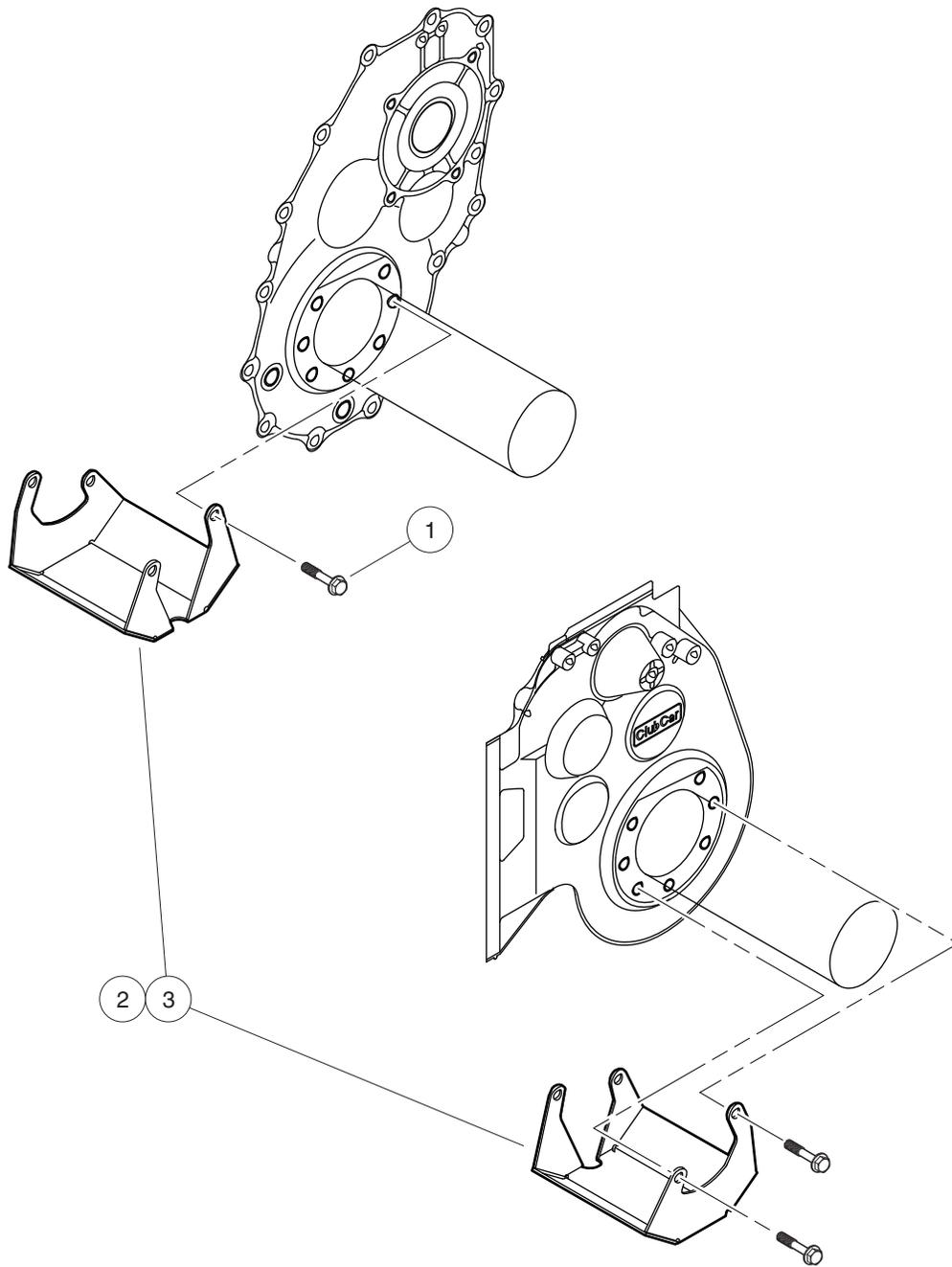
000681-002

# GRAZIANO TRANSAXLE -DIFFERENTIAL AND AXLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102900801</u>	Bearing, 68 Od X 40 Id X 15 .....	2
2	<u>102902001</u>	Assembly, Differential (includes items 3 through 10) .....	1
3	<u>102901201</u>	Box, Differential .....	1
4	<u>102901301</u>	Screw, M10 X 25 .....	6
5	<u>102901401</u>	Ring, Sleeve .....	2
6	<u>102901501</u>	Gear, Sun .....	2
7	<u>102901601</u>	Gear, Planetary .....	2
8	<u>102901701</u>	Ring, Sleeve .....	2
9	<u>102901801</u>	Pin .....	1
10	<u>102901901</u>	Gear .....	1
11	<u>102902101</u>	Shaft, Axle, Short, Complete (Passenger-Side) (includes items 12 and 13) .....	1
12	<u>102902301</u>	Bolt, Stud .....	4
13	<u>102902401</u>	Snap Ring .....	1
14	<u>102902201</u>	Shaft, Axle, Long, Complete (Driver-Side) (includes items 15 and 16) .....	1
15	<u>102902301</u>	Bolt, Stud .....	4
16	<u>102902401</u>	Snap Ring .....	1
17	<u>102902501</u>	Seal, Lip .....	2
18	<u>102902601</u>	Axle Tube, (Driver-Side) .....	1
19	<u>102902701</u>	Axle Tube, (Passenger-Side) .....	1
20	<u>102902801</u>	Screw, M10 X 30 .....	14
21	N/A	Tag, Serial .....	1
<p style="margin-left: 40px;">Note: To identify your transaxle, locate the serial number decal on the axle tube.</p>			

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000366-001

## DIFFERENTIAL GUARD – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>101926901</u>	Screw, M8-1.25 X 40mm Hex-Head .....	4
2	<u>101932902</u>	Diff Guard Unitized Kit (Includes Instructions) (includes item 3) .....	1
3	N/A	Guard, Unitized Differential .....	1

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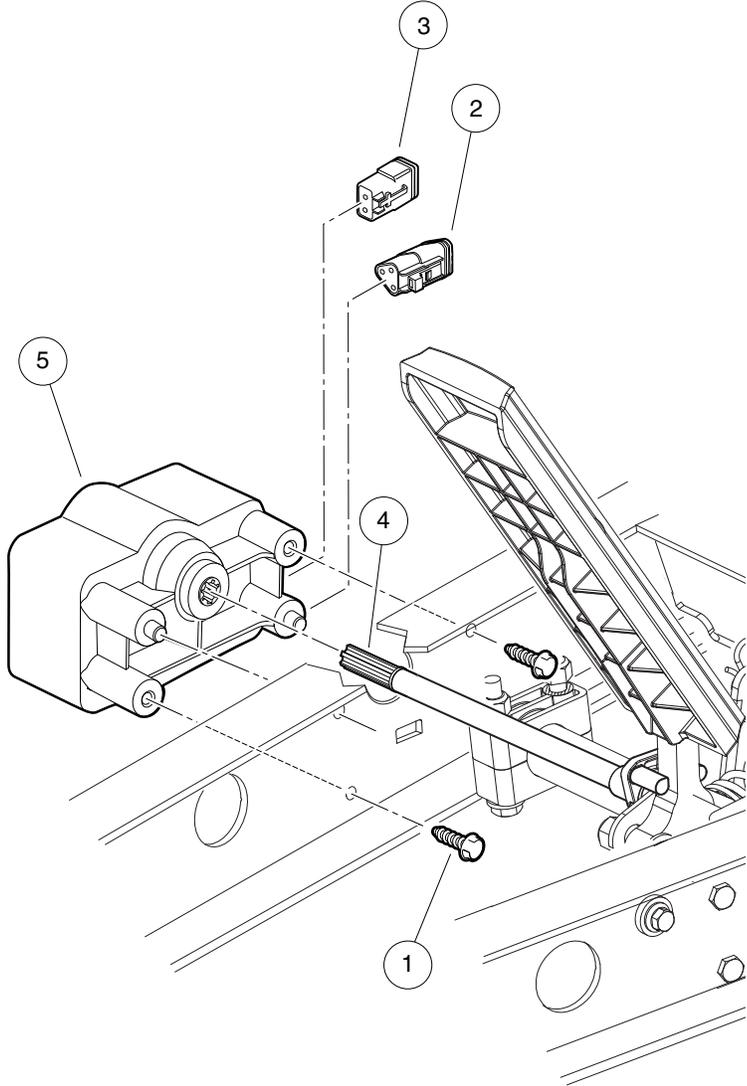
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# ELECTRICAL SYSTEM – ELECTRIC VEHICLES

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001070-001

# MOTOR CONTROLLER OUTPUT REGULATOR (MCOR)

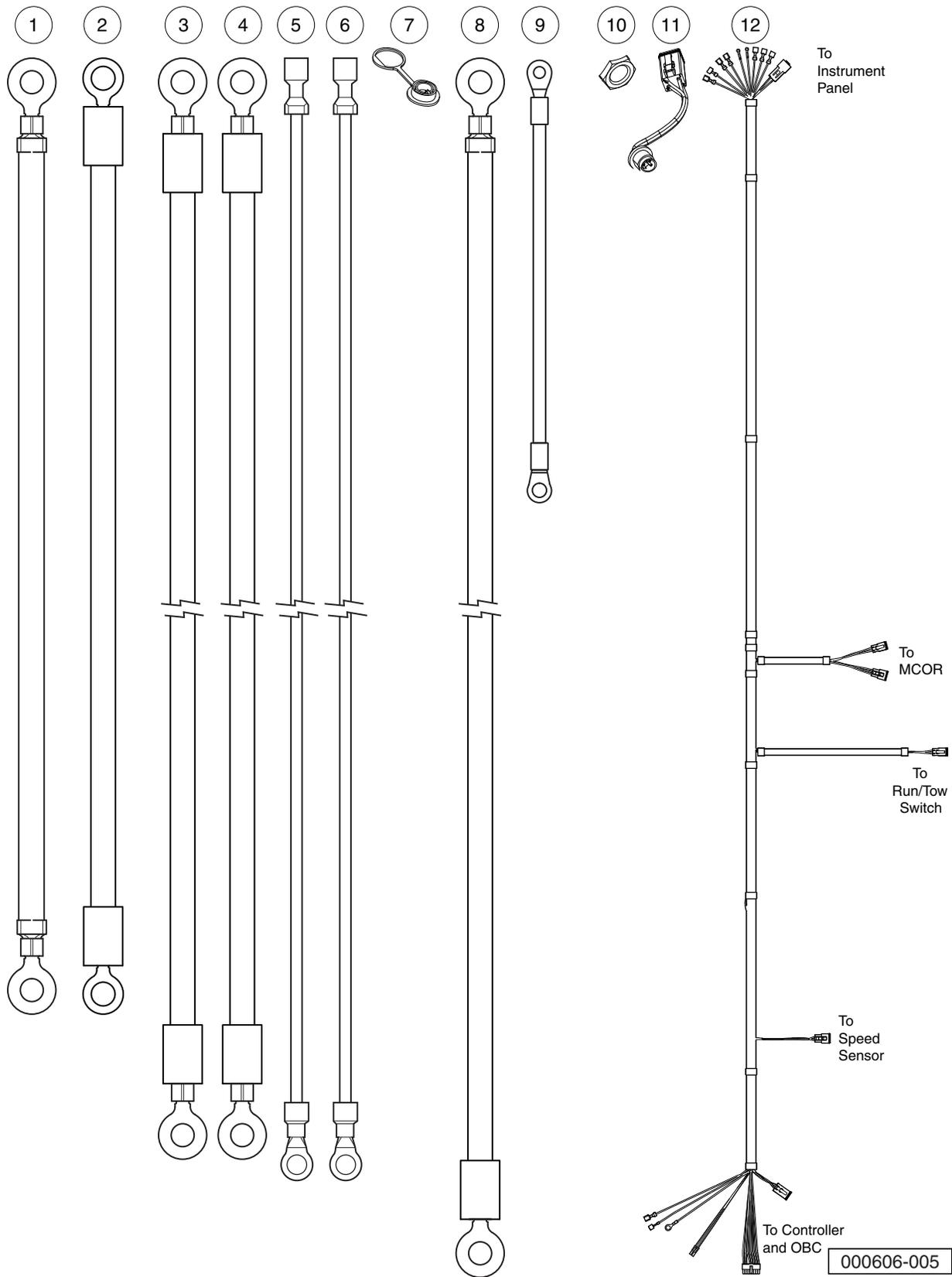
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1015752</u>	Screw, #12-16 X 0.625, Hi-Lo .....	2
2	<u>101920101</u>	Kit, 3-Pin Wedge Lock .....	1
3	<u>101936801</u>	Kit, 2-Pin Wedge Lock .....	1
4	102101001	Bar, Drive, Cast .....	1
5	<u>102101101</u>	MCOR .....	1

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# WIRING – XRT850 ELECTRIC WITH GE OR EJ4-4001 MOTOR

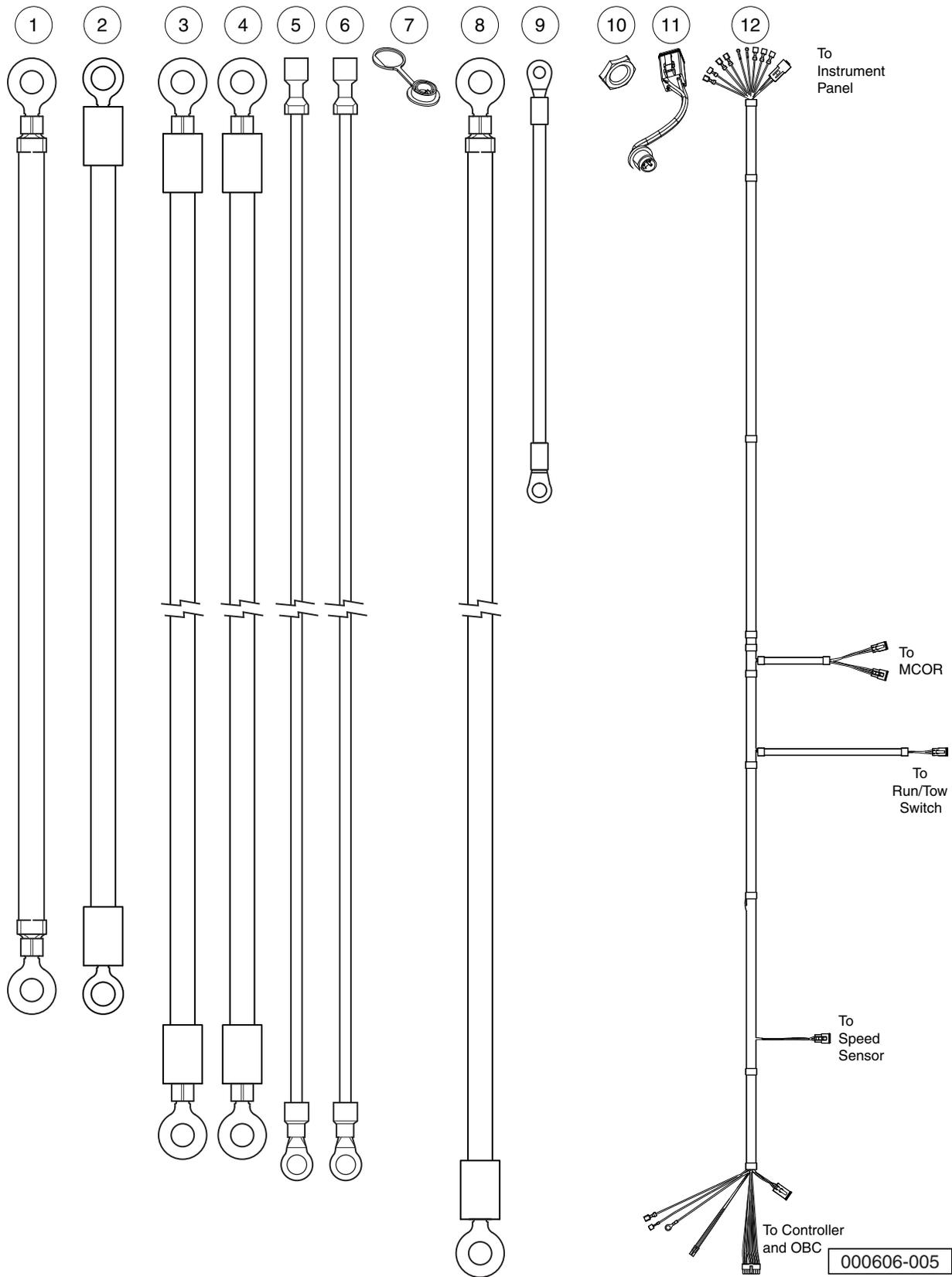
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101795701</u>	Asm, Wire, #6blk, 15 In .....	3
2	<u>101903001</u>	Wire Assembly #6 Yellow .....	1
3	<u>101968701</u>	Wire Assy, #6 White .....	1
4	<u>101978001</u>	Wire Assy, #6 Green .....	1
5	<u>101978101</u>	Asm, Wire, #10 Orange 5/16 .....	1
6	<u>101978201</u>	Asm, Wire, #10 Blue 5/16 .....	1
7	<u>102196901</u>	Dust Cap .....	1
8	<u>102199601</u>	Wire Asm, #6 Red, 37.7 .....	1
9	<u>102263601</u>	Wire Assy, #10 Black .....	1
10	<u>102572401</u>	Nut, Diagnostic Port .....	1
11	<u>103218601</u>	Harness, Diagnostic Port .....	1
12	<u>103221801</u>	Asm, Wire Harness, Electric .....	1

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# WIRING – XRT850 ELECTRIC WITH EJ8-4001A MOTOR

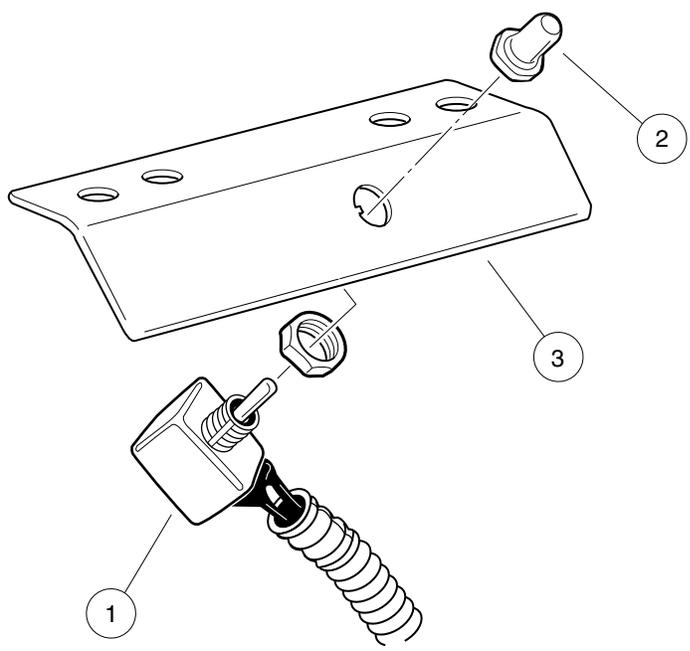
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101795701</u>	Asm, Wire, #6blk, 15 In .....	3
2	<u>101903001</u>	Wire Assembly #6 Yellow .....	1
3	<u>101968701</u>	Wire Assy, #6 White .....	1
4	<u>101978001</u>	Wire Assy, #6 Green .....	1
5	<u>101978102</u>	Asm, Wire, #10 Orange 1/4 .....	1
6	<u>101978202</u>	Asm, Wire, #10 Blue 1/4 .....	1
7	<u>102196901</u>	Dust Cap .....	1
8	<u>102199601</u>	Wire Asm, #6 Red, 37.7 .....	1
9	<u>102263601</u>	Wire Assy, #10 Black .....	1
10	<u>102572401</u>	Nut, Diagnostic Port .....	1
11	<u>103218601</u>	Harness, Diagnostic Port .....	1
12	<u>103221801</u>	Asm, Wire Harness, Electric .....	1

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000605-002

# TOW/RUN SWITCH – IQ SYSTEM

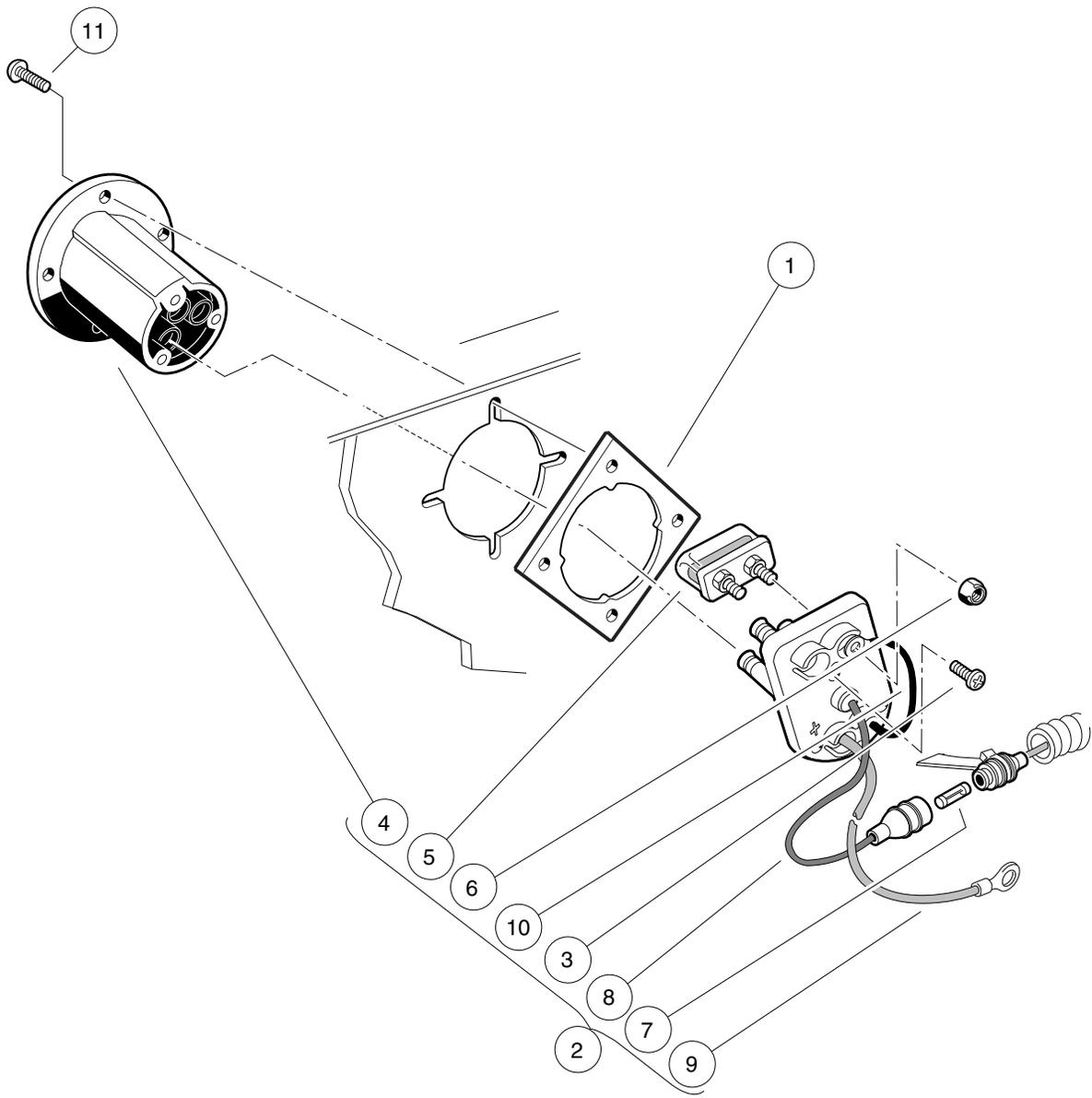
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101908101</u>	Switch Assembly, Tow/Run .....	1
2	<u>101908401</u>	Boot, Switch .....	1
3	<u>101922501</u>	Bracket, Tow/Run Switch Mounting .....	1

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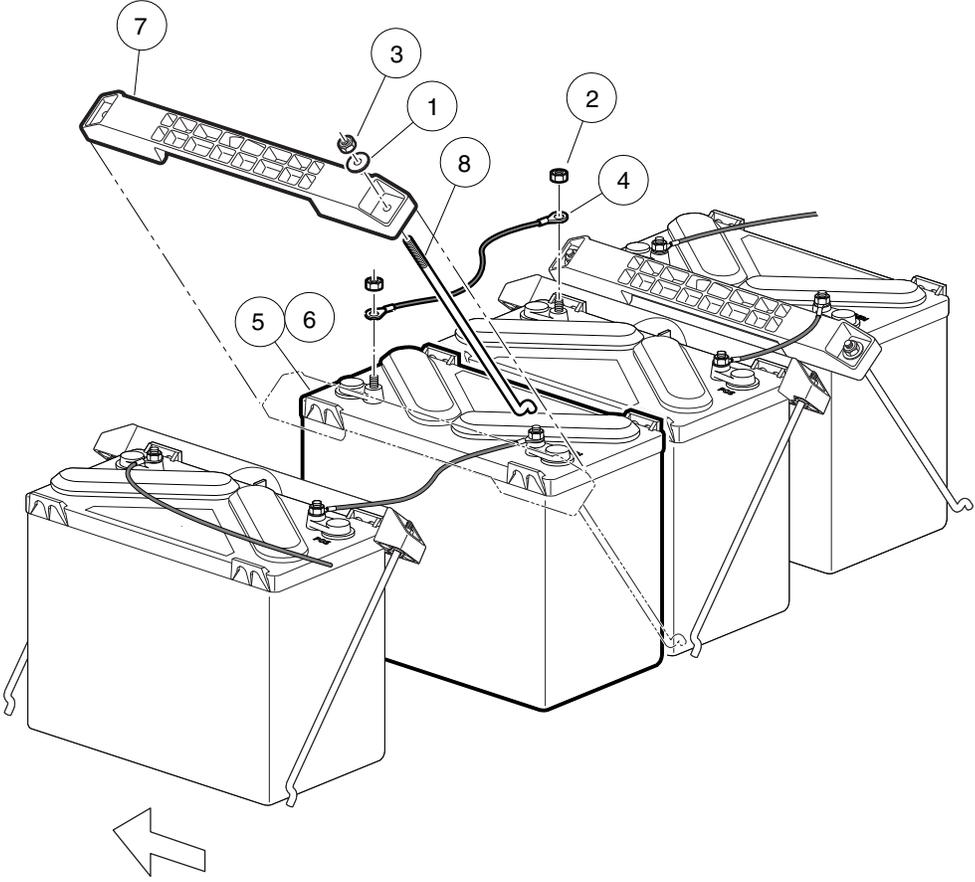
000369-001

# BATTERY CHARGER RECEPTACLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101801001</u>	Plate, Receptacle Backing .....	1
2	<u>101802101</u>	Fuse and Receptacle Assembly (includes items 3 through 10) .....	1
3	<u>1017705</u>	Screw, #8 X 5/8 Phillips Pan-Head Type AB .....	3
4	<u>101796501</u>	Receptacle .....	1
5	<u>101796801</u>	Fuse Assembly (includes item 6) .....	1
6	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	2
7	<u>101894901</u>	Fuse, 3/8-Amp .....	1
8	N/A	Wire Assembly, Sense Lead, Gray .....	1
9	N/A	Wire Assembly, #10 Red .....	1
10	N/A	Wire Assembly, #10 Black .....	1
11	<u>101832001</u>	Screw, #7-19 X 0.625 Phillips Pan-Head Tap .....	4

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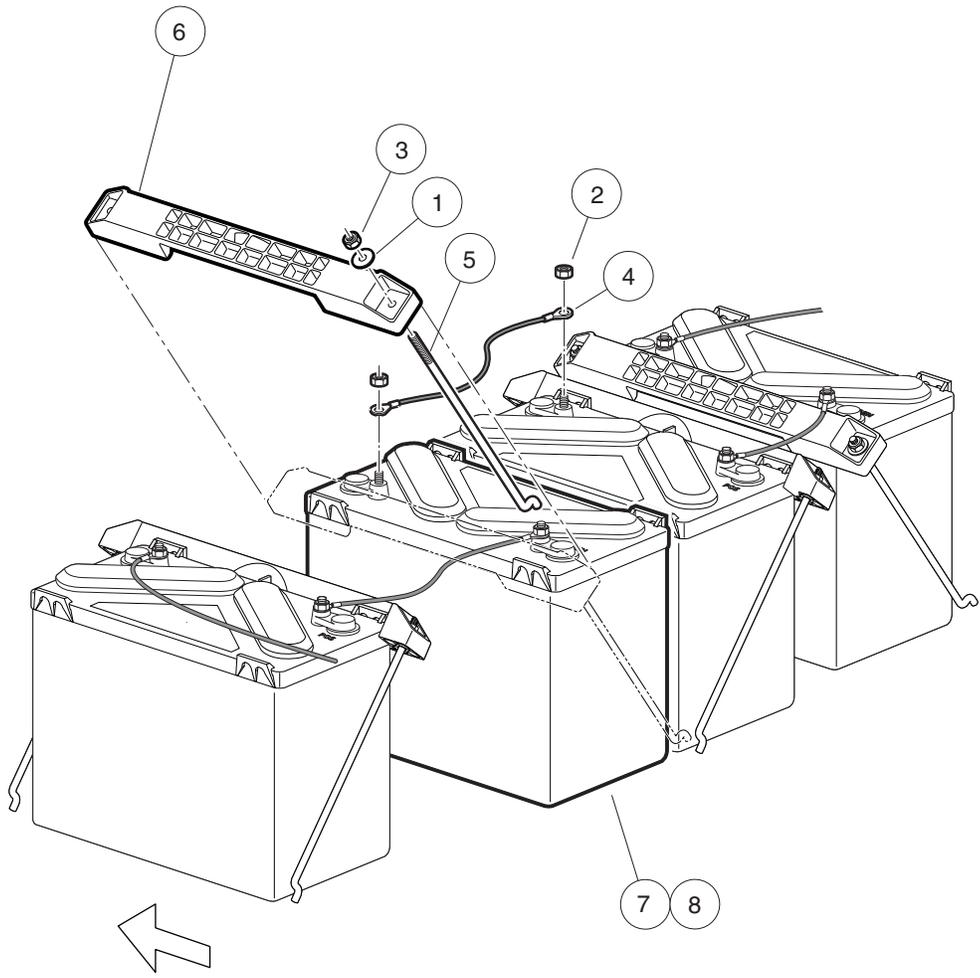
000241-002

# BATTERIES, ELECTRIC VEHICLE – TO LATE-2009 MODEL YEAR

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011697</u>	Washer, 5/16 Flat .....	8
2	<u>1014304</u>	Nut, 5/16-18 Stainless-Steel Hex .....	8
3	1015072	Locknut, 5/16-18 Nylon Insert .....	8
4	<u>101795701</u>	Asm, Wire, #6blk 13in .....	3
5	<u>102511301</u>	Battery, Ventmaster 12-Volt (Wet) .....	4
6	<u>102511302</u>	Battery, Ventmaster 12-Volt (Dry, also known as moist) .....	4
7	<u>102777401</u>	Battery Hold-Down .....	4
8	<u>102832601</u>	Bolt, Battery, J- .....	8

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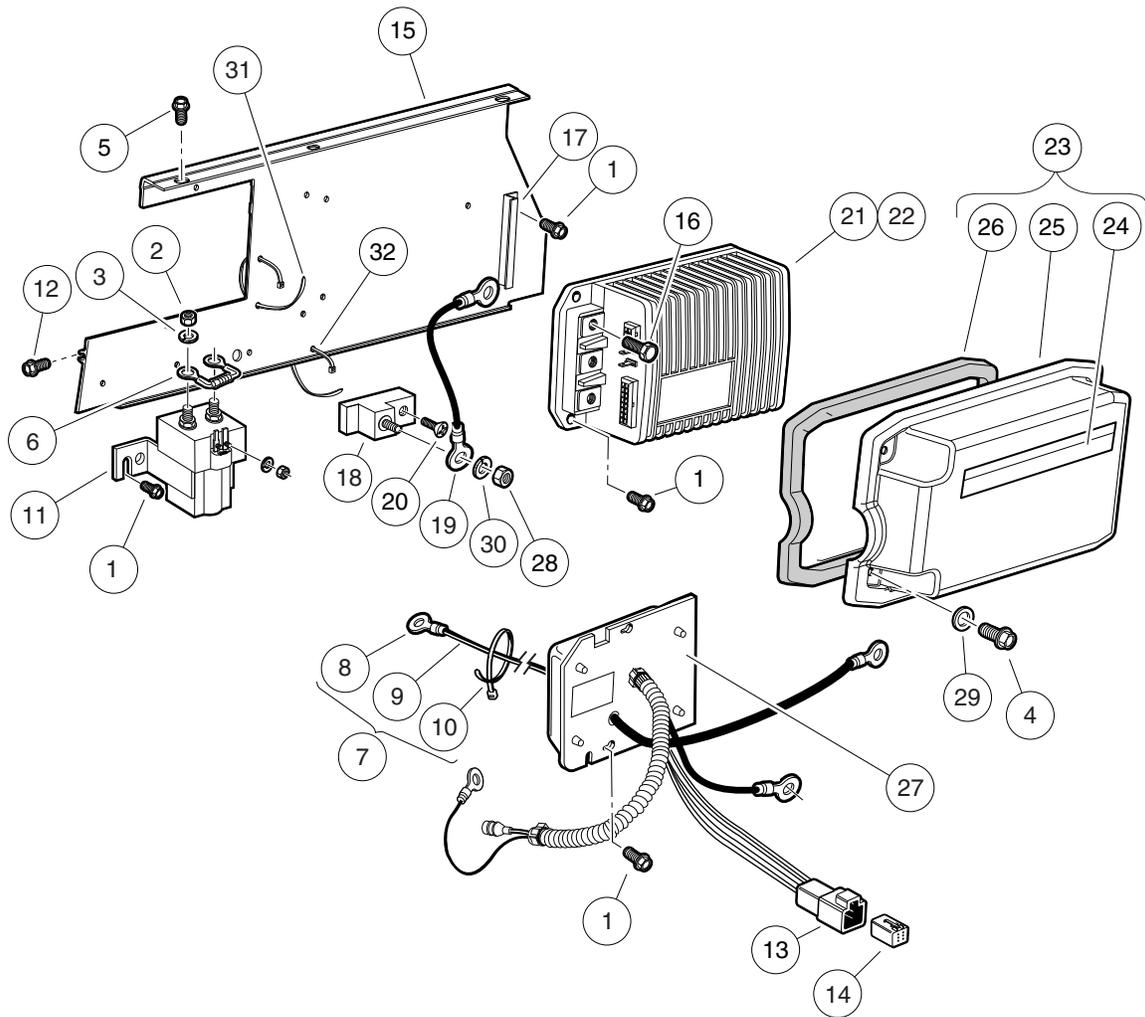
001314-001

# BATTERIES, ELECTRIC VEHICLE – FROM LATE-2009 MODEL YEAR

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011697</u>	Washer, 5/16 Flat .....	8
2	<u>1014304</u>	Nut, 5/16-18 Stainless-Steel Hex .....	8
3	1015072	Locknut, 5/16-18 Nylon Insert .....	8
4	<u>101795701</u>	Asm, Wire, #6blk 13in .....	3
5	<u>102832601</u>	Bolt, Battery, J- .....	8
6	<u>103574901</u>	Hold Down, Battery .....	4
7	<u>103684801</u>	Battery, Legacy, T1275 (wet) .....	4
8	<u>103684802</u>	Battery, Legacy, T1275 (dry) .....	4

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000607-003

# COMPUTER, CONTROLLER, AND SOLENOID

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012285</u>	Screw, 1/4 X 0.625 Hex-Head .....	14
2	<u>1012528</u>	Nut, M8-1.25 Hex .....	2
3	<u>1013734</u>	Lockwasher, 8mm Split .....	2
4	<u>1014063</u>	Screw, 1/4-20 X 1.00, Hex Head .....	2
5	<u>1014288</u>	Screw, 5/16-18 X 0.75, Thread-Forming .....	2
6	<u>1014947</u>	Resistor Assembly .....	1
7	101827801	Ground Wire Kit, 48-Volt (includes items 8 through 10) .....	1
8	101826801	Compression Lug .....	1
9	N/A	Wire Assembly, Black .....	1
10	<u>8990</u>	Tie Wrap, 8" Nylon .....	3
11	<u>101908703</u>	Solenoid, 48v W/ Diode .....	1
12	<u>101910401</u>	Screw, 5/16-18 X 1.25 Thrd Frm .....	2
13	<u>101932601</u>	Kit, 6-Pin Wedge Lock .....	1
14	<u>101932701</u>	Kit, 6-Pin Receptacle and Wedge Lock .....	1
15	<u>101965202</u>	Plate, Component Mounting .....	1
16	<u>102240501</u>	Bolt, Controller, Terminal .....	3
17	<u>102243101</u>	Extrusion, Cover Support .....	1
18	<u>102259801</u>	Terminal Block .....	1
19	<u>102263601</u>	Wire Assy, #10 Black .....	1
20	<u>102263701</u>	Screw, #10-24 X 0.75 Phillips, Thread-Forming .....	1
21	<u>102806201</u>	Controller, IQ, 48-volt .....	1
22	<u>102806203</u>	Controller, IQ, 48-volt, CE .....	1
23	<u>103316901</u>	Cover Asm - Controller (includes items 24 through 26) .....	1
24	<u>101931501</u>	Decal, Component Cover .....	1
25	<u>103316701</u>	Cover - Controller, Deep .....	1
26	<u>103316801</u>	Gasket - Controller Cover .....	1
27	103403101	Asm, Obc, Iq, V3.0 .....	1
28	<u>1242</u>	Nut, 5/16-18 Hex .....	1
29	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	2
30	<u>7174</u>	Lockwasher, 5/16 Split .....	1
31	<u>8639</u>	Tie Wrap, 11" Nylon .....	1
32	<u>8990</u>	Tie Wrap, 8" Nylon .....	1

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# ELECTRIC MOTOR

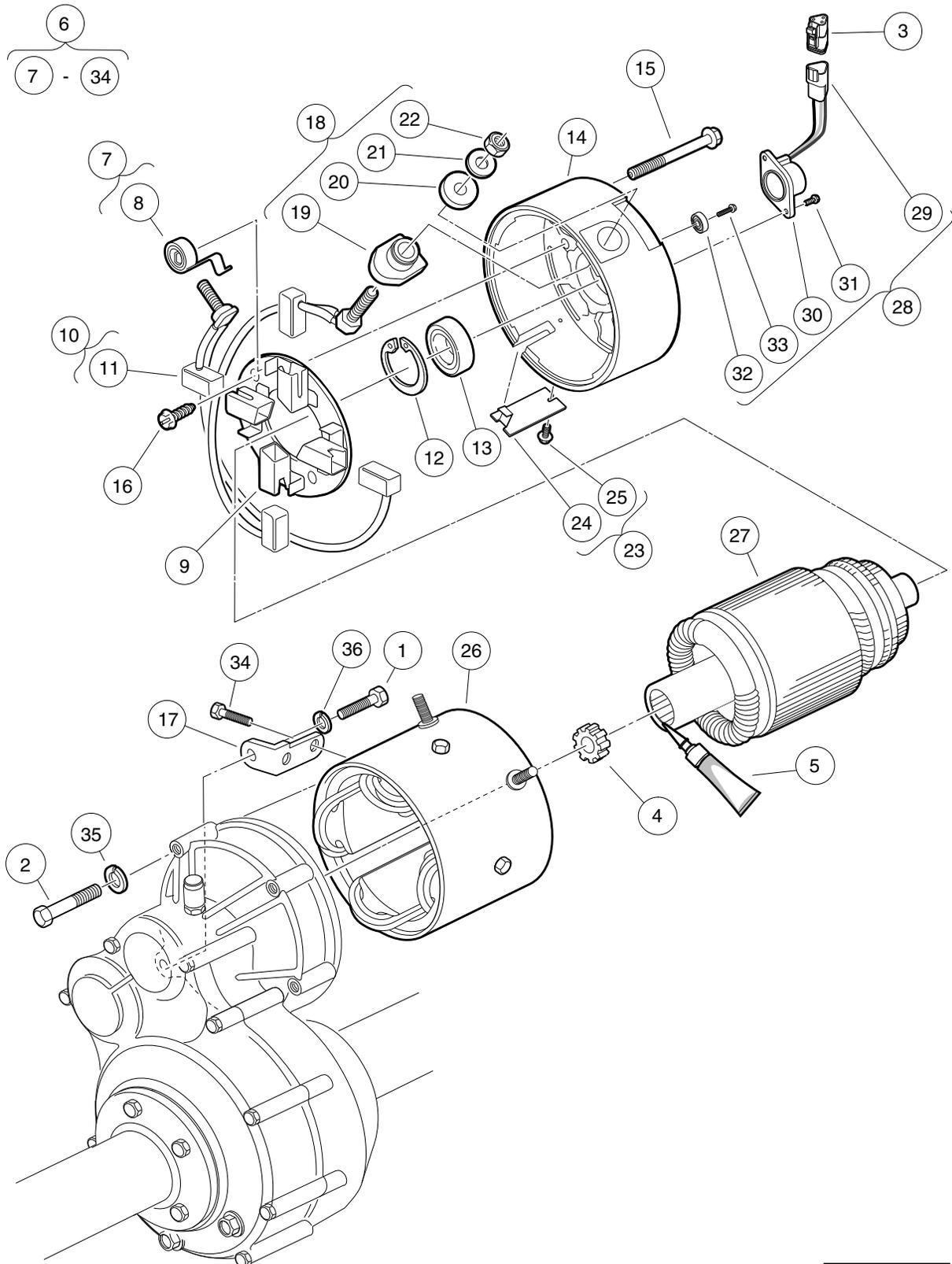
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000185-001

# MOTOR (MODEL EJ4-4001) – ELECTRIC VEHICLE

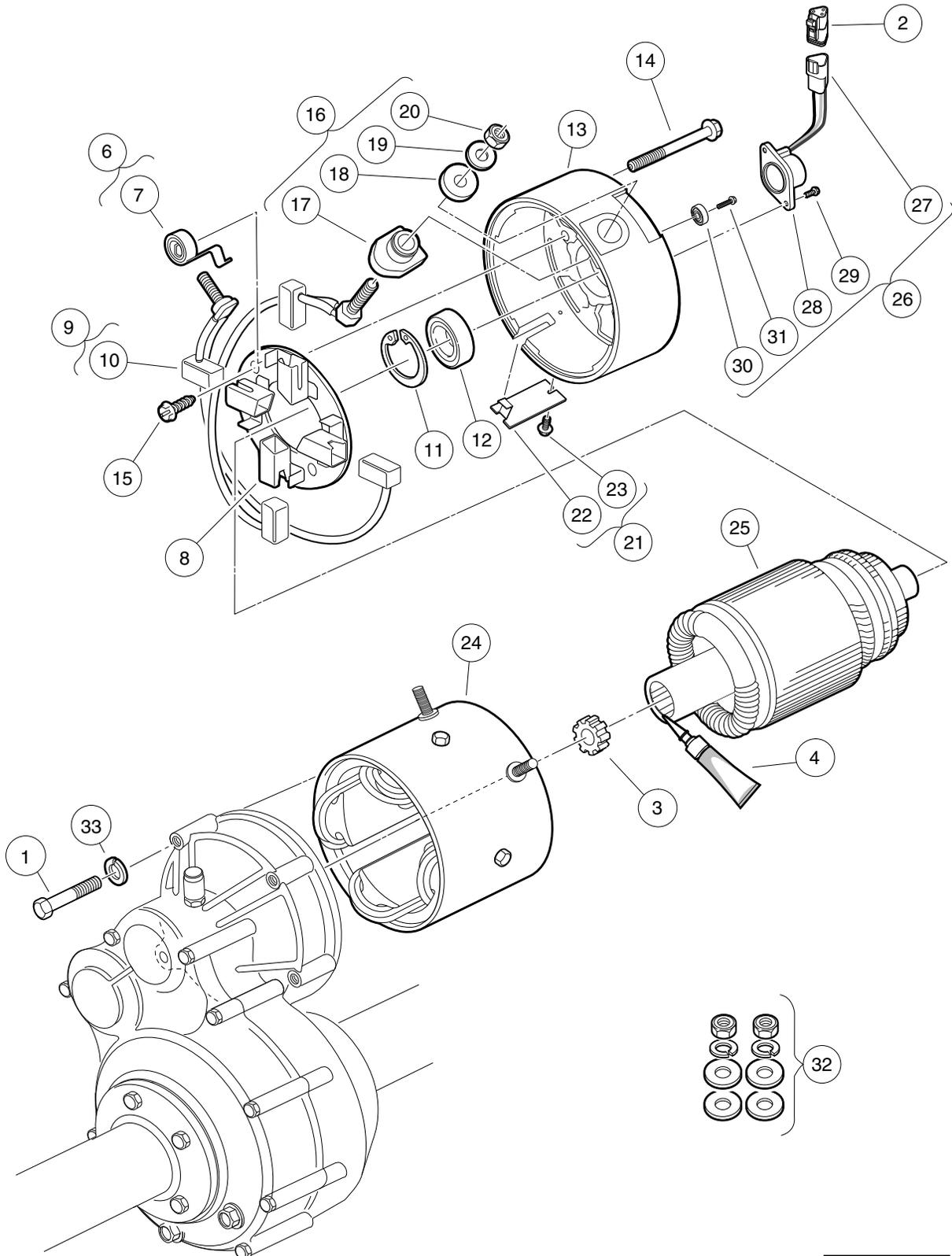
ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1010934</u>	Screw, 5/16-18 X 1.00 Hex Cap .....	1
2	1014201	Screw, 1/4-20 X 2.25 Hex Cap .....	3
3	<u>101920101</u>	Kit, 3-Pin Wedge Lock .....	1
4	<u>102235201</u>	Bumper, Drive Unit .....	1
5	<u>102243403</u>	Lubricant, Moly-Teflon (Single-Use Tube) .....	1
6	<u>102705001</u>	IQ Electric Motor, 48-VDC 3.3 hp (includes items 7 through 34) .....	1
7	<u>102186001</u>	Spring Kit, Motor Brush (includes item 8) .....	1
8	N/A	Spring, Brush, S-g .....	4
9	<u>102186101</u>	Brush Box Assembly .....	1
10	<u>102186201</u>	Brush Kit, Motor (includes item 11) .....	1
11	N/A	Assembly, Brush and Terminal .....	2
12	N/A	Ring, 2.24" Internal Retaining .....	1
13	<u>102186401</u>	Bearing, Ball .....	1
14	<u>102186701</u>	End Cap, Motor .....	1
15	N/A	Screw, 1/4-20 X 2.25 Hex-Head Washer .....	2
16	<u>102186901</u>	Screw, #8-32 X .5 Hex-Head .....	2
17	<u>102187001</u>	L-Bracket, Motor .....	1
18	<u>102187101</u>	Hardware Kit, Motor Terminal (includes items 19 through 22) .....	2
19	N/A	Bushing, Nylon .....	2
20	N/A	Washer, Nylon Flat .....	2
21	N/A	Washer, Flat, 5/16 Steel .....	2
22	N/A	Nut, Brass Hex, 5/16 - 18 .....	2
23	<u>102187201</u>	Plate Kit, Motor Cover (includes items 24 and 25) .....	1
24	N/A	Assembly, Cover Plate .....	1
25	N/A	Screw, #8-32 x 0.375, Taptite Thread .....	1
26	<u>102704701</u>	Frame and Field Assembly .....	1
27	<u>102704801</u>	Armature Assembly .....	1
28	<u>102704901</u>	Kit, Speed Sensor (includes items 29 through 33) .....	1
29	<u>101942301</u>	Kit, 3-Pin Wedge Lock .....	1
30	N/A	Sensor, Motor Speed, ADC .....	1
31	N/A	Screw, #8-32, Taptite Thread .....	2
32	N/A	Magnet, ADC Motor .....	1
33	N/A	Screw, 1/4-20 x 0.5 .....	1
34	N/A	Bolt, 1/4 - 20 x 0.73 Thread-Forming .....	2
35	<u>451</u>	Lockwasher, 1/4 Split .....	3
36	<u>7174</u>	Lockwasher, 5/16 Split .....	1

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000185-003

## MOTOR (MODEL EJ8-4001A) – ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	1014201	Screw, 1/4-20 X 2.25 Hex Cap .....	3
2	<u>101920101</u>	Kit, 3-Pin Wedge Lock .....	1
3	<u>102235201</u>	Bumper, Drive Unit .....	1
4	<u>102243403</u>	Lubricant, Moly-Teflon (Single-Use Tube) .....	1
5	<u>103572501</u>	IQ Electric Motor, 48-VDC 3.3 hp (includes items 6 through 26) .....	1
6	<u>102186001</u>	Spring Kit, Motor Brush (includes item 7) .....	1
7	N/A	Spring, Brush, S-g .....	4
8	<u>102186101</u>	Brush Box Assembly .....	1
9	<u>102186201</u>	Brush Kit, Motor (includes item 10) .....	1
10	N/A	Assembly, Brush and Terminal .....	2
11	N/A	Ring, 2.24" Internal Retaining .....	1
12	<u>102186401</u>	Bearing, Ball .....	1
13	<u>102186701</u>	End Cap, Motor .....	1
14	N/A	Screw, 1/4-20 X 2.25 Hex-Head Washer .....	2
15	<u>102186901</u>	Screw, #8-32 X .5 Hex-Head .....	2
16	<u>102187101</u>	Hardware Kit, Motor Terminal (includes items 17 through 20) .....	2
17	N/A	Bushing, Nylon .....	2
18	N/A	Washer, Nylon Flat .....	2
19	N/A	Washer, Flat, 5/16 Steel .....	2
20	N/A	Nut, Brass Hex, 5/16 - 18 .....	2
21	<u>102187201</u>	Plate Kit, Motor Cover (includes items 22 and 23) .....	1
22	N/A	Assembly, Cover Plate .....	1
23	N/A	Screw, #8-32 x 0.375, Taptite Thread .....	1
24	<u>102704701</u>	Frame and Field Assembly .....	1
25	<u>102704801</u>	Armature Assembly .....	1
26	<u>102704901</u>	Kit, Speed Sensor (includes items 27 through 31) .....	1
27	<u>101942301</u>	Kit, 3-Pin Wedge Lock .....	1
28	N/A	Sensor, Motor Speed, ADC .....	1
29	N/A	Screw, #8-32, Taptite Thread .....	2
30	N/A	Magnet, ADC Motor .....	1
31	N/A	Screw, 1/4-20 x 0.5 .....	1
32	<u>103615001</u>	Kit, Motor F1 and F2 Terminal Adapter .....	1
33	<u>451</u>	Lockwasher, 1/4 Split .....	3
<p>Note: The F1 and F2 terminal posts on the EJ8-4001A motor have 1/4 - 20 thread. The EJ8-4001A motor incorporated at serial number 0924-029324. Use item 32 to adapt wire harness originally equipped with EJ4-4001 motor to EJ8-4001A motor.</p>			

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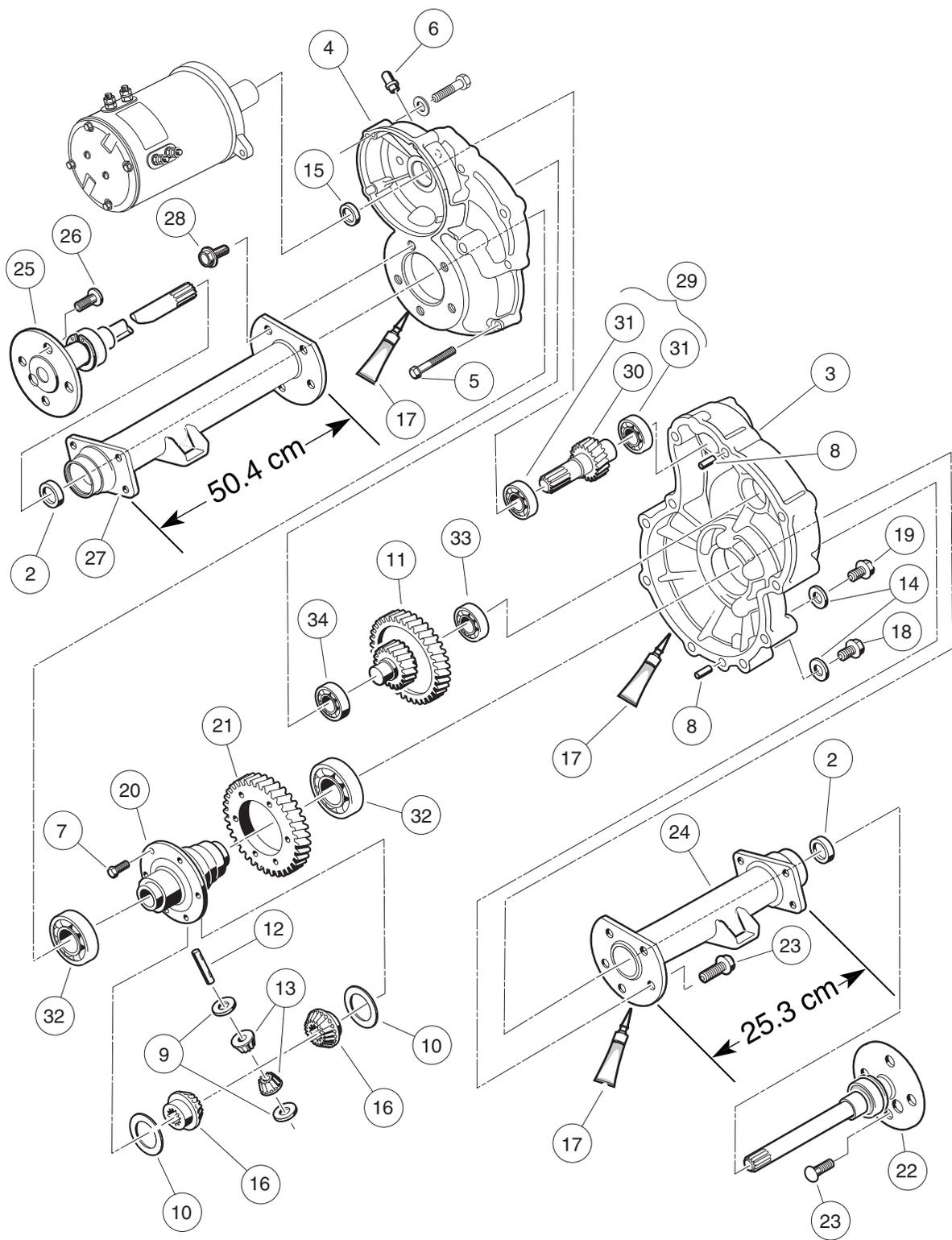
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# TRANSAXLE – ELECTRIC VEHICLES

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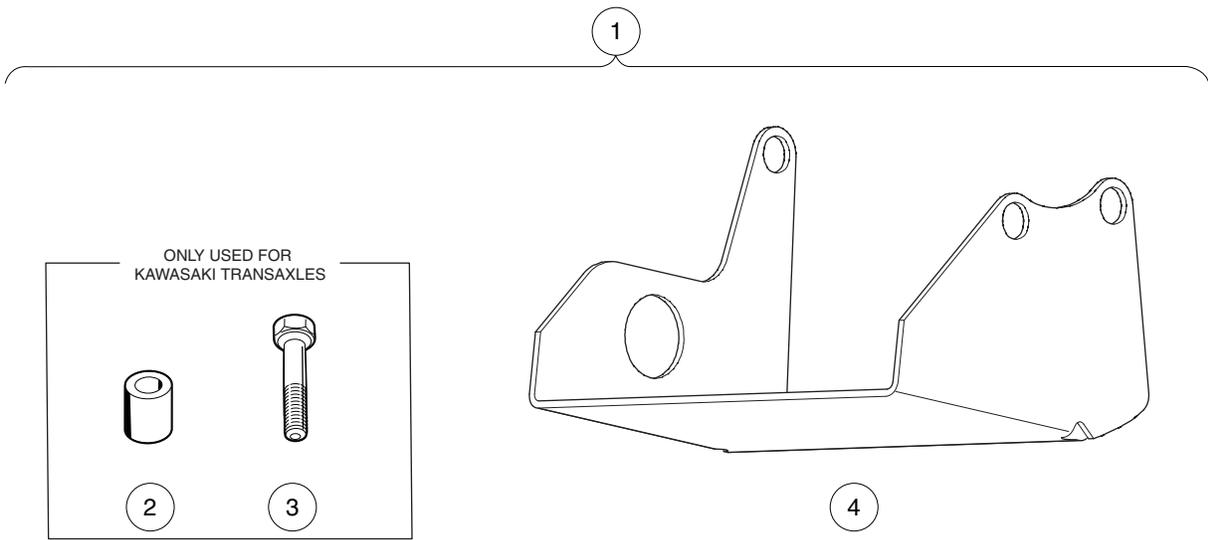
000223-005

# TRANSAXLE – ELECTRIC VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>102771701</u>	Transaxle, Electric (includes items 2 through 34) .....	1
2	<u>1013794</u>	Axle Shaft Oil Seal .....	2
3	<u>101895401</u>	Gear Case, Driver-Side .....	1
4	<u>101895501</u>	Gear Case, Passenger-Side .....	1
5	<u>101897001</u>	Screw, M8-1.25 X 60mm Hex-Head .....	11
6	<u>101897201</u>	Breather .....	1
7	<u>101897401</u>	Screw, M10-1.25 X 25mm .....	6
8	<u>101897601</u>	Pin, 11mm OD X 8.5mm ID X 10mm .....	2
9	<u>101903601</u>	Washer, Thrust .....	2
10	<u>101903701</u>	Washer, Thrust .....	2
11	<u>101906901</u>	Intermediate Shaft Assembly .....	1
12	<u>101922101</u>	Pin, 15.99mm X 88.7mm Dowel .....	1
13	<u>101923001</u>	Gear, Differential Idler .....	2
14	<u>101923201</u>	Gasket .....	2
15	<u>101923501</u>	Seal, Lip .....	1
16	<u>101923901</u>	Gear, Differential .....	2
17	<u>101928701</u>	Liquid Gasket (Transaxle case) .....	1
18	<u>101972101</u>	Plug, M14-1.5 X 12mm Magnetic .....	1
19	<u>101972201</u>	Plug, M14-1.5 X 12mm Hex .....	1
20	<u>102356601</u>	Housing, Differential, 6 Bolt .....	6
21	<u>102356801</u>	Gear, Differential Output, 6-Bolt .....	6
22	<u>102886301</u>	Axle Assembly, Driver-Side (includes item 23) .....	1
23	<u>101922201</u>	Lug Stud .....	4
24	<u>102886401</u>	Tube, Axle, Driver-Side .....	1
25	<u>102886501</u>	Axle Assembly, Passenger-Side (includes item 26) .....	1
26	<u>101922201</u>	Lug Stud .....	4
27	<u>102886601</u>	Tube, Axle, Passenger-Side .....	1
28	<u>102902801</u>	Screw, M10 X 30 .....	10
29	<u>103582801</u>	Asm, E Trans Shaft/bearing (includes items 30 and 31) .....	1
30	N/A	Shaft, Input .....	1
31	<u>7335</u>	Bearing .....	2
32	<u>7330</u>	Inner Axle Tube Bearing .....	2
33	<u>7335</u>	Bearing .....	1
34	<u>7336</u>	Bearing .....	1

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000365-002

## DIFFERENTIAL GUARD – ELECTRIC VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101611402</u>	Kit, Differential Guard, Elec Vehicles (includes items 2 through 4) .....	1
2	<u>101914001</u>	Spacer, Steel .....	2
3	<u>101936101</u>	Screw, M10-1.50 X 60mm Hex Cap .....	2
4	<u>101978601</u>	Guard, Differential, Electric Vehicle Transaxle .....	1

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# BATTERY CHARGERS

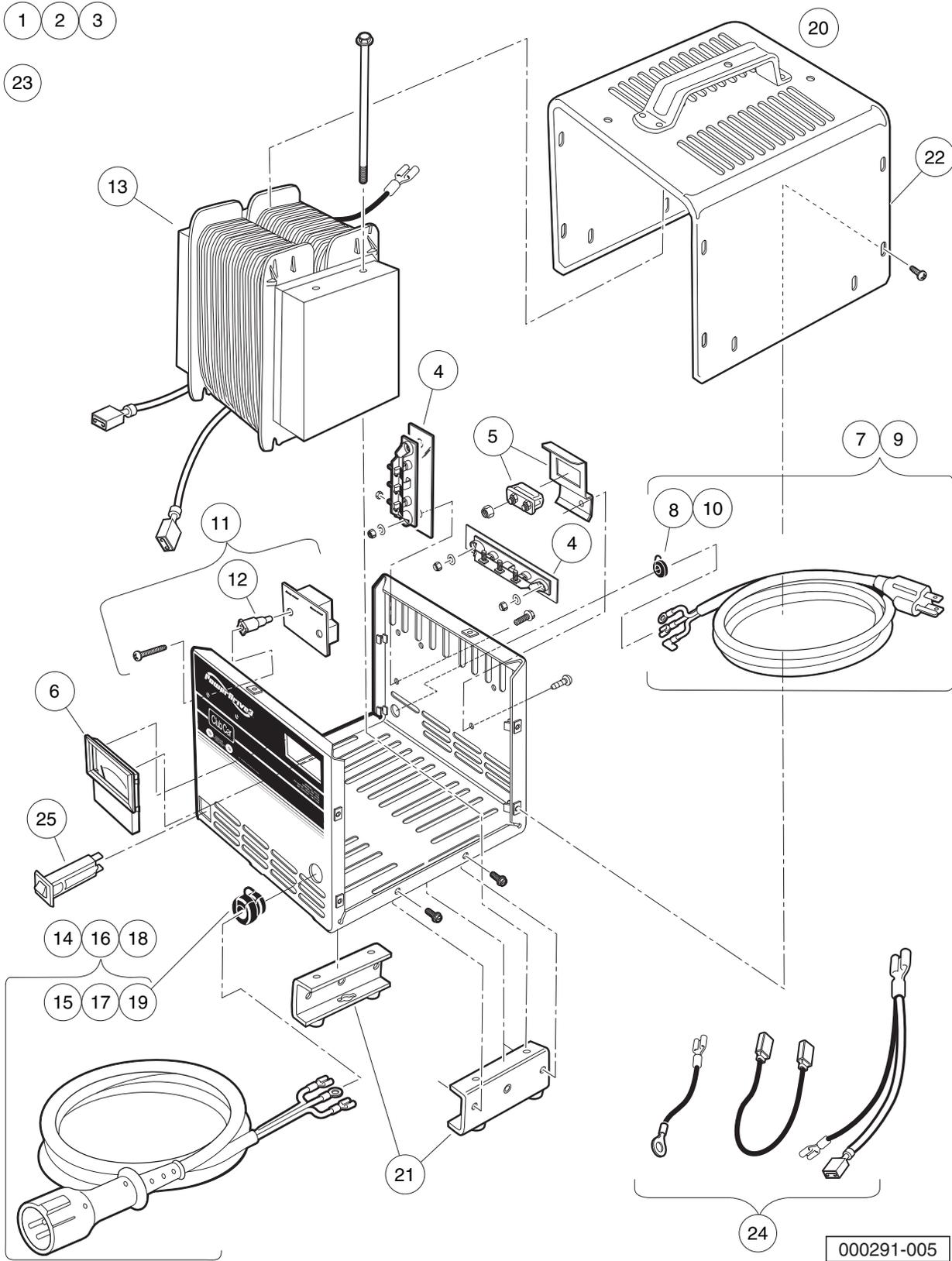
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- 2
- 3

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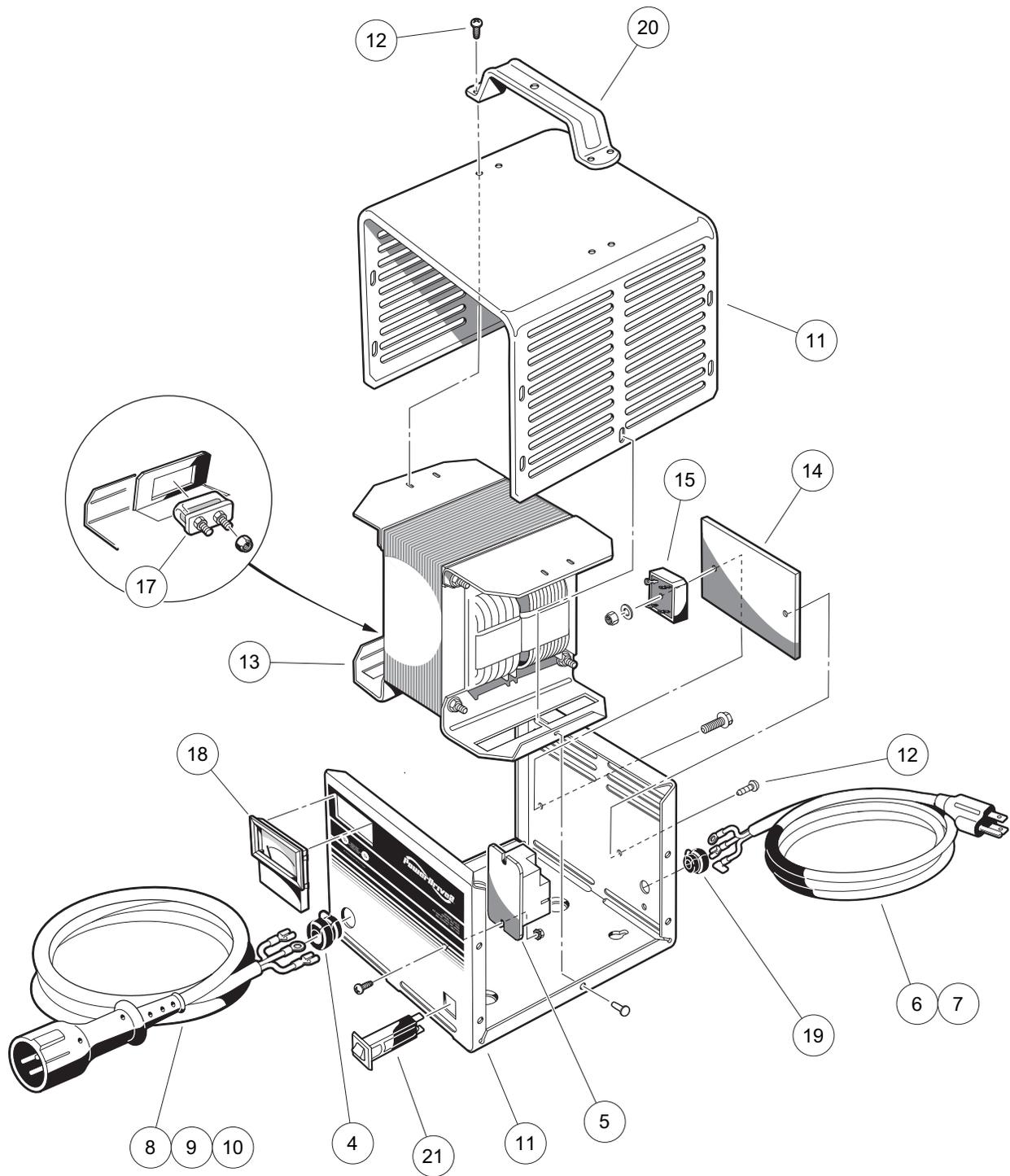
000291-005

# POWERDRIVE 3 BATTERY CHARGER (MODEL 26580), DOMESTIC

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	103499101	Charger, PowerDrive 3, 9ft DC, 6ft AC .....	1
2	<u>103499102</u>	Charger, PowerDrive 3, 12ft DC, 9ft AC .....	1
3	<u>103499103</u>	Charger, PowerDrive 3, 20ft DC, 9ft AC (includes items 4 through 25) .....	1
4	<u>1015914</u>	Rectifier with Heatsink Assembly .....	2
5	<u>102273701</u>	PD2 Fuse Asm .....	1
6	<u>102273801</u>	PD2 Ammeter .....	1
7	<u>103428501</u>	Kit, PD3 Cordset - AC 80" (includes item 8) .....	1
8	<u>102273901</u>	PD2 AC Cord Bushing .....	1
9	<u>103428601</u>	Kit, PD3 Cordset, - AC 114" (includes item 10) .....	1
10	<u>102273901</u>	PD2 AC Cord Bushing .....	1
11	<u>103428701</u>	Asm, PD3 Board Relay (includes item 12) .....	1
12	<u>103429701</u>	PD3 Plastic Stand-Offs .....	2
13	<u>103428801</u>	PD3 Transformer .....	1
14	<u>103429001</u>	PD3 Cordset - DC 113" (includes item 15) .....	1
15	<u>1012098</u>	Bushing, DC Cord .....	1
16	<u>103429101</u>	PD3 Cordset - DC 154" (includes item 17) .....	1
17	<u>1012098</u>	Bushing, DC Cord .....	1
18	<u>103429201</u>	PD3 Cordset - DC 205" (includes item 19) .....	1
19	<u>1012098</u>	Bushing, DC Cord .....	1
20	<u>103429301</u>	Asm, PD3 Case (includes items 21 and 22) .....	1
21	<u>103434001</u>	Asm, PD3 Legs .....	1
22	<u>103439901</u>	PD3Case Top (Includes Handle) .....	1
23	<u>103429501</u>	Kit, PD3 Hardware .....	1
24	<u>103429601</u>	Kit, PD3 Wires .....	1
25	<u>CCX8506</u>	Circuit Breaker, 15-Amp/120-Volt .....	1

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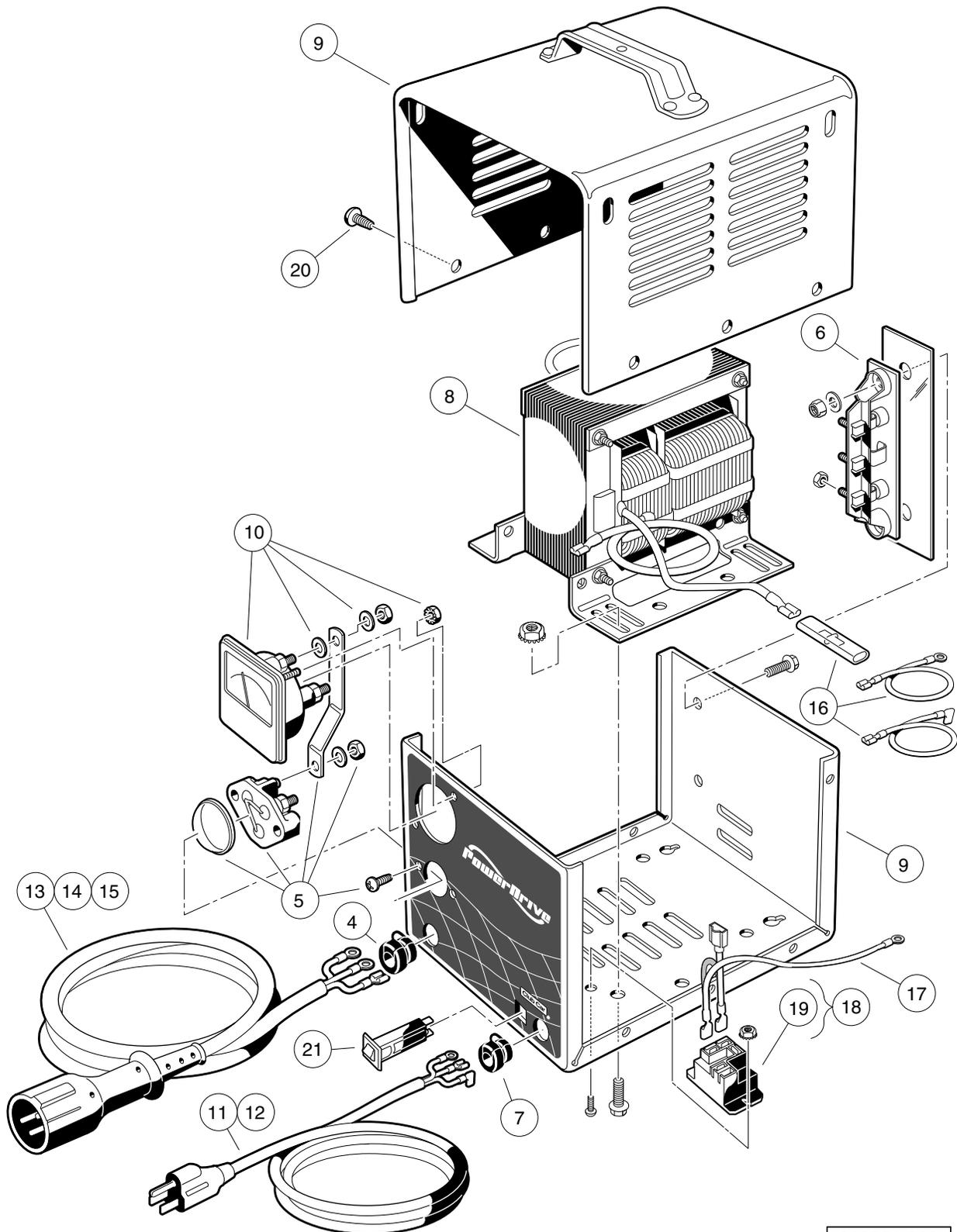
000291-004

# POWERDRIVE 2 BATTERY CHARGER (MODEL 22110), DOMESTIC

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>101802204</u>	48-V/13-A PowerDrive 2 (9-ft. DC, 6-ft. AC) .....	1
2	<u>101802205</u>	48-V/13-A PowerDrive 2 (12-ft. DC, 9-ft. AC) .....	1
3	<u>101802206</u>	48-V/13-A PowerDrive 2 (20-ft. DC, 9-ft. AC) (includes items 4 through 21) .....	1
4	<u>1012098</u>	Bushing, DC Cord .....	1
5	<u>101828601</u>	Relay, 48-Volt .....	1
6	<u>101828801</u>	Cord, AC, 80-Inch (203 cm) .....	1
7	<u>101828802</u>	Cord, AC, 108-Inch (274 cm) .....	1
8	<u>101828904</u>	PD2 DC Cordset, 113-inch .....	1
9	<u>101828905</u>	PD2 DC Cordset, 154-inch .....	1
10	<u>101828906</u>	Pd2 Dc Cordset 250 Inch .....	1
11	<u>102273201</u>	PD2 Case (includes item 12) .....	1
12	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	12
13	<u>102273301</u>	PD2 Transformer Asm .....	1
14	<u>102273401</u>	PD2 Heatsink .....	1
15	<u>102273501</u>	PD2 Diode Bridge w/Film .....	1
16	<u>102273601</u>	PD2 Wire Asm .....	1
17	<u>102273701</u>	PD2 Fuse Asm .....	1
18	<u>102273801</u>	PD2 Ammeter .....	1
19	<u>102273901</u>	PD2 AC Cord Bushing .....	1
20	<u>102274001</u>	PD2 Handle .....	1
21	<u>CCX8506</u>	Circuit Breaker, 15-Amp/120-Volt .....	1
<p>Note: Item 16 not shown. Level 1 Battery Charger part numbers include one AC and one DC cord. They do not include all of the level 2 cords listed.</p>			

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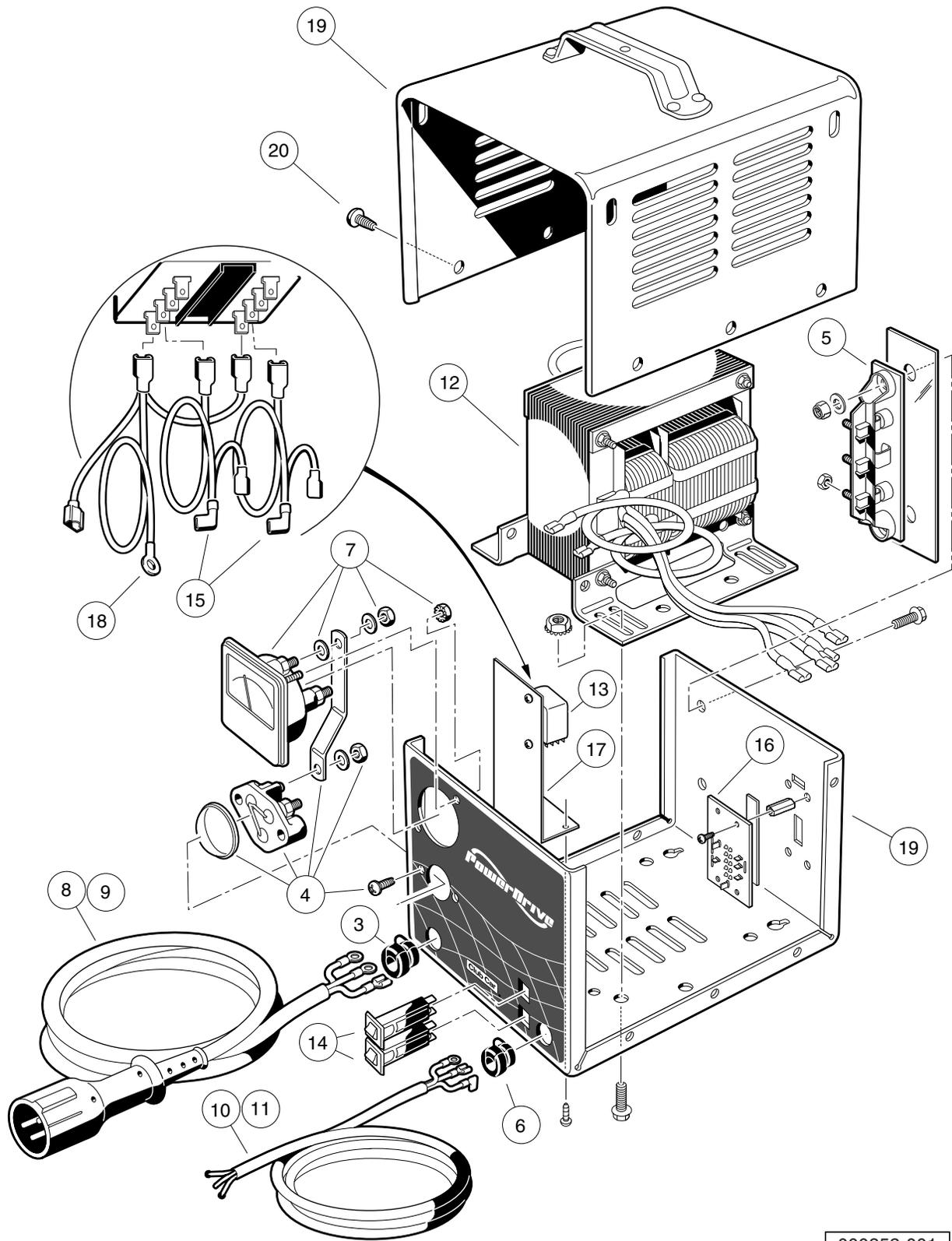
000351-002

# POWERDRIVE BATTERY CHARGER (MODEL 17930), DOMESTIC

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>101802201</u>	Charger, PowerDrive, 48V/17A, 9ft DC, 6ft AC Cord .....	1
2	<u>101802202</u>	Charger, PowerDrive, 48V/17A, 12ft DC, 9ft AC Cord .....	1
3	<u>101802203</u>	Charger, PowerDrive, 48V/17A, 20ft DC, 9ft AC Cord (includes items 4 through 21) .....	1
4	<u>1012098</u>	Bushing, DC Cord .....	1
5	<u>1012101</u>	Fuse Assembly .....	1
6	<u>1015914</u>	Rectifier with Heatsink Assembly .....	1
7	<u>1015917</u>	Bushing, AC Cord .....	1
8	<u>101819701</u>	Transformer, Battery Charger .....	1
9	<u>101828301</u>	Case Assembly .....	1
10	<u>101828501</u>	Ammeter .....	1
11	<u>101828801</u>	Cord, AC, 80-Inch (203 cm) .....	1
12	<u>101828802</u>	Cord, AC, 108-Inch (274 cm) .....	1
13	<u>101828901</u>	Cord, DC, 113-Inch (287 cm) .....	1
14	<u>101828902</u>	Cord, DC, 154-Inch (391 cm) .....	1
15	<u>101828903</u>	Cord, DC, 250-Inch (635 cm) .....	1
16	<u>101831101</u>	Wire Assembly Kit .....	1
17	101914401	Assembly, Voltage Suppressor .....	1
18	<u>103414901</u>	Kit, Relay, 48v 30a W/instr (includes item 19) .....	1
19	<u>103397901</u>	Relay, Spst No, 48v 30a, Pmt .....	1
20	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	10
21	<u>CCX8506</u>	Circuit Breaker, 15-Amp/120-Volt .....	1
<p>Note: Level 1 Battery Charger part numbers include one AC and one DC cord. They do not include all of the level 2 cords listed.</p>			

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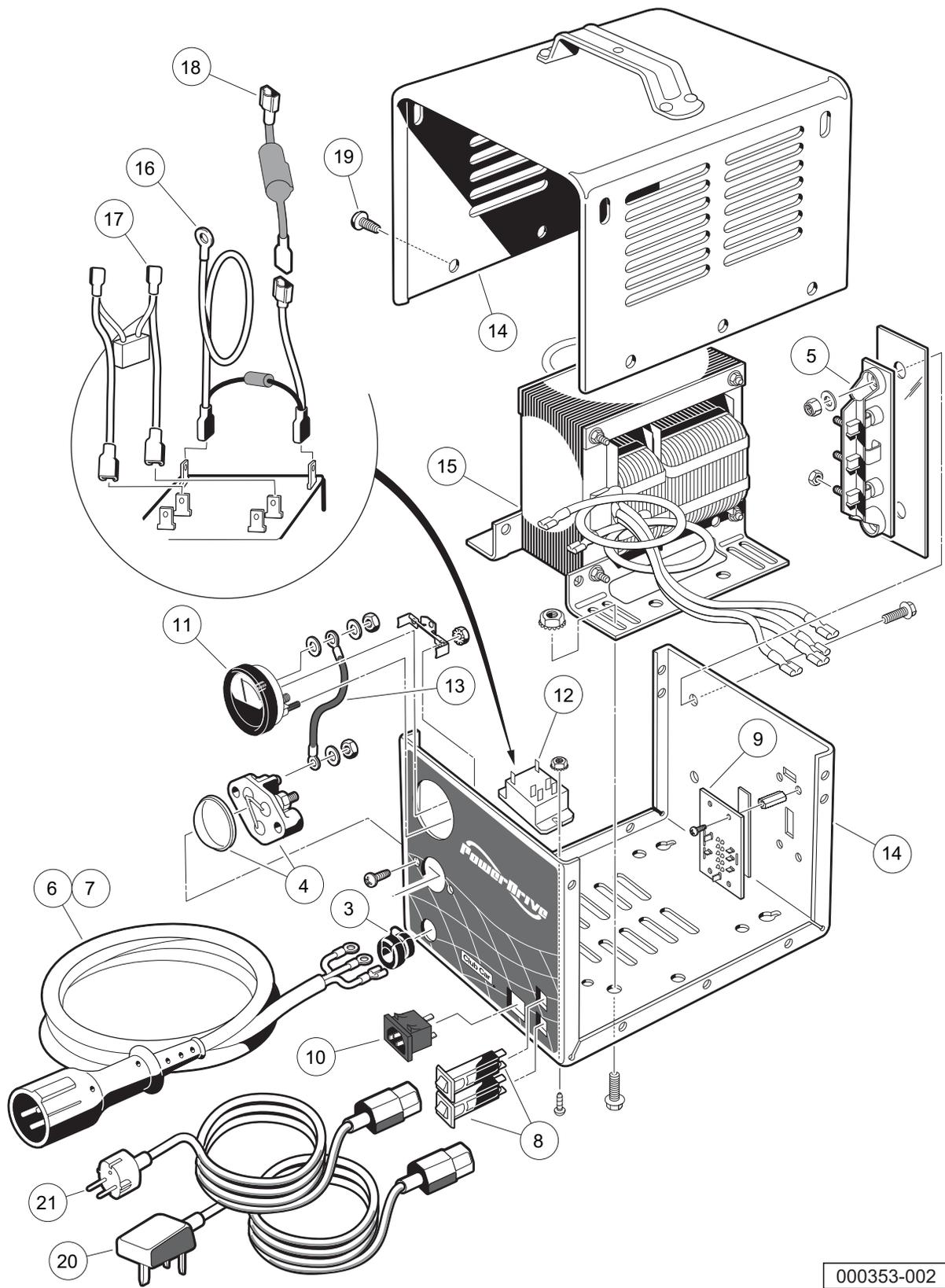
000352-001

# POWERDRIVE BATTERY CHARGER (MODEL 18780), EXPORT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	101831503	Battery Charger, 48-Volt DC (8.5-ft DC, 6-ft AC) .....	1
2	101831504	Battery Charger, 48-Volt DC (12-ft DC, 9-ft AC) (includes items 3 through 20) .....	1
3	<u>1012098</u>	Bushing, DC Cord .....	1
4	<u>1012101</u>	Fuse Assembly .....	1
5	<u>1015914</u>	Rectifier with Heatsink Assembly .....	1
6	<u>1015917</u>	Bushing, AC Cord .....	1
7	<u>101828501</u>	Ammeter .....	1
8	<u>101828901</u>	Cord, DC, 113-Inch (287 cm) .....	1
9	<u>101828902</u>	Cord, DC, 154-Inch (391 cm) .....	1
10	<u>101831701</u>	Cord, AC, 80-Inch (203 cm), without Plug .....	1
11	<u>101831702</u>	Cord, AC, 118-Inch (300 cm), without Plug .....	1
12	101838201	Transformer, Export Battery Charger .....	1
13	<u>101838301</u>	Relay, Export Charger .....	1
14	101838401	Circuit Breaker .....	2
15	101838501	Kit, Wire Assembly .....	1
16	101838601	Four-Position Switch .....	1
17	<u>101838701</u>	Mounting Bracket, Relay .....	1
18	101914401	Assembly, Voltage Suppressor .....	1
19	N/A	Case, Charger .....	1
20	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	10
<p>Note: Level 1 Battery Charger part numbers include one AC and one DC cord. They do not include all of the level 2 cords listed.</p>			

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000353-002

# POWERDRIVE BATTERY CHARGER (MODEL 20310), EUROPEAN

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ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>101956201</u>	Battery Charger, 48-Volt w/ 4-Position Switch (8.5-ft DC) .....	1
2	<u>101956202</u>	Battery Charger, 48-Volt w/ 4-Pos. Switch (12-ft DC) (includes items 3 through 19) .....	1
3	<u>1012098</u>	Bushing, DC Cord .....	1
4	<u>1012101</u>	Fuse Assembly .....	1
5	<u>1015914</u>	Rectifier with Heatsink Assembly .....	1
6	<u>101828901</u>	Cord, DC, 113-Inch (287 cm) .....	1
7	<u>101828902</u>	Cord, DC, 154-Inch (391 cm) .....	1
8	101838401	Circuit Breaker .....	2
9	101838601	Four-Position Switch .....	1
10	101973501	Receptacle, AC Cord .....	1
11	101976601	Ammeter with Mounting Bracket .....	1
12	<u>101987501</u>	Relay .....	1
13	N/A	Wire, Jumper .....	1
14	N/A	Case, Charger .....	1
15	****	Transformer, European Battery Charger .....	1
16	****	Suppressor, AC Voltage .....	1
17	****	Assembly, Wire .....	1
18	N/A	Limiter, Current .....	1
19	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	10
20	<u>101958201</u>	Cord, UK, AC, Battery Charger .....	1
21	101958301	Cord, European AC, Battery Charger .....	1
<p>**** Special order item available upon request.</p> <p>Note: Level 1 Battery Charger part numbers include one AC and one DC cord. They do not include all of the level 2 cords listed.</p>			



# MAINTENANCE AND SERVICE TOOLS

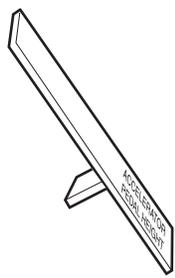
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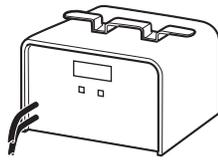
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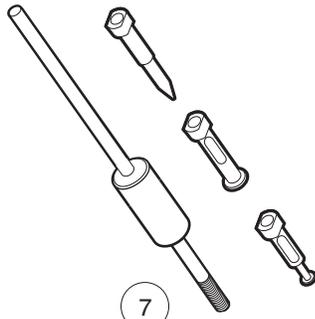
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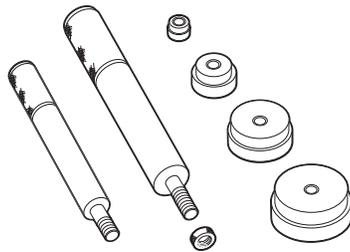
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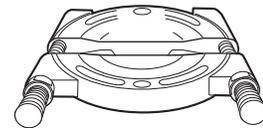
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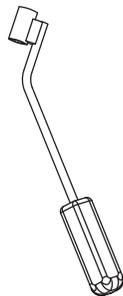
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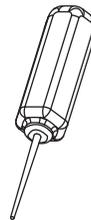
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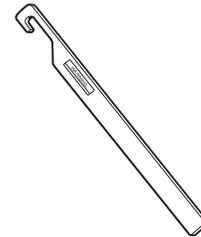
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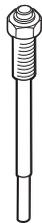
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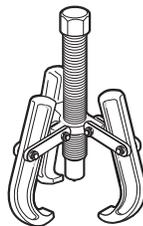
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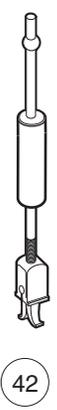
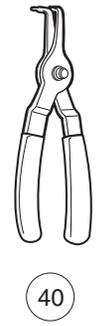
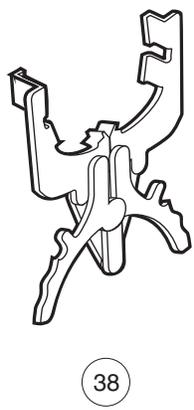
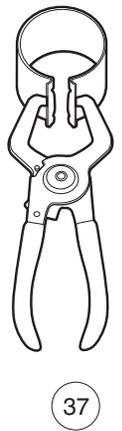
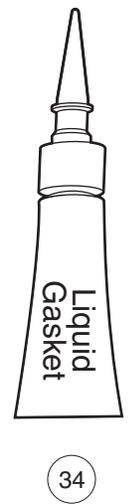
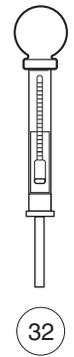
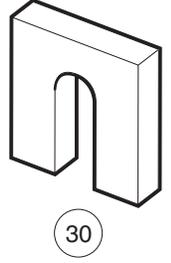
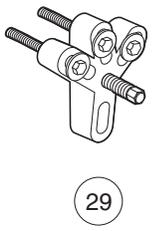
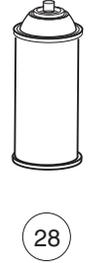
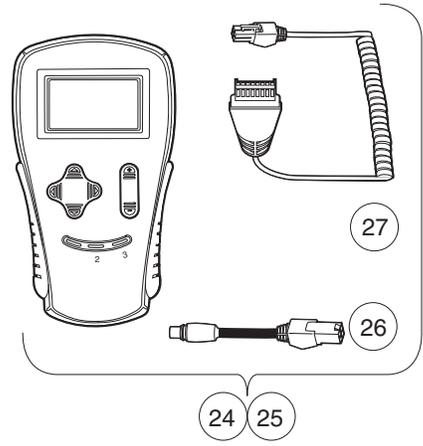
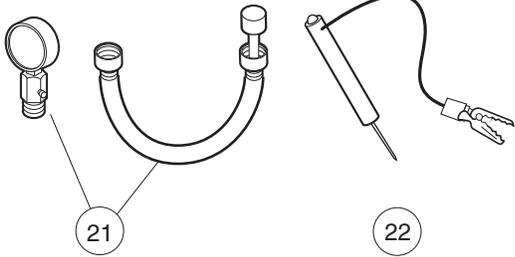
# MAINTENANCE AND SERVICE TOOLS

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		<p style="text-align: center;"><b>1 2 3 4</b></p> <p>The following tool list includes all tools available from Club Car to perform maintenance and service procedures on all electric utility vehicles and all gasoline utility vehicles equipped with Kawasaki FE-series engines. Be sure to carefully examine the tool list for applicability to your vehicle before ordering.</p>		
1	<u>101871001</u>	Accelerator Pedal Adjustment Tool (Utility Vehicles).....	1	1
2	<u>101813202</u>	Adhesive, Guide Ring, 3-Gram Tube .....		1
3	<u>101641202</u>	Arbor .....	1	
4	<u>101831901</u>	Battery Discharge Machine, 36/48 Volt .....		1
5	<u>1014305</u>	Battery Terminal Protector Spray .....	1	1
6	1011767	Battery Thermometer .....	1	1
7	<u>1016417</u>	Bearing and Oil Seal Remover Assembly .....	1	1
8	<u>1016416</u>	Bearing Driver Set .....	1	1
9	<u>1012811</u>	Bearing Puller .....	1	1
10	<u>1012812</u>	Bearing Puller Wedge Attachment .....	1	1
11	1013582	Brake Adjustment Tool (used only on vehicles with manually adjusted mechanical brakes) .....	1	1
12	<u>102555501</u>	Brake Cable Release Tool .....	1	1
13	<u>101887101</u>	Calibration Test Module .....		1
14	<u>102562401</u>	Charger Bezel Tool .....		1
		Clutch Tools (items 14 - 20) .....	1	
15	<u>101808401</u>	Clutch Cam Installation Tool (for Kawasaki engines) .....	1	
16	<u>1015524</u>	Drive Clutch Holder Tool Assembly (for Kawasaki engines) .....	1	
17	<u>1014497</u>	Drive Clutch Hub Puller (for Kawasaki engines) .....	1	
18	<u>1014496</u>	Drive Clutch Puller (for Kawasaki engines) .....	1	
19	<u>1014508</u>	Driven Clutch Cam Puller (for Kawasaki engines) .....	1	
20	<u>1014507</u>	Driven Clutch Puller Plug (for Kawasaki engines) .....	1	
21	<u>101809101</u>	Press Weldment (for Kawasaki engines) .....	1	
		<p>Please refer to the maintenance and service manual for proper tool application.</p>		

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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

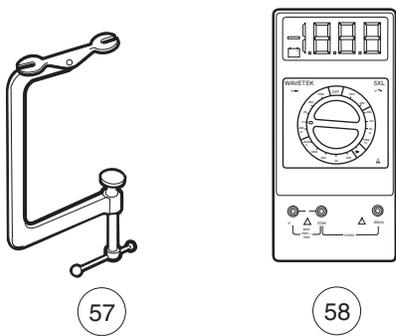
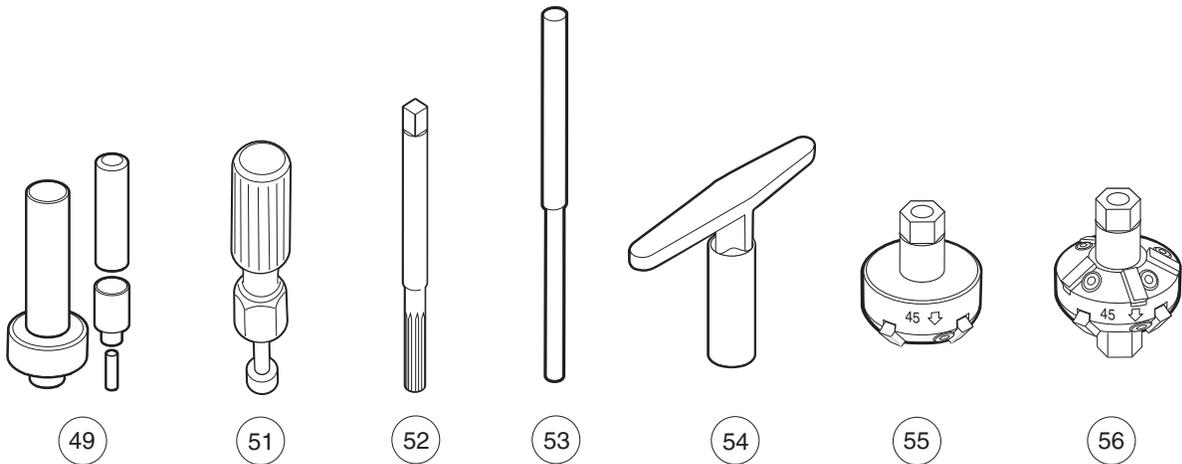
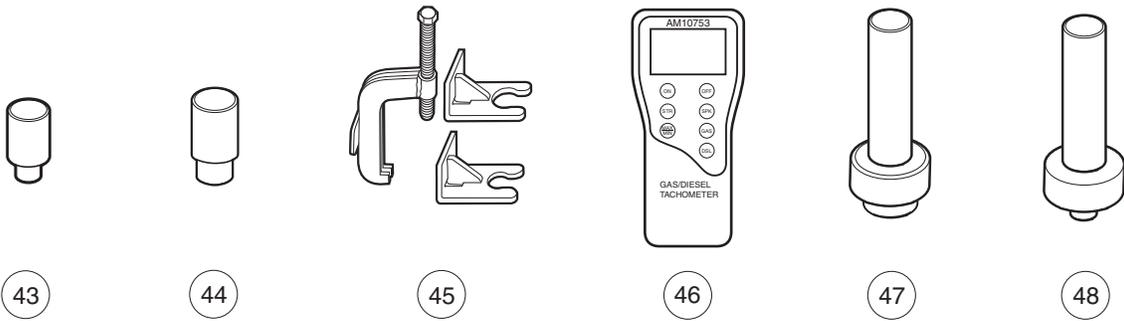
ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
21	101641002	Compression Gauge and Adapter .....	1	
22	1011273	Continuity Tester .....	1	1
23	101831801	Communication Display Module .....		1
24	<u>102248803</u>	IQ Display Module (IQDM) Kit (IQ System and IQ Plus vehicles) ..... (includes items 54 and 55)		1
25	102248804	IQ Display Module (IQDM-P) Kit (IQ System and IQ Plus vehicles)..... (includes items 54 and 55)		1
26	<u>102251501</u>	Adaptor, Cable .....		1
27	<u>102241502</u>	IQDM Series 2 Cable .....		1
28	<u>1012151</u>	Dry Moly Lubricant .....	1	1
29	<u>1016627</u>	Flywheel Puller Kit (for Kawasaki Engines) .....	1	
30	<u>1016418</u>	Gear Yoke .....	1	1
31	<u>101933101</u>	Governor Shaft Installation Tool (for Kawasaki Engine Vehicles) .....	1	
32	<u>1011478</u>	Hydrometer .....	1	1
33	<u>1013593</u>	Internal Retaining Ring Pliers .....	1	1
34	<u>101928701</u>	Liquid Gasket (transaxle case) .....	1	1
35	<u>102243402</u>	Moly-Teflon Lubricant (4-oz. (113-gram) tube) .....		1
36	<u>101997201</u>	Paint, Touch-Up ,Äi Beige* .....	1	1
36	<u>101997207</u>	Paint, Touch-Up ,Äi Black* .....	1	1
36	<u>101997212</u>	Paint, Touch-Up ,Äi Burgundy* .....	1	1
36	<u>101997211</u>	Paint, Touch-Up ,Äi Classic Blue (Navy)* .....	1	1
36	<u>101997205</u>	Paint, Touch-Up ,Äi Dark Gray* .....	1	1
36	<u>101997209</u>	Paint, Touch-Up ,Äi Dark Green* .....	1	1
36	<u>101997204</u>	Paint, Touch-Up ,Äi Gray* .....	1	1
36	<u>101997203</u>	Paint, Touch-Up ,Äi Red* .....	1	1
36	<u>101997206</u>	Paint, Touch-Up ,Äi Royal Blue (Pacific Blue)* .....	1	1
36	<u>101997202</u>	Paint, Touch-Up ,Äi White* .....	1	1
37	<u>1016414</u>	Piston Ring Compressor Kit .....	1	
38	<u>1016415</u>	Piston Ring Pliers .....	1	
39	<u>1012549</u>	Retaining Ring Pliers, 45→ External .....	1	1
40	<u>1012560</u>	Retaining Ring Pliers, 90→ Internal .....	1	1
41	<u>101823101</u>	Safety First Card (50 per pack) .....	1	1
42	<u>1012809</u>	Seal Puller .....	1	1
		Please refer to the maintenance and service manual for proper tool application.		

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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
43	<u>1014264</u>	Steering Column Bearing Press Tool .....	1	1
44	<u>1014259</u>	Steering Column Retaining Ring Tool .....	1	1
45	102061201	Steering Wheel Puller Tool .....	1	1
46	<u>AM10753</u>	Tachometer (includes gasoline engine pick up lead only) .....	1	
47	<u>1014162</u>	Transaxle Axle Seal Tool (for electric vehicles) .....		1
48	1014161	Transaxle Pinion Seal Tool (for electric vehicles) .....		1
49	<u>1014115</u>	Transmission Tool Kit (for electric vehicles).....		1
50	<u>101611003</u>	Tune-Up Kit, All OHV (for FE290, FE350, FE400 only) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....	1	
51	<u>1016413</u>	Valve Clearance Adjuster Screw Holder (for FE290 engines only) .....	1	
52	101641201	Valve Guide Reamer (FE290, FE350, and FE400 only).....	1	
53	<u>1016552</u>	Valve Seat Cutter Guide .....	1	
54	<u>1016551</u>	Valve Seat Cutter T-Wrench .....	1	
55	<u>1016553</u>	Valve Seat Cutter, 45→× (32 mm diameter) (for FE290 engines only) .....	1	
56	<u>1016554</u>	Valve Seat Cutter, 45→×/30→× (35 mm diameter) .....	1	
57	<u>101641101</u>	Valve Spring Compressor .....	1	
58	1011480	Volt Ohm Meter .....	1	1
		Please refer to the maintenance and service manual for proper tool application.		

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